

OFFICE CHAIR CASTERS

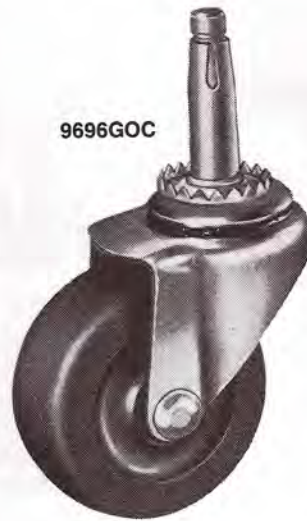
SERIES 69 and 70

FOR STEM AND PLATE ATTACHMENT

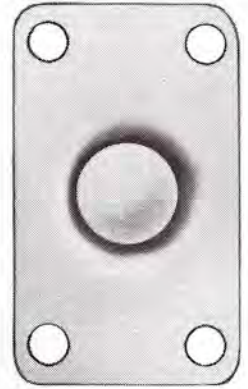
For many years, the largest selling quality office chair caster. **DIAMOND ARROW**, hardened ball bearing swivel construction provides easy action and long life. Supplied with non-marking, non-staining **GRAY BACO** soft rubber wheels for use on hard smooth floors, tile, wood, vinyl tile, concrete, and others..

Equipped with polypropylene, quiet rolling, non-marking, hard wheels for movement on carpets.

Oxidized copper finish for wood base chairs and nickel plating for metal base chairs.



Gripneck



Top Plate

Series No.	Wheel Dia. In.	Effect. Height In.	Finish	CASTER NUMBERS			
				Bassick No. for Hard Floors	Stand. EDP No.	Bassick No. for Carpeted Floors	Stand. EDP No.

Gripneck stem type for wood furniture. Standard with gripneck sockets to fit drilled holes $\frac{3}{8}$ " diameter by $1\frac{5}{8}$ " deep.

69	2	2 $\frac{1}{2}$	Oxid. Copper	9696G OC	11251	9698M OC	12832
----	---	-----------------	--------------	----------	-------	----------	-------

Top plate type for wood furniture. $1\frac{3}{16}$ " x 2" plate has holes spaced $1\frac{3}{16}$ " x $1\frac{9}{16}$ ". Recommended for use where socket holes for stem casters are badly worn.

70	2	2 $\frac{5}{8}$	Oxid. Copper	9706G OC	11259	9708M OC	12840
	2 $\frac{1}{2}$	3 $\frac{1}{16}$	Oxid. Copper	—	—	10708M OC	12093

Grip Ring stem type for metal base furniture. $\frac{7}{16}$ " diameter by $1\frac{3}{8}$ " stem fits $\frac{29}{64}$ " machined hole. No sockets required.

69	2	2 $\frac{1}{2}$	Nickel	9696GX2N	11265	9698MX2N	12834
	2 $\frac{1}{2}$	2 $\frac{15}{16}$	Nickel	—	—	10698MX2M	12085

Friction Ring stem type for metal base chairs where socket is an integral part of the base. $\frac{3}{8}$ " diameter by 1" long, fits $\frac{25}{64}$ " hole. No socket required.

69	2	2 $\frac{1}{2}$	Nickel	9696GX691N	12167	9698MX691N	12838
	2 $\frac{1}{2}$	2 $\frac{15}{16}$	Nickel	—	—	10698MX691N	12091

Plain stem for tubular metal furniture. $\frac{7}{16}$ " diameter by $1\frac{29}{32}$ ". For use with Grip Ring sockets which are shown below. Sockets must be ordered separately.

69	2	2 $\frac{1}{2}$	Nickel	9696GX3N	11277	9698MX3N	12836
	2 $\frac{1}{2}$	2 $\frac{15}{16}$	Nickel	—	—	10698MX3N	12087



X2 Grip Ring



X691 Grip Ring

GRIPNECK SOCKETS

for stems in wood furniture. Sockets need to be replaced when they no longer retain the caster. When sockets fall out due to worn socket holes, replace caster and socket with plate mount caster.



HOLE SIZE			SOCKET NO.	
Dia. in.	Depth in.	Track Plate Dia. in.	Bassick No.	Stand. EDP No.
$\frac{3}{8}$	$1\frac{5}{8}$	$\frac{3}{4}$	25RP	13001
$\frac{3}{8}$	$1\frac{5}{8}$	1	3RP	13002

GRIP RING SOCKETS FOR X3 STEMS IN TUBULAR FURNITURE.

These sockets adapt to the most commonly used sizes of tubular metal furniture. A brass tension ring firmly grips the X3 stem.



TUBING DIMENSION			SOCKET NUMBER	
O.D.	I.D. exact	I.D. fraction	Bassick No.	Stand. EDP No.
$\frac{7}{8}$ "-18g	.777	$\frac{3}{4}$ "	1540RP	13003
1"-16g	.870	$\frac{7}{8}$ "	1542RP	13004
1"-18g	.894	$1\frac{15}{16}$ "	1543RP	13005



X3 Plain