

To order casters or for more information, call toll free **1-800-215-8220**



SWIVEL CASTOR SERIES 330

SWIVEL CASTOR SERIES 331
WITH TOTAL LOCK

RIGID CASTOR SERIES 680

Features:

- Pressed steel casing
- Zinc plated finish
- Double ball bearing swivel
- Polyamide brake pedal
- Wheel-Ø 100 mm and 125 mm

Options:

- Stainless steel version on page 89
- Electrically conductive version available
- Further fittings available

**HOSPITAL AND
ELECTROMEDICAL EQUIPMENT**

SHOP FITTING EQUIPMENT

**COMMERCIAL KITCHEN
EQUIPMENT**

BAKERY EQUIPMENT

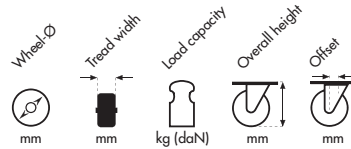
SERIES 331



BALL BEARING WHEEL

- Non marking grey thermoplastic rubber tread
- Polypropylene hub
- Ball bearing
- Screwed axle
- Wheel Ø 100 mm, 125 mm

FITTINGS



SERIES 330
SWIVEL CASTOR

SERIES 331
SWIVEL CASTOR
WITH TOTAL LOCK

SERIES 680
RIGID CASTOR

BOLT HOLE



mm						Code-no.	Code-no.
10,5	100	32	90	132	40	1.LGA.PTB	2.LKA.PTB
10,5	125	32	100	158	40	1.LNA.PUB	2.LRA.PUB
13,0	100	32	90	132	40	1.LGF.PTB	2.LKF.PTB
13,0	125	32	100	158	40	1.LNF.PUB	2.LRF.PUB

See page 114.

TOP PLATE



mm						Code-no.	Code-no.	Code-no.
77 x 67	100	32	90	132	40	1.LGR.PTB	2.LKR.PTB	
77 x 67	125	32	100	158	40	1.LNR.PUB	2.LRR.PUB	
90 x 70	100	32	90	132	40	1.LG0.PTB	2.LK0.PTB	
90 x 70	125	32	100	158	40	1.LN0.PUB	2.LR0.PUB	5.FFP.PUB

Top plate dimensions shown on page 113.

SCREW with washer riveted screw



mm						Code-no.	Code-no.
M 10 x 25	100	32	90	135	40	1.LHA.PTB	2.LLA.PTB
M 10 x 25	125	32	100	161	40	1.LPA.PUB	2.LSA.PUB
M 12 x 25	100	32	90	135	40	1.LHF.PTB	2.LLF.PTB
M 12 x 25	125	32	100	161	40	1.LPF.PUB	2.LSF.PUB

PLAIN STEM



mm						Code-no.	Code-no.
18 x 62	100	32	90	135	40	1.LJA.PTB	2.LMA.PTB
18 x 62	125	32	100	161	40	1.LQA.PUB	2.LTA.PUB

A list of adaptors for round and square tubing appears on page 112.

EXPANDING ADAPTORS



Castors can be installed into round or square tubing by using our polyamide expanding adaptors. The expanding adaptors are installed on castors with a 10.5 mm bolt hole. Load capacity reduced to 70 daN. To order, please add code number for adaptor size and shape behind the castor code number, as shown in the following table: 1.LNA.PUB.D2N

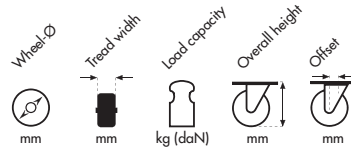
Diameter mm	Round tube Code-No.	Square tube Code-No.	Max. Torque
18-20	.D2N	.D6N	17 Nm
21-23	.D2P	.D6P	20 Nm
24-27	.D2Q	.D6Q	25 Nm
28-31	.D2R	.D6R	30 Nm



PLAIN BEARING WHEEL

- Non marking grey thermoplastic rubber tread
- Polypropylene hub
- Steel bush
- Screwed axle
- Wheel-Ø 100 mm, 125 mm

FITTINGS



SERIES 330
SWIVEL CASTOR

SERIES 331
SWIVEL CASTOR
WITH TOTAL LOCK

SERIES 680
RIGID CASTOR

BOLT HOLE



mm	Wheel Ø	Tread width	Load capacity	Overall height	Offset
10,5	100	32	80	132	40
10,5	125	32	90	158	40
13,0	100	32	80	132	40
13,0	125	32	90	158	40

See page 114.

Code-no.

Code-no.

1.LGA.JKA	2.LKA.JKA
1.LNA.JLA	2.LRA.JLA
1.LGF.JKA	2.LKF.JKA
1.LNF.JLA	2.LRF.JLA

TOP PLATE



mm	Wheel Ø	Tread width	Load capacity	Overall height	Offset
77 x 67	100	32	80	132	40
77 x 67	125	32	90	158	40
90 x 70	100	32	80	132	40
90 x 70	125	32	90	158	40

Top plate dimensions shown on page 113.

Code-no.

Code-no.

Code-no.

1.LGR.JKA	2.LKR.JKA	
1.LNR.JLA	2.LRR.JLA	
1.LG0.JKA	2.LK0.JKA	
1.LN0.JLA	2.LR0.JLA	5.FFP.JLA

SCREW

with washer riveted screw



mm	Wheel Ø	Tread width	Load capacity	Overall height	Offset
M 10 x 25	100	32	80	135	40
M 10 x 25	125	32	90	161	40
M 12 x 25	100	32	80	135	40
M 12 x 25	125	32	90	161	40

Code-no.

Code-no.

1.LHA.JKA	2.LLA.JKA
1.LPA.JLA	2.LSA.JLA
1.LHF.JKA	2.LLF.JKA
1.LPF.JLA	2.LSF.JLA

PLAIN STEM



mm	Wheel Ø	Tread width	Load capacity	Overall height	Offset
18 x 62	100	32	80	135	40
18 x 62	125	32	90	161	40

A list of adaptors for round and square tubing appears on page 112.

Code-no.

Code-no.

1.LJA.JKA	2.LMA.JKA
1.LQA.JLA	2.LTA.JLA

EXPANDING ADAPTORS



Castors can be installed into round or square tubing by using our polyamide expanding adaptors. The expanding adaptors are installed on castors with a 10.5 mm bolt hole. Load capacity reduced to 70 daN. To order, please add code number for adaptor size and shape behind the castor code number, as shown in the following table: 1.LNA.JLA.D2N

Diameter mm	Round tube Code-No.	Square tube Code-No.	Max. Torque
18-20	.D2N	.D6N	17 Nm
21-23	.D2P	.D6P	20 Nm
24-27	.D2Q	.D6Q	25 Nm
28-31	.D2R	.D6R	30 Nm

To order casters or for more information, call toll free **1-800-215-8220**



SERIES 336



SERIES 680A

To order casters or for more information, call toll free **1-800-215-8220**



SWIVEL CASTOR SERIES 335

SWIVEL CASTOR SERIES 336
WITH TOTAL LOCK

SWIVEL CASTOR SERIES 337
WITH DIRECTIONAL LOCK

RIGID CASTOR SERIES 680A

Features:

- Pressed steel casing
- Zinc plated finish
- Double ball bearing swivel
- Zinc die cast brake pedal
- Wheel-Ø 75 mm, 100 mm, 125 mm and 150 mm

Options:

- Pressed steel brake pedal, zinc plated
- Stainless steel version on page 93
- Further fittings available

**HOSPITAL AND
ELECTROMEDICAL EQUIPMENT**

SHOP FITTING EQUIPMENT

**COMMERCIAL KITCHEN
EQUIPMENT**

BAKERY EQUIPMENT



SERIES 335

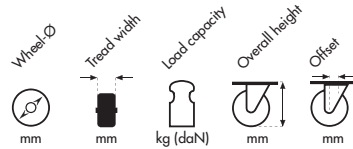
To order casters or for more information, call toll free **1-800-215-8220**



BALL BEARING WHEEL

- Non marking grey rubber tyred (Wheel-Ø 75 mm) with polyamide hub
- Non marking grey TPR (Wheel-Ø 100 mm and 125 mm) with polypropylene hub
- Non marking grey PUR (Wheel-Ø 150 mm) with polyamide hub
- Ball bearing
- Screwed axle
- Wheel-Ø 75 mm, 100 mm, 125 mm and 150 mm

FITTINGS



BOLT HOLE



mm	mm	mm	kg (daN)	mm	mm
10,5	75	30	80	100	28
10,5	100	32	90	132	40
10,5	125	32	100	158	40
10,5	150	32	110	187	45
12,8	75	30	80	100	28
12,8	100	32	90	132	40
12,8	125	32	100	158	40
12,8	150	32	110	187	45

See page 114.

SERIES 335

SWIVEL CASTOR

Code-no.

SERIES 336

SWIVEL CASTOR
WITH TOTAL
LOCK

Code-no.

SERIES 337

SWIVEL CASTOR
WITH DIRECTIO-
NAL LOCK

Code-no.

SERIES 680A

RIGID CASTOR

TOP PLATE



mm	mm	mm	mm	mm	mm
77 x 67	75	30	80	103	28
77 x 67	100	32	90	135	40
77 x 67	125	32	100	161	40
77 x 67	150	32	110	190	45
90 x 70	75	30	80	103	28
90 x 70	100	32	90	135	40
90 x 70	125	32	100	161	40
90 x 70	150	32	110	190	45

Top plate dimensions shown on page 113.

Code-no.

Code-no.

Code-no.

Code-no.

1.BFH.N10	2.GNH.N10		5.FHA.N10
1.BA7.PTB	2.GG7.PTB	2.GSJ.PTB	5.FEB.PTB
1.BCU.PUB	2.GJZ.PUB	2.GUJ.PUB	5.FD6.PUB
1.BDU.PKD	2.GLZ.PKD	2.GWJ.PKD	5.FGB.PKD
1.BFE.N10	2.GNE.N10		5.FHB.N10
1.BAB.PTB	2.GGE.PTB	2.GSK.PTB	5.FDL.PTB
1.BBB.PUB	2.GJE.PUB	2.GUK.PUB	5.FDP.PUB
1.BDE.PKD	2.GLE.PKD	2.GWK.PKD	5.FDS.PKD

SCREW

with washer riveted screw



mm	mm	mm	mm	mm	mm
M 10 x 25	75	30	80	103	28
M 10 x 25	100	32	90	135	40
M 10 x 25	125	32	100	161	40
M 10 x 25	150	32	110	190	45
M 12 x 25	75	30	80	103	28
M 12 x 25	100	32	90	135	40
M 12 x 25	125	32	100	161	40
M 12 x 25	150	32	110	190	45

Code-no.

Code-no.

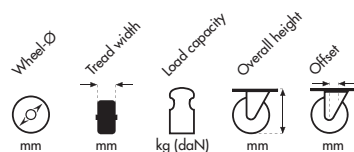
Code-no.

1.BFU.N10	2.GNU.N10	
1.A90.PTB	2.GG0.PTB	2.GS1.PTB
1.BB0.PUB	2.GJ0.PUB	2.GU1.PUB
1.BD0.PKD	2.GL0.PKD	2.GW1.PKD
1.BFV.N10	2.GNV.N10	
1.BA9.PTB	2.GG9.PTB	2.GS2.PTB
1.BC9.PUB	2.GJ9.PUB	2.GU2.PUB
1.BD9.PKD	2.GL9.PKD	2.GW2.PKD

BALL BEARING WHEEL

- Non marking grey rubber tyred (Wheel-Ø 75 mm) with polyamide hub
- Non marking grey TPR (Wheel-Ø 100 mm and 125 mm) with polypropylene hub
- Non marking grey PUR (Wheel-Ø 150 mm) with polyamide hub
- Ball bearing
 - Screwed axle
- Wheel-Ø 75 mm, 100 mm, 125 mm and 150 mm

FITTINGS



PLAIN STEM



mm

18 x 62

18 x 62

18 x 62

18 x 62

75

100

125

150

30

32

32

32

80

90

100

110

103

135

161

190

28

40

40

45

SERIES 335

SWIVEL CASTOR

Code-no.

1.BFL.N10

1.A93.PTB

1.BCS.PUB

1.BDJ.PKD

SERIES 336

SWIVEL CASTOR
WITH TOTAL
LOCK

Code-no.

2.GNL.N10

2.GGH.PTB

2.GJS.PUB

2.GLJ.PKD

SERIES 337

SWIVEL CASTOR
WITH DIRECTIO-
NAL LOCK

Code-no.

2.GSQ.PTB

2.GUQ.PUB

2.GWQ.PKD

SERIES 680A

RIGID CASTOR

A list of adaptors for round and square tubing appears on page 112.

EXPANDING ADAPTORS



Castors can be installed into round or square tubing by using our polyamide expanding adaptors. The expanding adaptors are installed on castors with a 10.5 mm bolt hole. Load capacity reduced to 70 daN. To order, please add code number for adaptor size and shape behind the castor code number, as shown in the following table: 1.BBA.PUB.D1J

Diameter
mm

18-20

21-23

24-27

28-31

Round tube
Code-No.

.D1J

.D1K

.D1L

.D1M

Square tube
Code-No.

.D5J

.D5K

.D5L

.D5M

Max.
Torque

17 Nm

20 Nm

25 Nm

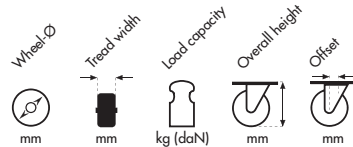
30 Nm



BALL BEARING WHEEL

- Non marking, **electrically conductive**, grey thermoplastic rubber tyred (wheel-Ø 150 mm grey polyurethane tyred)
- Polypropylene hub (wheel-Ø 150 mm with polyamide hub)
- Ball bearing
- Screwed axle
- Wheel-Ø 100 mm, 125 mm, 150 mm

FITTINGS



SERIES 335	SERIES 336	SERIES 337	SERIES 680A
SWIVEL CASTOR	SWIVEL CASTOR WITH TOTAL LOCK	SWIVEL CASTOR WITH DIRECTIO- NAL LOCK	RIGID CASTOR

BOLT HOLE



mm	Wheel Ø	Tread width	Load capacity kg (daN)	Overall height	Offset
10,5	100	32	90	132	40
10,5	125	32	100	158	40
10,5	150	32	110	187	45
12,8	100	32	90	132	40
12,8	125	32	100	158	40
12,8	150	32	110	187	45

See page 114.

Code-no. Code-no. Code-no.

1.BAA.PTG	2.GGA.PTG	2.GSA.PTG
1.BBA.PUG	2.GJA.PUG	2.GUA.PUG
1.BDA.PKC	2.GLA.PKC	2.GWA.PKC
1.BAN.PTG	2.GGB.PTG	2.GSB.PTG
1.BBN.PUG	2.GJB.PUG	2.GUB.PUG
1.BDB.PKC	2.GLB.PKC	2.GWB.PKC

TOP PLATE



mm	Wheel Ø	Tread width	Load capacity kg (daN)	Overall height	Offset
77 x 67	100	32	90	135	40
77 x 67	125	32	100	161	40
77 x 67	150	32	110	190	45
90 x 70	100	32	90	135	40
90 x 70	125	32	100	161	40
90 x 70	150	32	110	190	45

Top plate dimensions shown on page 113.

Code-no. Code-no. Code-no. Code-no.

1.BA7.PTG	2.GG7.PTG	2.GS1.PTG	5.FEB.PTG
1.BCU.PUG	2.GJZ.PUG	2.GUJ.PUG	5.FD6.PUG
1.BDU.PKC	2.GLZ.PKC	2.GWJ.PKC	5.FGB.PKC
1.BAB.PTG	2.GGE.PTG	2.GSK.PTG	5.FDL.PTG
1.BBB.PUG	2.GJE.PUG	2.GUK.PUG	5.FDP.PUG
1.BDE.PKC	2.GLE.PKC	2.GWK.PKC	5.FDS.PKC

SCREW

with washer riveted screw



mm	Wheel Ø	Tread width	Load capacity kg (daN)	Overall height	Offset
M 10 x 25	100	32	90	135	40
M 10 x 25	125	32	100	161	40
M 10 x 25	150	32	110	190	45
M 12 x 25	100	32	90	135	40
M 12 x 25	125	32	100	161	40
M 12 x 25	150	32	110	190	45

Code-no. Code-no. Code-no.

1.A90.PTG	2.GG0.PTG	2.GS1.PTG
1.BB0.PUG	2.GJ0.PUG	2.GU1.PUG
1.BD0.PKC	2.GL0.PKC	2.GW1.PKC
1.BA9.PTG	2.GG9.PTG	2.GS2.PTG
1.BC9.PUG	2.GJ9.PUG	2.GU2.PUG
1.BD9.PKC	2.GL9.PKC	2.GW2.PKC

PLAIN STEM



mm	Wheel Ø	Tread width	Load capacity kg (daN)	Overall height	Offset
18 x 62	100	32	90	135	40
18 x 62	125	32	100	161	40
18 x 62	150	32	110	190	45

Code-no. Code-no. Code-no.

1.A93.PTG	2.GGH.PTG	2.GSQ.PTG
1.BCS.PUG	2.GJS.PUG	2.GUQ.PUG
1.BDJ.PKC	2.GLJ.PKC	2.GWQ.PKC

A list of adaptors for round and square tubing appears on page 112.

EXPANDING ADAPTORS



Castors can be installed into round or square tubing by using our polyamide expanding adaptors. The expanding adaptors are installed on castors with a 10.5 mm bolt hole. Load capacity reduced to 70 daN. To order, please add code number for adaptor size and shape behind the castor code number, as shown in the following table: 1.BAA.PTG.D15

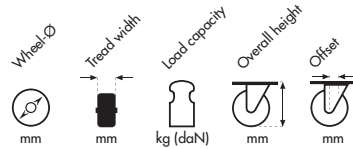
Diameter mm	Round tube Code-No.	Square tube Code-No.	Max. Torque
18-20	.D15	.D55	17 Nm
21-23	.D16	.D56	20 Nm
24-27	.D17	.D57	25 Nm
28-31	.D18	.D58	30 Nm



PLAIN BEARING WHEEL

- Non marking grey thermoplastic rubber tread
- Polypropylene hub
- Steel bush
- Screwed axle
- Wheel-Ø 100 mm, 125 mm

FITTINGS



SERIES 335	SERIES 336	SERIES 337	SERIES 680A
SWIVEL CASTOR	SWIVEL CASTOR WITH TOTAL LOCK	SWIVEL CASTOR WITH DIRECTIO- NAL LOCK	RIGID CASTOR
Code-no.	Code-no.	Code-no.	

BOLT HOLE



mm	Wheel Ø	Tread width	Load capacity	Overall height	Offset	Code-no.	Code-no.	Code-no.
10,5	100	32	80	132	40	1.BAA.JKA	2.GGA.JKA	2.GSA.JKA
10,5	125	32	90	158	40	1.BBA.JLA	2.GJA.JLA	2.GUA.JLA
12,8	100	32	80	132	40	1.BAN.JKA	2.GGB.JKA	2.GSB.JKA
12,8	125	32	90	158	40	1.BBN.JLA	2.GJB.JLA	2.GUB.JLA

See page 114.

TOP PLATE



mm	Wheel Ø	Tread width	Load capacity	Overall height	Offset	Code-no.	Code-no.	Code-no.	Code-no.
77 x 67	100	32	80	135	40	1.BA7.JKA	2.GG7.JKA	2.GSJ.JKA	5.FEB.JKA
77 x 67	125	32	90	161	40	1.BCU.JLA	2.GJZ.JLA	2.GUJ.JLA	5.FD6.JLA
90 x 70	100	32	80	135	40	1.BAB.JKA	2.GGE.JKA	2.GSK.JKA	5.FDL.JKA
90 x 70	125	32	90	161	40	1.BBB.JLA	2.GJE.JLA	2.GUK.JLA	5.FDP.JLA

Top plate dimensions shown on page 113.

SCREW

with washer riveted screw



mm	Wheel Ø	Tread width	Load capacity	Overall height	Offset	Code-no.	Code-no.	Code-no.
M 10 x 25	100	32	80	135	40	1.A90.JKA	2.GG0.JKA	2.GS1.JKA
M 10 x 25	125	32	90	161	40	1.BB0.JLA	2.GJ0.JLA	2.GU1.JLA
M 12 x 25	100	32	80	135	40	1.BA9.JKA	2.GG9.JKA	2.GS2.JKA
M 12 x 25	125	32	90	161	40	1.BC9.JLA	2.GJ9.JLA	2.GU2.JLA

PLAIN STEM



mm	Wheel Ø	Tread width	Load capacity	Overall height	Offset	Code-no.	Code-no.	Code-no.
18 x 62	100	32	80	135	40	1.A93.JKA	2.GGH.JKA	2.GSQ.JKA
18 x 62	125	32	90	161	40	1.BCS.JLA	2.GJS.JLA	2.GUQ.JLA

A list of adaptors for round and square tubing appears on page 112.

EXPANDING ADAPTORS



Castors can be installed into round or square tubing by using our polyamide expanding adaptors. The expanding adaptors are installed on castors with a 10.5 mm bolt hole. Load capacity reduced to 70 daN. To order, please add code number for adaptor size and shape behind the castor code number, as shown in the following table: 1.BAA.JKA.D1J

Diameter mm	Round tube Code-No.	Square tube Code-No.	Max. Torque
18-20	.D1J	.D5J	17 Nm
21-23	.D1K	.D5K	20 Nm
24-27	.D1L	.D5L	25 Nm
28-31	.D1M	.D5M	30 Nm