

**COLSON**  
*By*  
**SERVICE  
CASTER  
CORP.**

**1-800-215-8220**



**Service Caster Corp., 9 First Avenue, West Reading, PA 19611**

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# HOW TO SELECT

## How to Select the Proper Caster & Wheel

There is no simple formula or rule that can be followed in selecting the proper casters. Many varying and individual factors must be balanced to make the selection which will do the best job for you. The following are several of the more important considerations.

**Load Weight.** The heavier the load, the larger the wheel required for the caster. The weight of the load also influences the mobility of the wheel. Roller or ball bearings are recommended for loads over 400 pounds. Weight capacities are shown for each caster in this catalog.

**Floor Conditions.** Make sure the wheel you select is large enough to pass over cracks in the floor, tracks, moldings and other obstructions. For floor protection on linoleum, tile, carpet, etc., use polyurethane or Performa rubber wheels.

**Unusual Conditions.** Each wheel material has certain characteristics which will give the best results where unusual conditions exist. For example, where acids, oils, chemicals and other conditions harmful to rubber are present, Colson polyurethane, polyolefin, Maxim, phenolic or steel wheels are recommended. Check conditions, then select caster and wheel.

**Rolling Ease.** The larger the wheel diameter, the easier it rolls. Roller bearings carry heavier

### Caster Terms



### Wheel Terms



Photo above shows typical wheel. Bearings, bushings, etc. may vary with different wheel types.

loads. Ball bearings roll easier but carry lesser loads. When possible, use the largest ball bearing wheel for best results.

**Extreme Climates.** Room temperatures are no problem for most casters. But extreme cold or heat can be a problem. Colson helps solve this problem with "Colson 45"...the green lube which assures caster rolling ease from 45°F below zero to 260°F above. It's standard on all Colson casters. (**Note: Some wheel types should not be used in extreme temperature ranges. Consult factory.**) See the chart on

pages 14-15 for a general description of wheel floor surfaces and operating conditions.

### YOUR LOCAL DISTRIBUTOR

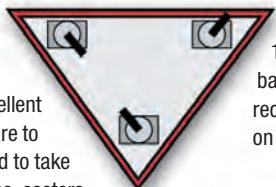
Colson casters are available from stocking distributors across the U.S., Canada & Mexico. Each is a caster specialist who can help you select the proper caster to suit your needs. Visit our web site: ([www.colsoncaster.com](http://www.colsoncaster.com)), or contact us for details at 1-800-643-5515.

### Caster Combinations for Trucks

In building, repairing and refurbishing mobile equipment, various effective caster combinations may be used. Several types of mountings are illustrated below.

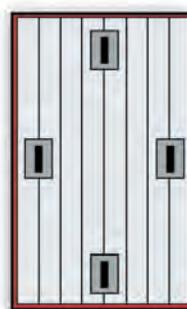
#### Three Swivel.

For barrel dollies and small portable machines. Affords excellent maneuverability. Be sure to select casters designed to take the weight load on three casters rather than the usual four.

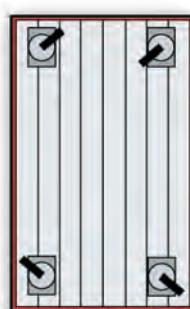


**Tilt Mounting.** A tilt mounting is the most economical, but should be limited to lighter loads.

The tilt is best when the load wheels are 1/8" taller than the balance wheels. Not recommended for use on ramps.

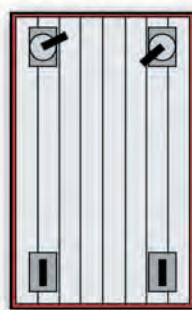


**Four Swivel.** Where a side motion is frequently needed, the four swivel arrangement is excellent. If the casters are equipped with swivel locks, this mounting is also practical for long straight travel as well as use on ramps. A most versatile arrangement.



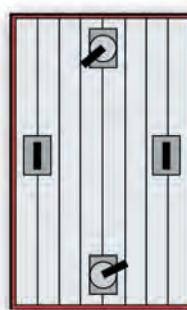
#### Two Rigid, Two Swivel.

Most practical and inexpensive arrangement for straight and/or long distances. Can be used for heavy or medium loads, depending upon the weight capacity of the casters selected.



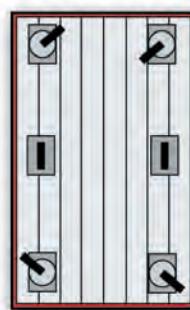
#### Diamond Mounting.

Two rigid and two swivel casters, but the diamond shaped mounting greatly increases maneuverability. This mounting is not recommended for ramps.



#### Four Swivel, Two Rigid.

This is a level mounting design for heavy loads and long trucks. The two rigid casters help to distribute and reduce the load on the swivel units and thereby maintain good maneuverability and easy steering.



## Caster Model Numbering System

### Caster Model Number

#### Prefix

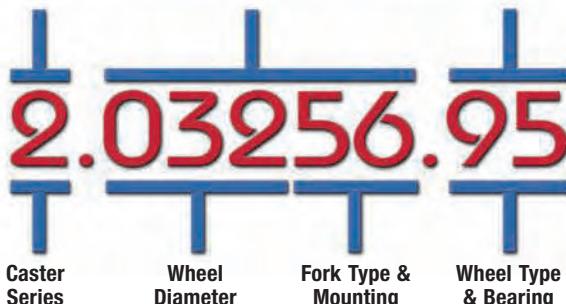
The prefix number shows the caster Series: 1 thru 8 Series with capacities ranging from 60 lbs to 8,000 lbs each.

#### Body

The body number shows the wheel diameter and type of fork mounting (swivel, rigid, stem).

#### Suffix

The suffix number shows the type of wheel material and bearing.



The above caster model number is a 2 Series caster with swivel top plate fork and polyurethane tread wheel (HI-TECH).

Note: The replacement fork model number is the same as above except the wheel suffix is not included (For example 2.03256).

### Wheel Model Number

#### Prefix

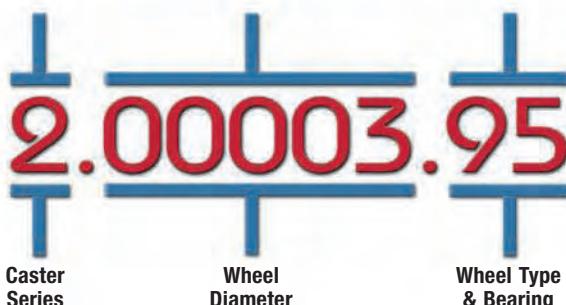
The prefix number shows the wheel Series: 1 thru 8 Series ranging from 60 lbs up to 8,000 lbs each.

#### Body

The body number shows the wheel diameter.

#### Suffix

The suffix number shows the type of wheel material and bearing, and when applicable, the wheel tread width.



The above caster wheel model number is a 2 Series wheel with a diameter of 3 $\frac{1}{2}$ ", made with polyurethane tread and ball bearing.

Note: The diameter code is usually, but not always the diameter of the wheel (for example, the diameter code 3 could denote 3", 3 $\frac{1}{4}$ " and 3 $\frac{1}{2}$ " wheels). Please check wheel chart for actual diameter of wheel.

#### IMPORTANT NOTICE • CAPACITY RATINGS

Caster and wheel capacities shown in this catalog are based on normal operating conditions as defined by the Institute of Caster Manufacturers (ICM). Normal operating conditions, as defined by the ICM, consist of manual operations on a relatively smooth surface (such as concrete) with normal minor obstacles. All bearings must be properly lubricated. Conditions of excessive temperature and/or dirt will reduce ratings. **Do not exceed the capacity ratings published in this catalog.**

#### CUSTOMER RESPONSIBILITIES

1. If caster stem is to be screwed into customer equipment, the customer must add a washer to the stem that will cover the incomplete threads and support the upper race.
2. The stem shoulder must fit tightly against the customer equipment.
3. It is the customer's responsibility to mount the caster in a workmanlike manner so there will be no risk to operator safety.
4. It is customer's responsibility to determine the fitness of the caster for its application.

HOW TO SELECT

# CASTER OPTIONS

## Wheel Selection Guide

### FLOOR SURFACES

WHEEL TYPE	CAPACITY (LBS EACH)	TEMPERATURE RANGE* (FAHRENHEIT)	CARPET	BRICK	CONCRETE	LINOLEUM	ASPHALT	TERRAZZO	WOOD	SMOOTH STEEL	RIBBED STEEL	TILE
Performa Rubber	60 → 325	-45 to +180° <sup>1</sup>	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Moldon Nylon	1000 → 1500	-45 to +180°	✓	✓	✓					✓	✓	
Polyurethane HI-TECH	100 → 1700	-45 to +180°	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Polyurethane (Round Tread)	1000 → 1450	-45 to +180°	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Polyolefin	75 → 900	-45 to +180°	✓	✓	✓					✓	✓	
Phenolic	300 → 4000	-45 to +180°	✓	✓	✓				✓	✓		
Moldon Rubber	540 → 1140	-45 to +160°	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Moldon Polyurethane	600 → 4800	-45 to +180°	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Cast Iron	200 → 4000	-45 to +500°			✓					✓		
Forged Steel	1400 → 3500	-45 to +180°				✓				✓		
V-Groove	800 → 8000	-45 to +180°				✓				✓		
Pneumatic	300 → 340	-20 to +160°	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Thermo	600 → 1000	-70 to +525° <sup>2</sup>	✓	✓	✓					✓	✓	
ThermoTech	60 → 250	-45 to +525° <sup>3</sup>	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Endura	1000 → 1200	-40 to +230°	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Maxim	700 → 1400	-45 to +350°	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

<sup>1</sup> 180° intermittent service; 120° continuous service

<sup>2</sup> 525° intermittent service; 480° continuous service

<sup>3</sup> 525° intermittent service; 490° continuous service

See Wheel Section (pages 80-105) for information regarding higher operating temperature ranges.

## Performa Rubber Chemical Chart

Substance	Rating	Substance	Rating	Substance	Rating	Substance	Rating
<b>Organics &amp; Solvents</b>							
Acetone	G	Methyl ethyl ketone	F	Acetic, 75%	G	Alkalies	
Alcohol, butyl	G	Oakite (floor cleaner)	E	Acetic, glacial	G	Tartaric	F
Alcohol, ethyl	G	Orangeve	X	Boric	G	Ammonium hydroxide	G
Alcohol, methyl	G	Naptha	F	Butyric	G		
Aniline	G	Nitrobenzene	X	Chromic	F	Calcium hydroxide	G
Benzene	X	Phenol	X	Citric	G	Potassium hydroxide	G
Bravo (wax stripper diluted)	E	Tuluene	X	Fluoboric	G	Sodium hydroxide	G
Carbon disulfide	X	Trichloroethylene	X	Hydrobromic, 25%	G		
Carbon tetrachloride	X	Varsol	X	Hydrochloric, 10%	G	<b>Acids</b>	
Chlorobenzene	X	Vestalene (detergent diluted)	E	Hydrofluoric	F	Acid salts	G-F
Chloroform	X	Urine	E	Lactic	F		
Colson 45 lubricant	G			Nitric, 5%	G	Alkaline salts	G
Enclean SS-2 (parts cleaner)	X	<b>Gases</b>		Nitric, 65%	X	Neutral salts	G
Ethyl acetate	F	Carbon dioxide	G	Oleic	G	Miscellaneous salts:	
Ethylene chloride	G	Carbon monoxide	G	Oleum	X	Potassium dichromate	G
Ethylene dichloride	F	Chlorine, wet	F	Oxalic	G	Potassium permanganate	G
Ethyl ether	G	Chlorine, dry	F	Phosphoric, 25%	G	Salt water	G
Formaldehyde, 37%	G	Hydrogen sulfide	G	Phosphoric, 85%	G	Sodium cyanide	G
Gasoline	X	Sulfur dioxide, wet	F	Sulfuric, 10%	G	Sodium ferricyanide	G
Heptane	X	Sulfur dioxide, dry	F	Sulfuric, 78%	F	Sodium hypochlorite	G
Methylene chloride	X	<b>Acids</b>		Tannic	G		
		Acetic, 10-50%	G				

E=Excellent G=Good F=Fair X=Unacceptable

### IMPORTANT NOTICE • CHEMICAL RESISTANCE CHART GUIDELINES

This chart lists an extensive range of chemicals, solvents and gases. Examine the listings in this chart to determine if your application is considered compatible with Performa wheels. Ratings are at 72°F. Concentrations of aqueous solutions

are saturated except where noted. Information in this chart is based on laboratory tests and results may vary in actual caster applications. Field testing is recommended to confirm compatibility with your particular application. For information on the compatibility of other fluids and chemicals, please contact the factory.

## Wheel Selection Guide

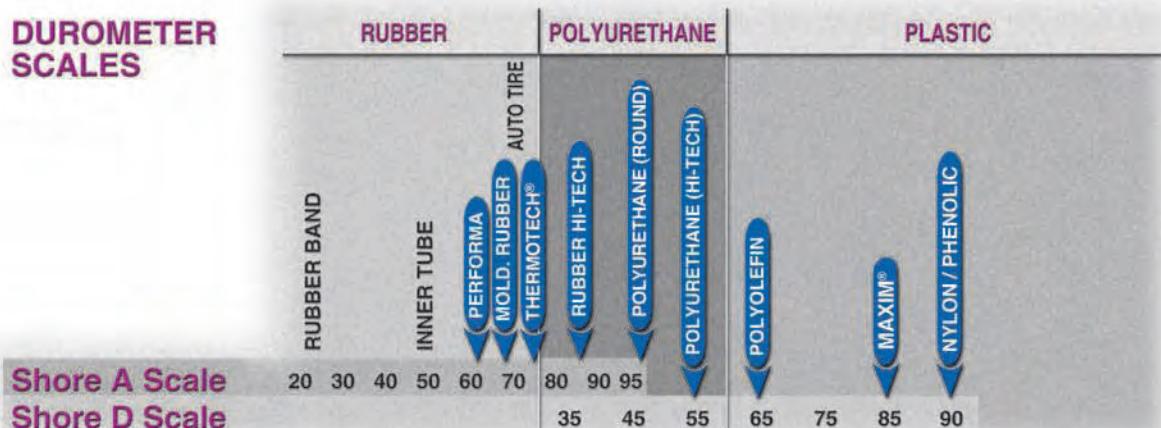
CASTER OPTIONS

OPERATING CONDITIONS													DURO-METER RATINGS	CATALOG PAGE NUMBER	WHEEL TYPE
WATER	STEAM	MILD CHEMICALS***	OIL & GREASE	METAL CHIPS	HIGH HEAT (+250°F)	EXTREME COLD (-45°F)	ANIMAL FATS	NOISE REDUCTION	FLOOR PROTECTION	CUSHION LOAD					
✓	✓	✓		✓			✓	✓	✓	✓	✓	65( $\pm 5$ )A	80-86	Performa Rubber	
✓	✓	✓	✓	✓			✓	✓				70( $\pm 5$ )D	94	Moldon Nylon	
✓**	✓	✓	✓	✓			✓	✓	✓	✓		55( $\pm 5$ )D	90-91	Polyurethane HI-TECH	
✓**	✓	✓	✓	✓			✓	✓	✓	✓		70( $\pm 5$ )D	90	Polyurethane (Round Tread)	
✓	✓	✓	✓				✓	✓		✓		65( $\pm 5$ )D	96-97	Polyolefin	
	✓	✓	✓		✓		✓	✓				90( $\pm 5$ )D	100-101	Phenolic	
✓	✓	✓		✓			✓	✓				70( $\pm 5$ )A	88-89	Moldon Rubber	
✓**	✓	✓	✓	✓			✓	✓	✓	✓		45( $\pm 5$ )D	92-93	Moldon Polyurethane	
	✓	✓	✓	✓	✓		✓	✓				—	102-103	Cast Iron	
	✓	✓	✓	✓	✓		✓	✓				—	104	Forged Steel	
	✓	✓	✓	✓	✓		✓	✓				—	105	V-Groove	
✓	✓	✓		✓			✓	✓	✓	✓		—	87	Pneumatic	
✓	✓	✓	✓	✓			✓	✓				85( $\pm 5$ )D	99	Thermo	
✓	✓	✓		✓	✓		✓	✓	✓	✓		75( $\pm 5$ )A	99	ThermoTech	
✓	✓	✓	✓	✓			✓	✓	✓	✓		63( $\pm 5$ )D	95	Endura	
✓	✓	✓	✓	✓			✓	✓				85( $\pm 5$ )D	98	Maxim	

\*\*Intermittent contact at room temperature only. \*\*\*Consult factory for harsh chemicals.

This chart is designed to provide the user with a general comparison of Colson wheel types under a variety of floor surfaces and operating conditions. For specific applications or unusual conditions, please consult factory.

## Wheel Hardness Chart



# CASTER OPTIONS

## Wheel Selection

### Performa Rubber Flat Tread



#### For 1-8 Series Casters

Grey or black non-marking thermoplastic elastomer tread bonded to polyolefin core. Polyolefin core is ribbed for added strength on 3-7 Series Wheels (See pages 80-82).

### Performa Rubber Round Tread



#### For 2-6 Series Casters

Grey non-marking thermoplastic elastomer tread bonded to polyolefin core. Polyolefin core is ribbed for added strength on 5 Series Wheels (See pages 80, 83).

### Performa Rubber Conductive/Dissipative



#### For 2-6 Series Casters

Grey non-marking conductive thermoplastic elastomer tread bonded to polyolefin core. Polyolefin core is ribbed for added strength on 3-5 Series Wheels (Consult factory). (See pages 84-85).

### Performa Rubber Handtruck



### Moldon Rubber Cast Iron Core



### Moldon Rubber Aluminum Core



### Pneumatic Rubber



#### 4-5 Series Wheels

New models! Round or flat, black or grey non-marking thermoplastic elastomer tread bonded to ribbed polyolefin core (See page 86).

#### For 5-7 Series Casters

Cushion rubber tread bonded to cast iron core (See page 89).

#### For 6-8 Series Casters

Cushion rubber tread bonded to aluminum core (See page 88).

#### For Pneumatic Casters

Rubber tread with separate inner tube mounted on heavy gauge steel wheel discs (See page 87).

### Phenolic



### Light Duty Rubber and QuickStart



### Polyurethane HI-TECH and Round Tread



#### For 2-8 Series Casters

Molded macerated fabric filled with phenolic resin plastic (See pages 100-101).

#### For 1-2 Series Casters

(From Left to Right) 2 Series Rubber HI-TECH bonded to Polyolefin core, 1 Series hard or soft rubber, and 2 Series Quickstart (See page 87).

#### For 1-8 Series Casters

Red polyurethane tread mechanically locked to polyolefin core. Polyolefin core is ribbed for added strength on 3-7 Series Wheels (See pages 90-91).

## Wheel Selection

**Moldon  
Polyurethane  
Cast Iron Core**



**For 5-7 Series Casters**  
Polyurethane tread bonded to cast iron core  
(See page 93).

**Moldon  
Polyurethane  
Aluminum Core**



**For 5-8 Series Casters**  
Polyurethane tread bonded to aluminum core  
(See page 92).

**Moldon Nylon  
Aluminum Core**



**For 5 Series Casters**  
Nylon tread bonded to aluminum core  
(See page 94).

**Endura Solid  
Elastomer**



**For 5 Series Casters**  
Special solid elastomer material allows easier rolling under heavy loads  
(See page 95).

**Maxim®**



**For 3-5 Series Casters**  
Exclusive ultra tough thermoplastic resists hard impacts and drop-shocks. (See page 98).

**Polyolefin**



**For 1, 2, 3 & 5 Series Casters**  
Durable polyolefin wheels. Polyolefin core is ribbed for added strength on 3-5 Series Wheels (See pages 96-97).

**Thermo**



**For 2-5 Series Casters**  
Handles extreme temperatures even under heavy loads  
(See page 99).

**ThermoTech®**



**For 2 Series Casters**  
Quiet rolling, non-marking, floor protection and handles the heat! (See page 99).

**Cast Iron**



**For 2-8 Series Casters**  
High grade cast iron steel  
(See pages 102-103).

**Forged Steel**



**For 5-8 Series Casters**  
Dropped forged heavy duty wheels (See page 104).

**V-Groove**



**For 5-7 Series Casters**  
Cast iron wheels V-grooved for use on inverted angle iron track (See page 105).

# CASTER OPTIONS

# CASTER OPTIONS



## **1 Series General Duty Side Lock Brake**

**Capacity up to 135 lbs each**

The 1 Series General Duty Brakes are available for plate models with TPR wheels only. Brake is easily operated with foot action. These brakes are not

field installable. You can specify the brake on select 3" and 4" diameter models. To order with caster specify "BRK3" (see page 17).



## **1 Series Side Lock Brake**

**Capacity up to 145 lbs each**

The ends of brake spring are crimped so that they grab the wheel at four contact points. They provide extra holding power on a variety of wheel surfaces. Brake is easily operated with foot action.

Available on 3", 4", and 5" wheels. 1 Series brakes cannot be used with thread guards. To order with caster specify "BRK3" (see pages 18-29). To field install, see kit numbers below.

Wheel Dia.	Kit Number	Swivel Radius
<b>(75 lbs Capacity Models)</b>		
<b>3"</b>	11.3000	<b>2 11/16"</b>
<b>(145 lbs Capacity Models)</b>		
<b>3"</b>	11.3200	<b>3"</b>
<b>4"</b>	11.4200	<b>3 9/16"</b>
<b>5"</b>	11.5200	<b>4 1/16"</b>



## **2 Series Total Lock Brake**

**Capacity up to 325 lbs each**

Total lock brake locks wheel and swivel simultaneously. The brake design features durable metal construction with a thermoplastic pedal. Virtually maintenance free operation. Brake is easily

operated with foot action. Works on 3 1/2", 4" and 5" 2 Series models. To order with caster specify "BRK5" (see pages 30-43). To field install, see kit numbers below.

### **Total Lock: Locks Wheel and Swivel**

Wheel Dia.	Kit Number	Swivel Radius
<b>3 1/2"</b>	52023.03	<b>4 9/16"</b>
<b>4"</b>	52023.04	<b>4 5/8"</b>
<b>5"</b>	52023.05	<b>4 11/16"</b>



## **2 Series Side Lock Brake**

**Capacity up to 325 lbs each**

Colson Side Lock brake provides positive braking action on all types of wheels. Special cam activated brake mechanism locks firmly and is easy to

engage and disengage. To order with caster specify "BRK1" (see pages 30-43). To field install, see kit numbers below.

Wheel Dia.	Kit Number	Swivel Radius
<b>2 1/2"</b>	52023.62	<b>3 13/16"</b>
<b>3"</b>	52020.96	<b>3 5/8"</b>
<b>3 1/2"</b>	52020.93	<b>3 5/8"</b>
<b>4"</b>	52020.94	<b>3 11/16"</b>
<b>5"</b>	52023.65	<b>3 15/16"</b>

## **2 Series Tech Lock® Brake Stainless Steel Models**

### **Capacity up to 325 lbs each**

Constructed of durable, light-weight engineered thermoplastics. Ideally suited for wet or corrosive conditions. Toe operation holds heavy loads securely. Advanced design of the brake pad holds a variety of wheel types. Only two moving

parts. Virtually maintenance free operation. Temperature range: -30°F to +250°F. To order with caster specify "BRK2" (see page 44). To field install, see kit numbers below. U.S. Patent 288285.



Wheel Dia.	Kit Number	Swivel Radius
4"	05215.44	5 5/8"
5"	05215.45	6 1/8"

## **2 Series LoPro Brake**

### **Capacity up to 210 lbs each**

Brake design places a positive locking force against the wheel hub to hold loads securely. Large foot pedal makes brake easy to operate and provides easy foot placement. Brake is not field installable

and is only available on the 3" model. The swivel radius of caster is 2 11/16" with the brake. To order with caster, specify "BRK3." See page 45.



## **3 Series Tread Lock Brake**

### **Capacity up to 400 lbs each**

All swivel casters in the 3 Series are available with brakes. Colson's Tread Lock brake gives positive braking action on all types of wheels by engaging a rubber brake shoe directly against the tread surface of the wheel. A self-compensating spring maintains

the effectiveness of the brake throughout the life of the wheel. Thread guards can also be used with this brake. Brake pedals are rugged .090 steel & zinc plated. To order on a caster specify "BRK1." See pages 46-49.



## **4 Series Side Lock Brake**

### **Capacity up to 1400 lbs each**

Brake design places a positive locking force against the wheel hub to hold loads securely. Larger foot pedal makes brake easier to operate and provides better foot placement. Brake can be actuated from either end of

the pedal for greater convenience. Available on Colson 4 Series casters with 2" tread width wheels equipped with roller bearings. To order with caster specify "BRK3" (see pages 50-57). To field install, see kit numbers below. U.S. Patent 5,402,864.



#### **Wheel Dia.      Kit Number      Wheels Brakes Work On**

4"-5"	05128.30 05128.32	Steel wheels, Phenolic, Nylon, Moldon Polyurethane, Moldon Rubber, Pneumatics Performa, Polyolefin, Polyurethane HI-TECH, Thermo, Maxim, Endura
6"-8"	05128.29 05128.31	Steel wheels, Phenolic, Nylon, Moldon Polyurethane, Moldon Rubber Performa, Polyolefin, Polyurethane HI-TECH, Thermo, Maxim, Endura

Kit includes brake cam, metal retainer washer, brake lever, flanged bushing, spring washer, axle, lock nut, Torrington-style bearing (Plastic wheels). Note: works with roller bearing or one piece Delrin bearing models. Stainless steel side lock brake kit #05214.24.

**CASTER OPTIONS**

# CASTER OPTIONS



## 4 Series Tech Lock® Brake

**Capacity up to 1250 lbs each**

Constructed of durable, light-weight engineered thermoplastics. Ideally suited for wet or corrosive conditions. Toe operation holds heavy loads securely. Advanced design of the brake pad holds a variety of wheel types. Only two moving parts. Virtually maintenance free operation. Temperature

range: -30°F to +250°F. To order with caster specify "BRK2" (see pages 50-55). To field install, see kit numbers below. Available on all 4 Series casters except Swivel Lock and 4 Series IMPAK models. U.S. Patent 288285.

### Improved Design



New design with grip ridge for mechanical lock that securely fastens brake to fork

Old design without grip ridge



## 4 & 5 Series Rigid Tech Lock® Brake

**Capacity up to 1400 lbs each**

New brake is designed for rigid models! Contemporary design features thermoplastic construction to resist rust and corrosion. New design has a grip ridge for

mechanical lock that securely fastens brake to fork (see diagram above). To order specify "BRK2" (see pages 50-59).

Wheel Dia.	Kit Number Standard	Kit Number Stainless	Swivel Radius
6"	05944.86	05944.87	7 3/8"



## 4 Series Total Lock® Brake

**Capacity up to 1250 lbs each**

With a simple press of the foot, you can lock both wheel and swivel in any position. Simply press again to release brake. Low angle pedal design

makes foot access easy for convenient operation. Contemporary design features thermoplastic construction to resist rust and corrosion. Available for 4 Series 5" x 2" and 6" x 2" wheels with capacities from 450 lbs to 1,250 lbs per caster. Not available on 4 Series IMPAK models. New design has a grip ridge for mechanical lock that securely fastens brake to fork (see diagram above). To order specify "BRK4" (see pages 52-53).

Kit includes brake assembly housing, axle, washer and nut. Note: fork assembly must have slotted lower race.

## 4, 5 & 6 Series Tread Lock Brake

**Capacity up to 1500 lbs each**

Available on 4, 5, and 6 Series casters. This adjustable brake can be installed in the field or ordered assembled onto the caster. The toe activated brake features positive engagement via rubber faced plate

(Not available on V-groove wheel models or 2 1/2" tread width wheels). To order with caster specify "BRK1" (see pages 50-63). To field install, see kit numbers below. U.S. Patent 5,497,856.



Wheel Dia.	Kit Number	Standard 4 Series Swivel Radius	Standard 5 & 6 Series Swivel Radius	4 & 6 IMPAK Swivel Radius	Replacement Brake Pad Model Number
4"	05944.24	5 5/16"	5 3/8"	5 3/16"	59044.45
5"	05944.25	6 5/8"	6 9/16"	6 1/2"	
6"	05944.26	7 5/16"	7 1/8"	6 7/8"	
8"	05944.28	8 1/2"	8 9/16"	8 3/8"	

Kit includes brake assembly, axle, locknut.

## 7 & 8 Series Enforcer Tread Lock Brake

The toe activated brake features positive engagement via a single rubber-faced plate. Available on 7 & 8 Series Enforcer casters. Not available on V-Groove wheels. **Consult Factory for capacity and specifications.**

### 7 Series

Wheel Diameter	Kit Number
6"	05962.41
8"	05962.42
10"	05962.43
12"	05962.44

### 8 Series

Wheel Diameter	Kit Number
6"	05962.45
8"	05962.46
10"	05962.47
12"	05962.48

## 4-8 Series Swivel Locks

**Capacity up to 8000 lbs each**

Swivel locks quickly convert swivel casters to rigid casters for straight-line tracking. A spring-loaded, hand operated plunger is engaged to fit into slots on the swivel raceway. To engage the lock, simply pull out plunger and turn until spring action inserts plunger in notches on raceway. To disengage the lock, simply pull out plunger and turn so plunger is not inserted in notches on raceway. Colson offers 3 types of hand operated swivel locks.

### Welded Models

Series	Mounting Code
4 Series (Standard)	MTG51
4 Series with MTG2 Top Plate	MTG52
4 Series with MTG4 Top Plate	MTG54
5 Series (Standard)	MTG52
6 Series (Standard)	MTG52
7 Series (3500 Capacity)	MTG51



**Welded Swivel Locks:** These welded swivel locks are factory installed only. They lock in 90° intervals on 4, 5, and 6 Series and 180° intervals on 7 Series. To order see the "Welded Models" chart below.

**Bolt-On Swivel Locks:** The bolt-on swivel locks are field installable only, but require that the fork yoke base have the notches at 90° intervals. Available on 4-6 series casters. To order see the "Bolt-On Models" chart below.



### Kingpinless Swivel Locks:

Kingpinless casters already have the notches in the raceway, so it is possible to field install. They lock in 90° intervals. Simply bolt swivel lock on when you install on equipment. Available on 4, 6, 7 and 8 series casters. To order see the chart below.

### Kingpinless Swivel Lock Models

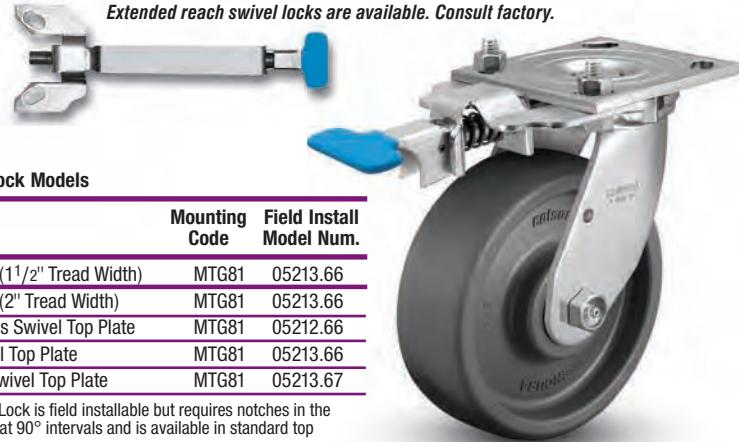
Series	Mounting Code	Field Install Model Number
4 & 6 Series IMPAK (Standard)	MTG62	05212.62
4 & 6 Series IMPAK with MTG1 Top Plate	MTG61	05212.61
4 & 6 Series IMPAK with MTG4 Top Plate	MTG64	05212.64
4 Series Enforcer (Standard)	MTG61	05213.61
4 Series Enforcer with MTG2 Top Plate	MTG62	05212.62
4 Series Enforcer with MTG4 Top Plate	MTG64	05212.64
7 & 8 Series Enforcer (Standard)	MTG61	05278.61
7 & 8 Series Enforcer with MTG2 Top Plate	MTG62	05278.62
7 & 8 Series Enforcer with MTG3 Top Plate	MTG63	05278.63

## Foot Activated Swivel Locks

**Capacity up to 1400 lbs each**

No more back strain from bending down to activate a swivel lock. When the foot pedal is in the "up" position, a stainless steel spring forces a pin into one of four slots on the swivel fork. This effectively locks the swivel in one of four positions at 90° intervals. To disengage the lock, simply press down on the foot pedal for free swiveling action. It's that easy! With this innovative product, you can quickly and easily convert swivel casters to rigid casters for straight-line tracking. When you need greater maneuverability, you can quickly convert from the rigid position back to full swivel. Quick. Easy. Less stress and strain. **The Colson Ergonomic Advantage™.**

Extended reach swivel locks are available. Consult factory.



### Foot Activated Swivel Lock Models

Series	Mounting Code	Field Install Model Num.
4 Series Swivel Top Plate (1 1/2" Tread Width)	MTG81	05213.66
4 Series Swivel Top Plate (2" Tread Width)	MTG81	05213.66
4 Series IMPAK Kingpinless Swivel Top Plate	MTG81	05212.66
4 Series Pneumatic Swivel Top Plate	MTG81	05213.66
4 Series Stainless Steel Swivel Top Plate	MTG81	05213.67

NOTE: Foot Activated Swivel Lock is field installable but requires notches in the caster fork yoke base at 90° intervals and is available in standard top plates only.

**CASTER OPTIONS**

# CASTER OPTIONS



## DirtBan Swivel Seals

### Keeps dirt out and lube in for longer caster life

Seals are recommended for applications where casters and equipment are exposed to regular washings such as hospitals, food processing plants, restaurants, meat packaging plants, laundries, bakeries and more. They keep dirt and contaminants out of the swivel raceway and lubricant in. Colson polyurethane DirtBan seals help

casters run smoother and last longer with very little drag on the swivel action. They offer a high resistance to grease, oils, chemicals, detergents and water. To order on caster specify "SEAL". To field install, simply remove the caster wheel and place seals in the upper and lower raceways. No special tools needed. Available on 2 and 4 Series casters. To field install, see chart below.

Series	Kit Number
2 Series Swivel	52020.90
4 Series Upper Raceway	51000.77
4 Series Lower Raceway	51001.76



## 2 & 3 Series Dust Caps

### Protects swivel raceway from harmful debris

Keep dust and debris out of raceway for smoother operation and longer service life. Available on 2 and

3 Series models only. To order with caster, specify "DC1". Dust caps are not field installable.



## Plastic & Metal Thread Guards

### Designed to keep lint, thread and other soft material out of bearings

Certain industries and institutions find that excessive amounts of lint, thread and other soft materials have a tendency to work into caster wheel bearings. Wheel thread guards help overcome this problem. The thread guard does not revolve and thus forces the thread to deposit on caster fork legs and greatly improves its appearance. Colson offers

both plastic and metal thread guards. Plastic thread guards are more flexible and will not rust or corrode making them ideal for wash down applications. Metal thread guards have a zinc plated finish on 1-3 Series wheels, and a galvanized finish for 4-7 Series models to protect against rust and corrosion. To order on caster specify "TG1" for metal, "TG2" for plastic. To check for availability on caster models consult factory.

# CASTER OPTIONS

## **Delrin® Bearing**

Delrin, a DuPont engineered plastic, is extremely durable under a wide range of temperature and humidity conditions and is corrosion resistant. Wheels with the Delrin bearings are well suited for applications where brine conditions, steam cleaning, or where excessive water or liquids are present. One piece or two piece Delrin bearing models are available.



## **Annular Ball Bearing**

Precision type bearings with machined, hardened raceways. For applications where maximum rolling ease and quiet operation are needed. Best suited for light to medium duty loads. Bearing is pre-assembled, and the entire unit is mounted in the wheel.



## **Precision Sealed Ball Bearing**

Recommended for maximum rolling ease with no maintenance lubrication required. Quiet operation for medium duty to heavy duty loads. Available on Endura Solid Elastomer and 2" tread width Performa Rubber wheels.



## **Torrington-Style Roller Bearings**

Torrington-style caged drawn cup bearings have a steel cage which provides inward retention of the needle rollers. This design provides maximum cage strength consistent with long service life. Available on 2" tread width wheels only. (Note: Must be used with hardened spanner bushing or hardened shaft).



## **Bronze Bearing**

The bronze bearing is durable under a wide range of temperature and humidity conditions and is corrosion resistant. It is highly recommended for high heat or wet applications.



## **Radial Ball Bearing**

Shielded, precision-type bearings. They are used in pairs and press fitted into the wheel hub. Available on Performa Rubber, Performa Rubber Handtruck Wheels and Pneumatic wheels.



## **Roller Bearing**

The roller bearing is capable of carrying a greater load than the same size diameter ball bearing. It has a split outer race shell into which the roller assembly is inserted. Standard Colson roller assembly features hardened steel rollers enclosed in a thermoplastic cage on 1 1/2" and 2" tread width wheels. Metal cage roller bearings are optionally available (specify WB29) and are standard on wheels with tread widths of 2 1/2" and larger. Combination seal/thrust retainer washers protect bearing from dirt, water, chemicals and help absorb thrust friction (Note: Must be used with hardened spanner bushing or hardened shaft).



## **Plain & Sleeve Bearing**

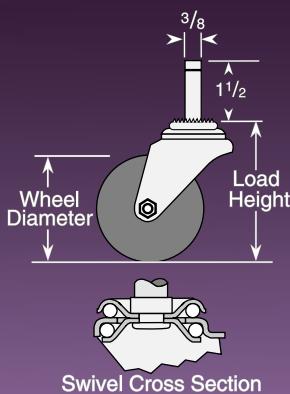
Metal sleeve is inserted in wheel and rests directly on axle. Only recommended when rolling ease is less critical.



# 1 SERIES

Capacity up to 75 lbs each

## Wood Furniture Stem



### Standard Features

- Zinc plated finish is attractive and durable
- Full double ball hardened raceways for better performance and greater durability
- 5/16" shouldered axle with 1/4" nut
- "Colson 45" multi-temp grease lubricates in extreme hot and cold temperatures

### Performance Options

#### Caster Brake

**Side Lock** (See page 10)  
Available on all 3" models. Field installable (Specify **BRK3**).

#### Fork Option

**NSF Listed** (See page 1)  
All models except thread guards (Specify **FSI**).

#### Wheel Option

**Thread Guards**— Available on many models. Brake & NSF options cannot be used with thread guards (Specify **TG1** for metal **TG2** for plastic).



### Wheel Selection



PERFORMA FLAT TREAD



POLYOLEFIN



POLYURETHANE HI-TECH



CUSHION RUBBER



HARD RUBBER

### Standard Mounting:

For use on wood furniture that can accept a 3/8" diameter hole approximately 1 5/8" deep. Standard No.20 pressed steel adapter (Part #50011) with toothed base is supplied.

Stem size: 5/16" diameter x 1 1/2" long.

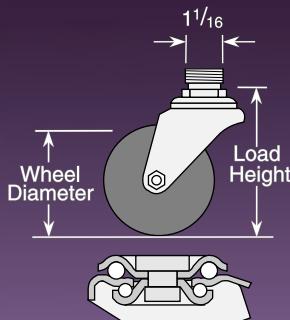
### 1 SERIES • Wood Furniture Stem • Capacity up to 75 lbs

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Wheel Descriptions	Wheel Bearing	Stem Caster Models	Load Height	Swivel Radius	Weight (Pounds)
1 5/8"	7/8"	60	Performa Rubber	Delrin	1.01652.441	2 1/2	1 3/4	1/2
		75	Polyolefin	Delrin	1.01652.52	2 1/2	1 3/4	1/2
2"	7/8"	75	Performa Rubber	Delrin	1.02252.441	2 11/16	1 15/16	1/2
			Polyolefin	Delrin	1.02252.52	2 11/16	1 15/16	1/2
			Cushion Rubber	Ball	1.02252.45	2 11/16	1 15/16	1/2
			Hard Rubber	Ball	1.02252.55	2 11/16	1 15/16	1/2
3"	7/8"	75	Performa Rubber	Delrin	1.03052.441	3 13/16	2 9/16	3/4
			Polyurethane HI-TECH	Delrin	1.03052.91	3 13/16	2 9/16	3/4
			Polyolefin	Delrin	1.03052.53	3 13/16	2 9/16	3/4

# 1 SERIES

Capacity up to 145 lbs each

## Pipe Thread Stem



Swivel Cross Section  
Fork Leg Spacing 1<sup>15</sup>/<sub>32</sub>"

### Standard Features

- Zinc plated finish is attractive and durable
- Full double ball hardened raceways for better performance and greater durability
- 5/16" shouldered axle with 1/4" nut
- "Colson 45" multi-temp grease lubricates in extreme hot and cold temperatures

### Performance Options

#### Caster Brake

**Side Lock** (See page 10)  
Available on all models. Field installable (Specify **BRK3**).

#### Fork Option

**NSF Listed** (See page 1)  
All models except thread guards (Specify **FSI**).

#### Wheel Option

**Thread Guards**—Available on many models. Brake & NSF options cannot be used with thread guards (Specify **TG1** for metal **TG2** for plastic).



### Wheel Selection



PERFORMA  
FLAT TREAD



POLYOLEFIN



POLYURETHANE  
HI-TECH

#### Standard Mounting:

Diameter of the threaded stem is approximately 1 1/16". Pipe thread stem screws directly into standard pipe couplings for a rigid and permanent fit with full swivel action. Tapered pipe thread to fit 3/4" pipe coupling.

### 1 SERIES • Pipe Thread Stem • Capacity up to 145 lbs

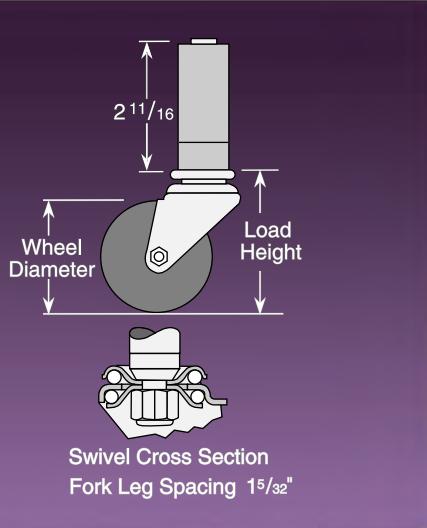
Wheel Dia.	Tread Width	Capacity Each (Pounds)	Wheel Descriptions	Wheel Bearing	Stem Caster Models	Load Height	Swivel Radius	Weight (Pounds)
3"	7/8"	100	Polyurethane HI-TECH	Delrin	1.03353.91	4	2 <sup>13</sup> / <sub>16</sub>	1 <sup>1</sup> / <sub>4</sub>
		125	Performa Rubber	Delrin	1.03353.441	4	2 <sup>13</sup> / <sub>16</sub>	1 <sup>1</sup> / <sub>4</sub>
			Polyolefin	Delrin	1.03353.53	4	2 <sup>13</sup> / <sub>16</sub>	1 <sup>1</sup> / <sub>4</sub>
4"	7/8"	125	Polyurethane HI-TECH	Delrin	1.04353.91	5	3 <sup>7</sup> / <sub>16</sub>	1 <sup>1</sup> / <sub>2</sub>
		135	Performa Rubber	Delrin	1.04353.441	5	3 <sup>7</sup> / <sub>16</sub>	1 <sup>1</sup> / <sub>2</sub>
			Polyolefin	Delrin	1.04353.53	5	3 <sup>7</sup> / <sub>16</sub>	1 <sup>1</sup> / <sub>2</sub>
5"	7/8"	140	Polyurethane HI-TECH	Delrin	1.05353.91	6	4 <sup>1</sup> / <sub>16</sub>	1 <sup>3</sup> / <sub>4</sub>
		145	Performa Rubber	Delrin	1.05353.441	6	4 <sup>1</sup> / <sub>16</sub>	1 <sup>3</sup> / <sub>4</sub>
			Polyolefin	Delrin	1.05353.53	6	4 <sup>1</sup> / <sub>16</sub>	1 <sup>3</sup> / <sub>4</sub>

1 SERIES

# 1 SERIES

Capacity up to 75 lbs each

## Expanding Stem Adapter



### Standard Features

- Zinc plated finish is attractive and durable
- Full double ball hardened raceways for better performance and greater durability
- 5/16" shouldered axle with 1/4" nut
- "Colson 45" multi-temp grease lubricates in extreme hot and cold temperatures

### Performance Options

#### Mounting Options

Inside Diameter of Tube	Mounting Code Numbers	
	Round Tubing	Square Tubing
3/4" - 13/16"	MTG40	-
7/8" - 15/16"	MTG41	MTG51
1" - 11/16"	MTG42	MTG52
11/8" - 13/16"	MTG43	MTG53
11/4" - 15/16"	MTG44	MTG54
13/8" - 17/16"	MTG45	MTG55
11/2" - 19/16"	MTG46	-
15/8" - 111/16"	MTG47	-

Stems are 2 11/16" long. Stem size less adapter: 1/2"-13UNC x 2 11/16"

#### Caster Brake

Side Lock (See page 10)  
Available on all 3" models.  
Field installable (Specify BRK3).

#### Fork Option

NSF Listed (See page 1)  
All models except thread guards (Specify FSI).



#### Wheel Option

Thread Guards— Available on many models.  
Brake & NSF options cannot be used with  
thread guards (Specify TG1 for metal TG2  
for plastic).

#### Standard Mounting:

Turning of hex nut beneath lower raceway expands rubber adapter inside of round or square tubing for a tight, permanent fit.

To order, select caster model number and specify stem adapter size by code number from mounting options chart at right.

### Wheel Selection



PERFORMA FLAT TREAD



POLYOLEFIN



POLYURETHANE HI-TECH



CUSHION RUBBER



HARD RUBBER

### 1 SERIES • Expanding Adapter Stem • Capacity up to 75 lbs

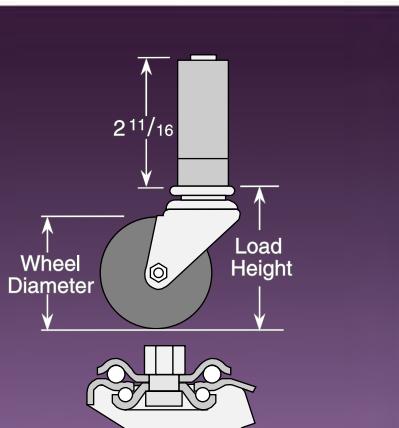
Wheel Dia.	Tread Width	Capacity Each (Pounds)	Wheel Descriptions	Wheel Bearing	Stem Caster Models	Load Height	Swivel Radius	Weight (Pounds)
1 5/8"	7/8"	60	Performa Rubber	Delrin	1.01667.441	2 11/16	1 3/4	5/8
		75	Polyolefin	Delrin	1.01667.52	2 11/16	1 3/4	5/8
2"	7/8"	75	Performa Rubber	Delrin	1.02267.441	2 7/8	1 15/16	5/8
			Polyolefin	Delrin	1.02267.52	2 7/8	1 15/16	5/8
			Cushion Rubber	Ball	1.02267.45	2 7/8	1 15/16	3/4
			Hard Rubber	Ball	1.02267.55	2 7/8	1 15/16	3/4
3"	7/8"	75	Performa Rubber	Delrin	1.03067.441	4	2 9/16	3/4
			Polyurethane HI-TECH	Delrin	1.03067.91	4	2 9/16	3/4
			Polyolefin	Delrin	1.03067.53	4	2 9/16	3/4

Note: Expanding adapter temperature rating is at 180°F.

# 1 SERIES

Capacity up to 145 lbs each

## Expanding Stem Adapter



Swivel Cross Section  
Fork Leg Spacing 1<sup>5</sup>/<sub>32</sub>"

### Standard Features

- Zinc plated finish is attractive and durable
- Full double ball hardened raceways for better performance and greater durability
- 5/16" shouldered axle with 1/4" nut
- "Colson 45" multi-temp grease lubricates in extreme hot and cold temperatures

## Performance Options

### Mounting Options

Inside Diameter of Tube	Mounting Code Numbers	
	Round Tubing	Square Tubing
3/4" - 13/16"	MTG40	-
7/8" - 15/16"	MTG41	MTG51
1" - 11/16"	MTG42	MTG52
1 1/8" - 1 3/16"	MTG43	MTG53
1 1/4" - 1 5/16"	MTG44	MTG54
1 3/8" - 1 7/16"	MTG45	MTG55
1 1/2" - 1 9/16"	MTG46	-
1 5/8" - 1 11/16"	MTG47	-

Stems are 2<sup>11</sup>/<sub>16</sub>" long. Stem size less adapter: 1/2"-13UNC x 2<sup>11</sup>/<sub>16</sub>"

**Standard Mounting:**  
Turning of octagon on upper raceway expands rubber adapter inside of round or square tubing for a tight, permanent fit. To order, select caster model number and specify stem adapter size by code number from mounting options chart at right.

### Caster Brake

**Side Lock** (See page 10)  
Available on all models. Field installable (Specify BRK3).

### Fork Option

**NSF Listed** (See page 1)  
All models except thread guards (Specify FSI).



### Wheel Option

**Thread Guards** – Available on many models. Brake & NSF options cannot be used with thread guards (Specify TG1 for metal TG2 for plastic).

## Wheel Selection



PERFORMA FLAT TREAD



POLYOLEFIN



POLYURETHANE HI-TECH

## 1 SERIES • Expanding Adapter Stem • Capacity up to 145 lbs

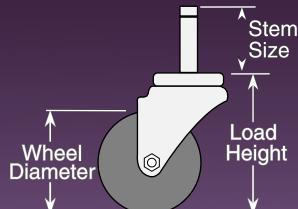
Wheel Dia.	Tread Width	Capacity Each (Pounds)	Wheel Descriptions	Wheel Bearing	Stem Caster Models	Load Height	Swivel Radius	Weight (Pounds)
3"	7/8"	100	Polyurethane HI-TECH	Delrin	1.03367.91	3 <sup>7</sup> / <sub>8</sub>	2 <sup>13</sup> / <sub>16</sub>	1 <sup>1</sup> / <sub>8</sub>
		125	Performa Rubber	Delrin	1.03367.441	3 <sup>7</sup> / <sub>8</sub>	2 <sup>13</sup> / <sub>16</sub>	1 <sup>1</sup> / <sub>4</sub>
			Polyolefin	Delrin	1.03367.53	3 <sup>7</sup> / <sub>8</sub>	2 <sup>13</sup> / <sub>16</sub>	1 <sup>1</sup> / <sub>4</sub>
4"	7/8"	125	Polyurethane HI-TECH	Delrin	1.04367.91	4 <sup>7</sup> / <sub>8</sub>	3 <sup>7</sup> / <sub>16</sub>	1 <sup>1</sup> / <sub>2</sub>
		135	Performa Rubber	Delrin	1.04367.441	4 <sup>7</sup> / <sub>8</sub>	3 <sup>7</sup> / <sub>16</sub>	1 <sup>1</sup> / <sub>2</sub>
			Polyolefin	Delrin	1.04367.53	4 <sup>7</sup> / <sub>8</sub>	3 <sup>7</sup> / <sub>16</sub>	1 <sup>1</sup> / <sub>2</sub>
5"	7/8"	140	Polyurethane HI-TECH	Delrin	1.05367.91	5 <sup>7</sup> / <sub>8</sub>	4 <sup>1</sup> / <sub>16</sub>	1 <sup>3</sup> / <sub>4</sub>
		145	Performa Rubber	Delrin	1.05367.441	5 <sup>7</sup> / <sub>8</sub>	4 <sup>1</sup> / <sub>16</sub>	1 <sup>3</sup> / <sub>4</sub>
			Polyolefin	Delrin	1.05367.53	5 <sup>7</sup> / <sub>8</sub>	4 <sup>1</sup> / <sub>16</sub>	1 <sup>3</sup> / <sub>4</sub>

Note: Expanding adapter temperature rating is at 180°F.

# 1 SERIES

Capacity up to 75 lbs each

## Grip Ring Stem



Fork Leg Spacing 1<sup>5</sup>/<sub>32</sub>"

### Standard Features

- Zinc plated finish is attractive and durable
- Full double ball hardened raceways for better performance and greater durability
- 5/16" shouldered axle with 1/4" nut
- "Colson 45" multi-temp grease lubricates in extreme hot and cold temperatures

### Performance Options

#### Mounting Options

**MTG1:** 3/8" x 19/16" long

**MTG2:** 7/16" x 19/16" long

**MTG50:** 7/16" x 1" long

#### Caster Brake

**Side Lock** (See page 10)

Available on all 3" models. Field installable (Specify **BRK3**).

#### Fork Option

**NSF Listed** (See page 1)

All models except thread guards (Specify **FSI**).



#### Wheel Option

**Thread Guards** – Available on many models. Brake & NSF options cannot be used with thread guards (Specify **TG1** for metal **TG2** for plastic).

Spring grip on top of stem holds caster firmly in place.

#### Standard Mounting

(**MTG51**):

7/16" x 129/32" long

### Wheel Selection



PERFORMA FLAT  
TREAD



POLYOLEFIN



POLYURETHANE  
HI-TECH



CUSHION  
RUBBER



HARD  
RUBBER

### 1 SERIES • Grip Ring Stem • Capacity up to 75 lbs

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Wheel Descriptions	Wheel Bearing	Stem Caster Models	Load Height	Swivel Radius	Weight (Pounds)
1 <sup>5</sup> / <sub>8</sub> "	7/8"	60	Performa Rubber	Delrin	1.01651.441	2 <sup>1</sup> / <sub>2</sub>	13/ <sub>4</sub>	1/ <sub>2</sub>
		75	Polyolefin	Delrin	1.01651.52	2 <sup>1</sup> / <sub>2</sub>	13/ <sub>4</sub>	1/ <sub>2</sub>
2"	7/8"	75	Performa Rubber	Delrin	1.02251.441	2 <sup>11</sup> / <sub>16</sub>	115/ <sub>16</sub>	1/ <sub>2</sub>
			Polyolefin	Delrin	1.02251.52	2 <sup>11</sup> / <sub>16</sub>	115/ <sub>16</sub>	1/ <sub>2</sub>
			Cushion Rubber	Ball	1.02251.45	2 <sup>11</sup> / <sub>16</sub>	115/ <sub>16</sub>	5/ <sub>8</sub>
			Hard Rubber	Ball	1.02251.55	2 <sup>11</sup> / <sub>16</sub>	115/ <sub>16</sub>	5/ <sub>8</sub>
3"	7/8"	75	Performa Rubber	Delrin	1.03051.441	3 <sup>13</sup> / <sub>16</sub>	29/ <sub>16</sub>	3/ <sub>4</sub>
			Polyurethane HI-TECH	Delrin	1.03051.91	3 <sup>13</sup> / <sub>16</sub>	29/ <sub>16</sub>	3/ <sub>4</sub>
			Polyolefin	Delrin	1.03051.53	3 <sup>13</sup> / <sub>16</sub>	29/ <sub>16</sub>	3/ <sub>4</sub>

# 1 SERIES

Capacity up to 145 lbs each

## Grip Ring Stem



### Standard Features

- Zinc plated finish is attractive and durable
- Full double ball hardened raceways for better performance and greater durability
- 5/16" shouldered axle with 1/4" nut
- "Colson 45" multi-temp grease lubricates in extreme hot and cold temperatures

## Performance Options

### Mounting Options

**MTG2:** 7/16" x 1 1/2" long

**MTG52:** 7/16" x 129/32" long with grip ring

#### Plastic Adapters

Snap easily in place to reduce distortion and damage to furniture and equipment tubing. Plastic adapters are non-conductive. First specify **MTG51:** (7/16" x 129/32") less grip ring, then specify plastic adapter code from chart at right.

**MTG53:** (No. 50810): Fits 7/8" x 18 ga. wall round tubing or any I.D. from 3/4" to 51/64".

**MTG54:** (No. 50842): Fits 1" x 13 ga. wall round tubing or any I.D. from 51/64" to 53/64".

**MTG55:** (No. 50865): Fits 1" x 14 ga. wall round tubing or any I.D. from 53/64" to 55/64".

**MTG56:** (No. 50916): Fits 1" x 16 ga. wall round tubing or any I.D. from 57/64" to 29/32".

### Caster Brake

**Side Lock** (See page 10) – Available on all models. Field installable (Specify **BRK3**).

### Fork/Wheel Option

#### NSF Listed

(See page 1)  
All models except thread guards (Specify **FSI**).



**Thread Guards** – Available on many models. Brake & NSF options cannot be used with thread guards (Specify **TG1** for metal **TG2** for plastic).

## Wheel Selection



PERFORMA FLAT TREAD



POLYOLEFIN



POLYURETHANE HI-TECH

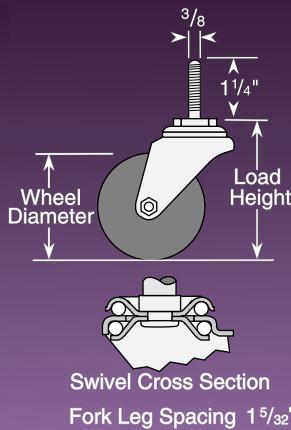
## 1 SERIES • Grip Ring Stem • Capacity up to 145 lbs

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Wheel Descriptions	Wheel Bearing	Stem Caster Models	Load Height	Swivel Radius	Weight (Pounds)
3"	7/8"	100	Polyurethane HI-TECH	Delrin	1.03351.91	3 <sup>3</sup> /4	2 <sup>13</sup> /16	1
		125	Performa Rubber	Delrin	1.03351.441	3 <sup>3</sup> /4	2 <sup>13</sup> /16	1 <sup>1</sup> /8
		125	Polyolefin	Delrin	1.03351.53	3 <sup>3</sup> /4	2 <sup>13</sup> /16	1 <sup>1</sup> /8
4"	7/8"	125	Polyurethane HI-TECH	Delrin	1.04351.91	4 <sup>3</sup> /4	3 <sup>7</sup> /16	1 <sup>1</sup> /8
		135	Performa Rubber	Delrin	1.04351.441	4 <sup>3</sup> /4	3 <sup>7</sup> /16	1 <sup>3</sup> /8
		135	Polyolefin	Delrin	1.04351.53	4 <sup>3</sup> /4	3 <sup>7</sup> /16	1 <sup>3</sup> /8
5"	7/8"	140	Polyurethane HI-TECH	Delrin	1.05351.91	5 <sup>3</sup> /4	4 <sup>1</sup> /16	1 <sup>1</sup> /4
		145	Performa Rubber	Delrin	1.05351.441	5 <sup>3</sup> /4	4 <sup>1</sup> /16	1 <sup>5</sup> /8
		145	Polyolefin	Delrin	1.05351.53	5 <sup>3</sup> /4	4 <sup>1</sup> /16	1 <sup>1</sup> /8

# 1 SERIES

Capacity up to 75 lbs each

## Straight Thread Stem



### Standard Features

- Zinc plated finish is attractive and durable
- Full double ball hardened raceways for better performance and greater durability
- 5/16" shouldered axle with 1/4" nut
- "Colson 45" multi-temp grease lubricates in extreme hot and cold temperatures

### Performance Options

#### Mounting Options

$\frac{3}{8}$ " diameter - 24NF x  
 $\frac{11}{16}$ " long (Specify **MTG51**).

#### Caster Brake

**Side Lock** (See page 10)  
Available on all 3" models. Field installable (Specify **BRK3**).

#### Fork Option

**NSF Listed** (See page 1)  
All models except thread guards (Specify **FSI**).

#### Standard Mounting (MTG55):

( $\frac{3}{8}$ " diameter - 16UNC x  
 $1\frac{1}{4}$ " long threaded  $1\frac{1}{8}$ ").

#### Wheel Option

**Thread Guards** - Available on many models. Brake & NSF options cannot be used with thread guards (Specify **TG1** for metal **TG2** for plastic).



### Wheel Selection



PERFORMA FLAT TREAD



POLYOLEFIN



POLYURETHANE HI-TECH



CUSHION RUBBER



HARD RUBBER

IMPORTANT: If caster stem is to be screwed into customer equipment, the customer must add a washer to the stem that will cover the incomplete threads and support the upper race. The stem shoulder must fit tightly against the customer equipment.

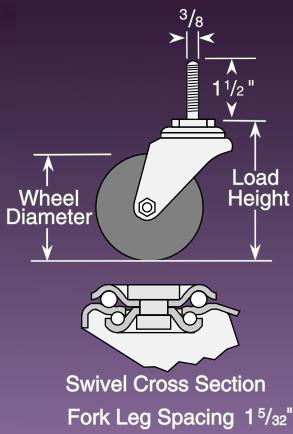
### 1 SERIES • Straight Thread Stem • Capacity up to 75 lbs

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Wheel Descriptions	Wheel Bearing	Stem Caster Models	Load Height	Swivel Radius	Weight (Pounds)
<b>1 5/8"</b>	<b>7/8"</b>	60	Performa Rubber	Delrin	1.01654.441	$2\frac{1}{2}$	$1\frac{3}{4}$	$\frac{3}{8}$
		75	Polyolefin	Delrin	1.01654.52	$2\frac{1}{2}$	$1\frac{3}{4}$	$\frac{3}{8}$
<b>2"</b>	<b>7/8"</b>	<b>75</b>	Performa Rubber	Delrin	1.02254.441	$2\frac{11}{16}$	$1\frac{15}{16}$	$\frac{3}{8}$
			Polyolefin	Delrin	1.02254.52	$2\frac{11}{16}$	$1\frac{15}{16}$	$\frac{3}{8}$
			Cushion Rubber	Ball	1.02254.45	$2\frac{11}{16}$	$1\frac{15}{16}$	$\frac{1}{2}$
			Hard Rubber	Ball	1.02254.55	$2\frac{11}{16}$	$1\frac{15}{16}$	$\frac{1}{2}$
<b>3"</b>	<b>7/8"</b>	<b>75</b>	Performa Rubber	Delrin	1.03054.441	$3\frac{13}{16}$	$2\frac{9}{16}$	$\frac{5}{8}$
			Polyurethane HI-TECH	Delrin	1.03054.91	$3\frac{13}{16}$	$2\frac{9}{16}$	$\frac{5}{8}$
			Polyolefin	Delrin	1.03054.53	$3\frac{13}{16}$	$2\frac{9}{16}$	$\frac{5}{8}$

# 1 SERIES

Capacity up to 145 lbs each

## Straight Thread Stem



### Standard Features

- Zinc plated finish is attractive and durable
- Full double ball hardened raceways for better performance and greater durability
- 5/16" shouldered axle with 1/4" nut
- "Colson 45" multi-temp grease lubricates in extreme hot and cold temperatures

### Performance Options

#### Caster Brake

**Side Lock** (See page 10)  
Available on all models. Field installable (Specify **BRK3**).

#### Fork Option

**NSF Listed** (See page 1)  
All models except thread guards (Specify **FSI**).

#### Wheel Option

**Thread Guards**—Available on many models. Brake & NSF options cannot be used with thread guards (Specify **TG1** for metal **TG2** for plastic).



### Wheel Selection



PERFORMA FLAT  
TREAD



POLYOLEFIN



POLYURETHANE  
HI-TECH

### 1 SERIES • Straight Thread Stem • Capacity up to 145 lbs

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Wheel Descriptions	Wheel Bearing	Stem Caster Models	Load Height	Swivel Radius	Weight (Pounds)
3"	7/8"	100	Polyurethane HI-TECH	Delrin	1.03354.91	3 3/4	2 13/16	1 1/8
		125	Performa Rubber	Delrin	1.03354.441	3 3/4	2 13/16	1 1/8
		125	Polyolefin	Delrin	1.03354.53	3 3/4	2 13/16	1 1/8
4"	7/8"	125	Polyurethane HI-TECH	Delrin	1.04354.91	4 3/4	3 7/16	1 3/8
		135	Performa Rubber	Delrin	1.04354.441	4 3/4	3 7/16	1 3/8
		135	Polyolefin	Delrin	1.04354.53	4 3/4	3 7/16	1 3/8
5"	7/8"	140	Polyurethane HI-TECH	Delrin	1.05354.91	5 3/4	4 1/16	1 5/8
		145	Performa Rubber	Delrin	1.05354.441	5 3/4	4 1/16	1 5/8
		145	Polyolefin	Delrin	1.05354.53	5 3/4	4 1/16	1 5/8

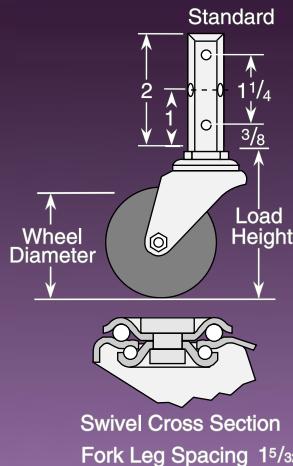
IMPORTANT: If caster stem is to be screwed into customer equipment, the customer must add a washer to the stem that will cover the incomplete threads and support the upper race. The stem shoulder must fit tightly against the customer equipment.

1 SERIES

# 1 SERIES

Capacity up to 145 lbs each

## Square Stem



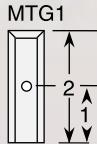
### Standard Features

- Zinc plated finish is attractive and durable
- Full double ball hardened raceways for better performance and greater durability
- 5/16" shouldered axle with 1/4" nut
- "Colson 45" multi-temp grease lubricates in extreme hot and cold temperatures

### Performance Options

#### Mounting Options

Optional Square Stem: 2" long x 7/8" square with 1 mounting hole 17/64" diameter (Specify MTG1).



#### Caster Brake

**Side Lock** (See page 10)  
Available on all models. Field installable (Specify BRK3).

#### Fork Option

**NSF Listed** (See page 1)  
All models except thread guards (Specify FSI).



#### Wheel Option

**Thread Guards** – Available on many models. Brake & NSF options cannot be used with thread guards (Specify TG1 for metal TG2 for plastic).

#### Standard Mounting:

Designed for easy installation on the inside of angle iron legs or against flat surfaces. Stems may be bolted or riveted against any flat vertical surface. Standard Stem 2" long by 3/4" square with 3 mounting holes 17/64" diameter.

### Wheel Selection



PERFORMA FLAT TREAD



POLYOLEFIN



POLYURETHANE HI-TECH

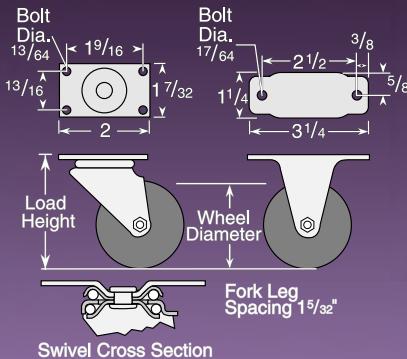
### 1 SERIES • Square Stem • Capacity up to 145 lbs

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Wheel Descriptions	Wheel Bearing	Stem Caster Models	Load Height	Swivel Radius	Weight (Pounds)
3"	7/8"	100	Polyurethane HI-TECH	Delrin	1.03370.91	3 3/4	2 13/16	1 1/4
		125	Performa Rubber	Delrin	1.03370.441	3 3/4	2 13/16	1 1/4
		125	Polyolefin	Delrin	1.03370.53	3 3/4	2 13/16	1 1/4
4"	7/8"	125	Polyurethane HI-TECH	Delrin	1.04370.91	4 3/4	3 7/16	1 1/2
		135	Performa Rubber	Delrin	1.04370.441	4 3/4	3 7/16	1 1/2
		135	Polyolefin	Delrin	1.04370.53	4 3/4	3 7/16	1 1/2
5"	7/8"	140	Polyurethane HI-TECH	Delrin	1.05370.91	5 3/4	4 1/16	1 3/4
		145	Performa Rubber	Delrin	1.05370.441	5 3/4	4 1/16	1 3/4
		145	Polyolefin	Delrin	1.05370.53	5 3/4	4 1/16	1 3/4

# 1 SERIES

Capacity up to 145 lbs each

## Small Top Plate Swivel & Rigid



### Standard Features

- Zinc plated finish is attractive and durable
- Full double ball hardened raceways for better performance and greater durability
- 5/16" shouldered axle with 1/4" nut
- "Colson 45" multi-temp grease lubricates in extreme hot and cold temperatures

### Performance Options

#### Caster Brake

**Side Lock** (See page 10)  
Available on all 3" swivel models. Field installable (Specify **BRK3**).

#### Fork Option

**NSF Listed** (See page 1)  
All models except thread guards (Specify **FSI**).

#### Wheel Option

**Thread Guards** – Available on many models. Brake & NSF options cannot be used with thread guards (Specify **TG1** for metal **TG2** for plastic).



### Wheel Selection



PERFORMA FLAT TREAD



POLYOLEFIN



POLYURETHANE HI-TECH



CUSHION RUBBER



HARD RUBBER

### Standard Mounting:

Rigid caster mounting holes do not match swivel.

### 1 SERIES • Small Top Plate Swivel & Rigid • Capacity up to 75 lbs

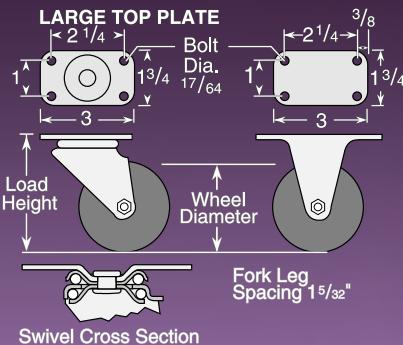
Wheel Dia.	Tread Width	Capacity Each (Pounds)	Wheel Descriptions	Wheel Bearing	Swivel Caster Models	Rigid Caster Models	Load Height	Swivel Radius	Weight (Pounds)
1 5/8"	7/8"	60	Performa Rubber	Delrin	1.01666.441	1.01610.441	2 9/16	1 3/4	3/8
		75	Polyolefin	Delrin	1.01666.52	1.01610.52	2 9/16	1 3/4	3/8
2"	7/8"	75	Performa Rubber	Delrin	1.02266.441	1.02210.441	2 3/4	1 15/16	1/2
			Polyolefin	Delrin	1.02266.52	1.02210.52	2 3/4	1 15/16	1/2
			Cushion Rubber	Ball	1.02266.45	1.02210.45	2 3/4	1 15/16	1/2
			Hard Rubber	Ball	1.02266.55	1.02210.55	2 3/4	1 15/16	1/2
3"	7/8"	75	Performa Rubber	Delrin	1.03066.441	–	3 7/8	2 9/16	3/4
			Polyurethane HI-TECH	Delrin	1.03066.91	–	3 7/8	2 9/16	3/4
			Polyolefin	Delrin	1.03066.53	–	3 7/8	2 9/16	3/4

1 SERIES

# 1 SERIES

Capacity up to 75 lbs each

## Large Top Plate Swivel & Rigid



### Standard Features

- Zinc plated finish is attractive and durable
- Full double ball hardened raceways for better performance and greater durability
- 5/16" shouldered axle with 1/4" nut
- "Colson 45" multi-temp grease lubricates in extreme hot and cold temperatures

### Performance Options

#### Caster Brake

**Side Lock** (See page 10)  
Available on all 3" swivel models. Field installable (Specify **BRK3**).

#### Fork Option

**NSF Listed** (See page 1)  
All models except thread guards (Specify **FSI**).

#### Wheel Option

**Thread Guards** Available on many models. Brake & NSF options cannot be used with thread guards (Specify **TG1** for metal **TG2** for plastic).



### Wheel Selection



PERFORMA FLAT  
TREAD



POLYOLEFIN



POLYURETHANE  
HI-TECH



CUSHION  
RUBBER



HARD  
RUBBER

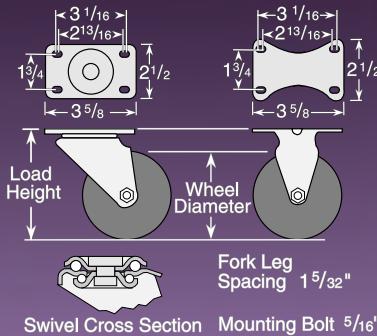
### 1 SERIES • Large Top Plate Swivel & Rigid • Capacity up to 75 lbs

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Wheel Descriptions	Wheel Bearing	Swivel Caster Models	Rigid Caster Models	Load Height	Swivel Radius	Weight (Pounds)
1 5/8"	7/8"	60	Performa Rubber	Delrin	1.01656.441	—	29/16	13/4	1/2
		75	Polyolefin	Delrin	1.01656.52	—	29/16	13/4	1/2
2"	7/8"	75	Performa Rubber	Delrin	1.02256.441	—	23/4	115/16	1/2
			Polyolefin	Delrin	1.02256.52	—	23/4	115/16	1/2
			Cushion Rubber	Ball	1.02256.45	—	23/4	115/16	5/8
			Hard Rubber	Ball	1.02256.55	—	23/4	115/16	5/8
3"	7/8"	75	Performa Rubber	Delrin	1.03056.441	1.03010.441	37/8	29/16	3/4
			Polyurethane HI-TECH	Delrin	1.03056.91	1.03010.91	37/8	29/16	3/4
			Polyolefin	Delrin	1.03056.53	1.03010.53	37/8	29/16	3/4

# 1 SERIES

Capacity up to 145 lbs each

## Top Plate Swivel & Rigid



### Standard Features

- Zinc plated finish is attractive and durable
- Full double ball hardened raceways for better performance and greater durability
- $5/16$ " shouldered axle with  $1/4$ " nut
- .090" steel top plate
- "Colson 45" multi-temp grease lubricates in extreme hot and cold temperatures

### Performance Options

#### Caster Brake

**Side Lock** (See page 10)  
Available on all swivel models.  
Field installable (Specify **BRK3**).

#### Fork Option

**NSF Listed** (See page 1)  
All models except thread guards (Specify **FSI**).

#### Wheel Option

**Thread Guards** – Available on many models. Brake & NSF options cannot be used with thread guards (Specify **TG1** for metal **TG2** for plastic).



### Wheel Selection



### 1 SERIES • Top Plate Swivel & Rigid • Capacity up to 145 lbs

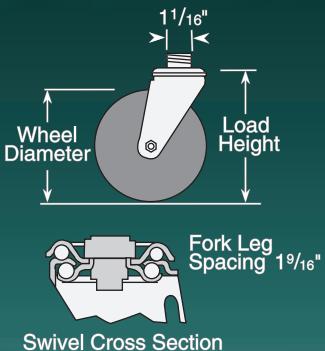
Wheel Dia.	Tread Width	Capacity Each (Pounds)	Wheel Descriptions	Wheel Bearing	Swivel Caster Models	Rigid Caster Models	Load Height	Swivel Radius	Weight (Pounds)
3"	7/8"	100	Polyurethane HI-TECH	Delrin	1.03356.91	1.03008.91	3 3/4	2 13/16	1 1/4
		125	Performa Rubber	Delrin	1.03356.441	1.03008.441	3 3/4	2 13/16	1 1/4
		Polyolefin		Delrin	1.03356.53	1.03008.53	3 3/4	2 13/16	1 1/4
4"	7/8"	125	Polyurethane HI-TECH	Delrin	1.04356.91	1.04008.91	4 3/4	3 7/16	1 1/2
		135	Performa Rubber	Delrin	1.04356.441	1.04008.441	4 3/4	3 7/16	1 1/2
		Polyolefin		Delrin	1.04356.53	1.04008.53	4 3/4	3 7/16	1 1/2
5"	7/8"	140	Polyurethane HI-TECH	Delrin	1.05356.91	1.05008.91	5 3/4	4 1/16	1 3/4
		145	Performa Rubber	Delrin	1.05356.441	1.05008.441	5 3/4	4 1/16	1 3/4
		Polyolefin		Delrin	1.05356.53	1.05008.53	5 3/4	4 1/16	1 3/4

1 SERIES

# 2 SERIES

Capacity up to 325 lbs each

## Pipe Thread Stem



### Standard Features

- Zinc plated finish is attractive and durable
- Full double ball hardened raceways for better performance and greater durability
- $3/8"$  hollow axle with lock nut
- Grease holes on wheel bearing for greater convenience
- "Colson 45" multi-temp grease lubricates in extreme hot and cold temperatures

## Performance Options

### Caster Brake

**Total Lock Brake** (See page 10)  
Locks wheel and swivel simultaneously.  
Fits 3 1/2", 4" and 5" swivel models. Field installable (Specify BRK5).

**Side Lock Brake** (See page 10)  
Available on all swivel models. Field installable (Specify BRK1).

### Fork Option

**NSF Listed** (See page 1)  
All models except thread guards and cast iron wheels (Specify FSI).

**Dust Cap** (See page 14) – Specify DC1.

#### Axle/Nut Options:

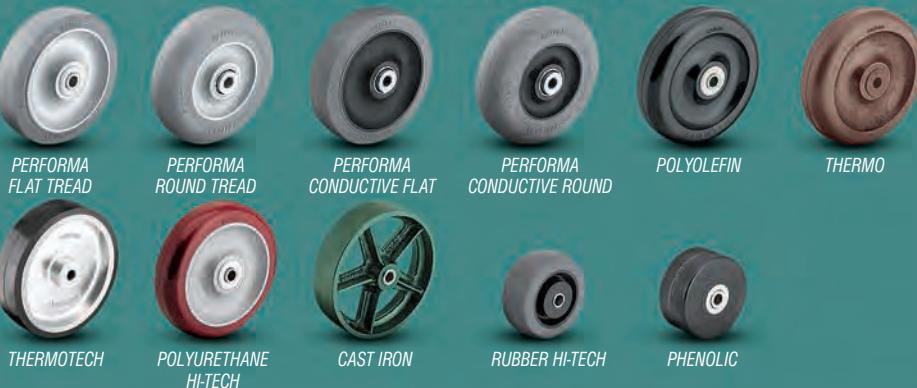
AX1 Zerk Axle  
AX2 Solid Axle  
NT1 Thick lock nut



### Wheel Option

**Thread Guards** (See page 10) – Available on many models. (Specify TG1 for metal TG2 for plastic).

## Wheel Selection



### Standard Mounting:

Fits Standard  $3/4"$ "

Pipe Coupling

The actual diameter of the threaded stem is approximately  $11/16"$ . The pipe thread stem screws directly into a standard pipe coupling for a rigid and permanent fit with full swivel action.



### Easy Installation

The  $7/16"$  hex nut beneath the lower raceway makes it fast and easy to install these casters on a wide variety of equipment.

# 2 SERIES

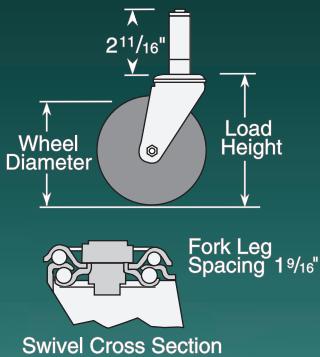
## 2 SERIES • Pipe Thread Stem • Capacity up to 325 lbs

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Wheel Descriptions	Wheel Bearing	Stem Caster Models	Load Height	Swivel Radius	Weight (Pounds)
<b>2½"</b>	<b>1¼"</b>	125	Performa Rubber (Conductive Flat)	Ball	2.02253.445 COND	4	2 13/32	1 3/4
		140	Performa Rubber (Flat tread)	Delrin	2.02253.441	4	2 13/32	1 3/4
		200	Performa Rubber (Flat tread)	Ball	2.02253.445	4	2 13/32	1 3/4
		Polyolefin	Delrin	2.02253.53	4	2 13/32	1 3/4	
		Polyolefin	Ball	2.02253.55	4	2 13/32	1 3/4	
		250	Polyurethane HI-TECH	Delrin	2.02253.91	4	2 13/32	1 1/2
		Polyurethane HI-TECH	Ball	2.02253.95	4	2 13/32	1 1/2	
		300	Cast Iron	Sleeve	2.02253.12	4	2 13/32	2 1/8
	<b>1 7/16"</b>	300	Phenolic	Roller	2.02253.319	4	2 13/32	1 3/4
<b>3"</b>	<b>1¼"</b>	150	Rubber HI-TECH	Plain	2.03353.42	4 1/4	2 21/32	2
		200	Polyurethane HI-TECH	Plain	2.03353.92	4 1/4	2 21/32	2
		Polyolefin	Delrin	2.03353.52	4 1/4	2 21/32	2	
	<b>1 15/32"</b>	300	Phenolic	Roller	2.03353.309	4 1/4	2 21/32	2 3/4
<b>3½"</b>	<b>1 5/16"</b>	210	Performa Rubber (Conductive Round)	Ball	2.03253.565 COND	4 13/16	2 29/32	2 1/4
		Performa Rubber (Round tread)	Delrin	2.03253.561	4 13/16	2 29/32	2 1/4	
		Performa Rubber (Round tread)	Ball	2.03253.565	4 13/16	2 29/32	2 1/4	
	<b>1 1/4"</b>	225	Performa Rubber (Conductive Flat)	Ball	2.03253.445 COND	4 13/16	2 29/32	2 1/4
		Polyolefin	Delrin	2.03253.53	4 13/16	2 29/32	2 1/8	
		Polyolefin	Ball	2.03253.55	4 13/16	2 29/32	2 1/8	
		Performa Rubber (Flat tread)	Delrin	2.03253.441	4 13/16	2 29/32	2 1/8	
		Performa Rubber (Flat tread)	Ball	2.03253.445	4 13/16	2 29/32	2 1/8	
		Polyurethane HI-TECH	Delrin	2.03253.91	4 13/16	2 29/32	1 3/4	
		Polyurethane HI-TECH	Ball	2.03253.95	4 13/16	2 29/32	1 3/4	
		300	Thermo	Plain	2.03253.52 HT	4 13/16	2 29/32	3 1/8
		Cast Iron	Sleeve	2.03253.12	4 13/16	2 29/32	3	
<b>4"</b>	<b>1 1/4"</b>	250	ThermoTech	Teflon	2.04253.613 H	5 1/4	3 7/32	3
		Performa Rubber (Conductive Flat)	Ball	2.04253.445 COND	5 1/4	3 7/32	2 1/4	
		Polyolefin	Delrin	2.04253.53	5 1/4	3 7/32	2 1/4	
		Polyolefin	Ball	2.04253.55	5 1/4	3 7/32	2 1/4	
		Polyurethane HI-TECH	Delrin	2.04253.91	5 1/4	3 7/32	2	
		Polyurethane HI-TECH	Ball	2.04253.95	5 1/4	3 7/32	2	
		Performa Rubber (Flat tread)	Delrin	2.04253.441	5 1/4	3 7/32	2 1/4	
		Performa Rubber (Flat tread)	Ball	2.04253.445	5 1/4	3 7/32	2 1/4	
		Thermo	Plain	2.04253.52 HT	5 1/4	3 7/32	3 1/4	
	<b>300</b>	Cast Iron	Sleeve	2.04253.12	5 1/4	3 7/32	3 1/2	
<b>5"</b>	<b>1 1/4"</b>	250	ThermoTech	Teflon	2.05253.613H	6 5/16	3 13/16	3
	250	Performa Rubber (Conductive Flat)	Ball	2.05253.445 COND	6 5/16	3 13/16	3	
	<b>1 5/16"</b>	Performa Rubber (Conductive Round)	Ball	2.05253.565 COND	6 5/16	3 13/16	3	
		Performa Rubber (Round tread)	Delrin	2.05253.561	6 5/16	3 13/16	3	
	<b>1 1/4"</b>	Performa Rubber (Round tread)	Ball	2.05253.565	6 5/16	3 13/16	3	
		Polyolefin	Delrin	2.05253.53	6 5/16	3 13/16	2 3/4	
		Polyolefin	Ball	2.05253.55	6 5/16	3 13/16	2 3/4	
		Polyurethane HI-TECH	Delrin	2.05253.91	6 5/16	3 13/16	2 1/2	
		Polyurethane HI-TECH	Ball	2.05253.95	6 5/16	3 13/16	2 1/2	
		Cast Iron	Sleeve	2.05253.12	6 5/16	3 13/16	3 3/4	
	<b>325</b>	Performa Rubber (Flat tread)	Delrin	2.05253.441	6 5/16	3 13/16	2 3/4	
		Performa Rubber (Flat tread)	Ball	2.05253.445	6 5/16	3 13/16	2 3/4	
		Thermo	Plain	2.05253.52 HT	6 5/16	3 13/16	3 3/4	

# 2 SERIES

Capacity up to 325 lbs each

## Expanding Adapter Stem



### Standard Features

- Zinc plated finish is attractive and durable
- Full double ball hardened raceways for better performance and greater durability
- 3/8" hollow axle with lock nut
- Grease holes on wheel bearing for greater convenience
- "Colson 45" multi-temp grease lubricates in extreme hot and cold temperatures

### Standard Mounting:



Turning of hex nut beneath lower raceway expands rubber adapter inside of round or square tubing for a tight, permanent fit.

To order, select caster model number and specify stem adapter size by code number from mounting option chart at right.

### Mounting Options

Inside Diameter of Tube	Mounting Code Numbers	
	Round Tubing	Square Tubing
3/4" - 13/16"	MTG40	-
7/8" - 15/16"	MTG41	MTG51
1" - 11/16"	MTG42	MTG52
1 1/8" - 1 3/16"	MTG43	MTG53
1 1/4" - 1 5/16"	MTG44	MTG54
1 3/8" - 1 7/16"	MTG45	MTG55
1 1/2" - 1 9/16"	MTG46	-
1 5/8" - 1 11/16"	MTG47	-

Stems are 2 11/16" long. Stem size less adapter: 1/2"- 13UNC x 2 11/16"

### Performance Options

#### Caster Brake

**Total Lock Brake** (See page 10)  
Locks wheel and swivel simultaneously. Fits 3 1/2", 4" and 5" swivel models. Field installable (Specify **BRK5**).

**Side Lock Brake** (See page 10)  
Available on all swivel models.  
Field installable (Specify **BRK1**).

#### Fork Option

**NSF Listed** (See page 1)  
All models except thread guards and cast iron wheels (Specify **FSI**).



**Swivel Dust Cap** (See page 10)  
Specify **DC1**.

**Axle/Nut Options:**  
**AX1** Zerk Axle  
**AX2** Solid Axle  
**NT1** Thick lock nut

#### Wheel Option

**Thread Guards** (See page 14)  
Available on many models (Specify **TG1** for metal **TG2** for plastic).

### Wheel Selection



PERFORMA  
FLAT TREAD



PERFORMA  
ROUND TREAD



POLYOLEFIN



POLYURETHANE  
HI-TECH



CAST IRON



RUBBER HI-TECH



PHENOLIC

Note: Expanding adapter temperature rating is at 180°F.

# 2 SERIES

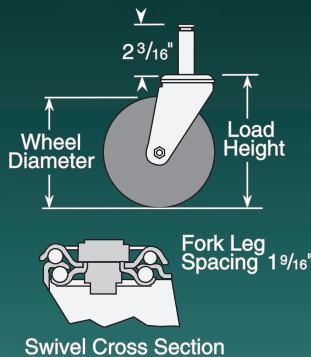
## 2 SERIES • Expanding Adapter Stem • Capacity up to 325 lbs

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Wheel Descriptions	Wheel Bearing	Stem Caster Models	Load Height	Swivel Radius	Weight (Pounds)
2½"	1¼"	140	Performa Rubber (Flat tread)	Delrin	2.02267.441	4	2 13/32	1 3/4
		140	Performa Rubber (Flat tread)	Ball	2.02267.445	4	2 13/32	1 3/4
		200	Polyolefin	Delrin	2.02267.53	4	2 13/32	1 3/4
		200	Polyolefin	Ball	2.02267.55	4	2 13/32	1 3/4
		250	Polyurethane HI-TECH	Delrin	2.02267.91	4	2 13/32	1 1/2
		250	Polyurethane HI-TECH	Ball	2.02267.95	4	2 13/32	1 1/2
	1 7/16"	300	Cast Iron	Sleeve	2.02267.12	4	2 13/32	2 1/8
3"	1 1/4"	300	Phenolic	Roller	2.02267.319	4	2 13/32	1 3/4
		150	Rubber HI-TECH	Plain	2.03367.42	4 1/4	2 21/32	2
		200	Polyurethane HI-TECH	Plain	2.03367.92	4 1/4	2 21/32	2
		200	Polyolefin	Delrin	2.03367.52	4 1/4	2 21/32	2
	1 15/32"	300	Phenolic	Roller	2.03367.309	4 1/4	2 21/32	2 3/4
3½"	1 5/16"	210	Performa Rubber (Round tread)	Delrin	2.03267.561	4 9/16	2 29/32	2 1/4
		210	Performa Rubber (Round tread)	Ball	2.03267.565	4 9/16	2 29/32	2 1/4
		230	Polyolefin	Delrin	2.03267.53	4 9/16	2 29/32	2 1/8
		230	Polyolefin	Ball	2.03267.55	4 9/16	2 29/32	2 1/8
		250	Performa Rubber (Flat tread)	Delrin	2.03267.441	4 9/16	2 29/32	2 1/8
	1 1/4"	250	Performa Rubber (Flat tread)	Ball	2.03267.445	4 9/16	2 29/32	2 1/8
		250	Polyurethane HI-TECH	Delrin	2.03267.91	4 9/16	2 29/32	1 3/4
		250	Polyurethane HI-TECH	Ball	2.03267.95	4 9/16	2 29/32	1 3/4
		300	Cast Iron	Sleeve	2.03267.12	4 9/16	2 29/32	3
		300	Cast Iron	Sleeve	2.03267.12	4 9/16	2 29/32	3
4"	1 1/4"	275	Polyolefin	Delrin	2.04267.53	5 1/4	3 7/32	2 1/4
		275	Polyolefin	Ball	2.04267.55	5 1/4	3 7/32	2 1/4
		275	Polyurethane HI-TECH	Delrin	2.04267.91	5 1/4	3 7/32	2
		300	Polyurethane HI-TECH	Ball	2.04267.95	5 1/4	3 7/32	2
	1 1/4"	300	Performa Rubber (Flat tread)	Delrin	2.04267.441	5 1/4	3 7/32	2 1/4
		300	Performa Rubber (Flat tread)	Ball	2.04267.445	5 1/4	3 7/32	2 1/4
		300	Cast Iron	Sleeve	2.04267.12	5 1/4	3 7/32	3 1/2
		300	Cast Iron	Sleeve	2.04267.12	5 1/4	3 7/32	3 1/2
5"	1 5/16"	250	Performa Rubber (Round tread)	Delrin	2.05267.561	6 5/16	3 13/16	3
	1 5/16"	250	Performa Rubber (Round tread)	Ball	2.05267.565	6 5/16	3 13/16	3
	1 1/4"	300	Polyolefin	Delrin	2.05267.53	6 5/16	3 13/16	2 3/4
		300	Polyolefin	Ball	2.05267.55	6 5/16	3 13/16	2 3/4
		300	Polyurethane HI-TECH	Delrin	2.05267.91	6 5/16	3 13/16	2 1/2
		300	Polyurethane HI-TECH	Ball	2.05267.95	6 5/16	3 13/16	2 1/2
		325	Cast Iron	Sleeve	2.05267.12	6 5/16	3 13/16	3 3/4
	325	325	Performa Rubber (Flat tread)	Delrin	2.05267.441	6 5/16	3 13/16	2 3/4
		325	Performa Rubber (Flat tread)	Ball	2.05267.445	6 5/16	3 13/16	2 3/4

# 2 SERIES

Capacity up to 325 lbs each

## Grip Ring Stem



### Standard Features

- Zinc plated finish is attractive and durable
- Full double ball hardened raceways for better performance and greater durability
- 3/8" hollow axle with lock nut
- Grease holes on wheel bearing for greater convenience
- "Colson 45" multi-temp grease lubricates in extreme hot and cold temperatures

## Performance Options

### Mounting Options

#### Round Stems

**MTG5:** 2<sup>3</sup>/<sub>16</sub>" long x 3/4" dia.  
(.75)

**MTG6:** 2<sup>3</sup>/<sub>16</sub>" long x 13/16" dia. (.812)

**MTG7:** 2<sup>3</sup>/<sub>16</sub>" long x 27/32" dia. (.845)

**MTG8:** 2<sup>3</sup>/<sub>16</sub>" long x 7/8" dia.  
(.865)

**MTG9:** 2<sup>3</sup>/<sub>16</sub>" long x  
1" dia. (1.00)

### Caster Brake

#### Total Lock Brake (See page 10)

Locks wheel and swivel simultaneously. Fits 3 1/2", 4" and 5" swivel models. Field installable. **Note:** When mounted in tubing, brake will function as wheel brake only. (Specify **BRK5**).

#### Side Lock Brake (See page 10)

Available on all swivel models. Field installable (Specify **BRK1**).

### Fork Option

#### NSF Listed (See page 1)

All models except thread guards and cast iron wheels (Specify **FSI**).



#### Swivel Dust Cap (See page 14)

Specify **DC1**.

#### Axle/Nut Options:

**AX1** Zerk Axle

**AX2** Solid Axle

**NT1** Thick lock nut

### Wheel Option

**Thread Guards** (See page 14) – Available on many models. (Specify **TG1** for metal **TG2** for plastic).

## Wheel Selection



PERFORMA  
FLAT TREAD



PERFORMA  
ROUND TREAD



PERFORMA  
CONDUCTIVE FLAT



PERFORMA  
CONDUCTIVE ROUND



POLYOLEFIN



THERMO



THERMOTEC



POLYURETHANE  
HI-TECH



CAST IRON



RUBBER HI-TECH



PHENOLIC

## 2 SERIES • Grip Ring Stem • Capacity up to 325 lbs

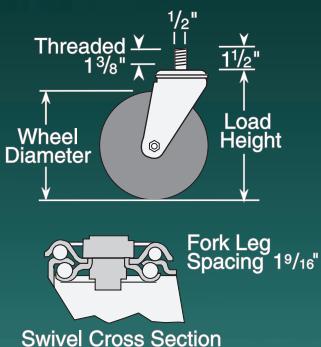
Wheel Dia.	Tread Width	Capacity Each (Pounds)	Wheel Descriptions	Wheel Bearing	Stem Caster Models	Load Height	Swivel Radius	Weight (Pounds)
2½"	1¼"	125	Performa Rubber (Conductive Flat)	Ball	2.02251.445 COND	3¾	2 13/32	1 3/4
		140	Performa Rubber (Flat tread)	Delrin	2.02251.441	3¾	2 13/32	1 3/4
		200	Performa Rubber (Flat tread)	Ball	2.02251.445	3¾	2 13/32	1 3/4
		Polyolefin		Delrin	2.02251.53	3¾	2 13/32	1 3/4
		Polyolefin		Ball	2.02251.55	3¾	2 13/32	1 3/4
		250	Polyurethane HI-TECH	Delrin	2.02251.91	3¾	2 13/32	1 1/2
		250	Polyurethane HI-TECH	Ball	2.02251.95	3¾	2 13/32	1 1/2
	1 7/16"	300	Cast Iron	Sleeve	2.02251.12	3¾	2 13/32	2 1/8
	3"	300	Phenolic	Roller	2.02251.319	3¾	2 13/32	1 3/4
3½"	1 5/16"	150	Rubber HI-TECH	Plain	2.03351.42	4	2 21/32	2
		200	Polyurethane HI-TECH	Plain	2.03351.92	4	2 21/32	2
		Polyolefin		Delrin	2.03351.52	4	2 21/32	2
	1 1/4"	300	Phenolic	Roller	2.03351.309	4	2 21/32	2 3/4
		210	Performa Rubber (Conductive Round)	Ball	2.03251.565 COND	4⁹/₁₆	2 29/32	2 1/4
		210	Performa Rubber (Round tread)	Delrin	2.03251.561	4⁹/₁₆	2 29/32	2 1/4
		210	Performa Rubber (Round tread)	Ball	2.03251.565	4⁹/₁₆	2 29/32	2 1/4
		225	Performa Rubber (Conductive Flat)	Ball	2.03251.445 COND	4⁹/₁₆	2 29/32	2
		230	Polyolefin	Delrin	2.03251.53	4⁹/₁₆	2 29/32	2 1/8
		230	Polyolefin	Ball	2.03251.55	4⁹/₁₆	2 29/32	2 1/8
		250	Performa Rubber (Flat tread)	Delrin	2.03251.441	4⁹/₁₆	2 29/32	2 1/8
		250	Performa Rubber (Flat tread)	Ball	2.03251.445	4⁹/₁₆	2 29/32	2 1/8
		250	Polyurethane HI-TECH	Delrin	2.03251.91	4⁹/₁₆	2 29/32	1 3/4
		250	Polyurethane HI-TECH	Ball	2.03251.95	4⁹/₁₆	2 29/32	1 3/4
		300	Thermo	Plain	2.03251.52 HT	4⁹/₁₆	2 29/32	2 7/8
		300	Cast Iron	Sleeve	2.03251.12	4⁹/₁₆	2 29/32	3
4"	1 1/4"	250	ThermoTech	Teflon	2.04251.613 H	5	3 7/32	3
		250	Performa Rubber (Conductive Flat)	Ball	2.04251.445 COND	5	3 7/32	2 1/4
		Polyolefin		Delrin	2.04251.53	5	3 7/32	2 1/4
		Polyolefin		Ball	2.04251.55	5	3 7/32	2 1/4
		275	Polyurethane HI-TECH	Delrin	2.04251.91	5	3 7/32	2
		275	Polyurethane HI-TECH	Ball	2.04251.95	5	3 7/32	2
		300	Performa Rubber (Flat tread)	Delrin	2.04251.441	5	3 7/32	2 1/4
		300	Performa Rubber (Flat tread)	Ball	2.04251.445	5	3 7/32	2 1/4
		300	Thermo	Plain	2.04251.52 HT	5	3 7/32	3 1/8
		300	Cast Iron	Sleeve	2.04251.12	5	3 7/32	3 1/2
5"	1 1/4"	250	ThermoTech	Teflon	2.05251.613 H	6 1/16	3 13/16	3
		250	Performa Rubber (Conductive Flat)	Ball	2.05251.445 COND	6 1/16	3 13/16	3
		250	Performa Rubber (Conductive Round)	Ball	2.05251.565 COND	6 1/16	3 13/16	3
		250	Performa Rubber (Round tread)	Delrin	2.05251.561	6 1/16	3 13/16	3
		250	Performa Rubber (Round tread)	Ball	2.05251.565	6 1/16	3 13/16	3
		Polyolefin		Delrin	2.05251.53	6 1/16	3 13/16	2 3/4
		Polyolefin		Ball	2.05251.55	6 1/16	3 13/16	2 3/4
		300	Polyurethane HI-TECH	Delrin	2.05251.91	6 1/16	3 13/16	2 1/2
		300	Polyurethane HI-TECH	Ball	2.05251.95	6 1/16	3 13/16	2 1/2
		300	Cast Iron	Sleeve	2.05251.12	6 1/16	3 13/16	3 3/4
	1 5/16"	325	Performa Rubber (Flat tread)	Delrin	2.05251.441	6 1/16	3 13/16	2 3/4
		325	Performa Rubber (Flat tread)	Ball	2.05251.445	6 1/16	3 13/16	2 3/4
		325	Thermo	Plain	2.05251.52 HT	6 1/16	3 13/16	3 1/2

**2 SERIES**

# 2 SERIES

Capacity up to 325 lbs each

## Straight Thread Stem



### Standard Features

- Zinc plated finish is attractive and durable
- Full double ball hardened raceways for better performance and greater durability
- 3/8" hollow axle with lock nut
- Grease holes on wheel bearing for greater convenience
- "Colson 45" multi-temp grease lubricates in extreme hot and cold temperatures

### Standard Mounting (MTG 53):

1/2" diameter –  
13UNC X 1 1/2" long,  
threaded 1 3/8".

#### Easy Installation:

The 7/16" hex  
nut beneath  
the lower  
raceway  
makes it fast and easy to  
install these casters on a  
wide variety of equipment.



### Shopping Cart Caster



Colson Performa Shopping Cart Casters feature a cushion ride, quiet operation and sealed bearings.  
Stem size: 1/2" dia–13 x 7/8" long (keyed).

### Performance Options

#### Mounting Options

**MTG10:** 1/2"-13UNC x 3/4"  
long threaded

**MTG11:** 1/2"-13UNC x 1" long  
threaded

**MTG12:** 1/2"-20UNF x 3/4"  
long threaded

**MTG13:** 5/8"-11UNC x 1 3/4"  
long threaded

**MTG14:** 5/8"-18UNF x  
1 3/4" long threaded

**MTG15:** 3/4"-10UNC x  
1 3/4" long threaded

**MTG50:** 1/2"-20UNF x 1 1/2"  
long threaded

#### Caster Brake

#### Total Lock Brake (See page 10)

Locks wheel and swivel  
simultaneously. Fits 3 1/2", 4" and  
5" swivel models. Field installable  
(Specify **BRK5**).

#### Side Lock Brake (See page 10)

Available on all swivel models.  
Field installable (Specify **BRK1**).

#### Fork Option

#### NSF Listed (See page 1)

All models except thread  
guards and cast iron  
wheels (Specify **FSI**).



#### Swivel Dust Cap (See page 14)

Specify **DC1**.

#### Axle/Nut Options:

**AX1** Zerk Axle

**AX2** Solid Axle

**NT1** Thick lock nut

#### Wheel Option

**Thread Guards** (See page 14) – Available  
on many models. (Specify **TG1** for metal  
**TG2** for plastic).

### Wheel Selection



PERFORMA  
FLAT TREAD



PERFORMA  
ROUND TREAD



PERFORMA  
CONDUCTIVE FLAT



PERFORMA  
CONDUCTIVE ROUND



POLYOLEFIN



THERMO



THERMOTEC



POLYURETHANE  
HI-TECH



CAST IRON



RUBBER HI-TECH



PHENOLIC

**IMPORTANT:** If caster stem is to be screwed into customer equipment, the customer must add a washer to the stem that will cover the incomplete threads and support the upper race. The stem shoulder must fit tightly against the customer equipment.

# 2 SERIES

## 2 SERIES • Straight Thread Stem • Capacity up to 325 lbs

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Wheel Descriptions	Wheel Bearing	Stem Caster Models	Load Height	Swivel Radius	Weight (Pounds)
2½"	1¼"	125	Performa Rubber (Conductive Flat)	Ball	2.02254.445 COND	3¾	2 13/32	1 3/4
		140	Performa Rubber (Flat tread)	Delrin	2.02254.441	3¾	2 13/32	1 3/4
		200	Performa Rubber (Flat tread)	Ball	2.02254.445	3¾	2 13/32	1 3/4
		Polyolefin	Delrin	2.02254.53	3¾	2 13/32	1 3/4	
		Polyolefin	Ball	2.02254.55	3¾	2 13/32	1 3/4	
		250	Polyurethane HI-TECH	Delrin	2.02254.91	3¾	2 13/32	1 1/2
	1 7/16"	Polyurethane HI-TECH	Ball	2.02254.95	3¾	2 13/32	1 1/2	
		300	Cast Iron	Sleeve	2.02254.12	3¾	2 13/32	2 1/8
		300	Phenolic	Roller	2.02254.319	3¾	2 13/32	1 3/4
3"	1¼"	150	Rubber HI-TECH	Plain	2.03354.42	4	2 21/32	2
		200	Polyurethane HI-TECH	Plain	2.03354.92	4	2 21/32	2
		Polyolefin	Delrin	2.03354.52	4	2 21/32	2	
	1 15/32"	300	Phenolic	Roller	2.03354.309	4	2 21/32	2 3/4
3½"	15/16"	210	Performa Rubber (Conductive Round)	Ball	2.03254.565 COND	49/16	2 29/32	2 1/4
			Performa Rubber (Round tread)	Delrin	2.03254.561	49/16	2 29/32	2 1/4
			Performa Rubber (Round tread)	Ball	2.03254.565	49/16	2 29/32	2 1/4
	1 1/4"	225	Performa Rubber (Conductive Flat)	Ball	2.03254.445 COND	49/16	2 29/32	2
			Polyolefin	Delrin	2.03254.53	49/16	2 29/32	2 1/8
		230	Polyolefin	Ball	2.03254.55	49/16	2 29/32	2 1/8
			Performa Rubber (Flat tread)	Delrin	2.03254.441	49/16	2 29/32	2 1/8
		250	Performa Rubber (Flat tread)	Ball	2.03254.445	49/16	2 29/32	2 1/8
			Polyurethane HI-TECH	Delrin	2.03254.91	49/16	2 29/32	1 3/4
		300	Polyurethane HI-TECH	Ball	2.03254.95	49/16	2 29/32	1 3/4
			Thermo	Plain	2.03254.52 HT	49/16	2 29/32	3 1/8
		Cast Iron	Sleeve	2.03254.12	49/16	2 29/32	3	
4"	1 1/4"	250	ThermoTech	Teflon	2.04254.613 H	5	3 7/32	3
			Performa Rubber (Conductive Flat)	Ball	2.04254.445 COND	5	3 7/32	2 1/4
		Polyolefin	Delrin	2.04254.53	5	3 7/32	2 1/4	
			Polyolefin	Ball	2.04254.55	5	3 7/32	2 1/4
		275	Polyurethane HI-TECH	Delrin	2.04254.91	5	3 7/32	2
			Polyurethane HI-TECH	Ball	2.04254.95	5	3 7/32	2
		300	Performa Rubber (Flat tread)	Delrin	2.04254.441	5	3 7/32	2 1/4
			Performa Rubber (Flat tread)	Ball	2.04254.445	5	3 7/32	2 1/4
			Thermo	Plain	2.04254.52 HT	5	3 7/32	3 1/4
			Cast Iron	Sleeve	2.04254.12	5	3 7/32	3 1/2
5"	1 1/4"	250	ThermoTech	Teflon	2.05254.613 H	6 1/16	3 13/16	3
		Performa Rubber (Conductive Flat)	Ball	2.05254.445 COND	6 1/16	3 13/16	3	
	1 5/16"	250	Performa Rubber (Conductive Round)	Ball	2.05254.565 COND	6 1/16	3 13/16	3
			Performa Rubber (Round tread)	Delrin	2.05254.561	6 1/16	3 13/16	3
		Ball	2.05254.565	6 1/16	3 13/16	3		
	1 1/4"	Polyolefin	Delrin	2.05254.53	6 1/16	3 13/16	2 3/4	
			Ball	2.05254.55	6 1/16	3 13/16	2 3/4	
		300	Polyurethane HI-TECH	Delrin	2.05254.91	6 1/16	3 13/16	2 1/2
			Polyurethane HI-TECH	Ball	2.05254.95	6 1/16	3 13/16	2 1/2
		Cast Iron	Sleeve	2.05254.12	6 1/16	3 13/16	3 3/4	
	325	Performa Rubber (Flat tread)	Delrin	2.05254.441	6 1/16	3 13/16	2 3/4	
			Ball	2.05254.445	6 1/16	3 13/16	2 3/4	
		Thermo	Plain	2.05254.52 HT	6 1/16	3 13/16	3 3/4	

### New Performa® Shopping Cart Caster

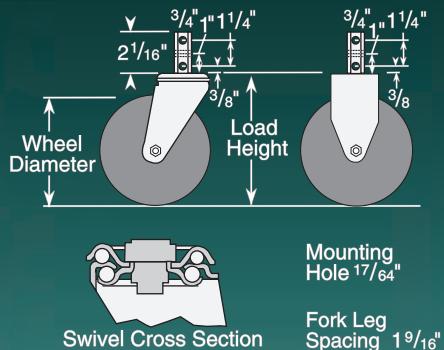
Wheel Dia.	Tread Width	Capacity Each (Pounds)	Wheel Descriptions	Wheel Bearing	Shopping Cart Caster Model	Load Height	Swivel Radius	Weight (Pounds)
5"	1 1/4"	225	Performa Rubber (Blue Flat Tread)	Sealed Ball	2.05554.448	5 7/8	4 1/16	1 1/2

Conductive wheel option: Consult factory.

# 2 SERIES

Capacity up to 325 lbs each

## Square Stem Swivel & Rigid



### Standard Features

- Zinc plated finish is attractive and durable
- Full double ball hardened raceways for better performance and greater durability
- 3/8" hollow axle with lock nut
- Grease holes on wheel bearing for greater convenience
- "Colson 45" multi-temp grease lubricates in extreme hot and cold temperatures

### Performance Options

#### Mounting Options

##### Square Stem

**MTG1:** 2 1/16" long x 7/8" square with 1 mounting hole 17/64" diameter (Specify MTG1).

**MTG4 (Grip ring):** 2 3/16" long x 7/8" square (.865) (Specify MTG4).

##### Octagon Stem

2 1/16" long x 3/4" octagon with 3 mounting holes 17/64" diameter (Specify MTG3).

#### Caster Brake

**Total Lock Brake** (See page 10) Locks wheel and swivel simultaneously. Fits 3 1/2", 4" and 5" swivel models. Field installable (Specify BRK5).

**Side Lock Brake** (See page 10) Available on all swivel models. Field installable (Specify BRK1).

#### Fork Option

##### NSF Listed

(See page 1)  
All models except thread guards and cast iron wheels (Specify FSI).

**Swivel Dust Cap** (See page 14)  
Specify DC1.

##### Axle/Nut Options:

**AX1** Zerk Axle  
**AX2** Solid Axle  
**NT1** Thick lock nut



#### Wheel Option

**Thread Guards** (See page 14)  
Available on many models (Specify TG1 for metal TG2 for plastic).

### Wheel Selection



PERFORMA  
FLAT TREAD



PERFORMA  
ROUND TREAD



PERFORMA  
CONDUCTIVE FLAT



PERFORMA  
CONDUCTIVE ROUND



POLYOLEFIN



THERMO



THERMOTECH



POLYURETHANE  
HI-TECH



CAST IRON



RUBBER HI-TECH



PHENOLIC

## 2 SERIES • Square Stem Swivel & Rigid • Capacity up to 325 lbs

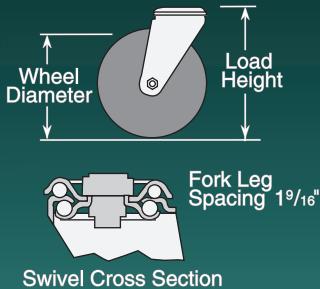
2 SERIES

Capacity Each (Pounds)		Wheel Descriptions	Wheel Bearing	Swivel Caster Models	Rigid Caster Models	Load Height	Swivel Radius	Weight (Pounds)	
2½"	1¼"	125	Performa Rubber (Conductive Flat)	Ball	2.02270.445 COND	2.02280.445 COND	3¾	2 13/32 1 5/8	
		140	Performa Rubber (Flat tread)	Delrin	2.02270.441	2.02280.441	3¾	2 13/32 1 5/8	
		200	Performa Rubber (Flat tread)	Ball	2.02270.445	2.02280.445	3¾	2 13/32 1 5/8	
		Polyolefin	Delrin	2.02270.53	2.02280.53	3¾	2 13/32 1 5/8		
		Polyolefin	Ball	2.02270.55	2.02280.55	3¾	2 13/32 1 5/8		
		Polyurethane HI-TECH	Delrin	2.02270.91	2.02280.91	3¾	2 13/32 1 5/8		
		Polyurethane HI-TECH	Ball	2.02270.95	2.02280.95	3¾	2 13/32 1 5/8		
	1 7/16"	300	Cast Iron	Sleeve	2.02270.12	2.02280.12	3¾	2 13/32 2	
		300	Phenolic	Roller	2.02270.319	2.02280.319	3¾	2 13/32 1 5/8	
		150	Rubber HI-TECH	Plain	2.03370.42	2.03380.42	4	2 21/32 2	
3"	1¼"	200	Polyurethane HI-TECH	Plain	2.03370.92	2.03380.92	4	2 21/32 2	
		Polyolefin	Delrin	2.03370.52	2.03380.52	4	2 21/32 2		
		300	Phenolic	Roller	2.03370.309	2.03380.309	4	2 21/32 2 3/4	
	1½"	210	Performa Rubber (Conductive Round)	Ball	2.03270.565 COND	2.03280.565 COND	4⁹/₁₆	2 29/32 2 1/4	
			Performa Rubber (Round tread)	Delrin	2.03270.561	2.03280.561	4⁹/₁₆	2 29/32 2 1/4	
			Performa Rubber (Round tread)	Ball	2.03270.565	2.03280.565	4⁹/₁₆	2 29/32 2 1/4	
		225	Performa Rubber (Conductive Flat)	Ball	2.03270.445 COND	2.03280.445 COND	4⁹/₁₆	2 29/32 2	
			Polyolefin	Delrin	2.03270.53	2.03280.53	4⁹/₁₆	2 29/32 1 7/8	
			Polyolefin	Ball	2.03270.55	2.03280.55	4⁹/₁₆	2 29/32 1 7/8	
		230	Performa Rubber (Flat tread)	Delrin	2.03270.441	2.03280.441	4⁹/₁₆	2 29/32 2	
			Performa Rubber (Flat tread)	Ball	2.03270.445	2.03280.445	4⁹/₁₆	2 29/32 2	
			Polyurethane HI-TECH	Delrin	2.03270.91	2.03280.91	4⁹/₁₆	2 29/32 2 7/8	
		250	Polyurethane HI-TECH	Ball	2.03270.95	2.03280.95	4⁹/₁₆	2 29/32 2 7/8	
			Thermo	Plain	2.03270.52 HT	2.03280.52 HT	4⁹/₁₆	2 29/32 2 7/8	
			Cast Iron	Sleeve	2.03270.12	2.03280.12	4⁹/₁₆	2 29/32 3	
4"	1¼"	250	ThermoTech	Teflon	2.04270.613 H	2.04280.613 H	5	3 7/32 3	
			Performa Rubber (Conductive Flat)	Ball	2.04270.445 COND	2.04280.445 COND	5	3 7/32 2 1/4	
		275	Polyolefin	Delrin	2.04270.53	2.04280.53	5	3 7/32 2 1/8	
			Polyolefin	Ball	2.04270.55	2.04280.55	5	3 7/32 2 1/8	
		Polyurethane HI-TECH	Delrin	2.04270.91	2.04280.91	5	3 7/32 2 1/8		
			Polyurethane HI-TECH	Ball	2.04270.95	2.04280.95	5	3 7/32 2 1/8	
		300	Performa Rubber (Flat tread)	Delrin	2.04270.441	2.04280.441	5	3 7/32 2 1/4	
			Performa Rubber (Flat tread)	Ball	2.04270.445	2.04280.445	5	3 7/32 2 1/4	
			Thermo	Plain	2.04270.52 HT	2.04280.52 HT	5	3 7/32 3 1/8	
			Cast Iron	Sleeve	2.04270.12	2.04280.12	5	3 7/32 3 3/8	
5"	1¼"	250	ThermoTech	Teflon	2.05270.613 H	2.05280.613 H	6 1/16	3 13/16 3	
			Performa Rubber (Conductive Flat)	Ball	2.05270.445 COND	2.05280.445 COND	6 1/16	3 13/16 3	
		250	Performa Rubber (Conductive Round)	Ball	2.05270.565 COND	2.05280.565 COND	6 1/16	3 13/16 3	
			Performa Rubber (Round tread)	Delrin	2.05270.561	2.05280.561	6 1/16	3 13/16 3	
			Performa Rubber (Round tread)	Ball	2.05270.565	2.05280.565	6 1/16	3 13/16 3	
	1½"	300	Polyolefin	Delrin	2.05270.53	2.05280.53	6 1/16	3 13/16 2 1/2	
			Polyolefin	Ball	2.05270.55	2.05280.55	6 1/16	3 13/16 2 1/2	
			Polyurethane HI-TECH	Delrin	2.05270.91	2.05280.91	6 1/16	3 13/16 2 1/2	
			Polyurethane HI-TECH	Ball	2.05270.95	2.05280.95	6 1/16	3 13/16 2 1/2	
			Cast Iron	Sleeve	2.05270.12	2.05280.12	6 1/16	3 13/16 3 3/4	
	325		Performa Rubber (Flat tread)	Delrin	2.05270.441	2.05280.441	6 1/16	3 13/16 2 3/4	
			Performa Rubber (Flat tread)	Ball	2.05270.445	2.05280.445	6 1/16	3 13/16 2 3/4	
			Thermo	Plain	2.05270.52 HT	2.05280.52 HT	6 1/16	3 13/16 3 1/2	

# 2 SERIES

Capacity up to 325 lbs each

## Modular Stem



### Standard Features

- Zinc plated finish is attractive and durable
- Full double ball hardened raceways for better performance and greater durability
- 3/8" hollow axle with lock nut
- Grease holes on wheel bearing for greater convenience
- "Colson 45" multi-temp grease lubricates in extreme hot and cold temperatures

## Performance Options

### Caster Brake

**Total Lock Brake** (See page 10)  
Locks wheel and swivel simultaneously.  
Fits 3 1/2", 4" and 5" swivel models. Field installable (Specify **BRK5**).

**Side Lock Brake** (See page 10)  
Available on all swivel models. Field installable (Specify **BRK1**).

### Fork Option

**NSF Listed** (See page 1)  
All models except thread guards and cast iron wheels (Specify **FSI**).

**Swivel Dust Cap** (See page 14)  
Specify **DC1**.

**Axle/Nut Options:**  
**AX1** Zerk Axle  
**AX2** Solid Axle  
**NT1** Thick lock nut



### Wheel Option

**Thread Guards** (See page 14)  
Available on many models. (Specify **TG1** for metal **TG2** for plastic).

## Wheel Selection



PERFORMA  
FLAT TREAD



PERFORMA  
ROUND TREAD



PERFORMA  
CONDUCTIVE FLAT



PERFORMA  
CONDUCTIVE ROUND



POLYOLEFIN



THERMO



THERMOTECH



POLYURETHANE  
HI-TECH



CAST IRON



RUBBER HI-TECH



PHENOLIC

# 2 SERIES

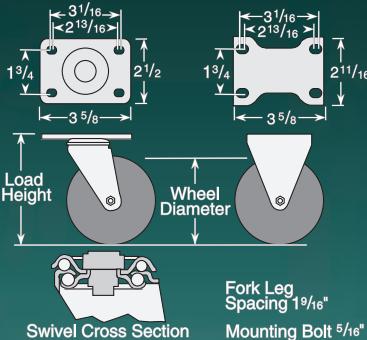
## 2 SERIES • Modular Stem • Capacity up to 325 lbs

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Wheel Descriptions	Wheel Bearing	Stem Caster Models	Load Height	Swivel Radius	Weight (Pounds)	
2½"	1¹/₄"	125	Performa Rubber (Conductive Flat)	Ball	2.02250.445 COND	3³/₄	2 ¹³/₃₂	1 ¹/₂	
		140	Performa Rubber (Flat tread)	Delrin	2.02250.441	3³/₄	2 ¹³/₃₂	1 ¹/₂	
		200	Performa Rubber (Flat tread)	Ball	2.02250.445	3³/₄	2 ¹³/₃₂	1 ¹/₂	
		200	Polyolefin	Delrin	2.02250.53	3³/₄	2 ¹³/₃₂	1 ¹/₂	
		250	Polyolefin	Ball	2.02250.55	3³/₄	2 ¹³/₃₂	1 ¹/₂	
	1 ⁷/₁₆"	250	Polyurethane HI-TECH	Delrin	2.02250.91	3³/₄	2 ¹³/₃₂	1 ¹/₄	
		250	Polyurethane HI-TECH	Ball	2.02250.95	3³/₄	2 ¹³/₃₂	1 ¹/₄	
		300	Cast Iron	Sleeve	2.02250.12	3³/₄	2 ¹³/₃₂	2	
		300	Phenolic	Roller	2.02250.319	3³/₄	2 ¹³/₃₂	1 ¹/₂	
		300	Rubber HI-TECH	Plain	2.03350.42	4	2 ²¹/₃₂	2	
3"	1¹/₄"	200	Polyurethane HI-TECH	Plain	2.03350.92	4	2 ²¹/₃₂	2	
		200	Polyolefin	Delrin	2.03350.52	4	2 ²¹/₃₂	2	
		300	Phenolic	Roller	2.03350.309	4	2 ²¹/₃₂	2 ³/₄	
	3½"	1⁹/₁₆"	210	Performa Rubber (Conductive Round)	Ball	2.03250.565 COND	4 ⁹/₁₆	2 ²⁹/₃₂	2
			Performa Rubber (Round tread)	Delrin	2.03250.561	4 ⁹/₁₆	2 ²⁹/₃₂	2	
			Performa Rubber (Round tread)	Ball	2.03250.565	4 ⁹/₁₆	2 ²⁹/₃₂	2	
		1¹/₄"	225	Performa Rubber (Conductive Flat)	Ball	2.03250.445 COND	4 ⁹/₁₆	2 ²⁹/₃₂	1 ³/₄
			Polyolefin	Delrin	2.03250.53	4 ⁹/₁₆	2 ²⁹/₃₂	1 ³/₄	
			Polyolefin	Ball	2.03250.55	4 ⁹/₁₆	2 ²⁹/₃₂	1 ³/₄	
			Performa Rubber (Flat tread)	Delrin	2.03250.441	4 ⁹/₁₆	2 ²⁹/₃₂	1 ³/₄	
			Performa Rubber (Flat tread)	Ball	2.03250.445	4 ⁹/₁₆	2 ²⁹/₃₂	1 ³/₄	
			Polyurethane HI-TECH	Delrin	2.03250.91	4 ⁹/₁₆	2 ²⁹/₃₂	1 ³/₄	
			Polyurethane HI-TECH	Ball	2.03250.95	4 ⁹/₁₆	2 ²⁹/₃₂	1 ³/₄	
4"	1¹/₄"	300	Thermo	Plain	2.03250.52 HT	4 ⁹/₁₆	2 ²⁹/₃₂	2 ³/₄	
		300	Cast Iron	Sleeve	2.03250.12	4 ⁹/₁₆	2 ²⁹/₃₂	2 ⁷/₈	
		250	ThermoTech	Teflon	2.04250.613 H	5	3 ⁷/₃₂	3	
		250	Performa Rubber (Conductive Flat)	Ball	2.04250.445 COND	5	3 ⁷/₃₂	2 ¹/₈	
		275	Polyolefin	Delrin	2.04250.53	5	3 ⁷/₃₂	2 ¹/₈	
			Polyolefin	Ball	2.04250.55	5	3 ⁷/₃₂	2 ¹/₈	
		275	Polyurethane HI-TECH	Delrin	2.04250.91	5	3 ⁷/₃₂	1 ⁷/₈	
			Polyurethane HI-TECH	Ball	2.04250.95	5	3 ⁷/₃₂	1 ⁷/₈	
		300	Performa Rubber (Flat tread)	Delrin	2.04250.441	5	3 ⁷/₃₂	2 ¹/₈	
			Performa Rubber (Flat tread)	Ball	2.04250.445	5	3 ⁷/₃₂	2 ¹/₈	
			Thermo	Plain	2.04250.52 HT	5	3 ⁷/₃₂	3 ¹/₈	
			Cast Iron	Sleeve	2.04250.12	5	3 ⁷/₃₂	3 ¹/₈	
5"	1¹/₄"	250	ThermoTech	Teflon	2.05250.613 H	6 ¹/₁₆	3 ¹³/₁₆	3	
		250	Performa Rubber (Conductive Flat)	Ball	2.05250.445 COND	6 ¹/₁₆	3 ¹³/₁₆	2 ³/₄	
	1⁹/₁₆"	250	Performa Rubber (Conductive Round)	Ball	2.05250.565 COND	6 ¹/₁₆	3 ¹³/₁₆	2 ³/₄	
			Performa Rubber (Round tread)	Delrin	2.05250.561	6 ¹/₁₆	3 ¹³/₁₆	2 ³/₄	
			Performa Rubber (Round tread)	Ball	2.05250.565	6 ¹/₁₆	3 ¹³/₁₆	2 ³/₄	
	1¹/₄"	300	Polyolefin	Delrin	2.05250.53	6 ¹/₁₆	3 ¹³/₁₆	2 ¹/₄	
			Polyolefin	Ball	2.05250.55	6 ¹/₁₆	3 ¹³/₁₆	2 ¹/₄	
			Polyurethane HI-TECH	Delrin	2.05250.91	6 ¹/₁₆	3 ¹³/₁₆	2 ¹/₄	
			Polyurethane HI-TECH	Ball	2.05250.95	6 ¹/₁₆	3 ¹³/₁₆	2 ¹/₄	
			Cast Iron	Sleeve	2.05250.12	6 ¹/₁₆	3 ¹³/₁₆	3 ¹/₂	
	325	325	Performa Rubber (Flat tread)	Delrin	2.05250.441	6 ¹/₁₆	3 ¹³/₁₆	2 ¹/₂	
			Performa Rubber (Flat tread)	Ball	2.05250.445	6 ¹/₁₆	3 ¹³/₁₆	2 ¹/₂	
		Thermo	Plain	2.05250.52 HT	6 ¹/₁₆	3 ¹³/₁₆	3 ¹/₄		

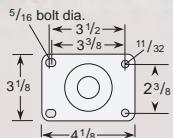
# 2 SERIES

Capacity up to 325 lbs each

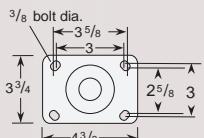
## Top Plate Swivel & Rigid



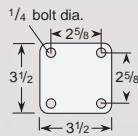
### Optional Top Plates



**# 59 Top Plate (Swivel)** (Specify MTG59).



**# 27 Top Plate (Swivel)** (Specify MTG27).



**# 35 Top Plate (Swivel)** (Specify MTG35)

### Performance Options

#### Caster Brake

**Total Lock Brake** (See page 10)  
Locks wheel and swivel simultaneously. Fits 3 1/2", 4" and 5" swivel models. Field installable (Specify BRK5).

**Side Lock Brake** (See page 10)  
Available on all swivel models.  
Field installable (Specify BRK1).

#### Fork Option

**NSF Listed** (See page 1)  
All models except thread guards and cast iron wheels (Specify FSI).



**Swivel Dust Cap** (See page 14)  
Specify DC1.

**Axle/Nut Options:**  
AX1 Zerk Axle  
AX2 Solid Axle  
NT1 Thick lock nut

#### Wheel Option

**Thread Guards** (See page 14)  
Available on many models (Specify TG1 for metal TG2 for plastic).

### Wheel Selection



PERFORMA  
FLAT TREAD



PERFORMA  
ROUND TREAD



PERFORMA  
CONDUCTIVE FLAT



PERFORMA  
CONDUCTIVE ROUND



POLYOLEFIN



THERMO



THERMOTEC



POLYURETHANE  
HI-TECH



CAST IRON



RUBBER HI-TECH



PHENOLIC

### Standard Features

- Zinc plated finish is attractive and durable
- Full double ball hardened raceways for better performance and greater durability
- 3/8" hollow axle with lock nut
- Grease holes on wheel bearing for greater convenience
- "Colson 45" multi-temp grease lubricates in extreme hot and cold temperatures

## 2 SERIES • Top Plate Swivel & Rigid • Capacity up to 325 lbs

2 SERIES

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Wheel Descriptions	Wheel Bearing	Swivel Top Plate Caster Models	Rigid Top Plate Caster Models	Load Height	Swivel Radius	Weight (Pounds)
2½"	1¼"	125	Performa Rubber (Conductive Flat)	Ball	2.02256.445 COND	2.02208.445 COND	3⅞	2 13/32	1 5/8
		140	Performa Rubber (Flat tread)	Delrin	2.02256.441	2.02208.441	3⅞	2 13/32	1 5/8
		200	Performa Rubber (Flat tread)	Ball	2.02256.445	2.02208.445	3⅞	2 13/32	1 5/8
		Polyolefin		Delrin	2.02256.53	2.02208.53	3⅞	2 13/32	1 5/8
		Polyolefin		Ball	2.02256.55	2.02208.55	3⅞	2 13/32	1 5/8
		250	Polyurethane HI-TECH	Delrin	2.02256.91	2.02208.91	3⅞	2 13/32	1 5/8
		Polyurethane HI-TECH		Ball	2.02256.95	2.02208.95	3⅞	2 13/32	1 5/8
		300	Cast Iron	Sleeve	2.02256.12	2.02208.12	3⅞	2 13/32	2
	1 7/16"	300	Phenolic	Roller	2.02256.319	2.02208.319	3⅞	2 13/32	1 5/8
3"	1¼"	150	Rubber HI-TECH	Plain	2.03356.42	2.03308.42	4 1/8	2 21/32	2
		200	Polyurethane HI-TECH	Plain	2.03356.92	2.03308.92	4 1/8	2 21/32	2
		Polyolefin		Delrin	2.03356.52	2.03308.52	4 1/8	2 21/32	2
	1 15/32"	300	Phenolic	Roller	2.03356.309	2.03308.309	4 1/8	2 21/32	2 3/4
3½"	1 5/16"	210	Performa Rubber (Conductive Round)	Ball	2.03256.565 COND	2.03208.565 COND	4 11/16	2 29/32	2 1/4
			Performa Rubber (Round tread)	Delrin	2.03256.561	2.03208.561	4 11/16	2 29/32	2 1/4
			Performa Rubber (Round tread)	Ball	2.03256.565	2.03208.565	4 11/16	2 29/32	2 1/4
	1 1/4"	225	Performa Rubber (Conductive Flat)	Ball	2.03256.445 COND	2.03208.445 COND	4 11/16	2 29/32	2
		230	Polyolefin	Delrin	2.03256.53	2.03208.53	4 11/16	2 29/32	1 7/8
		Polyolefin		Ball	2.03256.55	2.03208.55	4 11/16	2 29/32	1 7/8
		250	Performa Rubber (Flat tread)	Delrin	2.03256.441	2.03208.441	4 11/16	2 29/32	2
		Performa Rubber (Flat tread)		Ball	2.03256.445	2.03208.445	4 11/16	2 29/32	2
		Polyurethane HI-TECH		Delrin	2.03256.91	2.03208.91	4 11/16	2 29/32	1 7/8
		Polyurethane HI-TECH		Ball	2.03256.95	2.03208.95	4 11/16	2 29/32	1 7/8
		300	Thermo	Plain	2.03256.52 HT	2.03208.52 HT	4 11/16	2 29/32	2 7/8
		Cast Iron		Sleeve	2.03256.12	2.03208.12	4 11/16	2 29/32	3
		250	ThermoTech	Teflon	2.04256.613 H	2.04208.613 H	5 1/8	3 7/32	3
4"	1 1/4"	250	Performa Rubber (Conductive Flat)	Ball	2.04256.445 COND	2.04208.445 COND	5 1/8	3 7/32	2 1/4
			Polyolefin	Delrin	2.04256.53	2.04208.53	5 1/8	3 7/32	2 1/8
		275	Polyolefin	Ball	2.04256.55	2.04208.55	5 1/8	3 7/32	2 1/8
			Polyurethane HI-TECH	Delrin	2.04256.91	2.04208.91	5 1/8	3 7/32	2 1/8
		300	Polyurethane HI-TECH	Ball	2.04256.95	2.04208.95	5 1/8	3 7/32	2 1/8
			Performa Rubber (Flat tread)	Delrin	2.04256.441	2.04208.441	5 1/8	3 7/32	2 1/4
			Performa Rubber (Flat tread)	Ball	2.04256.445	2.04208.445	5 1/8	3 7/32	2 1/4
	1 5/16"	Thermo		Plain	2.04256.52 HT	2.04208.52 HT	5 1/8	3 7/32	3 1/8
		Cast Iron		Sleeve	2.04256.12	2.04208.12	5 1/8	3 7/32	3 3/8
		250	ThermoTech	Teflon	2.05256.613 H	2.05208.613 H	6 3/16	3 13/16	3
5"	1 1/4"	250	Performa Rubber (Conductive Flat)	Ball	2.05256.445 COND	2.05208.445 COND	6 3/16	3 13/16	3
			Performa Rubber (Conductive Round)	Ball	2.05256.565 COND	2.05208.565 COND	6 3/16	3 13/16	3
		250	Performa Rubber (Round tread)	Delrin	2.05256.561	2.05208.561	6 3/16	3 13/16	3
			Performa Rubber (Round tread)	Ball	2.05256.565	2.05208.565	6 3/16	3 13/16	3
		300	Polyolefin	Delrin	2.05256.53	2.05208.53	6 3/16	3 13/16	2 1/2
			Polyolefin	Ball	2.05256.55	2.05208.55	6 3/16	3 13/16	2 1/2
			Polyurethane HI-TECH	Delrin	2.05256.91	2.05208.91	6 3/16	3 13/16	2 1/2
	325	Polyurethane HI-TECH		Ball	2.05256.95	2.05208.95	6 3/16	3 13/16	2 1/2
		Cast Iron		Sleeve	2.05256.12	2.05208.12	6 3/16	3 13/16	3 3/4
		Performa Rubber (Flat tread)		Delrin	2.05256.441	2.05208.441	6 3/16	3 13/16	2 3/4
		Performa Rubber (Flat tread)		Ball	2.05256.445	2.05208.445	6 3/16	3 13/16	2 3/4
		Thermo		Plain	2.05256.52 HT	2.05208.52 HT	6 3/16	3 13/16	3 1/2

# 2 SERIES

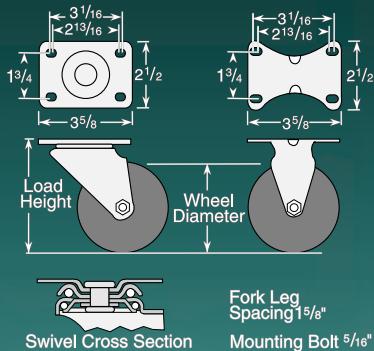
Capacity up to 325 lbs each

## STAINLESS STEEL

### Standard Features

- Polished 304 grade stainless steel finish handles the most punishing, corrosive conditions
- Double ball raceways for better performance and greater durability
- All component parts, including spanner bushing, axle and nut are stainless steel
- Designed to perform in the most hostile environments
- If rust is a problem...Colson stainless steel is the solution

## **Stainless Steel Top Plate Swivel & Rigid**



### Performance Options

#### Caster Brake

Tech Lock (See page 11)  
Available on all swivel models. Field installable (Specify BRK2).

#### Fork Option

NSF Listed (See page 1)  
All models except thread guards and cast iron wheels (Specify FSI).



#### Wheel Option

Thread Guards (See page 14)  
Available on many models (Specify TG2 for plastic).

### Wheel Selection



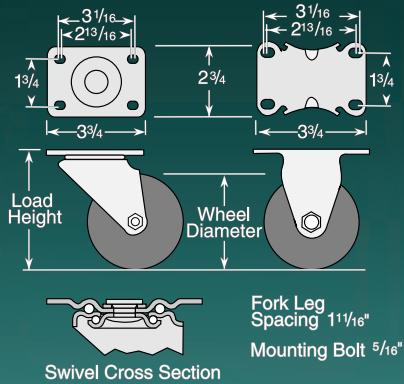
### 2 SERIES • Stainless Steel Top Plate Swivel & Rigid • Capacity up to 325 lbs

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Wheel Descriptions	Wheel Bearing	Swivel Top Plate Caster Models	Rigid Top Plate Caster Models	Load Height	Swivel Radius	Weight (Pounds)
4"	1 1/4"	250	ThermoTech®	Teflon	2.04456.613H	2.04408.613H	5 1/8	35/16	3
		275	Polyolefin	Delrin	2.04456.544	2.04408.544	5 1/8	35/16	2 1/8
		275	Polyurethane HI-TECH	Delrin	2.04456.944	2.04408.944	5 1/8	35/16	2 1/8
		300	Performa Rubber (Flat Tread)	Delrin	2.04456.444	2.04408.444	5 1/8	35/16	2 1/4
		700	Thermo	Plain	2.04456.52HT	2.04408.52HT	5 1/8	35/16	2 1/4
5"	1 1/4"	250	ThermoTech®	Teflon	2.05456.613H	2.05408.613H	6 3/16	4 1/16	3
		300	Polyolefin	Delrin	2.05456.544	2.05408.544	6 3/16	4 1/16	2 5/8
		300	Polyurethane HI-TECH	Delrin	2.05456.944	2.05408.944	6 3/16	4 1/16	2 5/8
		325	Performa Rubber (Flat Tread)	Delrin	2.05456.444	2.05408.444	6 3/16	4 1/16	2 3/4
		325	Thermo	Plain	2.05456.52HT	2.05408.52HT	6 3/16	4 1/16	2 3/4
	15/16"	250	Performa Rubber (Round Grey Tread)	Delrin	2.05456.565	2.05408.565	6 3/16	4 1/16	2 3/4

# 2 SERIES

Capacity up to 325 lbs each

## LoPro Top Plate Swivel & Rigid



### Standard Features

- Zinc plated finish is attractive and durable
- Heat treated full double ball hardened raceways
- Low profile design offers low load height and quick swivel response.
- Ideal for business machines, stock picking carts, warehouse dollies and housekeeping carts
- Thread guards standard on all models, but are not available with 3" brake option

### Performance Options

#### Caster Brake

**Side Lock** (See page 7)  
Easy to engage and disengage with a touch of the pedal (3" models only).  
To order specify "BRK3".

### Wheel Selection



### 2 SERIES • LoPro Top Plate Swivel & Rigid • Capacity up to 325 lbs

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Wheel Descriptions	Wheel Bearing	Swivel Top Plate Caster Models	Rigid Top Plate Caster Models	Load Height	Swivel Radius	Weight (Pounds)
2 1/2"	1 1/8"	120	Cushion Rubber	Nylon*	2.02689.44	2.02688.44	35/16	23/8	1
		175	Hard Rubber	Nylon*	2.02689.54	2.02688.54	35/16	23/8	1
		175	Polyolefin	Nylon*	2.02689.52	2.02688.52	35/16	23/8	1
3"	1 1/4"	125	Cushion Rubber	Nylon*	2.03689.44	2.03688.44	313/16	211/16	1 1/2
		210	Hard Rubber	Nylon*	2.03689.54	2.03688.54	313/16	211/16	1 1/2
		210	Polyolefin	Nylon*	2.03689.52	2.03688.52	313/16	211/16	1 1/2

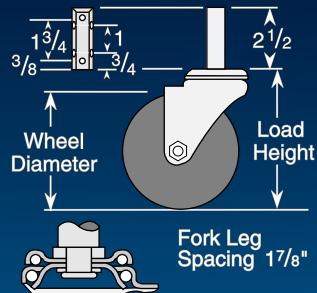
\*Nylon bearing with powdered metal bushing.

2 SERIES

# 3 SERIES

Capacity up to 400 lbs each

## Round Square Stem



### Standard Features

- Zinc plated finish is attractive and durable
- Full double ball hardened raceways for better performance and greater durability
- 3/8" hollow axle with lock nut
- Permanent rivet king pin construction
- Reinforcing washer on upper & lower raceway
- Grease holes: wheel bearing
- "Colson 45" multi-temp grease lubricates in extreme hot and cold temperatures

## Performance Options

### Mounting Options

**Round Stem** – Select size and specify by code number when ordering.

**MTG7:** 2 1/2" long x 3/4" diameter

**MTG9:** 2 1/2" long x 7/8" diameter

**MTG11:** 2 1/2" long x 1" diameter

**Square Stem** – Select size and specify by code number when ordering.

**MTG31:** 2 1/2" long x 7/8" square

### Fork/Wheel Options

#### NSF Listed (See page 1)

All models except thread guards and cast iron wheels (Specify FSI).



#### Dust Cap (See page 14) – Specify DC1.

**Thread Guards** (See page 14) – Available on many models. (Specify TG1 for metal TG2 for plastic).

#### Lube Options:

No Grease	Fork	Wheel
GRF1	GRW1	

Double Grease	GRF2	GRW2
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300° Continuous	GRF3	GRW3
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500° Continuous	Consult Factory	
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#### Axle/Nut Options:

AX1 Zerk Axle	NT1 Thick lock nut
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AX2 Solid Axle	NT2 Thin lock nut
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### Standard Mounting:

#### Round Stem:

2 1/2" long. Three optional diameters to choose from.

#### Square Stem:

Four 17/64" diameter mounting holes are drilled in square stem, two per side. 2 1/2" long x 7/8" square.

### Caster Brake

#### Tread Lock (See page 11)

Available on all swivel models. Field installable (Specify BRK1).

## Wheel Selection



PERFORMA  
FLAT TREAD



PERFORMA CONDUCTIVE/  
DISSIPATIVE



POLYOLEFIN



POLYURETHANE  
HI-TECH



PHENOLIC



CAST IRON



MAXIM

### 3 SERIES • Round & Square Stem • Capacity up to 400 lbs

**3 SERIES**

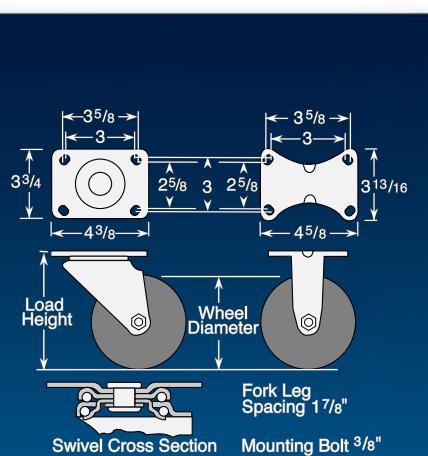
Wheel Dia.	Tread Width	Capacity Each (Pounds)	Wheel Descriptions	Wheel Bearing	Specify Mounting Code From Previous Page	Load Height	Swivel Radius	Weight (Pounds)	
3"	1 1/2"	250	Performa Rubber (Flat/Grey)	Delrin	3.00314.441	45/16	3 1/8	2 1/2	
			Performa Rubber (Flat/Grey)	Roller	3.00314.449	45/16	3 1/8	2 1/2	
		300	Polyolefin	Delrin	3.00314.801	45/16	3 1/8	2 1/2	
			Polyolefin	Roller	3.00314.809	45/16	3 1/8	2 1/2	
			Polyurethane HI-TECH	Delrin	3.00314.901	45/16	3 1/8	2 1/2	
			Polyurethane HI-TECH	Roller	3.00314.909	45/16	3 1/8	2 1/2	
		400	Phenolic	Delrin	3.00314.301	45/16	3 1/8	2 1/4	
			Phenolic	Ball	3.00314.305	45/16	3 1/8	2 1/4	
			Phenolic	Roller	3.00314.309	45/16	3 1/8	2 1/2	
			Cast Iron	Delrin	3.00314.101	45/16	3 1/8	3 3/4	
			Cast Iron	Roller	3.00314.109	45/16	3 1/8	3 3/4	
4"	1 1/2"	255	Performa Rubber (Conductive Flat)	Roller	3.00414.449 COND	53/16	35/8	2 2/3	
			Performa Rubber (Flat/Grey)	Delrin	3.00414.441	53/16	35/8	2 2/3	
			Performa Rubber (Flat/Grey)	Roller	3.00414.449	53/16	35/8	2 2/3	
		375	Polyolefin	Delrin	3.00414.801	53/16	35/8	2 1/4	
			Polyolefin	Roller	3.00414.809	53/16	35/8	2 1/4	
			Maxim	Delrin	3.00414.501	53/16	35/8	2 3/4	
			Maxim	Bronze	3.00414.504	53/16	35/8	2 3/4	
			Maxim	Roller	3.00414.509	53/16	35/8	2 3/4	
			Polyurethane HI-TECH	Delrin	3.00414.901	53/16	35/8	2 3/4	
			Polyurethane HI-TECH	Roller	3.00414.909	53/16	35/8	2 3/4	
			Phenolic	Delrin	3.00414.301	53/16	35/8	2 1/2	
			Phenolic	Ball	3.00414.305	53/16	35/8	2 1/2	
5"	1 1/2"	400	Phenolic	Roller	3.00414.309	53/16	35/8	2 3/4	
			Cast Iron	Delrin	3.00414.101	53/16	35/8	4	
			Cast Iron	Roller	3.00414.109	53/16	35/8	4	
		280	Performa Rubber (Conductive Flat)	Roller	3.00514.449 COND	63/16	37/8	3	
			Performa Rubber (Flat/Grey)	Delrin	3.00514.441	63/16	37/8	3	
			Performa Rubber (Flat/Grey)	Roller	3.00514.449	63/16	37/8	3	
			Polyolefin	Delrin	3.00514.801	63/16	37/8	2 1/2	
			Polyolefin	Roller	3.00514.809	63/16	37/8	2 1/2	
			Polyurethane HI-TECH	Delrin	3.00514.901	63/16	37/8	3	
			Polyurethane HI-TECH	Roller	3.00514.909	63/16	37/8	3	
6"	1 1/2"	350	Phenolic	Delrin	3.00514.301	63/16	37/8	2 1/2	
			Phenolic	Ball	3.00514.305	63/16	37/8	2 1/2	
			Phenolic	Roller	3.00514.309	63/16	37/8	2 3/4	
		400	Cast Iron	Delrin	3.00514.101	63/16	37/8	4 1/2	
			Cast Iron	Roller	3.00514.109	63/16	37/8	4 1/2	
			300	Performa Rubber (Conductive Flat)	Roller	3.00614.449 COND	73/16	45/8	4
			375	Performa Rubber (Flat/Grey)	Delrin	3.00614.441	73/16	45/8	4
			375	Performa Rubber (Flat/Grey)	Roller	3.00614.449	73/16	45/8	4
			Polyolefin	Delrin	3.00614.801	73/16	45/8	2 1/2	
			Polyolefin	Roller	3.00614.809	73/16	45/8	2 1/2	
			Polyurethane HI-TECH	Delrin	3.00614.901	73/16	45/8	3 1/2	
			Polyurethane HI-TECH	Roller	3.00614.909	73/16	45/8	3 1/2	
7"	1 1/2"	400	Phenolic	Delrin	3.00614.301	73/16	45/8	3 1/4	
			Phenolic	Ball	3.00614.305	73/16	45/8	3 1/4	
			Phenolic	Roller	3.00614.309	73/16	45/8	3 1/2	
		400	Cast Iron	Delrin	3.00614.101	73/16	45/8	5 3/4	
			Cast Iron	Roller	3.00614.109	73/16	45/8	5 3/4	

**Roller Bearing Options:** Metal cage roller bearing (Specify WB29).

# 3 SERIES

Capacity up to 400 lbs each

## Top Plate Swivel & Rigid



### Standard Features

- Zinc plated finish is attractive and durable
- Full double ball hardened raceways for better performance and greater durability
- 3/8" hollow axle with lock nut
- Permanent rivet king pin construction
- Reinforcing washer on lower raceway on swivel models
- .164 steel top plate
- Grease holes: wheel bearing
- "Colson 45" multi-temp grease lubricates in extreme hot and cold temperatures

### Performance Options

#### Caster Brake

**Tread Lock** (See page 11) Available on all swivel models. Field installable (Specify **BRK1**).

#### Fork/Wheel Options

**Dust Cap** (See page 14) – Specify **DC1**.



**NSF Listed** (See page 1) – All models except thread guards and cast iron wheels (Specify **FSI**).

**Thread Guards** (See page 14) – Available on many models. (Specify **TG1** for metal **TG2** for plastic).

Lube Options:	Fork	Wheel
No Grease	<b>GRF1</b>	<b>GRW1</b>
Double Grease	<b>GRF2</b>	<b>GRW2</b>
300° Continuous	<b>GRF3</b>	<b>GRW3</b>
500° Continuous	Consult Factory	

#### Axle/Nut Options:

<b>AX1</b> Zerk Axle	<b>NT1</b> Thick lock nut
<b>AX2</b> Solid Axle	<b>NT2</b> Thin lock nut

### Wheel Selection



PERFORMA  
FLAT TREAD



PERFORMA CONDUCTIVE/  
DISSIPATIVE



POLYOLEFIN



POLYURETHANE  
HI-TECH



PHENOLIC



CAST IRON



MAXIM

### 3 SERIES • Top Plate Swivel & Rigid • Capacity up to 400 lbs

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Wheel Descriptions	Wheel Bearing	Swivel Top Plate Caster Models	Rigid Top Plate Caster Models	Load Height	Swivel Radius	Weight (Pounds)
3"	1 1/2"	250	Performa Rubber (Flat/Grey)	Delrin	3.00317.441	3.00308.441	4 1/2	3 1/8	3
			Performa Rubber (Flat/Grey)	Roller	3.00317.449	3.00308.449	4 1/2	3 1/8	3
		300	Polyolefin	Delrin	3.00317.801	3.00308.801	4 1/2	3 1/8	2 3/4
			Polyolefin	Roller	3.00317.809	3.00308.809	4 1/2	3 1/8	2 3/4
		300	Polyurethane HI-TECH	Delrin	3.00317.901	3.00308.901	4 1/2	3 1/8	3
			Polyurethane HI-TECH	Roller	3.00317.909	3.00308.909	4 1/2	3 1/8	3
		400	Phenolic	Delrin	3.00317.301	3.00308.301	4 1/2	3 1/8	2 3/4
			Phenolic	Ball	3.00317.305	3.00308.305	4 1/2	3 1/8	2 3/4
			Phenolic	Roller	3.00317.309	3.00308.309	4 1/2	3 1/8	2 3/4
			Cast Iron	Delrin	3.00317.101	3.00308.101	4 1/2	3 1/8	4 1/4
		Cast Iron	Roller	3.00317.109	3.00308.109	4 1/2	3 1/8	4 1/4	
4"	1 1/2"	255	Performa Rubber (Conductive Flat)	Roller	3.00417.449 COND	3.00408.449 COND	5 3/8	3 5/8	3 1/2
			Performa Rubber (Flat/Grey)	Delrin	3.00417.441	3.00408.441	5 3/8	3 5/8	3 1/2
			Performa Rubber (Flat/Grey)	Roller	3.00417.449	3.00408.449	5 3/8	3 5/8	3 1/2
		375	Polyolefin	Delrin	3.00417.801	3.00408.801	5 3/8	3 5/8	3
			Polyolefin	Roller	3.00417.809	3.00408.809	5 3/8	3 5/8	3
		400	Maxim	Delrin	3.00417.501	3.00408.501	5 3/8	3 5/8	3 1/4
			Maxim	Bronze	3.00417.504	3.00408.504	5 3/8	3 5/8	3 1/4
			Maxim	Roller	3.00417.509	3.00408.501	5 3/8	3 5/8	3 1/4
			Polyurethane HI-TECH	Delrin	3.00417.901	3.00408.901	5 3/8	3 5/8	3 1/4
			Polyurethane HI-TECH	Roller	3.00417.909	3.00408.909	5 3/8	3 5/8	3 1/4
			Phenolic	Delrin	3.00417.301	3.00408.301	5 3/8	3 5/8	3 1/2
			Phenolic	Ball	3.00417.305	3.00408.305	5 3/8	3 5/8	3 1/2
			Phenolic	Roller	3.00417.309	3.00408.309	5 3/8	3 5/8	3 1/4
			Cast Iron	Delrin	3.00417.101	3.00408.101	5 3/8	3 5/8	4 1/2
			Cast Iron	Roller	3.00417.109	3.00408.109	5 3/8	3 5/8	4 1/2
5"	1 1/2"	280	Performa Rubber (Conductive Flat)	Roller	3.00517.449 COND	3.00508.449 COND	6 3/8	4 1/8	3 1/2
			Performa Rubber (Flat/Grey)	Delrin	3.00517.441	3.00508.441	6 3/8	4 1/8	3 1/2
			Performa Rubber (Flat/Grey)	Roller	3.00517.449	3.00508.449	6 3/8	4 1/8	3 1/2
		400	Polyolefin	Delrin	3.00517.801	3.00508.801	6 3/8	4 1/8	2 3/4
			Polyolefin	Roller	3.00517.809	3.00508.809	6 3/8	4 1/8	2 3/4
			Polyurethane HI-TECH	Delrin	3.00517.901	3.00508.901	6 3/8	4 1/8	3 1/2
			Polyurethane HI-TECH	Roller	3.00517.909	3.00508.909	6 3/8	4 1/8	3 1/2
			Phenolic	Delrin	3.00517.301	3.00508.301	6 3/8	4 1/8	3
			Phenolic	Ball	3.00517.305	3.00508.305	6 3/8	4 1/8	3
			Phenolic	Roller	3.00517.309	3.00508.309	6 3/8	4 1/8	3 1/4
			Cast Iron	Delrin	3.00517.101	3.00508.101	6 3/8	4 1/8	5
			Cast Iron	Roller	3.00517.109	3.00508.109	6 3/8	4 1/8	5
6"	1 1/2"	300	Performa Rubber (Conductive Flat)	Roller	3.00617.449 COND	3.00608.449 COND	7 3/8	45/8	3 3/4
			Performa Rubber (Flat/Grey)	Delrin	3.00617.441	3.00608.441	7 3/8	45/8	3 3/4
			Performa Rubber (Flat/Grey)	Roller	3.00617.449	3.00608.449	7 3/8	45/8	3 3/4
		400	Polyolefin	Delrin	3.00617.801	3.00608.801	7 3/8	45/8	3
			Polyolefin	Roller	3.00617.809	3.00608.809	7 3/8	45/8	3
			Polyurethane HI-TECH	Delrin	3.00617.901	3.00608.901	7 3/8	45/8	3 3/4
			Polyurethane HI-TECH	Roller	3.00617.909	3.00608.909	7 3/8	45/8	3 3/4
			Phenolic	Delrin	3.00617.301	3.00608.301	7 3/8	45/8	3 1/2
			Phenolic	Ball	3.00617.305	3.00608.305	7 3/8	45/8	3 1/2
			Phenolic	Roller	3.00617.309	3.00608.309	7 3/8	45/8	3 3/4
			Cast Iron	Delrin	3.00617.101	3.00608.101	7 3/8	45/8	6
			Cast Iron	Roller	3.00617.109	3.00608.109	7 3/8	45/8	6

**Roller Bearing Options:** Metal cage roller bearing (Specify **WB29**).

# 3 SERIES

# 4 SERIES

Capacity up to 800 lbs each

## Top Plate Swivel & Rigid



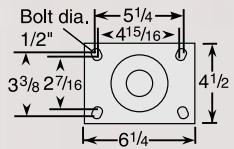
All 4 Series swivel forks are notched to accommodate four position swivel locks.

### Tech Lock® Brake Available!

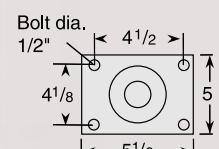


### Optional Top Plates

#### #2 Top Plate (Specify MTG2).



#### #4 Top Plate (Specify MTG4).



## Performance Options

### Caster Brake

**Tech Lock®** (See page 12)  
Available on all swivel casters except 3" diameter and swivel lock models. Rigid 6" model available! (Specify **BRK2**).

**Tread Lock** (See page 12)  
Available on all swivel casters except 3" diameter models (Specify **BRK1**).

**Total Lock** (See page 12)  
Available on 4", 5", 6" & 8" swivel models (Specify **BRK4**).

### Fork/Wheel Options

**New Foot Activated Swivel Lock**  
(See page 13).

**Hand Activated Swivel Lock** (See page 13).

**DirtBan Swivel Seal** (See page 14)  
Not available on swivel lock models (Specify **SEAL**).

**NSF Listed** (See page 1)  
All models except thread guards and cast iron wheels (Specify **FSI**).

**Thread Guards** (See page 14)  
Available on many models (Specify **TG1** for metal **TG2** for plastic).

**Axle/Nut Options:** **AX2** Solid Axle  
**NT1** Thick lock nut

Lube Options:	Fork	Wheel
No Grease	<b>GRF1</b>	<b>GRW1</b>
Double Grease	<b>GRF2</b>	<b>GRW2</b>
300° Continuous	<b>GRF3</b>	<b>GRW3</b>
500° Continuous	Consult Factory	



## Wheel Selection



PERFORMA  
FLAT/GREY



PERFORMA  
CONDUCTIVE



POLYOLEFIN



MAXIM



THERMO



POLYURETHANE  
HI-TECH



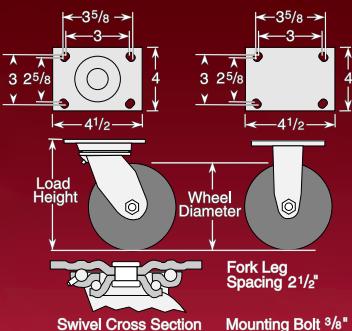
PHENOLIC



CAST IRON

## Standard Features

- Attractive zinc plated finish
- Full double ball hardened raceways
- 1/2" hollow axle with grease zerk and lock nut
- Plastic seal/retainer washer (roller bearing models)
- 1/4" steel top plate for durability
- Permanent rivet king pin with 5/8" diameter rivet
- Grease fittings: wheel bearing and swivel raceway
- "Colson 45" multi-temp grease lubricates in extreme hot and cold temperatures



## 4 SERIES • Top Plate Swivel & Rigid • Capacity up to 800 lbs

Wheel Dia	Tread Width	Capacity Each (Pounds)	Wheel Descriptions	Swivel Top Plate Roller Bearing Caster Models	Rigid Top Plate Roller Bearing Caster Models	Optional Bearings (Order information below chart)	Load Height	Swivel Radius	Weight lbs (Rigid Deduct 1 lb)
3"	1 1/2"	225	Performa Rubber (Conductive Flat)	4.03109.449 COND	4.03108.449 COND	-	5 1/8	3 1/16	3 1/4
		250	Performa Rubber (Flat Grey)	4.03109.449	4.03108.449	Delrin	5 1/8	3 1/16	3 1/4
		300	Polyolefin	4.03109.819	4.03108.819	Delrin, Plain	5 1/8	3 1/16	3 3/4
		425	Polyurethane HI-TECH	4.03109.919	4.03108.919	Delrin	5 1/8	3 1/16	3 1/4
		600	Cast Iron	4.03109.119	4.03108.119	Delrin	5 1/8	3 1/16	5
		Phenolic		4.03109.319	4.03108.319	Delrin, Ball	5 1/8	3 1/16	3 3/4
4"	1 1/2"	255	Performa Rubber (Conductive Flat)	4.04109.449 COND	4.04108.449 COND	-	5 5/8	3 9/16	3 3/4
		325	Performa Rubber (Flat Grey)	4.04109.449	4.04108.449	Delrin	5 5/8	3 9/16	3 3/4
		375	Polyolefin	4.04109.819	4.04108.819	Delrin, Plain	5 5/8	3 9/16	4
		400	Polyurethane HI-TECH	4.04109.919	4.04108.919	Delrin	5 5/8	3 9/16	3 1/2
		500	Cast Iron	4.04109.119	4.04108.119	Delrin	5 5/8	3 9/16	5 1/4
		600	Phenolic	4.04109.319	4.04108.319	Delrin, Ball	5 5/8	3 9/16	3 3/4
		Maxim		4.04109.519	4.04108.519	Delrin, Bronze	5 5/8	3 9/16	3 3/4
5"	1 1/2"	280	Performa Rubber (Conductive Flat)	4.05109.449 COND	4.05108.449 COND	-	6 1/2	4 1/4	4 1/8
		350	Performa Rubber (Flat Grey)	4.05109.449	4.05108.449	Delrin	6 1/2	4 1/4	4 1/8
		450	Polyolefin	4.05109.819	4.05108.819	Delrin, Plain	6 1/2	4 1/4	4 1/8
		500	Polyurethane HI-TECH	4.05109.919	4.05108.919	Delrin	6 1/2	4 1/4	4 1/8
		600	Cast Iron	4.05109.119	4.05108.119	Delrin	6 1/2	4 1/4	5 1/2
		Phenolic		4.05109.319	4.05108.319	Delrin, Ball	6 1/2	4 1/4	3 3/4
		Thermo		4.05109.819 HT	4.05108.819 HT	Plain	6 1/2	4 1/4	4 3/4
6"	1 1/2"	300	Performa Rubber (Conductive Flat)	4.06109.449 COND	4.06108.449 COND	-	7 1/2	5	5
		375	Performa Rubber (Flat Grey)	4.06109.449	4.06108.449	Delrin	7 1/2	5	5
		500	Polyolefin	4.06109.819	4.06108.819	Delrin, Plain	7 1/2	5	4 1/8
		600	Polyurethane HI-TECH	4.06109.919	4.06108.919	Delrin	7 1/2	5	5
		600	Cast Iron	4.06109.119	4.06108.119	Delrin	7 1/2	5	6 1/2
		800	Phenolic	4.06109.319	4.06108.319	Delrin, Ball	7 1/2	5	4 1/4
8"	1 1/2"	350	Performa Rubber (Conductive Flat)	4.08199.449 COND	4.08198.449 COND	-	9 1/2	6 1/2	5 3/4
		500	Performa Rubber (Flat Grey)	4.08199.449	4.08198.449	Delrin	9 1/2	6 1/2	5 3/4
		600	Polyolefin	4.08199.819	4.08198.819	Delrin, Plain	9 1/2	6 1/2	4 1/2
		800	Polyurethane HI-TECH	4.08199.919	4.08198.919	Delrin	9 1/2	6 1/2	5 3/4

**Roller Bearing Options:** Metal cage roller bearing (Specify **WB29**).

**Roller Bearing Washer Options:** Metal thrust & retainer washers (Specify **WSR1**). Sintered iron step washers (Specify **WSR2**). Sealed metal retainer washer (Specify **WSR3**).

**Delrin Bearing Options:** For standard two-piece bearing change ninth digit to "1" (Example: 4.06109.911).

**Ball Bearing Options:** To order change ninth digit in model number to "5" (Example: 4.06109.315).

**Bronze Bearing Options:** To order change ninth digit in model number to "4" (Example: 4.06109.534).

**Plain Bearing Options:** To order change ninth digit in model number to "2" (Example: 4.06109.812).

# 4 SERIES

# 4 SERIES

Capacity up to 1250 lbs each

## Top Plate Swivel & Rigid



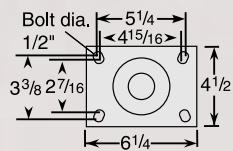
All 4 Series swivel forks are notched to accommodate four position swivel locks.

### Tech Lock® Brake Available!

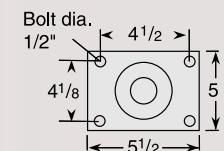


### Optional Top Plates

#### #2 Top Plate (Specify MTG2).



#### #4 Top Plate (Specify MTG4).



### Performance Options

#### Caster Brake

**Tech Lock®** (See page 12)  
Available on all swivel casters except 3 1/4" diameter, V-Groove and Swivel Lock models. 6" Rigid model available! (Specify **BRK2**).

**Tread Lock** (See page 12)  
Available on all swivel casters except 3 1/4" diameter and V-Groove models (Specify **BRK1**).

**Side Lock** (See page 11)  
Available on swivel roller bearing and one piece Delrin models except 3 1/4" diameter (Specify **BRK3**).

**Total Lock** (See page 12)  
Available on 4", 5", 6" & 8" swivel models except V-Groove (Specify **BRK4**).

#### Fork/Wheel Options

**Foot Activated Swivel Lock** (See page 13).

**Hand Activated Swivel Lock** (See page 13).

**DirtBan Swivel Seal** (See page 14)  
Not available on swivel lock models (Specify **SEAL**).

**NSF Listed** (See page 1)  
All models except swivel lock, thread guards, forged steel I3 and cast iron core wheels (Specify **FSI**).

**Thread Guards** (See page 14) – Available on many models (Specify **TG1** for metal **TG2** for plastic).

**Load Height Option** – 6" dia. models with 7 1/4" load height. Only Side Lock brakes. (Specify **LH7.25**).

#### Axle/Nut Options:

**AX2** Solid Axle

**NT1** Thick lock nut

**Fork**

**GRF1**

**GRF2**

**GRF3**

**Consult Factory**

**Wheel**

**GRW1**

**GRW2**

**GRW3**



### Wheel Selection



PERFORMA  
FLAT/GREY



PERFORMA  
FLAT/BLACK



PERFORMA  
ROUND



PERFORMA  
CONDUCTIVE FLAT



PERFORMA  
CONDUCTIVE ROUND



MOLDON  
RUBBER



POLYOLEFIN



MAXIM



ENDURA



MOLDON  
NYLON



POLYURETHANE  
HI-TECH



POLYURETHANE  
IRON



POLYURETHANE  
ALUMINUM



ROUND TREAD  
POLYURETHANE



PHENOLIC



THERMO



FORGED STEEL OR  
CAST IRON



V-GROOVE

### Standard Features

- Attractive zinc plated finish
- Full double ball hardened raceways
- 1/2" hollow axle with grease zerk and lock nut
- Plastic seal/retainer washer (roller bearing models)
- 1/4" steel top plate for durability
- Permanent rivet king pin with 5/8" diameter rivet
- Grease fittings: wheel bearing and swivel raceway
- "Colson 45" multi-temp grease lubricates in extreme hot and cold temperatures

## 4 SERIES • Top Plate Swivel & Rigid • Capacity up to 1250 lbs

**4 SERIES**

Wheel Dia	Tread Width	Capacity Each (Pounds)	Wheel Descriptions	Swivel Top Plate Roller Bearing Caster Models	Rigid Top Plate Roller Bearing Caster Models	Optional Bearings (Order information below chart)	Load Height	Swivel Radius	Weight lbs (Rigid Deduct 1.5 lbs)
3 1/4"	2"	700	Phenolic	4.03109.339	4.03108.339	Delrin	5 1/4	3 3/16	4 3/4
			Maxim	4.03109.539	4.03108.539	Delrin, Bronze	5 1/4	3 3/16	4 3/4
4"	2"	300	Performa Rubber (Flat/Conductive)	4.04109.459 COND	4.04108.459 COND	Ball	5 5/8	3 9/16	5 3/4
		350	Performa Rubber (Flat/Black)	4.04109.459.2	4.04108.459.2	Delrin, Ball, Prec. Ball	5 5/8	3 9/16	5 3/4
		400	Performa Rubber (Flat/Grey)	4.04109.459	4.04108.459	Delrin, Ball, Prec. Ball	5 5/8	3 9/16	5 3/4
		400	Moldon Rubber (Cast iron core)	4.04109.649.7	4.04108.649.7	Delrin	5 5/8	3 9/16	7 1/4
		500	Polyolefin	4.04109.839	4.04108.839	Delrin, Plain	5 5/8	3 9/16	4 1/2
		600	Polyurethane HI-TECH	4.04109.929	4.04108.929	Delrin	5 5/8	3 9/16	4 3/4
		700	Moldon Polyurethane (Aluminum core)	4.04109.939	4.04108.939	Delrin	5 5/8	3 9/16	5 1/4
			Moldon Polyurethane (Cast iron core)	4.04109.949.7	4.04108.949.7	Delrin	5 5/8	3 9/16	7 1/4
		800	Maxim	4.04109.539	4.04108.539	Delrin, Bronze	5 5/8	3 9/16	4 1/8
			Phenolic	4.04109.339	4.04108.339	Delrin	5 5/8	3 9/16	5 3/4
			Thermo	4.04109.839 HT	4.04108.839 HT	Plain	5 5/8	3 9/16	6 3/4
			V-Groove	4.04109.739	4.04108.739	Delrin	5 5/8	3 9/16	8 1/8
5"	2"	1000	Endura Solid Elastomer	4.04109.839 EN	4.04108.839 EN	Delrin, Prec. Ball	5 5/8	3 9/16	5 3/4
		1000	Cast Iron	4.04109.139	4.04108.139	Delrin	5 5/8	3 9/16	7 7/8
		325	Performa Rubber (Flat/Conductive)	4.05109.459 COND	4.05108.459 COND	Ball	6 1/2	4 1/4	6 1/8
		375	Performa Rubber (Flat/Black)	4.05109.459.2	4.05108.459.2	Delrin, Ball, Prec. Ball	6 1/2	4 1/4	6 1/8
		400	Performa Rubber (Flat/Grey)	4.05109.459	4.05108.459	Delrin, Ball, Prec. Ball	6 1/2	4 1/4	6 1/8
		400	Moldon Rubber (Cast iron core)	4.05109.649.7	4.05108.649.7	Delrin	6 1/2	4 1/4	8 1/8
		650	Polyolefin	4.05109.839	4.05108.839	Delrin, Plain	6 1/2	4 1/4	4 7/8
		750	Polyurethane HI-TECH	4.05109.929	4.05108.929	Delrin	6 1/2	4 1/4	4 3/4
		1000	Maxim	4.05109.539	4.05108.539	Delrin, Bronze	6 1/2	4 1/4	4 1/2
			Endura Solid Elastomer	4.05109.839 EN	4.05108.839 EN	Delrin, Prec. Ball	6 1/2	4 1/4	5 3/4
			Moldon Polyurethane (Aluminum core)	4.05109.939	4.05108.939	Delrin	6 1/2	4 1/4	6 1/8
			Moldon Polyurethane (Cast iron core)	4.05109.949.7	4.05108.949.7	Delrin	6 1/2	4 1/4	8 1/8
			Moldon Nylon	4.05109.939.3	4.05108.939.3	Delrin	6 1/2	4 1/4	9 1/4
			Phenolic	4.05109.339	4.05108.339	Delrin	6 1/2	4 1/4	5 3/4
			Thermo	4.05109.839 HT	4.05108.839 HT	Plain	6 1/2	4 1/4	6 3/4
6"	2"	1250	Cast Iron	4.05109.139	4.05108.139	Delrin	6 1/2	4 1/4	8 7/8
		410	Performa Rubber (Flat/Conductive)	4.06109.459 COND	4.06108.459 COND	Ball	7 1/2	5	6 1/8
		410	Performa Rubber (Round/Conductive)	4.06109.559 COND	4.06108.559 COND	Ball	7 1/2	5	6 1/8
		450	Performa Rubber (Round/Grey)	4.06109.559	4.06108.559	Delrin, Ball, Prec. Ball	7 1/2	5	6 1/8
		450	Moldon Rubber (Cast iron core)	4.06109.649.7	4.06108.649.7	Delrin	7 1/2	5	10 1/2
		600	Performa Rubber (Flat/Black)	4.06109.459.2	4.06108.459.2	Delrin, Ball, Prec. Ball	7 1/2	5	6 1/8
		600	Performa Rubber (Flat/Grey)	4.06109.459	4.06108.459	Delrin, Ball, Prec. Ball	7 1/2	5	6 1/8
		700	Polyolefin	4.06109.839	4.06108.839	Delrin, Plain	7 1/2	5	5 1/2
		900	Polyurethane HI-TECH	4.06109.929	4.06108.929	Delrin	7 1/2	5	5
		1100	Endura Solid Elastomer	4.06109.839 EN	4.06108.839 EN	Delrin, Prec. Ball	7 1/2	5	7
		1200	Maxim	4.06109.539	4.06108.539	Delrin, Bronze	7 1/2	5	4 3/4
			Moldon Polyurethane (Aluminum core)	4.06109.939	4.06108.939	Delrin	7 1/2	5	7 1/2
			Moldon Polyurethane (Cast iron core)	4.06109.949.7	4.06108.949.7	Delrin	7 1/2	5	10 1/2
			Moldon Nylon	4.06109.939.3	4.06108.939.3	Delrin	7 1/2	5	9 1/4
			Phenolic	4.06109.339	4.06108.339	Delrin	7 1/2	5	7
			V-Groove	4.06109.739	4.06108.739	Delrin	7 1/2	5	10 1/2
			Cast Iron	4.06109.139	4.06108.139	Delrin	7 1/2	5	9 3/4
8"	2"	1250	Forged Steel	4.06109.239	4.06108.239	Delrin	7 1/2	5	10 1/4
		500	Performa Rubber (Flat/Conductive)	4.08199.459 COND	4.08198.459 COND	Ball	9 1/2	6 1/2	6 1/4
		500	Performa Rubber (Round/Conductive)	4.08199.559 COND	4.08198.559 COND	Ball	9 1/2	6 1/2	6 1/4
		500	Moldon Rubber (Cast iron core)	4.08199.649.7	4.08198.649.7	Delrin	9 1/2	6 1/2	13 1/4
		600	Performa Rubber (Round/Grey)	4.08199.559	4.08198.559	Delrin, Ball, Prec. Ball	9 1/2	6 1/2	6 1/4
		675	Performa Rubber (Flat/Black)	4.08199.459.2	4.08198.459.2	Delrin, Ball, Prec. Ball	9 1/2	6 1/2	6 1/4
		675	Performa Rubber (Flat/Grey)	4.08199.459	4.08198.459	Delrin, Ball, Prec. Ball	9 1/2	6 1/2	6 1/4
		900	Polyolefin	4.08199.839	4.08198.839	Delrin, Plain	9 1/2	6 1/2	5 3/4
		1000	Polyurethane HI-TECH	4.08199.929	4.08198.929	Delrin	9 1/2	6 1/2	5 3/4
		1200	Endura Solid Elastomer	4.08199.839 EN	4.08198.839 EN	Delrin, Prec. Ball	9 1/2	6 1/2	5 3/4
		1250	Maxim	4.08199.539	4.08198.539	Delrin, Bronze	9 1/2	6 1/2	5 1/2
			Moldon Polyurethane (Aluminum core)	4.08199.939	4.08198.939	Delrin	9 1/2	6 1/2	8 1/4
			Moldon Polyurethane (Cast iron core)	4.08199.949.7	4.08198.949.7	Delrin	9 1/2	6 1/2	13 1/4
			Moldon Nylon	4.08199.939.3	4.08198.939.3	Delrin	9 1/2	6 1/2	9 1/4
			Phenolic	4.08199.339	4.08198.339	Delrin	9 1/2	6 1/2	8 1/2
			Cast Iron	4.08199.139	4.08198.139	Delrin	9 1/2	6 1/2	12 1/2

**Roller Bearing Options:** Torrington style roller bearing with retainer washers (Specify **WB19**). Metal cage roller bearing (Specify **WB29**).

**Roller Bearing Washer Options:** Metal thrust & retainer washers (Specify **WSR1**). Sintered iron step washers (Specify **WSR3**). Sealed metal retainer washer (Specify **WSR3**).

**Delrin Bearing Options:** For standard two-piece bearing change ninth digit to "1" (Example: 4.06109.921). One-piece with steel thrust washers (Specify **WB11**).

**Ball Bearing Options:** To order change 8th & 9th digit in model number to "65" (Example: 4.06109.465). **Note:** Performa 6" to 8" capacity decreases (See wheel section).

**Precision Ball Bearings:** To order change 8th and 9th digits to "35" (Example 4.06109.435). Performa round tread, change wheel code to "555".

**Bronze Bearing Options:** To order change 9th digit in model number to "4" (Example: 4.06109.534).

**Plain Bearing Options:** To order change 9th digit to "2" (Example: 4.06109.832).

# 4 SERIES

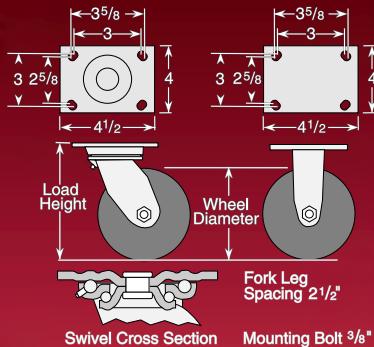
Capacity up to 1250 lbs each

STAINLESS  
STEEL

## Standard Features

- Polished stainless steel (Grade 304)
- 1/2" stainless steel hollow axle with grease zerk, nut and lock washer
- 1/4" steel top plate for durability
- Permanent rivet king pin with 5/8" diameter rivet
- Grease fittings: wheel bearing and swivel raceway
- "Colson 45" multi-temp grease lubricates in extreme hot and cold temperatures
- NSF Listed

## **Stainless Steel Top Plate Swivel & Rigid**



All 4 Series swivel forks are notched to accommodate four position swivel locks.

## **Performance Options**

### **Caster Brake**

**Tech Lock®** (See page 12). Available on all swivel and 6" rigid casters (Specify **BRK2**).

**Side Lock** New stainless steel design available on all swivel casters with Delrin bearing. Field installable (Specify **BRK3** with one-piece Delrin bearing).

### **Fork/Wheel Options**

**New Foot Activated Swivel Lock** (See page 13).

**DirtBan Swivel Seal** (See page 14).

**Thread Guards** (See page 14) – Available on many models (Specify **TG2** for plastic).

## **Wheel Selection**



PERFORMA  
FLAT/GREY



PERFORMA  
FLAT/BLACK



PERFORMA  
ROUND/GREY



POLYOLEFIN



MAXIM



ENDURA



POLYURETHANE  
HI-TECH



PHENOLIC



THERMO



PERFORMA  
CONDUCTIVE FLAT



PERFORMA  
CONDUCTIVE ROUND

**4 SERIES • Stainless Steel Top Plate Swivel & Rigid • Capacity up to 1250 lbs**

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Wheel Descriptions	Swivel Top Plate SS Roller Bearing Caster Models	Rigid Top Plate SS Roller Bearing Caster Models	Wheel Bearing	Load Height	Swivel Radius	Weight (Pounds)
4"	2"	300	Performa Rubber (Flat/Conductive)	4.04109.459 CONDSS	4.04108.459 CONDSS	—	5 <sup>5</sup> / <sub>8</sub>	3 <sup>9</sup> / <sub>16</sub>	5 <sup>3</sup> / <sub>4</sub>
		350	Performa Rubber (Flat Black)	4.04109.459.2 SS	4.04108.459.2 SS	Delrin, Bronze	5 <sup>5</sup> / <sub>8</sub>	3 <sup>9</sup> / <sub>16</sub>	5 <sup>3</sup> / <sub>4</sub>
		500	Performa Rubber (Flat Grey)	4.04109.459 SS	4.04108.459 SS	Delrin, Bronze	5 <sup>5</sup> / <sub>8</sub>	3 <sup>9</sup> / <sub>16</sub>	5 <sup>3</sup> / <sub>4</sub>
		600	Polyolefin	4.04109.839 SS	4.04108.839 SS	Delrin, Bronze, Plain	5 <sup>5</sup> / <sub>8</sub>	3 <sup>9</sup> / <sub>16</sub>	4 <sup>1</sup> / <sub>2</sub>
		700	Polyurethane HI-TECH	4.04109.929 SS	4.04108.929 SS	Delrin, Bronze	5 <sup>5</sup> / <sub>8</sub>	3 <sup>9</sup> / <sub>16</sub>	4 <sup>3</sup> / <sub>4</sub>
		800	Maxim	4.04109.539 SS	4.04108.539 SS	Delrin, Bronze	5 <sup>5</sup> / <sub>8</sub>	3 <sup>9</sup> / <sub>16</sub>	5 <sup>3</sup> / <sub>4</sub>
		1000	Phenolic	4.04109.339 SS	4.04108.339 SS	Delrin, Bronze	5 <sup>5</sup> / <sub>8</sub>	3 <sup>9</sup> / <sub>16</sub>	5 <sup>3</sup> / <sub>4</sub>
5"	2"	325	Thermo	4.04109.839 HT SS	4.04108.839 HT SS	Plain, Bronze	5 <sup>5</sup> / <sub>8</sub>	3 <sup>9</sup> / <sub>16</sub>	5 <sup>3</sup> / <sub>4</sub>
		375	Endura Solid Elastomer	4.04109.839.EN SS	4.04108.839.EN SS	Delrin, Bronze	5 <sup>5</sup> / <sub>8</sub>	3 <sup>9</sup> / <sub>16</sub>	5 <sup>3</sup> / <sub>4</sub>
		500	Performa Rubber (Flat/Conductive)	4.05109.459 CONDSS	4.05108.459 CONDSS	—	6 <sup>1</sup> / <sub>2</sub>	4 <sup>1</sup> / <sub>4</sub>	6 <sup>1</sup> / <sub>8</sub>
		650	Performa Rubber (Flat Black)	4.05109.459.2 SS	4.05108.459.2 SS	Delrin, Bronze	6 <sup>1</sup> / <sub>2</sub>	4 <sup>1</sup> / <sub>4</sub>	6 <sup>1</sup> / <sub>8</sub>
		750	Performa Rubber (Flat Grey)	4.05109.459 SS	4.05108.459 SS	Delrin, Bronze	6 <sup>1</sup> / <sub>2</sub>	4 <sup>1</sup> / <sub>4</sub>	6 <sup>1</sup> / <sub>8</sub>
		800	Polyolefin	4.05109.839 SS	4.05108.839 SS	Delrin, Bronze, Plain	6 <sup>1</sup> / <sub>2</sub>	4 <sup>1</sup> / <sub>4</sub>	47/8
		1000	Polyurethane HI-TECH	4.05109.929 SS	4.05108.929 SS	Delrin, Bronze	6 <sup>1</sup> / <sub>2</sub>	4 <sup>1</sup> / <sub>4</sub>	47/8
6"	2"	410	Maxim	4.05109.539 SS	4.05108.539 SS	Delrin, Bronze	6 <sup>1</sup> / <sub>2</sub>	4 <sup>1</sup> / <sub>4</sub>	57/8
		450	Thermo	4.05109.339 SS	4.05108.339 SS	Delrin, Bronze	6 <sup>1</sup> / <sub>2</sub>	4 <sup>1</sup> / <sub>4</sub>	57/8
		500	Endura Solid Elastomer	4.05109.839 HT SS	4.05108.839 HT SS	Plain, Bronze	6 <sup>1</sup> / <sub>2</sub>	4 <sup>1</sup> / <sub>4</sub>	57/8
		600	Performa Rubber (Flat/Conductive)	4.06109.459.2 CONDSS	4.06108.459.2 CONDSS	—	7 <sup>1</sup> / <sub>2</sub>	5	6 <sup>1</sup> / <sub>8</sub>
		700	Performa Rubber (Round Grey)	4.06109.559 SS	4.06108.559 SS	Delrin, Bronze	7 <sup>1</sup> / <sub>2</sub>	5	7 <sup>1</sup> / <sub>8</sub>
		800	Performa Rubber (Flat Black)	4.06109.459.2 SS	4.06108.459.2 SS	Delrin, Bronze	7 <sup>1</sup> / <sub>2</sub>	5	7 <sup>1</sup> / <sub>8</sub>
		900	Performa Rubber (Flat Grey)	4.06109.459 SS	4.06108.459 SS	Delrin, Bronze	7 <sup>1</sup> / <sub>2</sub>	5	7 <sup>1</sup> / <sub>8</sub>
8"	2"	1000	Polyolefin	4.06109.839 SS	4.06108.839 SS	Delrin, Bronze, Plain	7 <sup>1</sup> / <sub>2</sub>	5	5 <sup>1</sup> / <sub>2</sub>
		1100	Polyurethane HI-TECH	4.06109.929 SS	4.06108.929 SS	Delrin, Bronze	7 <sup>1</sup> / <sub>2</sub>	5	5
		1200	Endura Solid Elastomer	4.06109.839.EN SS	4.06108.839.EN SS	Delrin, Bronze	7 <sup>1</sup> / <sub>2</sub>	5	6
		1300	Thermo	4.06109.839 HT SS	4.06108.839 HT SS	Plain, Bronze	7 <sup>1</sup> / <sub>2</sub>	5	6
		1400	Maxim	4.06109.539 SS	4.06108.539 SS	Delrin, Bronze	7 <sup>1</sup> / <sub>2</sub>	5	6
		1500	Phenolic	4.06109.339 SS	4.06108.339 SS	Delrin, Bronze	7 <sup>1</sup> / <sub>2</sub>	5	6
		1600	Performa Rubber (Flat/Conductive)	4.08199.459 CONDSS	4.08198.459 CONDSS	—	9 <sup>1</sup> / <sub>2</sub>	6 <sup>1</sup> / <sub>2</sub>	6 <sup>1</sup> / <sub>4</sub>
10"	2"	1700	Performa Rubber (Round Grey)	4.08199.559 SS	4.08198.559 SS	Delrin, Bronze	9 <sup>1</sup> / <sub>2</sub>	6 <sup>1</sup> / <sub>2</sub>	8 <sup>1</sup> / <sub>8</sub>
		1800	Performa Rubber (Flat Black)	4.08199.459.2 SS	4.08198.459.2 SS	Delrin, Bronze	9 <sup>1</sup> / <sub>2</sub>	6 <sup>1</sup> / <sub>2</sub>	8 <sup>1</sup> / <sub>8</sub>
		1900	Performa Rubber (Flat Grey)	4.08199.459 SS	4.08198.459 SS	Delrin, Bronze	9 <sup>1</sup> / <sub>2</sub>	6 <sup>1</sup> / <sub>2</sub>	81/8
		2000	Polyolefin	4.08199.839 SS	4.08198.839 SS	Delrin, Bronze, Plain	9 <sup>1</sup> / <sub>2</sub>	6 <sup>1</sup> / <sub>2</sub>	5 <sup>3</sup> / <sub>4</sub>
		2100	Polyurethane HI-TECH	4.08199.929 SS	4.08198.929 SS	Delrin, Bronze	9 <sup>1</sup> / <sub>2</sub>	6 <sup>1</sup> / <sub>2</sub>	5 <sup>3</sup> / <sub>4</sub>
		2200	Endura Solid Elastomer	4.08199.839.EN SS	4.08198.839.EN SS	Delrin, Bronze	9 <sup>1</sup> / <sub>2</sub>	6 <sup>1</sup> / <sub>2</sub>	6 <sup>3</sup> / <sub>4</sub>
		2300	Maxim	4.08199.539 SS	4.08198.539 SS	Delrin, Bronze	9 <sup>1</sup> / <sub>2</sub>	6 <sup>1</sup> / <sub>2</sub>	6 <sup>3</sup> / <sub>4</sub>
		2400	Thermo	4.08199.339 SS	4.08198.339 SS	Delrin, Bronze	9 <sup>1</sup> / <sub>2</sub>	6 <sup>1</sup> / <sub>2</sub>	6 <sup>3</sup> / <sub>4</sub>

**4 SERIES**

**Delrin Bearing Options:** For standard two-piece bearing change ninth digit to "1" (Example: 4.06109.921SS). One piece with stainless steel thrust washer, specify WB11.

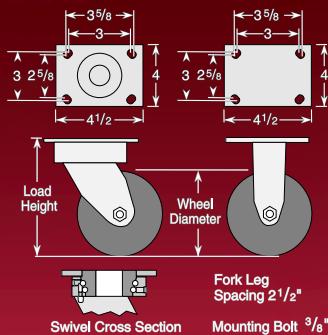
**Bronze Bearing Options:** To order, change the 9th digit in model number to "4" (Example: 4.06109.534)

**Plain Bearing Option:** To order, change the 9th digit in model number to "2" (Example: 4.06109.832)

# 4 SERIES IMPAK®

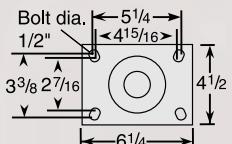
Capacity up to 1400 lbs each

## Kingpinless Top Plate Swivel & Rigid

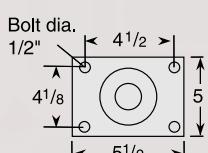


### Optional Top Plates

#### #2 Top Plate (Specify MTG2).



#### #4 Top Plate (Specify MTG4).



## Performance Options

### Caster Brake

### Fork/Wheel Options

#### Tread Lock (See page 12)

Available on all swivel casters except V-Groove models (Specify **BRK1**).

#### Side Lock (See page 11)

Available on swivel roller bearing models (Specify **BRK3**).

#### Tech Lock (See page 12)

Available on 6" rigid models only except V-Groove models (Specify **BRK2**).

#### Foot Activated Swivel Lock (See page 13).

#### Hand Activated Swivel Lock (See page 13).

#### Thread Guards (See page 14)

Available on many models (Specify **TG1** for metal **TG2** for plastic).

#### Axle/Nut Options:

**AX2** Solid Axle

#### NT1 Thick lock nut

#### Lube Options:

Fork No Grease **GRF1**

Double Grease **GRF2**

300° Continuous

500° Continuous

#### Consult Factory

#### Consult Factory

## Wheel Selection



PERFORMA  
FLAT/GREY



PERFORMA  
FLAT/BLACK



PERFORMA  
ROUND



PERFORMA  
CONDUCTIVE FLAT



PERFORMA  
CONDUCTIVE ROUND



MOLDON  
RUBBER



POLYOLEFIN



MAXIM



ENDURA



MOLDON  
NYLON



POLYURETHANE  
HI-TECH



POLYURETHANE  
IRON



POLYURETHANE  
ALUMINUM



ROUND TREAD  
POLYURETHANE



PHENOLIC



THERMO



FORGED STEEL OR  
CAST IRON

## Standard Features

- Attractive zinc plated finish
- Full double ball hardened raceways
- Formed fork legs feature robotic welding
- 1/2" hollow axle with grease zerk and lock nut
- Plastic seal/retainer washer (roller bearing models)
- 5/16" swivel steel top plate for durability, rigid top plate 1/4" steel
- 3/16" fork leg thickness
- Grease fittings: wheel bearing and swivel raceway
- "Colson 45" multi-temp grease lubricates in extreme hot and cold temperatures

## 4 SERIES • IMPAK Kingpinless Top Plate Swivel & Rigid • Capacity up to 1400 lbs

Wheel Dia	Tread Width	Capacity Each (Pounds)	Wheel Descriptions	Swivel Top Plate Roller Bearing Caster Models	Rigid Top Plate Roller Bearing Caster Models	Optional Bearings (Order information below chart)	Load Height	Swivel Radius	Weight lbs (Rigid Deduct 1.5 lbs)
4"	2"	300	Performa Rubber (Conductive/Flat)	4.04179.459 COND	4.04108.459 COND	Ball	5 5/8	3 1/4	5 3/4
		350	Performa Rubber (Flat/Black)	4.04179.459.2	4.04108.459.2	Delrin, Ball, Prec. Ball	5 5/8	3 1/4	5 3/4
		350	Performa Rubber (Flat/Grey)	4.04179.459	4.04108.459	Delrin, Ball, Prec. Ball	5 5/8	3 1/4	5 3/4
		400	Moldon Rubber (Cast iron core)	4.04179.649.7	4.04108.649.7	Delrin	5 5/8	3 1/4	6
		500	Polyolefin	4.04179.839	4.04108.839	Delrin, Plain	5 5/8	3 1/4	4 1/2
		600	Polyurethane HI-TECH	4.04179.929	4.04108.929	Delrin	5 5/8	3 1/4	4 3/4
		700	Moldon Polyurethane (Aluminum core)	4.04179.939	4.04108.939	Delrin	5 5/8	3 1/4	5 1/4
		700	Moldon Polyurethane (Cast iron core)	4.04179.949.7	4.04108.949.7	Delrin	5 5/8	3 1/4	6
		800	Maxim	4.04179.539	4.04108.539	Delrin, Bronze	5 5/8	3 1/4	5 1/8
		800	Phenolic	4.04179.339	4.04108.339	Delrin	5 5/8	3 1/4	5 3/4
		800	Thermo	4.04179.839 HT	4.04108.839 HT	Plain	5 5/8	3 1/4	6 3/4
		800	V-Groove	4.04179.739	4.04108.739	Delrin	5 5/8	3 1/4	8 1/8
		1000	Endura Solid Elastomer	4.04179.839 EN	4.04108.839 EN	Delrin, Prec. Ball	5 5/8	3 1/4	5 3/4
		1000	Cast Iron	4.04179.139	4.04108.139	Delrin	5 5/8	3 1/4	7 7/8
	2"	325	Performa Rubber (Conductive/Flat)	4.05179.459 COND	4.05108.459 COND	Ball	6 1/2	3 7/8	6 1/8
		375	Performa Rubber (Flat/Black)	4.05179.459.2	4.05108.459.2	Delrin, Ball, Prec. Ball	6 1/2	3 7/8	6 1/8
		375	Performa Rubber (Flat/Grey)	4.05179.459	4.05108.459	Delrin, Ball, Prec. Ball	6 1/2	3 7/8	6 1/8
		400	Moldon Rubber (Cast iron core)	4.05179.649.7	4.05108.649.7	Delrin	6 1/2	3 7/8	7
		650	Polyolefin	4.05179.839	4.05108.839	Delrin, Plain	6 1/2	3 7/8	4 7/8
		750	Polyurethane HI-TECH	4.05179.929	4.05108.929	Delrin	6 1/2	3 7/8	4 3/4
		750	Maxim	4.05179.539	4.05108.539	Delrin, Bronze	6 1/2	3 7/8	5 1/2
		1000	Endura Solid Elastomer	4.05179.839 EN	4.05108.839 EN	Delrin, Prec. Ball	6 1/2	3 7/8	5 3/4
		1000	Moldon Polyurethane (Aluminum core)	4.05179.939	4.05108.939	Delrin	6 1/2	3 7/8	6 1/8
		1000	Moldon Polyurethane (Cast iron core)	4.05179.949.7	4.05108.949.7	Delrin	6 1/2	3 7/8	7
		1000	Moldon Nylon	4.05179.939.3	4.05108.939.3	Delrin	6 1/2	3 7/8	9 1/4
		1000	Phenolic	4.05179.339	4.05108.339	Delrin	6 1/2	3 7/8	5 3/4
		1000	Thermo	4.05179.839 HT	4.05108.839 HT	Plain	6 1/2	3 7/8	6 3/4
		1000	Cast Iron	4.05179.139	4.05108.139	Delrin	6 1/2	3 7/8	8 7/8
	2"	1400	Forged Steel	4.05179.239	4.05108.239	Delrin	6 1/2	3 7/8	9 1/4
6"	2"	410	Performa Rubber (Conductive/Flat)	4.06179.459 COND	4.06108.459 COND	Ball	7 1/2	45/8	6 1/8
		410	Performa Rubber (Conductive/Round)	4.06179.559 COND	4.06108.559 COND	Ball	7 1/2	45/8	6 1/8
		450	Performa Rubber (Round/Grey)	4.06179.559	4.06108.559	Delrin, Ball, Prec. Ball	7 1/2	45/8	6 1/8
		450	Moldon Rubber (Cast iron core)	4.06179.649.7	4.06108.649.7	Delrin	7 1/2	45/8	9
		600	Performa Rubber (Flat/Black)	4.06179.459.2	4.06108.459.2	Delrin, Ball, Prec. Ball	7 1/2	45/8	6 1/8
		600	Performa Rubber (Flat/Grey)	4.06179.459	4.06108.459	Delrin, Ball, Prec. Ball	7 1/2	45/8	6 1/8
		700	Polyolefin	4.06179.839	4.06108.839	Delrin, Plain	7 1/2	45/8	5 1/2
		900	Polyurethane HI-TECH	4.06179.929	4.06108.929	Delrin	7 1/2	45/8	5
		1100	Endura Solid Elastomer	4.06179.839 EN	4.06108.839 EN	Delrin, Prec. Ball	7 1/2	45/8	7
		1100	Maxim	4.06179.539	4.06108.539	Delrin, Bronze	7 1/2	45/8	5 3/4
		1200	Moldon Polyurethane (Aluminum core)	4.06179.939	4.06108.939	Delrin	7 1/2	45/8	7 1/2
		1200	Moldon Polyurethane (Cast iron core)	4.06179.949.7	4.06108.949.7	Delrin	7 1/2	45/8	9
		1200	Moldon Nylon	4.06179.939.3	4.06108.939.3	Delrin	7 1/2	45/8	9 1/4
		1200	Phenolic	4.06179.339	4.06108.339	Delrin	7 1/2	45/8	7
		1200	V-Groove	4.06179.739	4.06108.739	Delrin	7 1/2	45/8	10 1/2
		1400	Cast Iron	4.06179.139	4.06108.139	Delrin	7 1/2	45/8	9 3/4
		1400	Forged Steel	4.06179.239	4.06108.239	Delrin	7 1/2	45/8	10 1/4
8"	2"	500	Performa Rubber (Conductive/Flat)	4.08179.459 COND	4.08198.459 COND	Ball	9 1/2	6 1/8	6 1/4
		500	Performa Rubber (Conductive/Round)	4.08179.559 COND	4.08198.559 COND	Ball	9 1/2	6 1/8	6 1/4
		500	Moldon Rubber (Cast iron core)	4.08179.649.7	4.08198.649.7	Delrin	9 1/2	6 1/8	11
		600	Performa Rubber (Round/Grey)	4.08179.559	4.08198.559	Delrin, Ball, Prec. Ball	9 1/2	6 1/8	6 1/4
		675	Performa Rubber (Flat/Black)	4.08179.459.2	4.08198.459.2	Delrin, Ball, Prec. Ball	9 1/2	6 1/8	6 1/4
		675	Performa Rubber (Flat/Grey)	4.08179.459	4.08198.459	Delrin, Ball, Prec. Ball	9 1/2	6 1/8	6 1/4
		900	Polyolefin	4.08179.839	4.08198.839	Delrin, Plain	9 1/2	6 1/8	5 3/4
		1000	Polyurethane HI-TECH	4.08179.929	4.08198.929	Delrin	9 1/2	6 1/8	5 3/4
		1200	Endura Solid Elastomer	4.08179.839 EN	4.08198.839 EN	Delrin, Prec. Ball	9 1/2	6 1/8	8 1/2
		1400	Maxim	4.08179.539	4.08198.539	Delrin, Bronze	9 1/2	6 1/8	6 1/2
		1400	Moldon Polyurethane (Aluminum core)	4.08179.939	4.08198.939	Delrin	9 1/2	6 1/8	8 1/4
		1400	Moldon Polyurethane (Cast iron core)	4.08179.949.7	4.08198.949.7	Delrin	9 1/2	6 1/8	11
		1400	Moldon Nylon	4.08179.939.3	4.08198.939.3	Delrin	9 1/2	6 1/8	9 1/4
		1400	Phenolic	4.08179.339	4.08198.339	Delrin	9 1/2	6 1/8	8 1/2
		1400	Cast Iron	4.08179.139	4.08198.139	Delrin	9 1/2	6 1/8	12 1/2

**4 SERIES**

**Roller Bearing Options:** Torrington style roller bearing with retainer (Specify **WB19**). Metal cage roller bearing (Specify **WB29**).

**Roller Bearing Washer Options:** Metal thrust & retainer washers (Specify **WSR1**). Sintered iron step washers (Specify **WSR2**). Sealed metal retainer washer (Specify **WSR3**).

**Delrin Bearing Options:** For standard two-piece bearing change ninth digit to "1" (Example: 4.06179.921). One-piece with steel thrust washers (Specify **WB11**).

**Ball Bearing Options:** To order change 8th & 9th digit in model number to "65" (Example: 4.06179.465). **Note:** Performa 6" to 8" capacity decreases (See wheel section).

**Precision Ball Bearings:** To order change 8th and 9th digits to "33" (Example 4.06179.435). Performa round tread, change wheel code to "555".

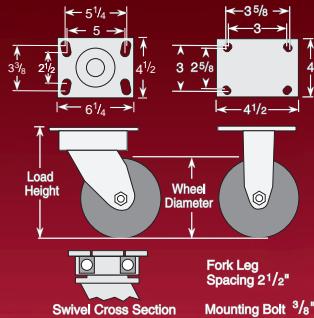
**Bronze Bearing Options:** To order change 9th digit in Maxim model number to "4" (Example: 4.06179.534).

**Plain Bearing Options:** To order change 9th digit to "2" (Example: 4.06179.832).

# 4 SERIES *enForcer*

Capacity up to 1400 lbs each

## Top Plate Swivel & Rigid



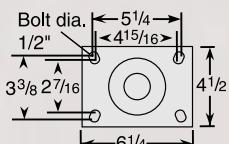
### Standard Features

- Attractive zinc plated finish
- Single ball hardened raceway
- Formed fork legs feature robotic welding
- 1/2" hollow axle with grease zerk and lock nut
- Plastic seal/retainer washer (roller bearing models)
- 5/16" swivel steel top plate for durability
- Fork legs 1/4" thick x 2" wide
- Grease fittings: wheel bearing and swivel raceway
- Multi-temp grease lubricates in extreme hot and cold temperatures

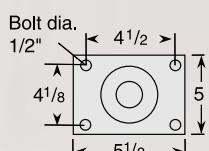
### Performance Options

#### Optional Top Plates

##### #2 Top Plate (Specify MTG2).



##### #4 Top Plate (Specify MTG4).



#### Caster Brake

**Tread Lock** (See page 12)  
Available on all swivel casters except V-Groove models (Specify **BRK1**).

#### Fork/Wheel Options

**Hand Activated Swivel Lock** (See page 13).

**Thread Guards** (See page 14)  
Available on many models (Specify **TG1** for metal **TG2** for plastic).

**Axle/Nut Options:** **AX2** Solid Axle  
**NT1** Thick lock nut    **Lube Options:** Fork

**Extended Lead** – Available on 8" models with 10 1/8" load height (Specify **EL**). For 9 1/2" load height, consult factory.

**NEW!**

3 1/2" Extended Lead Fork



Specially designed for towing applications.

### Wheel Selection



## 4 SERIES • Enforcer Top Plate Swivel & Rigid • Capacity up to 1400 lbs

Wheel Dia	Tread Width	Capacity Each (Pounds)	Wheel Descriptions	Swivel Top Plate Roller Bearing Caster Models	Rigid Top Plate Roller Bearing Caster Models	Optional Bearings (Order information below chart)	Load Height	Swivel Radius	Weight lbs (Rigid Deduct 1.5 lbs)
4"	2"	300	Performa Rubber (Conductive/Flat)	4.04189.459 COND	4.04108.459 COND	Ball	5 5/8	3 9/16	5 3/4
		350	Performa Rubber (Flat/Black)	4.04189.459.2	4.04108.459.2	Delrin, Ball, Prec. Ball	5 5/8	3 9/16	5 3/4
		400	Moldon Rubber (Cast iron core)	4.04189.459	4.04108.459	Delrin, Ball, Prec. Ball	5 5/8	3 9/16	5 3/4
		500	Polyolefin	4.04189.839	4.04108.839	Delrin, Plain	5 5/8	3 9/16	4 1/2
		600	Polyurethane HI-TECH	4.04189.929	4.04108.929	Delrin	5 5/8	3 9/16	4 3/4
		700	Moldon Polyurethane (Aluminum core)	4.04189.939	4.04108.939	Delrin	5 5/8	3 9/16	5 1/4
		800	Moldon Polyurethane (Cast iron core)	4.04189.949.7	4.04108.949.7	Delrin	5 5/8	3 9/16	6
		Maxim		4.04189.539	4.04108.539	Delrin, Bronze	5 5/8	3 9/16	5 1/8
		Phenolic		4.04189.339	4.04108.339	Delrin	5 5/8	3 9/16	5 3/4
		Thermo		4.04189.839 HT	4.04108.839 HT	Plain, Bronze	5 5/8	3 9/16	6 3/4
		V-Groove		4.04189.739	4.04108.739	Delrin	5 5/8	3 9/16	8 1/8
		1000	Endura Solid Elastomer	4.04189.839 EN	4.04108.839.EN	Delrin, Prec. Ball	5 5/8	3 9/16	5 3/4
		Cast Iron		4.04189.139	4.04108.139	Delrin	5 5/8	3 9/16	7 7/8
	5"	325	Performa Rubber (Conductive/Flat)	4.05189.459 COND	4.05108.459 COND	Ball	6 1/2	3 7/8	6 1/8
		375	Performa Rubber (Flat/Black)	4.05189.459.2	4.05108.459.2	Delrin, Ball, Prec. Ball	6 1/2	3 7/8	6 1/8
		400	Moldon Rubber (Cast iron core)	4.05189.459	4.05108.459	Delrin, Ball, Prec. Ball	6 1/2	3 7/8	6 1/8
		650	Polyolefin	4.05189.839	4.05108.839	Delrin, Plain	6 1/2	3 7/8	4 7/8
		750	Polyurethane HI-TECH	4.05189.929	4.05108.929	Delrin	6 1/2	3 7/8	4 3/4
		Maxim		4.05189.539	4.05108.539	Delrin, Bronze	6 1/2	3 7/8	5 1/2
		Endura Solid Elastomer		4.05189.839 EN	4.05108.839.EN	Delrin, Prec. Ball	6 1/2	3 7/8	5 3/4
		Moldon Polyurethane (Aluminum core)		4.05189.939	4.05108.339	Delrin	6 1/2	3 7/8	6 1/8
		Moldon Polyurethane (Cast iron core)		4.05189.949.7	4.05108.949.7	Delrin	6 1/2	3 7/8	7
		Moldon Nylon		4.05189.939.3	4.05108.939.3	Delrin	6 1/2	3 7/8	9 1/4
		Phenolic		4.05189.339	4.05108.339	Delrin	6 1/2	3 7/8	5 3/4
		Thermo		4.05189.839 HT	4.05108.839 HT	Plain, Bronze	6 1/2	3 7/8	6 3/4
		Cast Iron		4.05189.139	4.05108.139	Delrin	6 1/2	3 7/8	8 7/8
		1400	Forged Steel	4.05189.239	4.05108.239	Delrin	6 1/2	3 7/8	9 1/4
6"	2"	410	Performa Rubber (Conductive/Flat)	4.06189.459 COND	4.06108.459 COND	Ball	7 1/2	4 5/8	6 1/8
		450	Performa Rubber (Conductive/Round)	4.06189.559 COND	4.06108.559 COND	Ball	7 1/2	4 5/8	6 1/8
		600	Performa Rubber (Round/Grey)	4.06189.559	4.06108.559	Delrin, Ball, Prec. Ball	7 1/2	4 5/8	6 1/8
		700	Moldon Rubber (Cast iron core)	4.06189.649.7	4.06108.649.7	Delrin	7 1/2	4 5/8	9
		900	Performa Rubber (Flat/Black)	4.06189.459.2	4.06108.459.2	Delrin, Ball, Prec. Ball	7 1/2	4 5/8	6 1/8
		1100	Polyolefin	4.06189.839	4.06108.839	Delrin, Plain	7 1/2	4 5/8	5 1/2
		1200	Polyurethane HI-TECH	4.06189.929	4.06108.929	Delrin	7 1/2	4 5/8	5
		Maxim		4.06189.539	4.06108.539	Delrin, Bronze	7 1/2	4 5/8	5 3/4
		Moldon Polyurethane (Aluminum core)		4.06189.939	4.06108.939	Delrin	7 1/2	4 5/8	7 1/2
		Moldon Polyurethane (Cast iron core)		4.06189.949.7	4.06108.949.7	Delrin	7 1/2	4 5/8	9
		Moldon Nylon		4.06189.939.3	4.06108.939.3	Delrin	7 1/2	4 5/8	9 1/4
		Phenolic		4.06189.339	4.06108.339	Delrin	7 1/2	4 5/8	7
		Thermo		4.06189.739	4.06108.839 HT	Plain, Bronze	7 1/2	4 5/8	10 1/2
		V-Groove		4.06189.739	4.06108.739	Delrin	7 1/2	4 5/8	10 1/2
		1400	Cast Iron	4.06189.139	4.06108.139	Delrin	7 1/2	4 5/8	9 3/4
		Forged Steel		4.06189.239	4.06108.239	Delrin	7 1/2	4 5/8	10 1/4
8"	2"	500	Performa Rubber (Conductive/Flat)	4.08189.459 COND	4.08198.459 COND	Ball	9 1/2	6 1/8	6 1/4
		600	Performa Rubber (Conductive/Round)	4.08189.559 COND	4.08198.459 COND	Ball	9 1/2	6 1/8	6 1/4
		675	Moldon Rubber (Cast iron core)	4.08189.649.7	4.08198.649.7	Delrin	9 1/2	6 1/8	11
		900	Performa Rubber (Round/Grey)	4.08189.559	4.08198.559	Delrin, Ball, Prec. Ball	9 1/2	6 1/8	6 1/4
		1000	Performa Rubber (Flat/Black)	4.08189.459.2	4.08198.459.2	Delrin, Ball, Prec. Ball	9 1/2	6 1/8	6 1/4
		1200	Polyolefin	4.08189.839	4.08198.839	Delrin, Plain	9 1/2	6 1/8	5 3/4
		1400	Polyurethane HI-TECH	4.08189.929	4.08198.929	Delrin	9 1/2	6 1/8	5 3/4
		Maxim		4.08189.539	4.08198.539	Delrin, Bronze	9 1/2	6 1/8	6 1/2
		Moldon Polyurethane (Aluminum core)		4.08189.939	4.08198.939	Delrin	9 1/2	6 1/8	8 1/4
		Moldon Polyurethane (Cast iron core)		4.08189.949.7	4.08198.949.7	Delrin	9 1/2	6 1/8	11
		Moldon Nylon		4.08189.939.3	4.08198.939.3	Delrin	9 1/2	6 1/8	9 1/4
		Phenolic		4.08189.339	4.08198.339	Delrin	9 1/2	6 1/8	8 1/2
		Cast Iron		4.08189.139	4.08198.139	Delrin	9 1/2	6 1/8	12 1/2

**4 SERIES**

**Roller Bearing Options:** Torrington style roller bearing with retainer (Specify **WB19**). Metal cage roller bearing (Specify **WB29**).

**Roller Bearing Washer Options:** Metal thrust & retainer washers (Specify **WSR1**). Sintered iron step washers (Specify **WSR2**). Sealed metal retainer washer (Specify **WSR3**).

**Delrin Bearing Options:** For standard two-piece bearing change ninth digit to "1" (Example: 4.06179.921). One-piece with steel thrust washers (Specify **WB11**).

**Ball Bearing Options:** To order change 8th & 9th digit in model number to "65" (Example: 4.06179.465).

**Precision Ball Bearings:** To order change 8th and 9th digits to "35" (Example 4.06179.435). Performa round tread, change wheel code to "555".

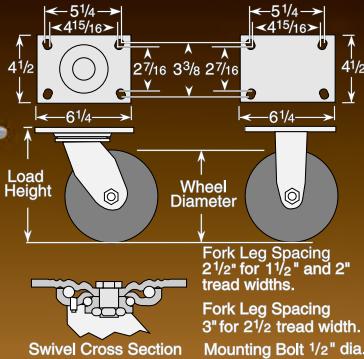
**Bronze Bearing Options:** To order change 9th digit in Maxim model number to "4" (Example: 4.06179.534).

**Plain Bearing Options:** To order change 9th digit to "2" (Example: 4.06179.832).

# 5 SERIES

Capacity up to 1300 lbs each

## Top Plate Swivel & Rigid



## Performance Options

### Caster Brake

#### Tread Lock (See page 12)

Available on all swivel casters with 2" tread widths except V-Groove models (Specify **BRK1**).

#### Tech Lock (See page 10)

Available on 6" x 2" rigid models only except V-Groove models (Specify **BRK2**).

### Fork/Wheel Options

#### Hand Activated Swivel Lock (See page 13).

**Thread Guards** (See page 14) – Available on many models (Specify **TG1** for metal **TG2** for plastic).

#### Axle/Nut Options:

**AX2** Solid Axle (2" tread width)

**NT1** Thick lock nut

**NT2** Thin lock nut

#### Lube Options:

No Grease

Double Grease

300° Continuous

500° Continuous

Fork

**GRF1**

**GRF2**

**GRF3**

Consult Factory

Wheel

**GRW1**

**GRW2**

**GRW3**

## Wheel Selection



## Standard Features

- Attractive zinc plated finish
- Full double ball hardened raceways
- 1/2" hollow axle with grease zerk and lock nut
- Plastic seal/retainer washer (roller bearing models)
- 1/4" steel top plate for durability
- Heat treated bolt and nut king pin with 3/4" diameter bolt
- Grease fittings: wheel bearing and swivel raceway
- "Colson 45" multi-temp grease lubricates in extreme hot and cold temperatures

## 5 SERIES • Top Plate Swivel & Rigid • Capacity up to 1300 lbs

Wheel Dia	Tread Width	Capacity Each (Pounds)	Wheel Descriptions	Swivel Top Plate Roller Bearing Caster Models	Rigid Top Plate Roller Bearing Caster Models	Optional Bearings (Order information below chart)	Load Height	Swivel Radius	Weight lbs (Rigid Deduct 1.5 lbs)	
4"	2"	600	Moldon Polyurethane (Aluminum core)	5.04209.919	5.04208.919	Delrin	5 5/8	3 9/16	6 1/4	
		1200	Forged Steel	5.04209.219	5.04208.219	Delrin	5 5/8	3 9/16	7 1/2	
		300	Performa Rubber (Conductive Flat)	5.04209.459 COND	5.04208.459 COND	Ball	5 5/8	3 9/16	6	
		325	Moldon Rubber (Cast iron core)	5.04209.649.7	5.04208.649.7	Delrin	5 5/8	3 9/16	8 3/4	
		350	Performa Rubber (Flat/Black)	5.04209.459.2	5.04208.459.2	Delrin, Ball, Prec. Ball	5 5/8	3 9/16	6	
		500	Performa Rubber (Flat/Grey)	5.04209.459	5.04208.459	Delrin, Ball, Prec. Ball	5 5/8	3 9/16	6	
		600	Polyolefin	5.04209.839	5.04208.839	Delrin, Plain	5 5/8	3 9/16	6	
		600	Polyurethane HI-TECH	5.04209.929	5.04208.929	Delrin	5 5/8	3 9/16	6 1/2	
		700	Moldon Polyurethane (Aluminum core)	5.04209.939	5.04208.939	Delrin	5 5/8	3 9/16	6 3/4	
		700	Moldon Polyurethane (Cast iron core)	5.04209.949.7	5.04208.949.7	Delrin	5 5/8	3 9/16	8 3/4	
	2"	Maxim	5.04209.539	5.04208.539	Delrin, Bronze	5 5/8	3 9/16	5 3/8		
		Phenolic	5.04209.339	5.04208.339	Delrin	5 5/8	3 9/16	6		
		Thermo	5.04209.839 HT	5.04208.839 HT	Plain	5 5/8	3 9/16	7		
		V-Groove	5.04209.739	5.04208.739	Delrin	5 5/8	3 9/16	7 1/4		
		1000	Endura Solid Elastomer	5.04209.839 EN	5.04208.839 EN	Delrin, Prec. Ball	5 5/8	3 9/16	6	
		Cast Iron	5.04209.139	5.04208.139	Delrin	5 5/8	3 9/16	7 3/4		
5"	2"	325	Performa Rubber (Conductive Flat)	5.05209.459 COND	5.05208.459 COND	Ball	6 1/2	4 1/16	6 3/4	
		375	Performa Rubber (Flat/Black)	5.05209.459.2	5.05208.459.2	Delrin, Ball, Prec. Ball	6 1/2	4 1/16	6 3/4	
		375	Performa Rubber (Flat/Grey)	5.05209.459	5.05208.459	Delrin, Ball, Prec. Ball	6 1/2	4 1/16	6 3/4	
		400	Moldon Rubber (Cast iron core)	5.05209.649.7	5.05208.649.7	Delrin	6 1/2	4 1/16	11 1/4	
		650	Polyolefin	5.05209.839	5.05208.839	Delrin, Plain	6 1/2	4 1/16	6 3/4	
		750	Polyurethane HI-TECH	5.05209.929	5.05208.929	Delrin	6 1/2	4 1/16	6 1/2	
		Maxim	5.05209.539	5.05208.539	Delrin, Bronze	6 1/2	4 1/16	5 3/4		
		Endura Solid Elastomer	5.05209.839 EN	5.05208.839 EN	Delrin, Prec. Ball	6 1/2	4 1/16	7 1/2		
		Moldon Polyurethane (Aluminum core)	5.05209.939	5.05208.939	Delrin	6 1/2	4 1/16	9 1/4		
		Moldon Polyurethane (Cast iron core)	5.05209.949.7	5.05208.949.7	Delrin	6 1/2	4 1/16	11 1/4		
	2"	Moldon Nylon	5.05209.939.3	5.05208.939.3	Delrin	6 1/2	4 1/16	7 1/2		
		Phenolic	5.05209.339	5.05208.339	Delrin	6 1/2	4 1/16	7 1/2		
		Thermo	5.05209.839 HT	5.05208.839 HT	Plain	6 1/2	4 1/16	8 1/2		
		Cast Iron	5.05209.139	5.05208.139	Delrin	6 1/2	4 1/16	9 3/4		
		Forged Steel	5.05209.239	5.05208.239	Delrin	6 1/2	4 1/16	9 3/4		
6"	2"	410	Performa Rubber (Conductive Flat)	5.06209.459 COND	5.06208.459 COND	Ball	7 1/2	4 13/16	6 3/4	
		410	Performa Rubber (Conductive Round)	5.06209.559 COND	5.06208.559 COND	Ball	7 1/2	4 13/16	6 3/4	
		450	Performa Rubber (Round/Grey)	5.06209.559	5.06208.559	Delrin, Ball, Prec. Ball	7 1/2	4 13/16	6 3/4	
		450	Moldon Rubber (Cast iron core)	5.06209.649.7	5.06208.649.7	Delrin	7 1/2	4 13/16	10 1/2	
		600	Performa Rubber (Flat/Black)	5.06209.459.2	5.06208.459.2	Delrin, Ball, Prec. Ball	7 1/2	4 13/16	6 3/4	
		600	Performa Rubber (Flat/Grey)	5.06209.459	5.06208.459	Delrin, Ball, Prec. Ball	7 1/2	4 13/16	6 3/4	
		700	Polyolefin	5.06209.839	5.06208.839	Delrin, Plain	7 1/2	4 13/16	7	
		900	Polyurethane HI-TECH	5.06209.929	5.06208.929	Delrin	7 1/2	4 13/16	6 3/4	
		1100	Endura Solid Elastomer	5.06209.839 EN	5.06208.839 EN	Delrin, Prec. Ball	7 1/2	4 13/16	7 3/4	
		Maxim	5.06209.539	5.06208.539	Delrin, Bronze	7 1/2	4 13/16	6 1/8		
	2"	Moldon Polyurethane (Aluminum core)	5.06209.939	5.06208.939	Delrin	7 1/2	4 13/16	7 1/2		
		Moldon Polyurethane (Cast iron core)	5.06209.949.7	5.06208.949.7	Delrin	7 1/2	4 13/16	11 1/2		
		Moldon Nylon	5.06209.939.3	5.06208.939.3	Delrin	7 1/2	4 13/16	7 3/4		
		Phenolic	5.06209.339	5.06208.339	Delrin	7 1/2	4 13/16	7 3/4		
		V-Groove	5.06209.739	5.06208.739	Delrin	7 1/2	4 13/16	10 3/4		
	2 1/2"	Cast Iron	5.06209.139	5.06208.139	Delrin	7 1/2	4 13/16	11 1/4		
		Forged Steel	5.06209.239	5.06208.239	Delrin	7 1/2	4 13/16	11		
		540	Moldon Rubber (Aluminum core)	5.06259.669	5.06258.669	-	7 1/2	4 13/16	9 1/4	
	2 1/2"	Moldon Polyurethane (Aluminum core)	5.06259.969	5.06258.969	-	7 1/2	4 13/16	8 3/4		
		1300	Phenolic	5.06259.369	5.06258.369	-	7 1/2	4 13/16	9	
		Cast Iron	5.06259.169	5.06258.169	-	7 1/2	4 13/16	12 3/4		
8"	2"	500	Performa Rubber (Conductive Flat)	5.08299.459 COND	5.08298.459 COND	Ball	9 1/2	6 5/16	7 1/2	
		500	Performa Rubber (Conductive Round)	5.08299.559 COND	5.08298.559 COND	Ball	9 1/2	6 5/16	7 1/2	
		500	Moldon Rubber (Cast iron core)	5.08299.649.7	5.08298.649.7	Delrin	9 1/2	6 5/16	13 3/4	
		600	Performa Rubber (Round/Grey)	5.08299.559	5.08298.559	Delrin, Ball, Prec. Ball	9 1/2	6 5/16	7 1/2	
		675	Performa Rubber (Flat/Black)	5.08299.459.2	5.08298.459.2	Delrin, Ball, Prec. Ball	9 1/2	6 5/16	7 3/4	
		675	Performa Rubber (Flat/Grey)	5.08299.459	5.08298.459	Delrin, Ball, Prec. Ball	9 1/2	6 5/16	7 3/4	
		900	Polyolefin	5.08299.839	5.08298.839	Delrin, Plain	9 1/2	6 5/16	7 1/2	
		1000	Polyurethane HI-TECH	5.08299.929	5.08298.929	Delrin	9 1/2	6 5/16	7 1/4	
		1200	Endura Solid Elastomer	5.08299.839 EN	5.08298.839 EN	Delrin, Prec. Ball	9 1/2	6 5/16	9 1/2	
		Maxim	5.08299.539	5.08298.539	Delrin, Bronze	9 1/2	6 5/16	7		
	2 1/2"	Moldon Polyurethane (Aluminum core)	5.08299.939	5.08298.939	Delrin	9 1/2	6 5/16	8 3/4		
		Moldon Polyurethane (Cast iron core)	5.08299.949.7	5.08298.949.7	Delrin	9 1/2	6 5/16	13 3/4		
		Moldon Nylon	5.08299.939.3	5.08298.939.3	Delrin	9 1/2	6 5/16	7 3/4		
		Phenolic	5.08299.339	5.08298.339	Delrin	9 1/2	6 5/16	9 1/2		
		Cast Iron	5.08299.139	5.08298.139	Delrin	9 1/2	6 5/16	14 1/4		
	2 1/2"	670	Moldon Rubber (Aluminum core)	5.08259.669	5.08258.669	-	9 1/2	6 5/16	11	
		Moldon Polyurethane (Aluminum core)	5.08259.969	5.08258.969	-	9 1/2	6 5/16	9 3/4		
		1300	Phenolic	5.08259.369	5.08258.369	-	9 1/2	6 5/16	11 1/4	
		Cast Iron	5.08259.169	5.08258.169	-	9 1/2	6 5/16	16		
10"	2 1/2"	790	Moldon Rubber (Aluminum core)	5.10259.669	5.10258.669	-	11 1/2	7 27/32	14 1/4	
		1300	Phenolic	5.10259.369	5.10258.369	-	11 1/2	7 27/32	13	
		Cast Iron	5.10259.169	5.10258.169	-	11 1/2	7 27/32	19 3/4		

**Roller Bearing Options:** Torrington style roller bearing with retainer (Specify **WB19**). Metal cage roller bearing (Specify **WB29**).  
**Roller Bearing Washer Options:** Metal thrust & retainer washers (Specify **WSR1**). Sintered iron step washers (Specify **WSR2**). Sealed metal retainer washer (Specify **WSR3**).  
**Delrin Bearing Options:** For standard two-piece bearing change ninth digit to "1" (Example: 5.06209.921). One-piece with steel thrust washers (Specify **WB11**).

**Ball Bearing Options:** To order change 8th & 9th digit in model number to "65" (Example: 5.06209.465). **Note:** Performa 6" to 8" capacity decreases (See wheel section).  
**Precision Ball Bearings:** To order change 8th and 9th digits to "35" (Example 5.06209.435). Performa round tread, change wheel code to "555".

**Bronze Bearing Options:** To order change 9th digit in Maxim model number to "4" (Example: 5.06209.534).

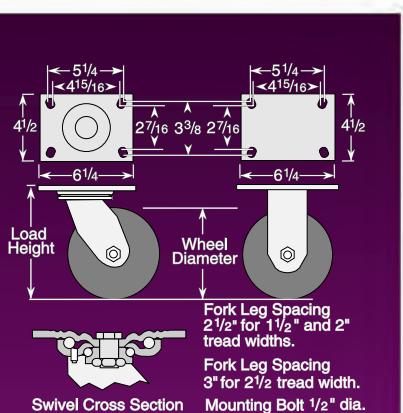
**Plain Bearing Options:** To order change 9th digit to "2" (Example: 5.06209.832).

# 5 SERIES

# 6 SERIES

Capacity up to 1500 lbs each

## Top Plate Swivel & Rigid



### Standard Features

- Attractive zinc plated finish
- Full double ball hardened raceways
- 1/2" hollow axle with grease zerk and lock nut
- Plastic seal/retainer washer (roller bearing models)
- 5/16" steel top plate for durability (1/4" rigid top plate)
- Heat treated bolt and nut king pin with 3/4" diameter bolt
- Grease fittings: wheel bearing and swivel raceway
- "Colson 45" multi-temp grease lubricates in extreme hot and cold temperatures

### Performance Options

#### Caster Brake

**Tread Lock** (See page 12)  
Available on all swivel casters with 2" tread widths except V-Groove models (Specify **BRK1**).

#### Fork/Wheel Options

**Hand Activated Swivel Lock** (See page 13)

**Thread Guards** (See page 14) – Available on many models (Specify **TG1** for metal **TG2** for plastic).

**Axle/Nut Options:** **AX2** Solid Axle (2" Tread Width)  
**NT1** Thick lock nut  
**NT2** Thin lock nut

<b>Lube Options:</b>	Fork	Wheel
No Grease	<b>GRF1</b>	<b>GRW1</b>
Double Grease	<b>GRF2</b>	<b>GRW2</b>
300° Continuous	<b>GRF3</b>	<b>GRW3</b>
500° Continuous	Consult Factory	

### Wheel Selection



## 6 SERIES • Top Plate Swivel & Rigid • Capacity up to 1500 lbs

Wheel Dia	Tread Width	Capacity Each (Pounds)	Wheel Descriptions	Swivel Top Plate Roller Bearing Caster Models	Rigid Top Plate Roller Bearing Caster Models	Optional Bearings (Order information below chart)	Load Height	Swivel Radius	Weight lbs (Rigid Deduct 1.5 lbs)
4"	1 1/2"	600	Moldon Polyurethane (Aluminum core)	6.04209.919	6.04208.919	Delrin	5 5/8	3 5/8	7
		1400	Forged Steel	6.04209.219	6.04208.219	Delrin	5 5/8	3 5/8	8 3/4
		300	Performa Rubber (Conductive Flat)	6.04209.459 COND	6.04208.459 COND	Ball	5 5/8	3 5/8	7 1/4
		325	Moldon Rubber (Cast iron core)	6.04209.649.7	6.04208.649.7	Delrin	5 5/8	3 5/8	9 1/4
		350	Performa Rubber (Flat/Black)	6.04209.459.2	6.04208.459.2	Delrin, Ball, Prec. Ball	5 5/8	3 5/8	7 1/4
		350	Performa Rubber (Flat/Grey)	6.04209.459	6.04208.459	Delrin, Ball, Prec. Ball	5 5/8	3 5/8	7 1/4
		500	Polyolefin	6.04209.839	6.04208.839	Delrin, Plain	5 5/8	3 5/8	7 1/4
		600	Polyurethane HI-TECH	6.04209.929	6.04208.929	Delrin	5 5/8	3 5/8	7 1/2
		700	Moldon Polyurethane (Aluminum core)	6.04209.939	6.04208.939	Delrin	5 5/8	3 5/8	7 1/2
		Moldon Polyurethane (Cast iron core)	6.04209.949.7	6.04208.949.7	Delrin	5 5/8	3 5/8	9 1/4	
	2"	Maxim	6.04209.539	6.04208.539	Delrin, Bronze	5 5/8	3 5/8	6 3/8	
		Phenolic	6.04209.339	6.04208.339	Delrin	5 5/8	3 5/8	7 1/4	
		Thermo	6.04209.839 HT	6.04208.839 HT	Plain	5 5/8	3 5/8	8 1/4	
		V-Groove	6.04209.739	6.04208.739	Delrin	5 5/8	3 5/8	11	
		1000	Endura Solid Elastomer	6.04209.839 EN	6.04208.839 EN	Delrin, Prec. Ball	5 5/8	3 5/8	7 1/4
		Cast Iron	6.04209.139	6.04208.139	Delrin	5 5/8	3 5/8	9	
5"	2"	325	Performa Rubber (Conductive Flat)	6.05209.459 COND	6.05208.459 COND	Ball	6 1/2	4 5/16	9
		375	Performa Rubber (Flat/Black)	6.05209.459.2	6.05208.459.2	Delrin, Ball, Prec. Ball	6 1/2	4 5/16	9
		375	Performa Rubber (Flat/Grey)	6.05209.459	6.05208.459	Delrin, Ball, Prec. Ball	6 1/2	4 5/16	9
		400	Moldon Rubber (Cast iron core)	6.05209.649.7	6.05208.649.7	Delrin	6 1/2	4 5/16	11 1/4
		650	Polyolefin	6.05209.839	6.05208.839	Delrin, Plain	6 1/2	4 5/16	9
		750	Polyurethane HI-TECH	6.05209.929	6.05208.929	Delrin	6 1/2	4 5/16	8 1/2
		Maxim	6.05209.539	6.05208.539	Delrin, Bronze	6 1/2	4 5/16	6 3/4	
		Endura Solid Elastomer	6.05209.839 EN	6.05208.839 EN	Delrin, Prec. Ball	6 1/2	4 5/16	8	
		Moldon Polyurethane (Aluminum core)	6.05209.939	6.05208.939	Delrin	6 1/2	4 5/16	8 3/4	
		Moldon Polyurethane (Cast iron core)	6.05209.949.7	6.05208.949.7	Delrin	6 1/2	4 5/16	11 1/4	
	1000	Moldon Nylon	6.05209.939.3	6.05208.939.3	Delrin	6 1/2	4 5/16	8	
		Phenolic	6.05209.339	6.05208.339	Delrin	6 1/2	4 5/16	8	
		Thermo	6.05209.839 HT	6.05208.839 HT	Plain	6 1/2	4 5/16	9	
		Cast Iron	6.05209.139	6.05208.139	Delrin	6 1/2	4 5/16	10 3/4	
		1500	Forged Steel	6.05209.239	6.05208.239	Delrin	6 1/2	4 5/16	11 1/4
6"	2"	410	Performa Rubber (Conductive Flat)	6.06209.459 COND	6.06208.459 COND	Ball	7 1/2	4 3/4	7 3/4
		410	Performa Rubber (Conductive Round)	6.06209.559 COND	6.06208.559 COND	Ball	7 1/2	4 3/4	7 3/4
		450	Performa Rubber (Round/Grey)	6.06209.559	6.06208.559	Delrin, Ball, Prec. Ball	7 1/2	4 3/4	7 3/4
		450	Moldon Rubber (Cast iron core)	6.06209.649.7	6.06208.649.7	Delrin	7 1/2	4 3/4	12 1/4
		600	Performa Rubber (Flat/Black)	6.06209.459.2	6.06208.459.2	Delrin, Ball, Prec. Ball	7 1/2	4 3/4	7 3/4
		600	Performa Rubber (Flat/Grey)	6.06209.459	6.06208.459	Delrin, Ball, Prec. Ball	7 1/2	4 3/4	7 3/4
		700	Polyolefin	6.06209.839	6.06208.839	Delrin, Plain	7 1/2	4 3/4	8 1/2
		900	Polyurethane HI-TECH	6.06209.929	6.06208.929	Delrin	7 1/2	4 3/4	7 3/4
		1100	Endura Solid Elastomer	6.06209.839 EN	6.06208.839 EN	Delrin, Prec. Ball	7 1/2	4 3/4	9 1/4
		Maxim	6.06209.539	6.06208.539	Delrin, Bronze	7 1/2	4 3/4	7 1/8	
	1200	Moldon Polyurethane (Aluminum core)	6.06209.939	6.06208.939	Delrin	7 1/2	4 3/4	9 1/4	
		Moldon Polyurethane (Cast iron core)	6.06209.949.7	6.06208.949.7	Delrin	7 1/2	4 3/4	12 1/2	
		Moldon Nylon	6.06209.939.3	6.06208.939.3	Delrin	7 1/2	4 3/4	9 1/4	
		Phenolic	6.06209.339	6.06208.339	Delrin	7 1/2	4 3/4	9 1/4	
		V-Groove	6.06209.739	6.06208.739	Delrin	7 1/2	4 3/4	12	
	21/2"	Cast Iron	6.06209.139	6.06208.139	Delrin	7 1/2	4 3/4	12 1/2	
		1500	Forged Steel	6.06209.239	6.06208.239	Delrin	7 1/2	4 3/4	12 1/2
		540	Moldon Rubber (Aluminum core)	6.06259.669	6.06258.669	—	7 1/2	4 3/4	10 3/4
		540	Moldon Polyurethane (Aluminum core)	6.06259.969	6.06258.969	—	7 1/2	4 3/4	9 3/4
		1500	Phenolic	6.06259.369	6.06258.369	—	7 1/2	4 3/4	10 1/4
		1500	Cast Iron	6.06259.169	6.06258.169	—	7 1/2	4 3/4	15 3/4
8"	2"	500	Performa Rubber (Conductive Flat)	6.08299.459 COND	6.08298.459 COND	Ball	9 1/2	6 1/4	8 1/2
		500	Performa Rubber (Conductive Round)	6.08299.559 COND	6.08298.559 COND	Ball	9 1/2	6 1/4	8 1/2
		500	Moldon Rubber (Cast iron core)	6.08299.649.7	6.08298.649.7	Delrin	9 1/2	6 1/4	16 1/4
		600	Performa Rubber (Round/Grey)	6.08299.559	6.08298.559	Delrin, Ball, Prec. Ball	9 1/2	6 1/4	8 1/2
		675	Performa Rubber (Flat/Black)	6.08299.459.2	6.08298.459.2	Delrin, Ball, Prec. Ball	9 1/2	6 1/4	8 1/2
		675	Performa Rubber (Flat/Grey)	6.08299.459	6.08298.459	Delrin, Ball, Prec. Ball	9 1/2	6 1/4	8 1/2
		900	Polyolefin	6.08299.839	6.08298.839	Delrin, Plain	9 1/2	6 1/4	10 1/4
		1000	Polyurethane HI-TECH	6.08299.929	6.08298.929	Delrin	9 1/2	6 1/4	9 1/2
		1200	Endura Solid Elastomer	6.08299.839 EN	6.08298.839 EN	Delrin, Prec. Ball	9 1/2	6 1/4	11 1/2
		1400	Phenolic	6.08299.339	6.08298.339	Delrin	9 1/2	6 1/4	11 1/2
	21/2"	Maxim	6.08299.539	6.08298.539	Delrin, Bronze	9 1/2	6 1/4	8	
		Moldon Polyurethane (Aluminum core)	6.08299.939	6.08298.939	Delrin	9 1/2	6 1/4	11 1/4	
		Moldon Polyurethane (Cast iron core)	6.08299.949.7	6.08298.949.7	Delrin	9 1/2	6 1/4	16 1/4	
		Moldon Nylon	6.08299.939.3	6.08298.939.3	Delrin	9 1/2	6 1/4	11 1/4	
		Cast Iron	6.08299.139	6.08298.139	Delrin	9 1/2	6 1/4	16 1/4	
	21/2"	670	Moldon Rubber (Aluminum core)	6.08259.669	6.08258.669	—	9 1/2	6 1/4	13 3/4
		670	Moldon Polyurethane (Aluminum core)	6.08259.969	6.08258.969	—	9 1/2	6 1/4	12
		1500	Phenolic	6.08259.369	6.08258.369	—	9 1/2	6 1/4	13 1/4
		1500	Cast Iron	6.08259.169	6.08258.169	—	9 1/2	6 1/4	18
		790	Moldon Rubber (Aluminum core)	6.10259.669	6.10258.669	—	11 1/2	7 25/32	15 3/4
10"	21/2"	1500	Phenolic	6.10259.369	6.10258.369	—	11 1/2	7 25/32	14 3/4
		1500	Cast Iron	6.10259.169	6.10258.169	—	11 1/2	7 25/32	22 1/2

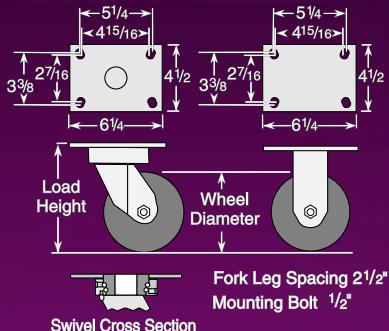
6 SERIES

**Roller Bearing Options:** Torrington style roller bearing with retainer (Specify **WB19**). Metal cage roller bearing (Specify **WB29**).  
**Roller Bearing Washer Options:** Metal thrust & retainer washers (Specify **WSR1**). Sintered iron step washers (Specify **WSR2**). Sealed metal retainer washer (Specify **WSR3**).  
**Delrin Bearing Options:** For standard two-piece bearing change ninth digit to "1" (Example: 6.06209.921). One-piece with steel thrust washers (Specify **WB11**).  
**Ball Bearing Options:** To order change 8th & 9th digit in model number to "65" (Example: 6.06209.465). **Note:** Performa 6" to 8" capacity decreases (See wheel section).  
**Precision Ball Bearings:** To order change 8th and 9th digits to "35" (Example: 6.06209.435). Performa round tread, change wheel code to "555".  
**Bronze Bearing Options:** To order change 9th digit in Maxim model number to "4" (Example: 6.06209.534).  
**Plain Bearing Options:** To order change 9th digit to "2" (Example: 6.06209.832).

# 6 SERIES IMPAK®

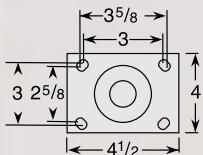
Capacity up to 1500 lbs each

## Kingpinless Top Plate Swivel & Rigid

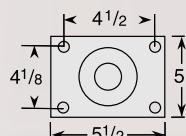


### Optional Top Plates

#### # 1 Top Plate (Specify MTG1).



#### # 4 Top Plate (Specify MTG4).



### Performance Options

#### Caster Brake

#### Fork/Wheel Options

##### Tread Lock (See page 12)

Available on all swivel casters except V-Groove models (Specify BRK1).

##### Hand Activated Swivel Lock (See page 13)

**Thread Guards** (See page 14) – Available on many models (Specify TG1 for metal TG2 for plastic).

**Optional Load height**—Optional 9 1/2" load height (6 1/4" swivel radius) available for 8" swivel & rigid casters (Specify LH9.5).

##### Axle/Nut Options:

AX2 Solid Axle  
NT1 Thick lock nut  
NT2 Thin lock nut

##### Lube Options:

	Fork	Wheel
No Grease	GRF1	GRW1
Double Grease	GRF2	GRW2
300° Continuous	GRF3	GRW3
500° Continuous	Consult Factory	

### Wheel Selection



### Standard Features

- Attractive zinc plated finish
- 1/4" fork leg thickness
- Full double ball hardened raceways
- 1/2" hollow axle with grease zerk and lock nut
- Plastic seal/retainer washer (roller bearing models)
- 5/16" steel top plate for durability (1/4" rigid top plate)
- Grease fittings: wheel bearing and swivel raceway
- "Colson 45" multi-temp grease lubricates in extreme hot and cold temperatures

## 6 SERIES • IMPAK • Kingpinless Top Plate Swivel & Rigid • Capacity up to 1500 lbs

# 6 SERIES

Wheel Dia	Tread Width	Capacity Each (Pounds)	Wheel Descriptions	Swivel Top Plate Roller Bearing Caster Models	Rigid Top Plate Roller Bearing Caster Models	Optional Bearings (Order information below chart)	Load Height	Swivel Radius	Weight lbs (Rigid Deduct 2 lbs)
4"	2"	300	Performa Rubber (Conductive Flat)	6.04279.459 COND	6.04208.459 COND	Ball	5 5/8	3 15/32	7 1/4
		350	Performa Rubber (Flat/Black)	6.04279.459.2	6.04208.459.2	Delrin, Ball, Prec. Ball	5 5/8	3 15/32	7 1/4
		400	Moldon Rubber (Cast iron core)	6.04279.649.7	6.04208.649.7	Delrin	5 5/8	3 15/32	8
		500	Polyolefin	6.04279.839	6.04208.839	Delrin, Plain	5 5/8	3 15/32	7 1/4
		600	Polyurethane HI-TECH	6.04279.929	6.04208.929	Delrin	5 5/8	3 15/32	7 1/2
		700	Moldon Polyurethane (Aluminum core)	6.04279.939	6.04208.939	Delrin	5 5/8	3 15/32	7 1/2
			Moldon Polyurethane (Cast iron core)	6.04279.949.7	6.04208.949.7	Delrin	5 5/8	3 15/32	9 1/4
		800	Maxim	6.04279.539	6.04208.539	Delrin, Bronze	5 5/8	3 15/32	5 7/8
		900	Phenolic	6.04279.339	6.04208.339	Delrin	5 5/8	3 15/32	7 1/4
		1000	Thermo	6.04279.839 HT	6.04208.839 HT	Plain	5 5/8	3 15/32	8 1/4
			V-Groove	6.04279.739	6.04208.739	Delrin	5 5/8	3 15/32	11
		1100	Endura Solid Elastomer	6.04279.839 EN	6.04208.839 EN	Delrin, Prec. Ball	5 5/8	3 15/32	7 1/4
		1200	Cast Iron	6.04279.139	6.04208.139	Delrin	5 5/8	3 15/32	9
	2"	325	Performa Rubber (Conductive Flat)	6.05279.459 COND	6.05208.459 COND	Ball	6 1/2	3 29/32	9
		375	Performa Rubber (Flat/Black)	6.05279.459.2	6.05208.459.2	Delrin, Ball, Prec. Ball	6 1/2	3 29/32	9
		400	Performa Rubber (Flat/Grey)	6.05279.459	6.05208.459	Delrin, Ball, Prec. Ball	6 1/2	3 29/32	9
		650	Moldon Rubber (Cast iron core)	6.05279.649.7	6.05208.649.7	Delrin	6 1/2	3 29/32	8
		750	Polyolefin	6.05279.839	6.05208.839	Delrin, Plain	6 1/2	3 29/32	9
		1000	Polyurethane HI-TECH	6.05279.929	6.05208.929	Delrin	6 1/2	3 29/32	8 1/2
			Maxim	6.05279.539	6.05208.539	Delrin, Bronze	6 1/2	3 29/32	6 1/4
		1100	Endura Solid Elastomer	6.05279.839 EN	6.05208.839 EN	Delrin, Prec. Ball	6 1/2	3 29/32	8
		1200	Moldon Polyurethane (Aluminum core)	6.05279.939	6.05208.939	Delrin	6 1/2	3 29/32	8 3/4
		1300	Moldon Polyurethane (Cast iron core)	6.05279.949.7	6.05208.949.7	Delrin	6 1/2	3 29/32	11 1/4
		1400	Moldon Nylon	6.05279.939.3	6.05208.939.3	Delrin	6 1/2	3 29/32	8
		1500	Phenolic	6.05279.339	6.05208.339	Delrin	6 1/2	3 29/32	8
		1600	Thermo	6.05279.839 HT	6.05208.839 HT	Plain	6 1/2	3 29/32	9
		1700	Cast Iron	6.05279.139	6.05208.139	Delrin	6 1/2	3 29/32	10 3/4
		1800	Forged Steel	6.05279.239	6.05208.239	Delrin	6 1/2	3 29/32	11 1/4
6"	2"	410	Performa Rubber (Conductive Flat)	6.06279.459 COND	6.06208.459 COND	Ball	7 1/2	4 11/16	7 3/4
		450	Performa Rubber (Conductive Round)	6.06279.559 COND	6.06208.559 COND	Ball	7 1/2	4 11/16	7 3/4
		600	Performa Rubber (Round/Grey)	6.06279.559	6.06208.559	Delrin, Ball, Prec. Ball	7 1/2	4 11/16	7 3/4
		700	Moldon Rubber (Cast iron core)	6.06279.649.7	6.06208.649.7	Delrin	7 1/2	4 11/16	14
		900	Performa Rubber (Flat/Black)	6.06279.459.2	6.06208.459.2	Delrin, Ball, Prec. Ball	7 1/2	4 11/16	7 3/4
		1100	Performa Rubber (Flat/Grey)	6.06279.459	6.06208.459	Delrin, Ball, Prec. Ball	7 1/2	4 11/16	7 3/4
		1200	Polyolefin	6.06279.839	6.06208.839	Delrin, Plain	7 1/2	4 11/16	10
		1300	Polyurethane HI-TECH	6.06279.929	6.06208.929	Delrin	7 1/2	4 11/16	9
		1400	Endura Solid Elastomer	6.06279.839 EN	6.06208.839 EN	Delrin, Prec. Ball	7 1/2	4 11/16	9 1/4
		1500	Maxim	6.06279.539	6.06208.539	Delrin, Bronze	7 1/2	4 11/16	6 5/8
		1600	Moldon Polyurethane (Aluminum core)	6.06279.939	6.06208.939	Delrin	7 1/2	4 11/16	9 1/4
		1700	Moldon Polyurethane (Cast iron core)	6.06279.949.7	6.06208.949.7	Delrin	7 1/2	4 11/16	12 1/2
		1800	Moldon Nylon	6.06279.939.3	6.06208.939.3	Delrin	7 1/2	4 11/16	9 1/4
		1900	Phenolic	6.06279.339	6.06208.339	Delrin	7 1/2	4 11/16	9 1/4
		2000	V-Groove	6.06279.739	6.06208.739	Delrin	7 1/2	4 11/16	12
		2100	Cast Iron	6.06279.139	6.06208.139	Delrin	7 1/2	4 11/16	12 1/2
		2200	Forged Steel	6.06279.239	6.06208.239	Delrin	7 1/2	4 11/16	12 1/2
	2"	500	Performa Rubber (Conductive Flat)	6.08279.459 COND	6.08278.459 COND	Ball	10 1/8	6 1/2	8 1/2
		600	Performa Rubber (Conductive Round)	6.08279.559 COND	6.08278.559 COND	Ball	10 1/8	6 1/2	8 1/2
		675	Moldon Rubber (Cast iron core)	6.08279.649.7	6.08278.649.7	Delrin	10 1/8	6 1/2	16 1/4
		700	Performa Rubber (Round/Grey)	6.08279.559	6.08278.559	Delrin, Ball, Prec. Ball	10 1/8	6 1/2	8 1/2
		800	Performa Rubber (Flat/Black)	6.08279.459.2	6.08278.459.2	Delrin, Ball, Prec. Ball	10 1/8	6 1/2	8 1/2
		900	Performa Rubber (Flat/Grey)	6.08279.459	6.08278.459	Delrin, Ball, Prec. Ball	10 1/8	6 1/2	8 1/2
		1000	Polyolefin	6.08279.839	6.08278.839	Delrin, Plain	10 1/8	6 1/2	10 1/4
		1100	Polyurethane HI-TECH	6.08279.929	6.08278.929	Delrin	10 1/8	6 1/2	9 1/2
		1200	Endura Solid Elastomer	6.08279.839 EN	6.08278.839 EN	Delrin, Prec. Ball	10 1/8	6 1/2	11 1/2
		1300	Maxim	6.08279.539	6.08278.539	Delrin, Bronze	10 1/8	6 1/2	7 1/2
		1400	Phenolic	6.08279.339	6.08278.339	Delrin	10 1/8	6 1/2	11 1/2
	2"	1500	Moldon Polyurethane (Aluminum core)	6.08279.939	6.08278.939	Delrin	10 1/8	6 1/2	11 1/4
		1600	Moldon Polyurethane (Cast iron core)	6.08279.949.7	6.08278.949.7	Delrin	10 1/8	6 1/2	16 1/4
		1700	Moldon Nylon	6.08279.939.3	6.08278.939.3	Delrin	10 1/8	6 1/2	11 1/4
		1800	Cast Iron	6.08279.139	6.08278.139	Delrin	10 1/8	6 1/2	16 1/4

**Roller Bearing Options:** Torrington style roller bearing with retainer (Specify **WB19**). Metal cage roller bearing (Specify **WB29**).

**Roller Bearing Washer Options:** Metal thrust & retainer washers (Specify **WSR1**). Sintered iron step washers (Specify **WSR2**). Sealed metal retainer washer (Specify **WSR3**).

**Delrin Bearing Options:** For standard two-piece bearing change ninth digit to "1" (Example: 6.06279.921). One-piece with steel thrust washers (Specify **WB11**).

**Ball Bearing Options:** To order change 8th & 9th digit in model number to "65" (Example: 6.06279.465). Note: Performa 6" to 8" capacity decreases (See wheel section).

**Precision Ball Bearings:** To order change 8th & 9th digits to "35" (Example 6.06279.435). Performa round tread, change wheel code to "555".

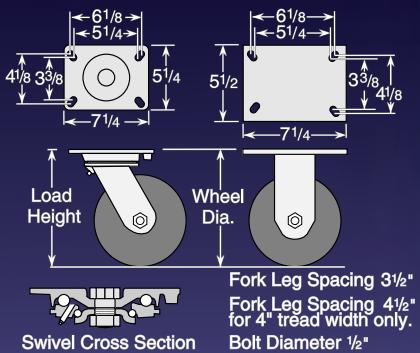
**Bronze Bearing Options:** To order change 9th digit in Maxim model number to "4" (Example: 6.06279.534).

**Plain Bearing Options:** To order change 9th digit to "2" (Example: 6.06279.832).

# 7 SERIES

Capacity up to 3500 lbs each

## **Top Plate Swivel & Rigid**



### **Standard Features**

- Attractive zinc plated finish
- Full double ball raceways
- 3/4" solid axle
- 5/16" SAE 1045 drop forged steel top plate, 3/8" rigid
- Heat treated 1" diameter bolt and nut kingpin construction (nut is slotted with cotter pin)
- Heat treated wheel thrust washers
- Grease fittings: wheel bearing and swivel raceway
- "Colson 45" multi-temp grease lubricates in extreme hot and cold temperatures

### **Performance Options** *Fork/Wheel Options*

**2-Position Hand Activated Swivel Lock**  
(See page 13)

**Lube Options:**  
No Grease  
Double Grease  
300° Continuous  
500° Continuous

<b>Fork</b>	<b>Wheel</b>
GRF1	GRW1
GRF2	GRW2
GRF3	GRW3
<b>Consult Factory</b>	

### **Wheel Selection**



PERFORMA  
FLAT/BLACK



MOLDON RUBBER  
ALUMINUM CORE



MOLDON RUBBER  
CAST IRON



PHENOLIC



POLYURETHANE  
HI-TECH



POLYURETHANE  
ALUMINUM



POLYURETHANE  
CAST IRON



CAST IRON



FORGED STEEL



V-GROOVE

**7 SERIES • Top Plate Swivel & Rigid • Capacity up to 3500 lbs**

**7 SERIES**

Wheel Dia	Tread Width	Capacity Each (Pounds)	Wheel Descriptions	Swivel Top Plate Roller Bearing Caster Models	Rigid Top Plate Roller Bearing Caster Models	Optional Bearings (Order information below chart)	Load Height	Swivel Radius	Weight lbs (Rigid Deduct 5 lbs)
4"	4"	3000	Cast Iron	7.04609.199	—	Delrin	6	5	23
5"	2 1/2"	2000	Cast Iron	7.05609.169	—	Delrin	7	5	20
6"	2 1/2"	540	Moldon Rubber (Aluminum Core)	7.06609.669	7.06608.669	Delrin	8	5 3/4	20
			Moldon Rubber (Cast Iron Core)	7.06609.669.7	7.06608.669.7	Delrin	8	5 3/4	25
		1600	Phenolic	7.06609.369	7.06608.369	Delrin	8	5 3/4	14 3/4
		1620	Moldon Polyurethane (Cast Iron Core)	7.06609.969.7	7.06608.969.7	Delrin	8	5 3/4	21
		2500	Cast Iron	7.06609.169	7.06608.169	Delrin	8	5 3/4	24
	3"	2500	V-Groove	7.06609.769	7.06608.769	Delrin	8	5 3/4	24
		3500	Forged Steel	7.06609.269	7.06608.269	Delrin	8	5 3/4	23
		680	Moldon Rubber (Aluminum Core)	7.06609.679	7.06608.679	Delrin	8	5 3/4	19 3/4
			Moldon Rubber (Cast Iron Core)	7.06609.679.7	7.06608.679.7	Delrin	8	5 3/4	24 3/4
		2000	Moldon Polyurethane (Aluminum Core)	7.06609.979	7.06608.979	Delrin	8	5 3/4	18 1/2
8"	2 1/2"	2000	Phenolic	7.06609.379	7.06608.379	Delrin	8	5 3/4	19 3/4
		2040	Moldon Polyurethane (Cast Iron Core)	7.06609.979.7	7.06608.979.7	Delrin	8	5 3/4	23 1/2
		3500	V-Groove	7.06609.789	7.06608.789	Delrin	8	5 3/4	36 3/4
		670	Moldon Rubber (Aluminum Core)	7.08609.669	7.08608.669	Delrin	10 1/2	6 3/4	24 3/4
			Moldon Rubber (Cast Iron Core)	7.08609.669.7	7.08608.669.7	Delrin	10 1/2	6 3/4	29 3/4
	3"	1600	Cast Iron	7.08609.169	7.08608.169	Delrin	10 1/2	6 3/4	27
		1620	Moldon Polyurethane (Cast Iron Core)	7.08609.969.7	7.08608.969.7	Delrin	10 1/2	6 3/4	28 3/4
		2000	Phenolic	7.08609.369	7.08608.369	Delrin	10 1/2	6 3/4	21
		840	Moldon Rubber (Aluminum Core)	7.08609.679	7.08608.679	Delrin	10 1/2	6 3/4	26
			Moldon Rubber (Cast Iron Core)	7.08609.679.7	7.08608.679.7	Delrin	10 1/2	6 3/4	31 3/4
10"	2 1/2"	Phenolic	7.08609.379	7.08608.379	Delrin	10 1/2	6 3/4	19 3/4	
		2500	Moldon Polyurethane (Aluminum Core)	7.08609.979	7.08608.979	Delrin	10 1/2	6 3/4	23 1/2
			Moldon Polyurethane (Cast Iron Core)	7.08609.979.7	7.08608.979.7	Delrin	10 1/2	6 3/4	28 1/2
		Cast Iron	7.08609.179	7.08608.179	Delrin	10 1/2	6 3/4	33	
		V-Groove	7.08609.779	7.08608.779	Delrin	10 1/2	6 3/4	32 3/4	
	3"	3500	Forged Steel	7.08609.279	7.08608.279	Delrin	10 1/2	6 3/4	36
		790	Moldon Rubber (Aluminum Core)	7.10609.669	7.10608.669	Delrin	12 1/2	7 1/2	29 3/4
			Moldon Rubber (Cast Iron Core)	7.10609.669.7	7.10608.669.7	Delrin	12 1/2	7 1/2	34 3/4
		1000	Performa Rubber (Flat Black)	7.10609.459.2	7.10608.459.2	Delrin	12 1/2	7 1/2	26
		1200	Polyurethane HI-TECH	7.10609.959	7.10608.959	Delrin	12 1/2	7 1/2	26
12"	2 1/2"	1800	Cast Iron	7.10609.169	7.10608.169	Delrin	12 1/2	7 1/2	32 3/4
		2300	Moldon Polyurethane (Cast Iron Core)	7.10609.969.7	7.10608.969.7	Delrin	12 1/2	7 1/2	34 3/4
		2500	Phenolic	7.10609.369	7.10608.369	Delrin	12 1/2	7 1/2	24 1/4
		1000	Moldon Rubber (Aluminum Core)	7.10609.679	7.10608.679	Delrin	12 1/2	7 1/2	35
			Moldon Rubber (Cast Iron Core)	7.10609.679.7	7.10608.679.7	Delrin	12 1/2	7 1/2	40
	3"	2900	Phenolic	7.10609.379	7.10608.379	Delrin	12 1/2	7 1/2	29
		3000	Moldon Polyurethane (Aluminum Core)	7.10609.979	7.10608.979	Delrin	12 1/2	7 1/2	25 1/2
			Moldon Polyurethane (Cast Iron Core)	7.10609.979.7	7.10608.979.7	Delrin	12 1/2	7 1/2	30 1/2
		Cast Iron	7.10609.179	7.10608.179	Delrin	12 1/2	7 1/2	41	
		3500	Forged Steel	7.10609.279	7.10608.279	Delrin	12 1/2	7 1/2	38

**Delrin Bearing Options:** For standard two-piece bearing change 9th digit to "1" (Example: 7.06609.661).

**Sealed Wheels:** Neoprene lip type seals vulcanized to bearing retainer washer. Available on roller bearing wheels only (Specify **WSR3**).

# 7 SERIES *enForcer*

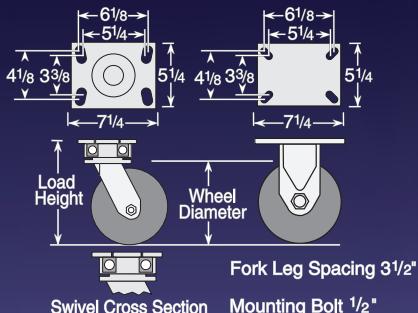
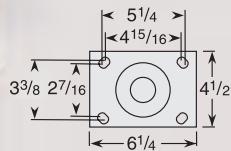
Capacity up to 4500 lbs each

## Kingpinless Top Plate Swivel & Rigid



### Optional Top Plates

# 2 Top Plate  
(Specify MTG2).



### Standard Features

- Attractive zinc plated finish
- Single ball hardened swivel raceway construction
- 3/4" solid axle with nut
- 5/16" steel top plate
- Formed fork legs feature robotic welding inside and out for consistent quality
- Fork legs 5/16" thick x 2 1/2" wide
- Recessed zerk grease fitting on swivel raceway to prevent damage, grease fitting on wheel bearing for easy maintenance
- Multi-temp grease lubricates in extreme hot and cold temperatures

## Performance Options

### Caster Brake

**Tread Lock** (See page 13)  
Available on all swivel casters except V-Groove models  
(Specify BRK1).

### Fork/Wheel Options

**Hand Activated Swivel Lock** (See page 13).

**Nut Option:** NT1 Thick lock nut

**Optional Load Heights:**

Wheel Dia.	Load Ht.	Swi. Rad.	Specify
6"	8"	4 7/8	LH8.0
8"	10 1/2"	6 5/8	LH10.5
10"	12 1/2"	8 1/8	LH12.5
12"	15 1/2"	10 1/8	LH15.5

## Wheel Selection



PERFORMA  
FLAT/BLACK



MOLDON RUBBER  
ALUMINUM CORE



MOLDON RUBBER  
CAST IRON



PHENOLIC



POLYURETHANE  
HI-TECH



POLYURETHANE  
ALUMINUM



POLYURETHANE  
CAST IRON



CAST IRON



FORGED STEEL



V-GROOVE

**7 SERIES ENFORCER • Kingpinless Top Plate Swivel & Rigid • Capacity up to 4500 lbs**

# 7 SERIES

Wheel Dia	Tread Width	Capacity Each (Pounds)	Wheel Descriptions	Swivel Top Plate Roller Bearing Caster Models	Rigid Top Plate Roller Bearing Caster Models	Optional Bearings (Order information below chart)	Load Height	Swivel Radius	Weight lbs (Rigid Deduct 5 lbs)
6"	2 1/2"	540	Moldon Rubber (Aluminum Core)	7.06689.669	7.06688.669	Delrin, Roller	7 1/2	4 3/4	11
			Moldon Rubber (Cast Iron Core)	7.06689.669.7	7.06688.669.7	Delrin, Roller	7 1/2	4 3/4	16
		1600	Phenolic	7.06689.369	7.06688.369	Delrin, Roller	7 1/2	4 3/4	13 1/2
		1620	Moldon Polyurethane (Cast Iron Core)	7.06689.969.7	7.06688.969.7	Delrin, Roller	7 1/2	4 3/4	18 1/4
		2500	Cast Iron	7.06689.169	7.06688.169	Delrin, Roller	7 1/2	4 3/4	20
		V-Groove	7.06689.769	7.06688.769	Delrin, Roller	7 1/2	4 3/4	24	
		4000	Forged Steel	7.06689.269	7.06688.269	Delrin, Roller	7 1/2	4 3/4	24
	3"	680	Moldon Rubber (Aluminum Core)	7.06689.679	7.06688.679	Delrin, Roller	7 1/2	4 3/4	12
			Moldon Rubber (Cast Iron Core)	7.06689.679.7	7.06688.679.7	Delrin, Roller	7 1/2	4 3/4	17
		2000	Moldon Polyurethane (Aluminum Core)	7.06689.979	7.06688.979	Delrin, Roller	7 1/2	4 3/4	14 1/4
		2040	Phenolic	7.06689.379	7.06688.379	Delrin, Roller	7 1/2	4 3/4	14 1/4
		2040	Moldon Polyurethane (Cast Iron Core)	7.06689.979.7	7.06688.979.7	Delrin, Roller	7 1/2	4 3/4	19 1/4
		4500	V-Groove	7.06689.789	7.06688.789	Delrin, Roller	7 1/2	4 3/4	21 1/4
8"	2 1/2"	670	Moldon Rubber (Aluminum Core)	7.08689.669	7.08688.669	Delrin, Roller	10 1/8	6 9/16	14
			Moldon Rubber (Cast Iron Core)	7.08689.669.7	7.08688.669.7	Delrin, Roller	10 1/8	6 9/16	19
		2000	Moldon Polyurethane (Cast Iron Core)	7.08689.969.7	7.08688.969.7	Delrin, Roller	10 1/8	6 9/16	23
		2500	Phenolic	7.08689.369	7.08688.369	Delrin, Roller	10 1/8	6 9/16	15 1/2
		V-Groove	7.08689.169	7.08688.169	Delrin, Roller	10 1/8	6 9/16	23 1/4	
		840	Moldon Rubber (Aluminum Core)	7.08689.679	7.08688.679	Delrin, Roller	10 1/8	6 9/16	19 3/4
			Moldon Rubber (Cast Iron Core)	7.08689.679.7	7.08688.679.7	Delrin, Roller	10 1/8	6 9/16	24 3/4
	3"	Phenolic	7.08689.379	7.08688.379	Delrin, Roller	10 1/8	6 9/16	16 1/2	
		2500	Moldon Polyurethane (Aluminum Core)	7.08689.979	7.08688.979	Delrin, Roller	10 1/8	6 9/16	23 3/4
			Moldon Polyurethane (Cast Iron Core)	7.08689.979.7	7.08688.979.7	Delrin, Roller	10 1/8	6 9/16	27 3/4
		Cast Iron	7.08689.179	7.08688.179	Delrin, Roller	10 1/8	6 9/16	27 3/4	
		V-Groove	7.08689.779	7.08688.779	Delrin, Roller	10 1/8	6 9/16	31 1/4	
		4500	Forged Steel	7.08689.279	7.08688.279	Delrin, Roller	10 1/8	6 9/16	31 1/4
10"	2 1/2"	790	Moldon Rubber (Aluminum Core)	7.10689.669	7.10688.669	Delrin, Roller	11 1/2	7 5/8	19 1/2
			Moldon Rubber (Cast Iron Core)	7.10689.669.7	7.10688.669.7	Delrin, Roller	11 1/2	7 5/8	24 1/2
		1000	Performa Rubber (Flat Black)	7.10689.459.2	7.10688.459.2	Delrin, Roller	11 1/2	7 5/8	18 1/4
		1200	Polyurethane HI-TECH	7.10689.959	7.10688.959	Delrin, Roller	11 1/2	7 5/8	18 1/4
		1800	Cast Iron	7.10689.169	7.10688.169	Delrin, Roller	11 1/2	7 5/8	29
		2300	Moldon Polyurethane (Cast Iron Core)	7.10689.969.7	7.10688.969.7	Delrin, Roller	11 1/2	7 5/8	31 1/4
		2500	Phenolic	7.10689.369	7.10688.369	Delrin, Roller	11 1/2	7 5/8	19 1/2
	3"	1000	Moldon Rubber (Aluminum Core)	7.10689.679	7.10688.679	Delrin, Roller	11 1/2	7 5/8	20 1/4
			Moldon Rubber (Cast Iron Core)	7.10689.679.7	7.10688.679.7	Delrin, Roller	11 1/2	7 5/8	25 1/4
		2900	Phenolic	7.10689.379	7.10688.379	Delrin, Roller	11 1/2	7 5/8	19 1/2
		3000	Moldon Polyurethane (Aluminum Core)	7.10689.979	7.10688.979	Delrin, Roller	11 1/2	7 5/8	26 1/2
			Moldon Polyurethane (Cast Iron Core)	7.10689.979.7	7.10688.979.7	Delrin, Roller	11 1/2	7 5/8	31 1/2
		Cast Iron	7.10689.179	7.10688.179	Delrin, Roller	11 1/2	7 5/8	31 1/2	
		4500	Forged Steel	7.10689.279	7.10688.279	Delrin, Roller	11 1/2	7 5/8	37 1/2
12"	2 1/2"	950	Moldon Rubber (Aluminum Core)	7.12689.669	7.12688.669	Delrin, Roller	13 1/2	9 1/8	22 1/4
			Moldon Rubber (Cast Iron Core)	7.12689.669.7	7.12688.669.7	Delrin, Roller	13 1/2	9 1/8	27 1/4
		2700	Moldon Polyurethane (Cast Iron Core)	7.12689.969.7	7.12688.969.7	Delrin, Roller	13 1/2	9 1/8	26 1/2
		1140	Moldon Rubber (Aluminum Core)	7.12689.679	7.12688.679	Delrin, Roller	13 1/2	9 1/8	23 3/4
			Moldon Rubber (Cast Iron Core)	7.12689.679.7	7.12688.679.7	Delrin, Roller	13 1/2	9 1/8	28 3/4
	3"	1700	Performa Rubber (Flat Black)	7.12689.459.2	7.12688.459.2	Delrin, Roller	13 1/2	9 1/8	22 1/4
			Polyurethane HI-TECH	7.12689.989	7.12688.989	Delrin, Roller	13 1/2	9 1/8	22 1/4
		3000	Cast Iron	7.12689.179	7.12688.179	Delrin, Roller	13 1/2	9 1/8	35 3/4
		V-Groove	7.12689.379	7.12688.379	Delrin, Roller	13 1/2	9 1/8	24 3/4	
		3500	Moldon Polyurethane (Aluminum Core)	7.12689.979	7.12688.979	Delrin, Roller	13 1/2	9 1/8	35
			Moldon Polyurethane (Cast Iron Core)	7.12689.979.7	7.12688.979.7	Delrin, Roller	13 1/2	9 1/8	40

**Roller Bearing Options:** Metal cage roller bearing (Specify **WB29**).

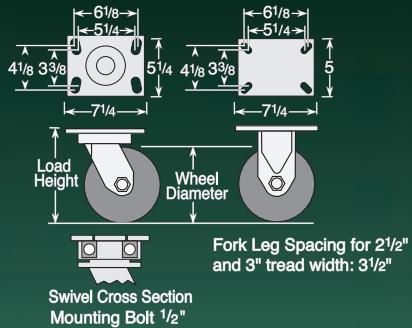
**Roller Bearing Washer Options:** Metal thrust & retainer washers (Specify **WSR1**). Sintered iron step washers (Specify **WSR2**). Sealed metal retainer washer (Specify **WSR3**).

**Delrin Bearing Options:** For standard two-piece bearing change ninth digit to "1" (Example: 7.12679.981).

# 8 SERIES *enForcer*

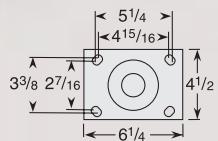
Capacity up to 8000 lbs each

## Kingpinless Top Plate Swivel & Rigid

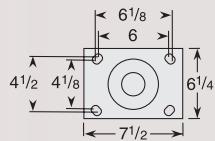


### Optional Top Plates (Consult Factory)

# 2 Top Plate  
(Specify MTG2).



# 3 Top Plate  
(Specify MTG3).



## Performance Options

### Caster Brake

**Tread Lock** (See page 12)  
Available on all swivel casters except V-Groove models  
(Specify BRK1).

### Fork/Wheel Options

**Hand Activated Swivel Lock** (See page 13)

**Nut Option:** NT1 Thick lock nut

**Optional Load Heights:**

Wheel Dia.	Load Ht.	Swi. Rad.	Specify
6"	8"	4 7/8	LH8.0
8"	10 1/2"	6 5/8	LH10.5
10"	12 1/2"	8 1/8	LH12.5
12"	15 1/2"	10 1/8	LH15.5

## Wheel Selection



PERFORMA  
FLAT/BLACK



MOLDON RUBBER  
ALUMINUM CORE



MOLDON RUBBER  
CAST IRON



PHENOLIC



POLYURETHANE  
HI-TECH



POLYURETHANE  
ALUMINUM



POLYURETHANE  
CAST IRON



CAST IRON



FORGED STEEL



V-GROOVE

## Standard Features

- Attractive zinc plated finish
- Single ball hardened swivel raceway construction
- 3/4" solid axle with nut
- 3/8" steel top plate
- Formed fork legs feature robotic welding inside and out for consistent quality
- Fork legs 3/8" thick x 3" wide
- Recessed zerk grease fitting on swivel raceway to prevent damage, grease fitting on wheel bearing for easy maintenance
- Multi-temp grease lubricates in extreme hot and cold temperatures

## 8 SERIES ENFORCER • Kingpinless Top Plate Swivel & Rigid • Capacity up to 8000 lbs

8 SERIES

Wheel Dia	Tread Width	Capacity Each (Pounds)	Wheel Descriptions	Swivel Top Plate Roller Bearing Caster Models	Rigid Top Plate Roller Bearing Caster Models	Optional Bearings (Order information below chart)	Load Height	Swivel Radius	Weight lbs (Rigid Deduct 5 lbs)
6"	2 1/2"	540	Moldon Rubber (Aluminum Core)	8.06689.669	8.06688.669	Delrin, Roller	7 1/2	4 3/8	11
			Moldon Rubber (Cast Iron Core)	8.06689.669.7	8.06688.669.7	Delrin, Roller	7 1/2	4 3/8	16
		1600	Phenolic	8.06689.369	8.06688.369	Delrin, Roller	7 1/2	4 3/8	13 1/2
		1620	Moldon Polyurethane (Cast Iron Core)	8.06689.969.7	8.06688.969.7	Delrin, Roller	7 1/2	4 3/8	18 1/4
		2500	Cast Iron	8.06689.169	8.06688.169	Delrin, Roller	7 1/2	4 3/8	20
		V-Groove	8.06689.769	8.06688.769	Delrin, Roller	7 1/2	4 3/8	20	
		4000	Forged Steel	8.06689.269	8.06688.269	Delrin, Roller	7 1/2	4 3/8	24
	3"	680	Moldon Rubber (Aluminum Core)	8.06689.679	8.06688.679	Delrin, Roller	7 1/2	4 3/8	12
			Moldon Rubber (Cast Iron Core)	8.06689.679.7	8.06688.679.7	Delrin, Roller	7 1/2	4 3/8	17
		2000	Moldon Polyurethane (Aluminum Core)	8.06689.979	8.06688.979	Delrin, Roller	7 1/2	4 3/8	14 1/4
		2040	Phenolic	8.06689.379	8.06688.379	Delrin, Roller	7 1/2	4 3/8	14 1/4
		2000	Moldon Polyurethane (Cast Iron Core)	8.06689.979.7	8.06688.979.7	Delrin, Roller	7 1/2	4 3/8	19 1/4
		V-Groove	8.06689.789	8.06688.789	Delrin, Roller	7 1/2	4 3/8	21 1/4	
		8000							
8"	2 1/2"	670	Moldon Rubber (Aluminum Core)	8.08689.669	8.08688.669	Delrin, Roller	10 1/8	6 3/16	14
			Moldon Rubber (Cast Iron Core)	8.08689.669.7	8.08688.669.7	Delrin, Roller	10 1/8	6 3/16	19
		2000	Moldon Polyurethane (Cast Iron Core)	8.08689.969.7	8.08688.969.7	Delrin, Roller	10 1/8	6 3/16	23
		2500	Phenolic	8.08689.369	8.08688.369	Delrin, Roller	10 1/8	6 3/16	15 1/2
		Cast Iron	8.08689.169	8.08688.169	Delrin, Roller	10 1/8	6 3/16	23 1/4	
		840	Moldon Rubber (Aluminum Core)	8.08689.679	8.08688.679	Delrin, Roller	10 1/8	6 3/16	19 3/4
			Moldon Rubber (Cast Iron Core)	8.08689.679.7	8.08688.679.7	Delrin, Roller	10 1/8	6 3/16	24 3/4
	3"	840	Phenolic	8.08689.379	8.08688.379	Delrin, Roller	10 1/8	6 3/16	16 1/2
		2500	Moldon Polyurethane (Aluminum Core)	8.08689.979	8.08688.979	Delrin, Roller	10 1/8	6 3/16	23 3/4
			Moldon Polyurethane (Cast Iron Core)	8.08689.979.7	8.08688.979.7	Delrin, Roller	10 1/8	6 3/16	27 3/4
		2500	Cast Iron	8.08689.179	8.08688.179	Delrin, Roller	10 1/8	6 3/16	27 3/4
		4500	Forged Steel	8.08689.279	8.08688.279	Delrin, Roller	10 1/8	6 3/16	31 1/4
		2500	V-Groove	8.06689.779	8.06688.779	Delrin, Roller	10 1/8	6 3/16	31 1/4
		8000							
10"	2 1/2"	790	Moldon Rubber (Aluminum Core)	8.10689.669	8.10688.669	Delrin, Roller	11 1/2	7 3/8	19 1/2
			Moldon Rubber (Cast Iron Core)	8.10689.669.7	8.10688.669.7	Delrin, Roller	11 1/2	7 3/8	24 1/2
		1000	Performa Rubber (Flat Black)	8.10689.459.2	8.10688.459.2	Delrin, Roller	11 1/2	7 3/8	18 1/4
		1200	Polyurethane HI-TECH	8.10689.959	8.10688.959	Delrin, Roller	11 1/2	7 3/8	18 1/4
		1800	Cast Iron	8.10689.169	8.10688.169	Delrin, Roller	11 1/2	7 3/8	29
		2300	Moldon Polyurethane (Cast Iron Core)	8.10689.969.7	8.10688.969.7	Delrin, Roller	11 1/2	7 3/8	31 1/4
		2500	Phenolic	8.10689.369	8.10688.369	Delrin, Roller	11 1/2	7 3/8	19 1/2
	3"	1000	Moldon Rubber (Aluminum Core)	8.10689.679	8.10688.679	Delrin, Roller	11 1/2	7 3/8	20 1/4
			Moldon Rubber (Cast Iron Core)	8.10689.679.7	8.10688.679.7	Delrin, Roller	11 1/2	7 3/8	25 1/4
		2900	Phenolic	8.10689.379	8.10688.379	Delrin, Roller	11 1/2	7 3/8	19 1/2
		3000	Moldon Polyurethane (Aluminum Core)	8.10689.979	8.10688.979	Delrin, Roller	11 1/2	7 3/8	26 1/2
			Moldon Polyurethane (Cast Iron Core)	8.10689.979.7	8.10688.979.7	Delrin, Roller	11 1/2	7 3/8	31 1/2
		3000	Cast Iron	8.10689.179	8.10688.179	Delrin, Roller	11 1/2	7 3/8	31 1/2
		4500	Forged Steel	8.10689.279	8.10688.279	Delrin, Roller	11 1/2	7 3/8	37 1/2
12"	2 1/2"	950	Moldon Rubber (Aluminum Core)	8.12689.669	8.12688.669	Delrin, Roller	13 1/2	8 7/8	22 1/4
			Moldon Rubber (Cast Iron Core)	8.12689.669.7	8.12688.669.7	Delrin, Roller	13 1/2	8 7/8	27 1/4
		2700	Moldon Polyurethane (Cast Iron Core)	8.12689.969.7	8.12688.969.7	Delrin, Roller	13 1/2	8 7/8	26 1/2
		1140	Moldon Rubber (Aluminum Core)	8.12689.679	8.12688.679	Delrin, Roller	13 1/2	8 7/8	23 3/4
			Moldon Rubber (Cast Iron Core)	8.12689.679.7	8.12688.679.7	Delrin, Roller	13 1/2	8 7/8	28 3/4
	3"	1700	Performa Rubber (Flat Black)	8.12689.459.2	8.12688.459.2	Delrin, Roller	13 1/2	8 7/8	22 1/4
			Polyurethane HI-TECH	8.12689.989	8.12688.989	Delrin, Roller	13 1/2	8 7/8	22 1/4
		3000	Cast Iron	8.12689.179	8.12688.179	Delrin, Roller	13 1/2	8 7/8	35 3/4
		3500	Phenolic	8.12689.379	8.12688.379	Delrin, Roller	13 1/2	8 7/8	24 3/4
			Moldon Polyurethane (Aluminum Core)	8.12689.979	8.12688.979	Delrin, Roller	13 1/2	8 7/8	35
		3500	Moldon Polyurethane (Cast Iron Core)	8.12689.979.7	8.12688.979.7	Delrin, Roller	13 1/2	8 7/8	40

**Roller Bearing Options:** Metal cage roller bearing (Specify **WB29**).

**Roller Bearing Washer Options:** Metal thrust & retainer washers (Specify **WSR1**).

**Delrin Bearing Options:** For standard two-piece bearing change ninth digit to "1" (Example: 7.12679.981).

# SPECIALTY CASTERS

## Pneumatic Casters



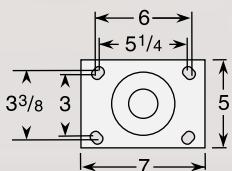
### Standard Features

- Zinc plated finish is attractive and durable
- Full double ball raceways for better performance and greater durability
- Grease holes on wheel bearing for greater convenience
- "Colson 45" multi-temp grease lubricates in extreme hot and cold temperatures

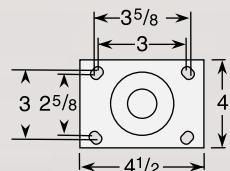
### Pneumatic Caster Options

**Top Plate Options** (See chart below for both options).

#### 5 x 7 Top Plate



#### 4 x 4 1/2 Top Plate



#### Side Lock Brake

Available on swivel casters. Larger foot pedal makes brake easier to operate and provides better foot placement. To order with caster specify "BRK3". To field install, order part number 05093.44PN for 8", 05093.45PN for 10" models.



Wheel Dia.	Tire Size	Capacity Each (Pounds)	Wheel Descriptions	Tire Pressure	Wheel Bearing	Swivel Plate Caster Models	Rigid Top Plate Caster Models	Load Height	Swivel Radius	Weight (Pounds)
<b>5" x 7" Top Plate Size</b>										
8"	2.8-2.5 x 4	300	4-Ply Saw Tooth	50 PSI	Ball	4.08319.93	4.08318.93	10 1/8	6 3/4	9
10"	4.1-3.5 x 4	350	4-Ply Saw Tooth	50 PSI	Ball	4.10319.93	4.10318.93	12 1/2	8 1/4	10
<b>4" x 4 1/2" Top Plate Size</b>										
8"	2.8-2.5 x 4	300	4-Ply Saw Tooth	50 PSI	Ball	4.08119.93	4.08118.93	10 1/8	6 3/4	9
10"	4.1-3.5 x 4	350	4-Ply Saw Tooth	50 PSI	Ball	4.10119.93	4.10118.93	12 1/2	8 1/4	10
12"	4.1-3.5 x 6	350	4-Ply Rib Tread	50 PSI	Ball	4.12119.93	4.12118.93	14 1/2	9 1/2	10

## Casters for Special Applications

With more than 35,000 different casters, Colson probably has the caster you need as standard. However, if you have a unique problem that requires a special caster, Colson engineers will work with you to design a practical solution. Contact us with your special requirements.



Available in zinc and black oxide finishes with a polyurethane spring. Fits most Colson 2-Series wheel types and diameter sizes from 2.5" through 5".



Special threaded stem caster used on food service equipment (03089177980 brake model, 03089.06177980 non-brake model).



Plain stem caster with 2" diameter wheel for use on mobile safety ladders (030017178694 black tread model, 0300188182698 grey tread model).



Caster with conductive rubber wheel used on missile stands.



Dual pneumatic caster with brake and swivel lock. Found on airport cargo handling systems.



Shock absorbing caster used on floor cleaning machines (03164.95 fork model, 03164.96 complete caster).

# Business Machine Casters

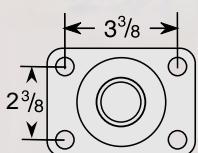


## Standard Features

- Corrosion resistant Zinc finish
- Hardened double ball raceways
- Operating temperature rating -45°F to 180°F
- Ultra-tough, thermoplastic wheel, resists hard impacts and supports high dynamic loads

## Performance Options

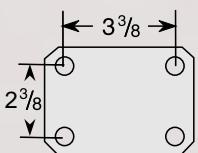
### Top Plate Sizes



**700 lb Top Plate**

### Caster Brake

Consult factory for Brake Options.



**1200 lb Top Plate**

## Business Machine Casters • Capacity up to 1200 lbs

Wheel Dia	Tread Width	Capacity Each (Pounds)	Wheel Descriptions	Wheel Bearing	Swivel Top Plate Caster Models	Load Height	Swivel Radius	Weight lbs
3"	$1\frac{13}{16}$ "	500	Glass Filled Nylon	Roller	S4.3305.351	$4\frac{1}{8}$	$2\frac{3}{4}$	3
		700	Glass Filled Nylon	Roller	S4.3307.351	$4\frac{1}{8}$	$2\frac{3}{4}$	$4\frac{3}{4}$
		1200	Glass Filled Nylon	Roller	S4.3312.351	$4\frac{1}{8}$	$2\frac{1}{2}$	5

**SPECIALTY CASTERS**

## NEXT GENERATION NYLON (NG) AND NYLON PLUS STAINLESS (NS)

### TOP PLATE MODELS

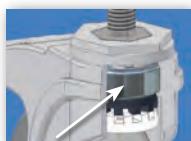
FREE SWIVEL • TOTAL LOCK • DIRECTION LOCK



- Food Service Equipment
- Case Carts
- Utility Carts
- Medical Equipment
- Institutional Equipment
- Hospital Carts
- Animal Cage Carts



Custom Colors Available



Precision sealed ball bearing raceway design for smooth, quiet maintenance free ride.

- Maintenance free
- Sealed precision bearing raceway, smooth and quiet
- Total Lock Brake models lock both swivel and wheel
- Directional lock models lock swivel only (helps with steering)
- Wheels feature sealed precision ball bearings and full thread guards
- Resistance to most chemicals
- Zinc plated top plate
- Recessed axle with plastic cap covers

Our NG series is made of glass filled nylon for added strength and durability. Precision ball bearings are insert molded into the swivel raceway.

Our NS series is similar to NG Series but with the added benefit of 304 stainless components making it excellent for wet environments.

### SWIVEL TOP PLATE MODELS

Precision sealed ball bearing raceway design for smooth, quiet maintenance free ride.

Wheel Diameter (Inches)	Tread Width (Inches)	Wheel Description	Capacity (Lbs)	Load Height Inches (mm)	Swivel Radius Inches (mm)	Wheel Bearing	Model Number
3	1-1/4	QuikStart TPR	200	4-9/32" (109)	2-13/16" (72)	Precision Ball	NG-03QDP-125-SW-TP01
3	1-1/4	QuikStart TPR	200	4-9/32" (109)	2-13/16" (72)	Plain	NG-03QDO-125-SW-TP01
3	1-1/4	Anti-Microbial TPR	200	4-9/32" (109)	2-13/16" (72)	Precision Ball	NG-03AMP-125-SW-TP01
4	1-1/4	QuikStart TPR	275	5-9/16" (141)	3-1/2" (89)	Precision Ball	NG-04QDP-125-SW-TP01
4	1-1/4	Anti-Microbial TPR	275	5-9/16" (141)	3-1/2" (89)	Precision Ball	NG-04AMP-125-SW-TP01
5	1-1/4	QuikStart TPR	325	6-7/8" (174)	3-1/2" (89)	Precision Ball	NG-05QDP-125-SW-TP01
5	1-1/4	Anti-Microbial TPR	325	6-7/8" (174)	3-1/2" (89)	Precision Ball	NG-05AMP-125-SW-TP01
6	1-1/4	QuikStart TPR	325	7-11/16" (194)	4-5/8" (117)	Precision Ball	NG-06QDP-125-SW-TP01
6	1-1/4	QuikStart TPR	325	7-11/16" (194)	4-5/8" (117)	Plain	NG-06QDO-125-SW-TP01
6	1-1/4	Anti-Microbial TPR	325	7-11/16" (194)	4-5/8" (117)	Precision Ball	NG-06AMP-125-SW-TP01



Swivel Top Plate Total Lock Models, change 11th and 12th digits to **TL**. (Example: NG-03QDP-125-**TL**-TP01)

Swivel Top Plate Directional Lock Models, change 11th and 12th digits to **DL**. (Example: NG-03QDP-125-**DL**-TP01)

For Nylon Plus Stainless, change 1st and 2nd digits to **NS**. (Example: **NS**-03QDP-125-SW-TP01)

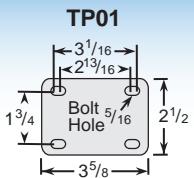
Anti-Static models available! Change Series code from "NG" to "NA". Example: **NA**-03QDP-125-SW-TP01

Rigid model available for 5" and 6" diameter wheels. Change SW to RG.

316SS fittings available for non-magnetic applications. Consult factory.

### TOP PLATE FITTING

Swivel Top Plate Pattern



**MedCaster**

## NEXT GENERATION NYLON (NG) AND NYLON PLUS STAINLESS (NS)

### HOLLOW KINGPIN MODELS FREE SWIVEL • TOTAL LOCK • DIRECTION LOCK



### HOLLOW KINGPIN MODELS

Precision sealed ball bearing raceway design for smooth, quiet maintenance free ride.

Wheel Diameter (Inches)	Tread Width (Inches)	Wheel Description	Capacity (Lbs)	Load Height Inches (mm)	Swivel Radius Inches (mm)	Wheel Bearing	Model Number
3	1-1/4	QuikStart TPR	200	4-9/64" (105)	3-3/4" (95)	Precision Ball	NG-03QDP-125-SW-HKU1
3	1-1/4	QuikStart TPR	200	4-9/64" (105)	3-3/4" (95)	Plain	NG-03QDO-125-SW-HKU1
3	1-1/4	Anti-Microbial TPR	200	4-9/64" (105)	3-3/4" (95)	Precision Ball	NG-03AMP-125-SW-HKU1
4	1-1/4	QuikStart TPR	275	5-13/32" (137)	3-1/2" (89)	Precision Ball	NG-04QDP-125-SW-HKU1
4	1-1/4	Anti-Microbial TPR	275	5-13/32" (137)	3-1/2" (89)	Precision Ball	NG-04AMP-125-SW-HKU1
5	1-1/4	QuikStart TPR	325	6-1/2" (165)	3-1/2" (89)	Precision Ball	NG-05QDP-125-SW-HKU1
5	1-1/4	Anti-Microbial TPR	325	6-1/2" (165)	3-1/2" (89)	Precision Ball	NG-05AMP-125-SW-HKU1
6	1-1/4	QuikStart TPR	325	7-1/2" (191)	4-5/8" (117)	Precision Ball	NG-06QDP-125-SW-HKU1
6	1-1/4	QuikStart TPR	325	7-1/2" (191)	4-5/8" (117)	Plain	NG-06QDO-125-SW-HKU1
6	1-1/4	Anti-Microbial TPR	325	7-1/2" (191)	4-5/8" (117)	Precision Ball	NG-06AMP-125-SW-HKU1

**Hollow Kingpin Total Lock Models**, change 11th and 12th digits to **TL**. (Example: NG-03QDP-125-**TL**-HKU1)

**Hollow Kingpin Directional Lock Models**, change 11th and 12th digits to **DL**. (Example: NG-03QDP-125-**DL**-HKU1)

**For Nylon Plus Stainless**, change 1st and 2nd digits to **NS**. (Example: **NS**-03QDP-125-SW-HKU1)

**Anti-Static** models available! Change Series code from "NG" to "NA". Example: **NA**-03QDP-125-SW-HKU1

Our Directional Lock casters are designed to lock the swivel but not the wheel allowing you to steer your equipment. The directional lock feature is designed to break free under heavier load when the unit is traversing a corner only to lock back into position when the unit resumes a straight course.

316SS fittings available for non-magnetic applications. Consult factory.

### HOLLOW KINGPIN

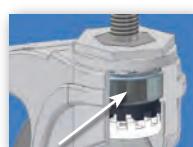
Caster is provided unassembled to make it easy to add your choice of fitting. If you would like these assembled change HKU1 to HK01. 1/2 I.D.

### APPLICATIONS

- Food Service Equipment
- Case Carts
- Utility Carts
- Medical Equipment
- Institutional Equipment
- Hospital Carts
- Animal Cage Carts



Custom Colors Available



Precision sealed ball bearing raceway design for smooth, quiet maintenance free ride.

### FEATURES

- Maintenance free
- Sealed precision bearing raceway, smooth and quiet
- Total Lock Brake models lock both swivel and wheel
- Directional lock models lock swivel only (helps with steering)
- Wheels feature sealed precision ball bearings and full thread guards
- Resistance to most chemicals
- Zinc plated top plate
- Recessed axle with plastic cap covers

Our NG series is made of glass filled nylon for added strength and durability. Precision ball bearings are insert molded into the swivel raceway.

Our NS series is similar to NG Series but with the added benefit of 304 stainless components making it excellent for wet environments.



**MedCaster**

SPECIALTY CASTERS

## NEXT GENERATION NYLON (NG)

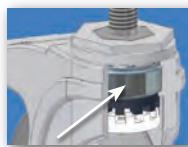
### GRIP RING STEM MODELS FREE SWIVEL • TOTAL LOCK • DIRECTION LOCK



- APPLICATIONS**
- Food Service Equipment
  - Case Carts
  - Utility Carts
  - Medical Equipment
  - Institutional Equipment
  - Hospital Carts
  - Animal Cage Carts



Custom Colors Available



Precision sealed ball bearing raceway design for smooth, quiet maintenance free ride.

- FEATURES**
- Maintenance free
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  - Total Lock Brake models lock both swivel and wheel
  - Directional lock models lock swivel only (helps with steering)
  - Wheels feature sealed precision ball bearings and full thread guards
  - Resistance to most chemicals
  - Zinc plated top plate
  - Recessed axle with plastic cap covers

Our NG series is made of glass filled nylon for added strength and durability. Precision ball bearings are insert molded into the swivel raceway.

### GRIP RING STEM MODELS

Precision sealed ball bearing raceway design for smooth, quiet maintenance free ride.

Wheel Diameter (Inches)	Tread Width (Inches)	Wheel Description	Capacity (Lbs)	Load Height Inches (mm)	Swivel Radius Inches (mm)	Wheel Bearing	Model Number
3	1-1/4	QuikStart TPR	200	4-9/64" (105)	3-3/4" (95)	Precision Ball	NG-03QDP-125-SW-__
3	1-1/4	QuikStart TPR	200	4-9/64" (105)	3-3/4" (95)	Plain	NG-03QDO-125-SW-__
3	1-1/4	Anti-Microbial TPR	200	4-9/64" (105)	3-3/4" (95)	Precision Ball	NG-03AMP-125-SW-__
4	1-1/4	QuikStart TPR	275	5-13/32" (137)	3-1/2" (89)	Precision Ball	NG-04QDP-125-SW-__
4	1-1/4	Anti-Microbial TPR	275	5-13/32" (137)	3-1/2" (89)	Precision Ball	NG-04AMP-125-SW-__
5	1-1/4	QuikStart TPR	325	6-1/2" (165)	3-1/2" (89)	Precision Ball	NG-05QDP-125-SW-__
5	1-1/4	Anti-Microbial TPR	325	6-1/2" (165)	3-1/2" (89)	Precision Ball	NG-05AMP-125-SW-__
6	1-1/4	QuikStart TPR	325	7-1/2" (191)	4-5/8" (117)	Precision Ball	NG-06QDP-125-SW-__
6	1-1/4	QuikStart TPR	325	7-1/2" (191)	4-5/8" (117)	Plain	NG-06QDO-125-SW-__
6	1-1/4	Anti-Microbial TPR	325	7-1/2" (191)	4-5/8" (117)	Precision Ball	NG-06AMP-125-SW-__

Grip Ring Stem Total Lock Models, change 11th and 12th digits to **TL**. (Example: NG-03QDP-125-**TL**-\_\_)

Grip Ring Stem Directional Lock Models, change 11th and 12th digits to **DL**. (Example: NG-03QDP-125-**DL**-\_\_)

Anti-Static models available! Change Series code from "NG" to "NA". Example: NA-03QDP-125-SW-GR02



Specify Grip Ring Stem (GR) code, see fittings below for dimensions.

### GRIP RING STEM FITTINGS

See fittings page for more options.

GR02	GR04	GR05	GR07	GR09	GR10
1-7/16"	1-5/8"	1-5/8"	1-7/8"	2-3/16"	1-3/8"
7/16"	5/8"	3/4"	1"	.845"	.716"



# SPECIALTY CASTERS

## NEXT GENERATION NYLON (NG) AND NYLON PLUS STAINLESS (NS)

### THREADED STEM MODELS

FREE SWIVEL • TOTAL LOCK • DIRECTION LOCK



### THREADED STEM MODELS

Precision sealed ball bearing raceway design for smooth, quiet maintenance free ride.

Wheel Diameter (Inches)	Tread Width (Inches)	Wheel Description	Capacity (Lbs)	Load Height Inches (mm)	Swivel Radius Inches (mm)	Wheel Bearing	Model Number
3	1-1/4	QuikStart TPR	200	4-9/64" (105)	3-3/4" (95)	Precision Ball	NG-03QDP-125-SW-
3	1-1/4	QuikStart TPR	200	4-9/64" (105)	3-3/4" (95)	Plain	NG-03QDO-125-SW-
3	1-1/4	Anti-Microbial TPR	200	4-9/64" (105)	3-3/4" (95)	Precision Ball	NG-03AMP-125-SW-
4	1-1/4	QuikStart TPR	275	5-13/32" (137)	3-1/2" (89)	Precision Ball	NG-04QDP-125-SW-
4	1-1/4	Anti-Microbial TPR	275	5-13/32" (137)	3-1/2" (89)	Precision Ball	NG-04AMP-125-SW-
5	1-1/4	QuikStart TPR	325	6-1/2" (165)	3-1/2" (89)	Precision Ball	NG-05QDP-125-SW-
5	1-1/4	Anti-Microbial TPR	325	6-1/2" (165)	3-1/2" (89)	Precision Ball	NG-05AMP-125-SW-
6	1-1/4	QuikStart TPR	325	7-1/2" (191)	4-5/8" (117)	Precision Ball	NG-06QDP-125-SW-
6	1-1/4	QuikStart TPR	325	7-1/2" (191)	4-5/8" (117)	Plain	NG-06QDO-125-SW-
6	1-1/4	Anti-Microbial TPR	325	7-1/2" (191)	4-5/8" (117)	Precision Ball	NG-06AMP-125-SW-

Threaded Stem Total Lock Models, change 11th and 12th digits to **TL**. (Example: NG-03QDP-125-**TL**-\_\_\_\_)

Threaded Stem Directional Lock Models, change 11th and 12th digits to **DL**. (Example: NG-03QDP-125-**DL**-\_\_\_\_)

For Nylon Plus Stainless, change 1st and 2nd digits to **NS**. (Example: NS-03QDP-125-SW-\_\_\_\_)

Anti-Static models available! Change Series code from "NG" to "NA". Example: NA-03QDP-125-SW-TP01

316SS fittings available for non-magnetic applications. Consult factory.

Our Directional Lock casters are designed to lock the swivel but not the wheel allowing you to steer your equipment. The directional lock feature is designed to break free under heavier load when the unit is traversing a corner only to lock back into position when the unit resumes a straight course.

### THREADED STEM FITTINGS

Easy to install stem.  
See fittings page for more options.

TS02



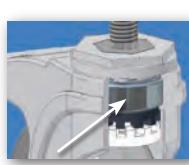
TS03



TS05



- Food Service Equipment
- Case Carts
- Utility Carts
- Medical Equipment
- Institutional Equipment
- Hospital Carts
- Animal Cage Carts



Precision sealed ball bearing raceway design for smooth, quiet maintenance free ride.

- Maintenance free
- Sealed precision bearing raceway, smooth and quiet
- Total Lock Brake models lock both swivel and wheel
- Directional lock models lock swivel only (helps with steering)
- Wheels feature sealed precision ball bearings and full thread guards
- Resistance to most chemicals
- Zinc plated top plate
- Recessed axle with plastic cap covers

Our NG series is made of glass filled nylon for added strength and durability. Precision ball bearings are insert molded into the swivel raceway.

Our NS series is similar to NG Series but with the added benefit of 304 stainless components making it excellent for wet environments.



Specify Threaded Stem (TS) code, see fittings below for dimensions:



**MedCaster**

# SPECIALTY CASTERS

## Kick Stop® Casters



### Standard Features

- Foot brake easily engaged; mechanically locks both swivel and wheel rotation
- Strong pressure diecast metal construction for lasting performance and maximum reliability
- Precision axle built to exacting tolerances for smooth operation and extended service life
- Aluminum die cast body and wheel centers
- Standard finish is white or ball burnished and lacquered

## Kick Stop Casters

Colson Kick Stop casters give you the benefits of twin-wheel design with the convenience of a foot brake to lock both wheel and swivel simultaneously. This modern design features two wheels that spin independently of each other for easier turning in tight spots and for improved stability. Custom colors are available to match your equipment (Consult factory).

### Applications

- Medical and diagnostic equipment
- Computer equipment
- Electronic equipment
- High-tech products

## Kick Stop Casters • Capacity up to 175 lbs

Wheel Diameter	Tread Width	Capacity Per Caster	Wheel Type	Bearing	Model Number		Fitting Type	Approx. Wt.ea.	Load Height	Swivel Radius
					Kick Stop	Free Swivel				
<b>3"</b> 75mm	19/32" (15mm)	132lbs (70kg)	Grey Polyurethane	Delrin	2.3502.409.8	2.3504.409.8	Threaded M10x1.5mm x15mm long	.77 lb (.35kg)	3 <sup>37</sup> / <sub>64</sub> " (91mm)	2 <sup>9</sup> / <sub>16</sub> " (65mm)
			Black Polyurethane	Delrin	2.3502.409.7	2.3504.409.7				
<b>4"</b> 100mm	19/32" (15mm)	132lbs (70kg)	Black Rubber (Anti-static)	Roller	2.4502.409.4	2.4504.409.4	Threaded M12x1.75mm x20mm long	1.78 lbs (.81kg)	4 <sup>3</sup> / <sub>4</sub> " (120mm)	Total Lock 3 <sup>9</sup> / <sub>16</sub> " (90mm) Swivel 3 <sup>1</sup> / <sub>8</sub> " (79mm)
			Grey Rubber	Roller Delrin	2.4502.409.1 2.4502.401.1	2.4504.409.1 2.4504.401.1				
<b>5"</b> 125mm	5/8" (16mm)	175lbs (80kg)	Black Rubber (Anti-static)	Roller	2.5502.409.4	2.5504.409.4	Threaded M16x2mm x20mm long	3 lbs (1.36kg)	5 <sup>13</sup> / <sub>16</sub> " (148mm)	Total Lock and Swivel 4 <sup>3</sup> / <sub>16</sub> " (106mm)
			Grey Rubber	Roller Delrin	2.5502.409.1 2.5502.401.1	2.5504.409.1 2.5504.401.1				

**Note:** Kick Stop casters have improved load capacity with harder wheel types. Consult factory. Changes to above caster specifications can be considered to suit individual requirements. Such modifications may depend on the size of order and are subject to special quotation and delivery. All specifications and dimensions are accurate for present manufacture but subject to change without notice. Kick Stop casters are covered by worldwide patents and designs.

## Contour Solus Casters



### Standard Features

- Foot brake easily engaged; mechanically locks both swivel and wheel rotation
- Aluminum shell hides nuts and bolts
- Quiet operation
- Precision axle built to exacting tolerance for smooth operation and extended life
- Precision bearings reduce maintenance and improve maneuverability
- Choose from a wide variety of colors

### Contour Solus Casters

These Euro-Design casters combine a sleek, modern look with the functionality of the Total Lock brake mechanism. With a simple press of the foot, you can lock both wheel and swivel simultaneously in any position. Another press of the foot releases the caster for free swiveling and rolling ease in any direction (Free swivel models also are available which have no braking action).

The unique shell design of the Contour Solus helps keep dirt out of the internal mechanism of the caster for a long service life. For routine maintenance, the outer shell can be removed from the caster for access to the internal braking mechanism.

#### Applications:

- Medical and diagnostic equipment
- Computer equipment
- Electronic equipment
- High-tech products

### Contour Solus Casters • Capacity up to 242 lbs

Wheel Diameter	Tread Width	Capacity Per Caster	Wheel Type	Bearing	Model Number		Fitting Type	Approx. Wt.ea.	Load Height	Swivel Radius
					Kick Stop	Free Swivel				
<b>4"</b> 100mm	1 <sup>15</sup> / <sub>32</sub> " (30mm)	220lbs (100kg)	Grey Polyurethane	Sealed Precision	32-4402-404-64-700-85	32-4404-404-64-01-85	M10 x 15 mm long screwed pin fixing	1 <sup>5</sup> / <sub>8</sub> lbs (.79kg)	5 <sup>19</sup> / <sub>32</sub> " (142mm)	3 <sup>15</sup> / <sub>16</sub> " (100mm)
<b>5"</b> 125mm	1 <sup>21</sup> / <sub>32</sub> " (32mm)	242lbs (110kg)	Grey Polyurethane	Sealed Precision	32-5402-404-07-700-85	32-5404-404-07-01-85	M12 x 20 mm long screwed pin fixing	2 <sup>5</sup> / <sub>8</sub> lbs (1.30kg)	6 <sup>13</sup> / <sub>16</sub> " (173mm)	4 <sup>15</sup> / <sub>16</sub> " (125mm)

# SPECIALTY CASTERS

# Performa Rubber Wheels



Get the rolling and swiveling ease of a hard tread wheel and the smooth, quiet ride of a soft tread wheel.

- **Absorbs shock to provide a cushion ride that protects your equipment, cargo and floors**
- **Superior impact resistance (better than cast iron core moldon rubber wheels)**
- **Resists “flat spotting” even when equipment rests under a load over time**
- **Silent operating to prevent distracting and annoying wheel noise**
- **Handles tough environments (inside or outside) without corrosion**
- **Maximum low temperature flexibility for superior performance even in freezing temperatures**
- **Maximum resistance to chemicals, acids, bases, alcohols, water and steam**
- **Makes your equipment easier to handle and more responsive**
- **Lasting performance even in the most punishing applications**



## **USE THE PERFORMANCE WHEEL IN APPLICATIONS**

- **Factories**
- **Hospitals**
- **Schools**
- **Restaurants**
- **Warehouses**
- **And more!**

**The applications are endless. Performa wheels are at home any place equipment must move easily and efficiently. Colson Performa is truly a multi-purpose wheel loaded with maximum performance features.**

Maximum impact resistance and shock absorption help protect equipment, cargo and floors



**Custom Colors Available**  
(Consult Factory)



**Conductive Wheels Available**



Performa wheels handle tough environments—inside or outside, in hot or cold temperatures—without corrosion.



Performa wheels reject floor debris including metal shavings, chips, sand and gravel.



# Performa Rubber Wheels

**Capacity up to 325 lbs each • 1-2 SERIES • Flat Grey Tread**



Performa wheels offer the advantages of both hard and soft tread materials in a single wheel. Like a hard tread wheel, Performa rolls easily and is very durable. Like a soft tread wheel, it rolls quietly, protects floors and resists impacts with a cushion ride. It also features maximum weatherability, low temperature flexibility, resistance to chemicals, water and steam, and rejects floor debris

such as metal shavings. Non-marking thermoplastic elastomer tread is permanently bonded to durable polyolefin wheel core.

**Temperature range:** -45°F to +180°F intermittent service (120° continuous service).

**Hardness:** 65(±5) Durometer Shore A scale.

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel		Spanner Bushing		Thread Guard TG1: Metal TG2: Plastic	Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Hub Length	Bore		
1 5/8"	7/8"	60	Delrin	1.00001.441	5/16"	1/2"	11/32"	—	—	1/4
2"	7/8"	75	Delrin	1.00002.441	5/16"	1/2"	11/32"	—	—	1/4
2 1/2"	1 1/4"	140	Delrin	2.00002.441	1/2"	29/32"	17/16"	3/8"	11/2"	1/4
			Ball	2.00002.445	3/8"	—	11/2"	—	—	3/8
3"	7/8"	125	Delrin	1.00003.441	7/16"	39/64"	11/32"	5/16"	17/64"	TG1: 57852.03
3 1/2"	1 1/4"	250	Delrin	2.00003.441	1/2"	29/32"	17/16"	3/8"	11/2"	TG1: 57854.01
			Ball	2.00003.445	3/8"	—	11/2"	—	—	TG2: 57852.39
4"	7/8"	135	Delrin	1.00004.441	7/16"	39/64"	11/32"	5/16"	17/64"	—
	1 1/4"	300	Delrin	2.00004.441	1/2"	29/32"	17/16"	3/8"	11/2"	TG1: 57854.01
			Ball	2.00004.445	3/8"	—	11/2"	—	—	5/8
5"	7/8"	145	Delrin	1.00005.441	7/16"	39/64"	11/32"	5/16"	17/64"	TG2: 57852.42
	1 1/4"	325	Delrin	2.00005.441	1/2"	29/32"	17/16"	3/8"	11/2"	TG1: 57866.03
			Ball	2.00005.445	3/8"	—	11/2"	—	—	TG2: 57852.43

### **New Performa Shopping Cart Caster Wheel**

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel Bearing Bore	Wheel Hub Length	Thread Guard Option	Weight (Pounds)	Hardness: 75(±5) Durometer Shore A scale.	
									TG1	TG2
5"	1 1/4"	225	Sealed Ball	2.00005.448	5/16"	15/8"	TG2	3/4		



**Capacity up to 250 lbs each • 2 SERIES • Round Grey Tread**

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel		Spanner Bushing		Thread Guard TG1: Metal TG2: Plastic	Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Hub Length	Bore		
3 1/2"	1 5/16"	210	Delrin	2.00003.561	1/2"	29/32"	17/16"	3/8"	11/2"	1/2
			Ball	2.00003.565	3/8"	—	11/2"	—	—	5/8
5"	1 5/16"	250	Delrin	2.00005.561	1/2"	29/32"	17/16"	3/8"	11/2"	TG1: 57854.01
			Ball	2.00005.565	3/8"	—	11/2"	—	—	TG2: 57852.39

### **WHEEL OPTIONS**

- Delrin Bearing Less Bushing: Specify "WB01B"
- Thread Guards: Specify "TG1" (metal), "TG2" (plastic)
- Custom colors to match your equipment (consult factory)

# Performa Rubber Wheels

Capacity up to 675 lbs each • 3-5 SERIES • Flat Grey Tread

Performa wheels offer the advantages of both hard and soft tread materials in a single wheel. Like a hard tread wheel, Performa rolls easily and is very durable. Like a soft tread wheel, it rolls quietly, protects floors and resists impacts with a cushion ride. It also features maximum weatherability, low temperature flexibility, resistance to chemicals, water and steam, and rejects floor debris

such as metal shavings. Non-marking thermoplastic elastomer tread is permanently bonded to durable polyolefin wheel core.

**Temperature range:** -45°F to +180°F intermittent service (120° continuous service).

**Hardness:** 65(±5) Durometer Shore A scale.



Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel			Spanner Bushing		Thread Guard TG1: Metal TG2: Plastic	Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Hub Length	Bore	Length		
3"	1 1/2"	250	Delrin	3.00003.441	3/4"	13/16"	15/8"	3/8"	17/8"	—	3/4
			Roller	3.00003.449	3/4"	13/16"	15/8"	3/8"	17/8"	—	1
			Delrin	4.00003.441	3/4"	13/16"	15/8"	1/2"	27/16"	—	3/4
			Roller	4.00003.449	3/4"	13/16"	15/8"	1/2"	27/16"	—	1
4"	1 1/2"	325	Delrin	3.00004.441	3/4"	13/16"	15/8"	3/8"	17/8"	—	1
			Roller	3.00004.449	3/4"	13/16"	15/8"	3/8"	17/8"	—	1 1/4
			Delrin	4.00004.441	3/4"	13/16"	15/8"	1/2"	27/16"	—	1
			Roller	4.00004.449	3/4"	13/16"	15/8"	1/2"	27/16"	—	1 1/4
5"	1 1/2"	350	Delrin	3.00005.441	3/4"	13/16"	15/8"	3/8"	17/8"	—	1 1/4
			Roller	3.00005.449	3/4"	13/16"	15/8"	3/8"	17/8"	—	1 1/2
			Delrin	4.00005.441	3/4"	13/16"	15/8"	1/2"	27/16"	—	1 1/4
			Roller	4.00005.449	3/4"	13/16"	15/8"	1/2"	27/16"	—	1 1/2
5"	2"	375	Ball	5.00005.465	1/2"	13/16"	27/16"	—	—	TG1: 57852.35	1 1/2
			Delrin	5.00005.451	3/4"	13/16"	23/16"	1/2"	27/16"		1 1/2
			Roller	5.00005.459	3/4"	13/16"	23/16"	1/2"	27/16"	TG2: 57852.34	1 1/2
			Ball	5.00005.465	1/2"	13/16"	27/16"	—	—		1 1/2
6"	1 1/2"	375	Delrin	3.00006.441	3/4"	13/16"	15/8"	3/8"	17/8"	—	1 1/2
			Roller	3.00006.449	3/4"	13/16"	15/8"	3/8"	17/8"	—	1 3/4
			Delrin	4.00006.441	3/4"	13/16"	15/8"	1/2"	27/16"	—	1 1/2
			Roller	4.00006.449	3/4"	13/16"	15/8"	1/2"	27/16"	—	1 3/4
6"	2"	500	Ball	5.00006.465	1/2"	13/16"	27/16"	—	—	TG1: 59042.07	1 3/4
			Delrin	5.00006.451	3/4"	13/16"	23/16"	1/2"	27/16"		1 3/4
		600	Roller	5.00006.459	3/4"	13/16"	23/16"	1/2"	27/16"	TG2: 57852.29	1 3/4
			Ball	5.00006.465	1/2"	13/16"	27/16"	—	—		1 3/4
8"	1 1/2"	500	Delrin	4.00008.441	3/4"	13/16"	15/8"	1/2"	27/16"	—	2 1/4
			Roller	4.00008.449	3/4"	13/16"	15/8"	1/2"	27/16"	—	2 1/4
	2"	500	Ball	5.00008.465	1/2"	13/16"	27/16"	—	—	TG1: 57852.04	2 1/2
		675	Delrin	5.00008.451	3/4"	13/16"	23/16"	1/2"	27/16"		2 1/2
			Roller	5.00008.459	3/4"	13/16"	23/16"	1/2"	27/16"	TG2: 57852.30	2 1/2

## WHEEL OPTIONS

- Delrin Bearing Less Bushing: Specify **"WB01B"**
- 1-Piece Delrin Bearing with Bushing (2" tread width): Specify **"WB11"**
- 1-Piece Delrin Bearing less Bushing (2" tread width): Specify **"WB11B"**
- **PerformaPlus** Precision Sealed Ball Bearing (2" tread width): To order, change 8th digit in wheel model to **3**. Example 5.00006.435
- Metal cage roller bearing: Specify **"WB29"**
- Torrington style with Hytrel retainer (2" tread width): Specify **"WB19"**
- Roller Bearing less Bushing: Specify **"WB09B"**
- Roller bearing metal thrust & retainer washers: Specify **"WSR1"**
- Roller bearing sintered iron step washers: Specify **"WSR2"**
- Roller bearing sealed metal retainer washer: Specify **"WSR3"**
- Thread Guards: Specify **"TG1"** (metal), **"TG2"** (plastic)
- Custom colors to match your equipment (consult factory)

# WHEEL SELECTION

# Performa Rubber Wheels

**Capacity up to 1700 lbs each • 5-7 SERIES • Flat Black Tread**



Performa wheels offer the advantages of both hard and soft tread materials in a single wheel. Like a hard tread wheel, Performa rolls easily and is very durable. Like a soft tread wheel, it rolls quietly, protects floors and resists impacts with a cushion ride. It also features maximum weatherability, low temperature flexibility, resistance to chemicals, water

and steam, and rejects floor debris such as metal shavings. Thermoplastic elastomer tread is permanently bonded to ribbed polyolefin wheel core.

**Temperature range:** -45°F to +180°F intermittent service (120° continuous service).

**Hardness:** 65(±5) Durometer Shore A scale.

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel			Spanner Bushing		Thread Guard TG1: Metal TG2: Plastic	Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Hub Length	Bore	Length		
4"	2"	350	Ball	5.00004.465.2	1/2"	13/16"	27/16"	—	—	—	1 1/2
			Delrin	5.00004.451.2	3/4"	13/16"	23/16"	1/2"	27/16"	—	1 1/4
			Roller	5.00004.459.2	3/4"	13/16"	23/16"	1/2"	27/16"	—	1 1/2
5"	2"	375	Ball	5.00005.465.2	1/2"	13/16"	27/16"	—	—	TG1: 57852.35 TG2: 57852.34	1 1/2
			Delrin	5.00005.451.2	3/4"	13/16"	23/16"	1/2"	27/16"		1 1/2
			Roller	5.00005.459.2	3/4"	13/16"	23/16"	1/2"	27/16"		1 1/2
6"	2"	500	Ball	5.00006.465.2	1/2"	13/16"	27/16"	—	—	TG1: 59042.07 TG2: 57852.29	1 3/4
			Delrin	5.00006.451.2	3/4"	13/16"	23/16"	1/2"	27/16"		1 3/4
			Roller	5.00006.459.2	3/4"	13/16"	23/16"	1/2"	27/16"		1 3/4
8"	2"	675	Ball	5.00008.465.2	1/2"	13/16"	27/16"	—	—	TG1: 57852.04 TG2: 57852.30	2 1/2
			Delrin	5.00008.451.2	3/4"	13/16"	23/16"	1/2"	27/16"		2 1/2
			Roller	5.00008.459.2	3/4"	13/16"	23/16"	1/2"	27/16"		2 1/2
10"	2 1/2"	1000	Delrin	7.00010.451.2	1"	115/16"	3 1/4"	3/4"	3 1/2"	—	6
			Roller	7.00010.459.2	1"	115/16"	3 1/4"	3/4"	3 1/2"	—	6 1/4
12"	3"	1700	Delrin	7.00012.451.2	1"	115/16"	3 1/4"	3/4"	3 1/2"	—	7
			Roller	7.00012.459.2	1"	115/16"	3 1/4"	3/4"	3 1/2"	—	7 1/2

## WHEEL OPTIONS

- Delrin Bearing Less Bushing: Specify **"WB01B"**
- 1-Piece Delrin Bearing with Bushing (2" tread width): Specify **"WB11"**
- 1-Piece Delrin Bearing less Bushing (2" tread width): Specify **"WB11B"**
- **PerformaPlus** Precision Sealed Ball Bearing (2" tread width): To order, change 8th digit in wheel model to **3**. Example 5.00006.435
- Metal cage roller bearing: Specify **"WB29"**
- Torrington style with Hytrel retainer (2" tread width): Specify **"WB19"**
- Roller Bearing less Bushing: Specify **"WB09B"**
- Roller bearing metal thrust & retainer washers: Specify **"WSR1"**
- Roller bearing sintered iron step washers: Specify **"WSR2"**
- Roller bearing sealed metal retainer washer: Specify **"WSR3"**
- Thread Guards: Specify **"TG1"** (metal), **"TG2"** (plastic)
- Custom colors to match your equipment (consult factory)

## Performa Rubber Wheels

**Capacity up to 600 lbs each • 5 SERIES • Round Grey Tread**

Performa wheels offer the advantages of both hard and soft tread materials in a single wheel. Like a hard tread wheel, Performa rolls easily and is very durable. Like a soft tread wheel, it rolls quietly, protects floors and resists impacts with a cushion ride. It also features maximum weatherability, low temperature flexibility, resistance to chemicals, water

and steam, and rejects floor debris such as metal shavings. Thermoplastic elastomer tread is permanently bonded to ribbed polyolefin wheel core.

**Temperature range:** -45°F to +180°F intermittent service (120° continuous service).

**Hardness:** 65(±5) Durometer Shore A scale.



Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel		Spanner Bushing		Thread Guard TG1: Metal TG2: Plastic	Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Hub Length	Bore		
6"	2"	450	Ball	5.00006.565	1/2"	13/16"	27/16"	—	TG1: 59042.07 TG2: 57852.29	15/8
			Delrin	5.00006.551	3/4"	13/16"	23/16"	1/2"		15/8
			Roller	5.00006.559	3/4"	13/16"	23/16"	1/2"		15/8
8"	2"	500	Ball	5.00008.565	1/2"	13/16"	27/16"	—	TG1: 57852.04 TG2: 57852.30	21/4
		600	Delrin	5.00008.551	3/4"	13/16"	23/16"	1/2"		21/4
			Roller	5.00008.559	3/4"	13/16"	23/16"	1/2"		21/4

### WHEEL OPTIONS

- Delrin Bearing Less Bushing: Specify "WB01B"
- 1-Piece Delrin Bearing with Bushing (2" tread width): Specify "WB11"
- 1-Piece Delrin Bearing less Bushing (2" tread width): Specify "WB11B"
- **PerformaPlus** Precision Sealed Ball Bearing : To order, change last 3 digits in model number to "555" Example: 5.00006.555
- Metal cage roller bearing: Specify "WB29"
- Torrington style with Hytrel retainer (2" tread width): Specify "WB19"
- Roller Bearing less Bushing: Specify "WB09B"
- Roller bearing metal thrust & retainer washers: Specify "WSR1"
- Roller bearing sintered iron step washers: Specify "WSR2"
- Roller bearing sealed metal retainer washer: Specify "WSR3"
- Thread Guards: Specify "TG1" (metal), "TG2" (plastic)
- Custom colors to match your equipment (consult factory)

WHEEL SELECTION

## **Performa Conductive Rubber Wheels**

**Capacity up to 250 lbs each • 2 SERIES • Flat Grey Tread**



Many computer manufacturers and electronics companies require conductive wheels on assembly carts to eliminate static build-up and discharge. Although conductive caster wheels have existed for years, almost all of them mark floors. Colson has solved this problem with our new selection of Performa Conductive Wheels. These new models combine a soft cushion ride with a non-marking tread design. All wheels

feature a cushion grey Performa tread (durometer 65±5 Shore A scale) bonded to a black Polyolefin wheel core. Performa Conductive wheels have been rigorously tested and approved by an independent lab and meet the requirements of federal specification FF-C-88C. This specification requires an average electrical resistance of less than 250,000 ohms. For other wheel sizes, please consult factory for availability.

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel			Spanner Bushing		Thread Guard TG1: Metal TG2: Plastic	Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Hub Length	Bore	Length		
<b>2½"</b>	1 ¼"	125	Ball	2.00002.445 COND	3/8"	—	1 ½"	—	—	—	3/8
<b>3½"</b>	1 ¼"	225	Ball	2.00003.445 COND	3/8"	—	1 ½"	—	—	—	1/2
<b>4"</b>	1 ¼"	250	Ball	2.00004.445 COND	3/8"	—	1 ½"	—	—	—	3/4
<b>5"</b>	1 ¼"	250	Ball	2.00005.445 COND	3/8"	—	1 ½"	—	—	—	7/8

**Note:** Extended delivery item. Consult Factory.



## **Capacity up to 250 lbs each • 2 SERIES • Round Grey Tread**

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel			Spanner Bushing		Thread Guard TG1: Metal TG2: Plastic	Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Hub Length	Bore	Length		
<b>3½"</b>	1 5/16"	210	Ball	2.00003.565 COND	3/8"	—	1 ½"	—	—	—	5/8
<b>5"</b>	1 5/16"	250	Ball	2.00005.565 COND	3/8"	—	1 ½"	—	—	—	1

**Note:** Extended delivery item. Consult Factory.

### **IMPORTANT NOTICE**

AS OIL IS INJURIOUS TO COMPOUNDS AND IMPAIRS THE ELECTRICAL CONDUCTIVITY OF THESE PRODUCTS, CONTACT WITH OIL SHOULD BE AVOIDED. CONDUCTIVE CHARACTERISTICS OF THE TREAD COMPOUNDS MAY DECREASE WITH, AMONG OTHER THINGS, SERVICE AND CONTACT WITH LUBRICANTS, WAXES, POLISHES AND CLEANING MATERIALS USED FOR FLOOR MAINTENANCE. SINCE COLSON HAS NO CONTROL OVER THESE CONDITIONS, NO WARRANTIES, EXPRESS OR IMPLIED, OF EITHER MERCHANTABILITY, FITNESS OR OTHERWISE WITH RESPECT TO THE CONTINUING LEVEL OF CONDUCTIVITY OF THE PRODUCT, ARE MADE.

## Performa Conductive Rubber Wheels

**Capacity up to 500 lbs each • 3-5 SERIES • Flat Grey Tread**

Many computer manufacturers and electronics companies require conductive wheels on assembly carts to eliminate static build-up and discharge. Although conductive caster wheels have existed for years, almost all of them mark floors. Colson has solved this problem with our new selection of Performa Conductive Wheels. These new models combine a soft cushion ride with a non-marking tread design. All wheels

feature a cushion grey Performa tread (durometer 65±5 Shore A scale) bonded to a black Polyolefin wheel core. Performa Conductive wheels have been rigorously tested and approved by an independent lab and meet the requirements of federal specification FF-C-88C. This specification requires an average electrical resistance of less than 250,000 ohms. For other wheel sizes, please consult factory for availability.

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel		Spanner Bushing		Thread Guard TG1: Metal TG2: Plastic	Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Hub Length	Bore		
<b>3"</b>	1 1/2"	225	Roller	4.00003.449 COND	3/4"	13/16"	15/8"	1/2"	27/16"	—
<b>4"</b>	1 1/2"	255	Roller	3.00004.449 COND	3/4"	13/16"	23/16"	3/8"	17/8"	—
			Roller	4.00004.449 COND	3/4"	13/16"	15/8"	1/2"	27/16"	—
	2"	300	Ball	5.00004.465 COND	1/2"	13/16"	27/16"	—	—	1 1/2
<b>5"</b>	1 1/2"	280	Roller	3.00005.449 COND	3/4"	13/16"	15/8"	3/8"	17/8"	—
			Roller	4.00005.449 COND	3/4"	13/16"	15/8"	1/2"	27/16"	—
	2"	325	Ball	5.00005.465 COND	1/2"	13/16"	27/16"	—	—	1 1/2
			Roller	5.00005.459 COND	3/4"	13/16"	23/16"	1/2"	27/16"	—
<b>6"</b>	1 1/2"	300	Roller	3.00006.449 COND	3/4"	13/16"	15/8"	3/8"	17/8"	—
			Roller	4.00006.449 COND	3/4"	13/16"	15/8"	1/2"	27/16"	—
	2"	410	Ball	5.00006.465 COND	1/2"	13/16"	23/16"	—	—	1 3/4
			Roller	5.00006.459 COND	3/4"	13/16"	23/16"	1/2"	27/16"	—
<b>8"</b>	1 1/2"	350	Roller	4.00008.449 COND	3/4"	13/16"	15/8"	1/2"	27/16"	—
	2"	500	Ball	5.00008.465 COND	1/2"	13/16"	23/16"	—	—	2 1/4
			Roller	5.00008.459 COND	3/4"	13/16"	23/16"	1/2"	27/16"	—

**Note:** Extended delivery item. Consult Factory.



# WHEEL SELECTION

**Capacity up to 500 lbs each • 5 SERIES • Round Grey Tread**

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel		Spanner Bushing		Thread Guard TG1: Metal TG2: Plastic	Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Hub Length	Bore		
<b>6"</b>	2"	410	Ball	5.00006.565 COND	1/2"	13/16"	27/16"	—	—	—
			Roller	5.00006.559 COND	3/4"	13/16"	23/16"	1/2"	27/16"	—
<b>8"</b>	2"	500	Ball	5.00008.565 COND	1/2"	13/16"	23/16"	—	—	2 1/4
			Roller	5.00008.559 COND	3/4"	13/16"	23/16"	1/2"	27/16"	—

**Note:** Extended delivery item. Consult Factory.



### IMPORTANT NOTICE

AS OIL IS INJURIOUS TO COMPOUNDS AND IMPAIRS THE ELECTRICAL CONDUCTIVITY OF THESE PRODUCTS, CONTACT WITH OIL SHOULD BE AVOIDED. CONDUCTIVE CHARACTERISTICS OF THE TREAD COMPOUNDS MAY DECREASE WITH, AMONG OTHER THINGS, SERVICE AND CONTACT WITH LUBRICANTS, WAXES, POLISHES AND CLEANING MATERIALS USED FOR FLOOR MAINTENANCE. SINCE COLSON HAS NO CONTROL OVER THESE CONDITIONS, NO WARRANTIES, EXPRESS OR IMPLIED, OF EITHER MERCHANTABILITY, FITNESS OR OTHERWISE WITH RESPECT TO THE CONTINUING LEVEL OF CONDUCTIVITY OF THE PRODUCT, ARE MADE.

## **Performa Rubber Handtruck Wheels**

**Capacity up to 350 lbs each • 4 SERIES • Flat Tread**



**Center Hub Design.** Light weight, high performance handtruck wheels that roll longer, quieter and smoother without marking floors.

The exclusive wheel design features: • Zerk fitting for wheel bearing • Maximum rolling ease for greater maneuverability on the job • Exclusive wheel tread material won't pick up gravel or floor debris • Performs better than a pneumatic tire...yet never goes flat! • Maximum shock absorption for a cushion ride • Will not flat

spot...even underload! • Superior weather resistance and lower temperature flexibility • High resistance to chemicals, acids, water and steam.

**Temperature range:** -45°F to +180°F intermittent service (120° continuous service).

**Hardness:** 55(±5) Shore A Scale.

Black Tread Models			Bearing	Wheel Model Number	Specify Bore Code	Wheel		Hub		Thread Guard TG1: Metal TG2: Plastic	Weight (Pounds)
Wheel Dia.	Tread Width	Capacity Each (Pounds)				Bearing Bore	Bore Less Bearing	Length Less Bearing	Length With Bearing		
<b>8"</b>	<b>1 1/2"</b>	<b>350</b>	None	4.00008.486.2	None	N/A	1 3/8"	1 5/8"	1 7/8"	—	2 1/4
			Ball	4.00008.485.2	WB625	5/8"	1 3/8"	1 5/8"	1 7/8"	—	2 1/4
			Ball	4.00008.485.2	WB750	3/4"	1 3/8"	1 5/8"	1 7/8"	—	2 1/4

### Grey Tread Models

<b>8"</b>	<b>1 1/2"</b>	<b>350</b>	None	4.00008.486	None	N/A	1 3/8"	1 5/8"	1 7/8"	—	2 1/4
			Ball	4.00008.485	WB625	5/8"	1 3/8"	1 5/8"	1 7/8"	—	2 1/4
			Ball	4.00008.485	WB750	3/4"	1 3/8"	1 5/8"	1 7/8"	—	2 1/4

Centered hub design.



## **Capacity up to 350 lbs each • 5 SERIES • Round Tread**



**Offset hub design.** Light weight, high performance handtruck wheels that roll longer, quieter and smoother without marking floors.

The exclusive wheel design features: • Zerk fitting for wheel bearing • Maximum rolling ease for greater maneuverability on the job • Exclusive wheel tread material won't pick up gravel or floor debris • Performs better than a pneumatic tire...yet never goes flat! • Maximum shock absorption for a cushion ride • Will not flat

spot...even underload! • Superior weather resistance and lower temperature flexibility • High resistance to chemicals, acids, water and steam.

**Temperature range:** -45°F to +180°F intermittent service (120° continuous service).

**Hardness:** 55(±5) Shore A Scale.

Consult factory for 500 lbs capacity wheel.

Black Tread Models			Bearing	Wheel Model Number	Specify Bore Code	Wheel		Hub		Thread Guard TG1: Metal TG2: Plastic	Weight (Pounds)
Wheel Dia.	Tread Width	Capacity Each (Pounds)				Bearing Bore	Bore Less Bearing	Length Less Bearing	Length With Bearing		
<b>8"</b>	<b>2"</b>	<b>500</b>	None	5.00008.586.2	None	N/A	1 3/8"	1 3/4"	N/A	—	2 1/4
			Ball	5.00008.585.2	WB625	5/8"	1 3/8"	1 3/4"	2"	—	2 1/4
			Ball	5.00008.585.2	WB750	3/4"	1 3/8"	1 3/4"	2"	—	2 1/4
			None	5.00008.596.2	None	N/A	1 3/8"	2"	2 1/4"	—	2 1/4
			Ball	5.00008.595.2	WB625	5/8"	1 3/8"	2"	2 1/4"	—	2 1/4
			Ball	5.00008.595.2	WB750	3/4"	1 3/8"	2"	2 1/4"	—	2 1/4

### Grey Tread Models

<b>8"</b>	<b>2"</b>	<b>500</b>	None	5.00008.586	None	N/A	1 3/8"	1 3/4"	N/A	—	2 1/4
			Ball	5.00008.585	WB625	5/8"	1 3/8"	1 3/4"	2"	—	2 1/4
			Ball	5.00008.585	WB750	3/4"	1 3/8"	1 3/4"	2"	—	2 1/4
			None	5.00008.596	None	N/A	1 3/8"	2"	2 1/4"	—	2 1/4
			Ball	5.00008.595	WB625	5/8"	1 3/8"	2"	2 1/4"	—	2 1/4
			Ball	5.00008.595	WB750	3/4"	1 3/8"	2"	2 1/4"	—	2 1/4

Offset hub design.

## Pneumatic Rubber Wheels

### Capacity up to 340 lbs each • 4 SERIES

Full pneumatic tires, with separate inner tube, are mounted on heavy gauge wheel discs. These tires are similar to automotive types except that they are smaller. They require air inflation and are applicable when floor protection is a must. They also provide excellent

protection in cushioning cargo against bumps and jolts. Their shock-absorbing qualities are important in handling fragile items.

**Temperature range:** -20°F to +160°F.



Wheel Dia.	Tire Size	Capacity Each (Pounds)	Bearing	Wheel Model Number	Tread Pattern	Bearing Bore	Hub Length	Ply	Max. Tire Pressure (PSI)	Weight (Pounds)
8"	2.80-2.50 x 4	300	Ball (Center Hub)	4.00008.93	Saw Tooth	5/8"	4"	4	50	4
	2.80-2.50 x 4	300	Ball (Offset Hub)	4.00008.98	Saw Tooth	5/8"	2 1/4"	4	50	4
10"	4.10/3.00 x 4	340	Ball (Center Hub)	4.00010.93	Saw Tooth	5/8"	4"	4	50	5
	4.10/3.00 x 4	340	Ball (Offset Hub)	4.00010.98	Saw Tooth	5/8"	2 1/4"	4	50	5
12"	4.10/3.50 x 6	350	Ball (Offset Hub)	4.00012.93	Saw Tooth	5/8"	4"	4	50	5

## Cushion & Hard Rubber

### Capacity up to 100 lbs each • 1 SERIES

Conventional-style rubber wheels. Provides good floor protection and quiet operation.

**Temperature range:** -20°F to +160°F.



Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel		Spanner Bushing		Thread Guard TG1: Metal TG2: Plastic	Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Hub Length	Bore		
2"	7/8"	75	Ball	Soft Tread 1.00002.45	5/16"	—	13/32"	—	—	—
		100	Ball	Hard Tread 1.00002.55	5/16"	—	13/32"	—	—	3/16



## Rubber HI-TECH

### Capacity up to 150 lbs each • 2 SERIES

Thermoplastic cushion rubber tread bonded to rugged polyolefin core.

**Temperature range:** -45°F to +120°F.



Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel		Spanner Bushing		Thread Guard TG1: Metal TG2: Plastic	Weight (Pounds)	
					Bearing Bore	Bore Less Bearing	Hub Length	Bore			
3"	1 1/4"	150	Plain	2.00003.42	—	1/2"	17/16"	3/8"	1 1/2"	—	3/8



## QuickStart

### Capacity up to 300 lbs each • 2 SERIES

These silent Quickstart wheels feature maintenance free precision bearings that require no lubrication. They are 18% easier push/pull

using industry standard 500 lb weight. All models feature integral head guards to protect axle from thread and dirt.

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel		Spanner Bushing		Thread Guard	Weight (Pounds)	
					Bearing Bore*	Bore Less Bearing	Hub Length	Bore			
4"	1 1/4"	250	Prec. Ball	2.00004.655	3/8"	—	1 1/2"	—	—	Integral	3/4
5"	1 1/4"	300	Prec. Ball	2.00005.655	3/8"	—	1 1/2"	—	—	Integral	7/8

\*10mm bore models available for European wheel applications.

# Moldon Rubber Aluminum Core Wheels

**Capacity up to 1140 lbs each • 6-8 SERIES**



These wheels are quiet in operation and absorb shock and vibration. They help prolong equipment life and protect cargo. Injection molded rubber is bonded to aluminum core. Well suited to applications where a light-weight wheel is needed without loss of load capacity.

**Temperature Range:** -45°F to +160°F.

**Hardness:** 70(±5) Durometer Shore A scale.

**Zerk Fitting:** Zerk grease fitting in hub is standard on 7 & 8 Series.

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel		Spanner Bushing		Thread Guard TG1: Metal TG2: Plastic	Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Hub Length	Bore		
6"	2 1/2"	540	Roller	6.00006.669	3/4"	13/16"	23/4"	1/2"	3"	—
			Delrin	7.00006.661	1"	1 15/16"	3 1/4"	3/4"	3 1/2"	—
			Roller	7.00006.669	1"	1 15/16"	3 1/4"	3/4"	3 1/2"	—
	3"	680	Delrin	7.00006.671	1"	1 15/16"	3 1/4"	3/4"	3 1/2"	5 3/4
			Roller	7.00006.679	1"	1 15/16"	3 1/4"	3/4"	3 1/2"	5 3/4
			Roller	6.00008.669	3/4"	13/16"	23/4"	1/2"	3"	5
8"	2 1/2"	670	Delrin	7.00008.661	1"	1 15/16"	3 1/4"	3/4"	3 1/2"	6 1/4
			Roller	7.00008.669	1"	1 15/16"	3 1/4"	3/4"	3 1/2"	6 1/4
			Delrin	7.00008.671	1"	1 15/16"	3 1/4"	3/4"	3 1/2"	7 1/4
	3"	840	Roller	7.00008.679	1"	1 15/16"	3 1/4"	3/4"	3 1/2"	7 1/4
			Roller	8.00008.679	1 1/4"	1 15/16"	3 1/4"	1"	3 9/16"	7 1/4
			Roller	6.00010.669	3/4"	13/16"	23/4"	1/2"	3"	7
10"	2 1/2"	790	Delrin	7.00010.661	1"	1 15/16"	3 1/4"	3/4"	3 1/2"	8 1/2
			Roller	7.00010.669	1"	1 15/16"	3 1/4"	3/4"	3 1/2"	8 1/2
			Delrin	7.00010.671	1"	1 15/16"	3 1/4"	3/4"	3 1/2"	9 1/2
	3"	1000	Roller	7.00010.679	1"	1 15/16"	3 1/4"	3/4"	3 1/2"	9 1/2
			Roller	8.00010.679	1 1/4"	1 15/16"	3 1/4"	1"	3 9/16"	9 1/2
			Delrin	7.00012.671	1"	1 15/16"	3 1/4"	3/4"	3 1/2"	13
12"	3"	1140	Roller	7.00012.679	1"	1 15/16"	3 1/4"	3/4"	3 1/2"	13

## WHEEL OPTIONS

- Delrin Bearing Less Bushing: Specify “WB01B”
- Metal cage roller bearing: Specify “WB29”
- Roller Bearing less Bushing: Specify “WB09B”
- Roller bearing metal thrust & retainer washers: Specify “WSR1”
- Roller bearing sintered iron step washers: Specify “WSR2”
- Roller bearing sealed metal retainer washer: Specify “WSR3”

# Moldon Rubber Cast Iron Core Wheels

Capacity up to 1140 lbs each • 5-7 SERIES

Moldon rubber is bonded to cast iron core. These wheels are quiet in operation and absorb shock and vibration. They help prolong equipment life and protect cargo.

**Temperature Range:** -45°F to +160°F.

**Hardness:** 70(±5) Durometer Shore A scale.

**Zerk Fitting:** Zerk grease fitting in hub is standard on 7 Series.

**Finish:** Black painted cast iron wheel core.



Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel		Spanner Bushing		Thread Guard TG1: Metal TG2: Plastic	Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Hub Length	Bore		
<b>4"</b>	2"	400	Delrin	5.00004.641.7	3/4"	13/16"	23/16"	1/2"	27/16"	43/8 43/8
			Roller	5.00004.649.7	3/4"	13/16"	23/16"	1/2"	27/16"	
<b>5"</b>	2"	400	Delrin	5.00005.641.7	3/4"	13/16"	23/16"	1/2"	27/16"	5 5
			Roller	5.00005.649.7	3/4"	13/16"	23/16"	1/2"	27/16"	
<b>6"</b>	2"	450	Delrin	5.00006.641.7	3/4"	13/16"	23/16"	1/2"	27/16"	55/8 55/8
			Roller	5.00006.649.7	3/4"	13/16"	23/16"	1/2"	27/16"	
<b>6"</b>	21/2"	540	Roller	6.00006.669.7	3/4"	13/16"	23/4"	1/2"	3"	10 10
			Delrin	7.00006.661.7	1"	115/16"	31/4"	3/4"	31/2"	
<b>6"</b>	3"	680	Roller	7.00006.669.7	1"	115/16"	31/4"	3/4"	31/2"	101/2 101/2
			Delrin	7.00006.671.7	1"	115/16"	31/4"	3/4"	31/2"	
<b>8"</b>	2"	500	Delrin	5.00008.641.7	3/4"	13/16"	23/16"	1/2"	27/16"	91/4 91/4
			Roller	5.00008.649.7	3/4"	13/16"	23/16"	1/2"	27/16"	
<b>8"</b>	21/2"	670	Roller	6.00008.669.7	3/4"	13/16"	23/4"	1/2"	3"	11 11
			Delrin	7.00008.661.7	1"	115/16"	31/4"	3/4"	31/2"	
<b>8"</b>	3"	840	Roller	7.00008.669.7	1"	115/16"	31/4"	3/4"	31/2"	111/2 111/2
			Delrin	7.00008.671.7	1"	115/16"	31/4"	3/4"	31/2"	
<b>10"</b>	21/2"	790	Roller	6.00010.669.7	3/4"	13/16"	23/4"	1/2"	3"	123/4 123/4
			Delrin	7.00010.661.7	1"	115/16"	31/4"	3/4"	31/2"	
<b>10"</b>	3"	1000	Roller	7.00010.669.7	1"	115/16"	31/4"	3/4"	31/2"	123/4 13
			Delrin	7.00010.671.7	1"	115/16"	31/4"	3/4"	31/2"	
<b>12"</b>	21/2"	950	Roller	7.00010.679.7	1"	115/16"	31/4"	3/4"	31/2"	13 151/2
			Delrin	7.00012.661.7	1"	115/16"	31/4"	3/4"	31/2"	
<b>12"</b>	3"	1140	Roller	7.00012.669.7	1"	115/16"	31/4"	3/4"	31/2"	16 16
			Delrin	7.00012.671.7	1"	115/16"	31/4"	3/4"	31/2"	
<b>12"</b>	3"	1140	Roller	7.00012.679.7	1"	115/16"	31/4"	3/4"	31/2"	

## WHEEL OPTIONS

- Delrin Bearing Less Bushing:  
Specify **"WB01B"**
- 1-Piece Delrin Bearing with  
Bushing (2" tread width):  
Specify **"WB11"**
- 1-Piece Delrin Bearing less  
Bushing (2" tread width):  
Specify **"WB11B"**
- Metal cage roller bearing:  
Specify **"WB29"**
- Torrington style with Hytrel  
retainer (2" tread width):  
Specify **"WB19"**
- Roller Bearing less Bushing:  
Specify **"WB09B"**
- Roller bearing metal thrust  
& retainer washers: Specify  
**"WSR1"**
- Roller bearing sintered iron step  
washers: Specify **"WSR2"**
- Roller bearing sealed metal retain-  
er washer: Specify **"WSR3"**

WHEEL SELECTION

# WHEEL SELECTION

## Moldon Polyurethane HI-TECH Wheels

Capacity up to 500 lbs each • 1-2 SERIES



Polyurethane tread bonded to polyolefin core. Tread is molded in, around and through a ribbed extension of the core to prevent debonding. Standard colors are red tread on grey core. A very attractive, all purpose wheel. Resistant to most chemicals, solvents, water and acids.



Wheel Core

Temperature range: -45°F to +180°F.

Hardness: 55(±5) Durometer Shore D scale.

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel			Spanner Bushing		Thread Guard TG1: Metal TG2: Plastic	Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Hub Length	Bore	Length		
2 1/2"	1 1/4"	250	Delrin	2.00002.91	1/2"	29/32"	17/16"	3/8"	11/2"	TG1: 57852	1/4
			Ball	2.00002.95	3/8"	—	11/2"	—	—		1/4
3"	7/8"	100	Delrin	1.00003.91	7/16"	5/8"	11/32"	5/16"	17/64"	TG1: 57852.03	1/3
	1 1/4"	200	Plain	2.00003.92	—	11/2"	17/16"	3/8"	11/2"	—	3/8
3 1/2"	1 1/4"	250	Delrin	2.00003.91	1/2"	29/32"	17/16"	3/8"	11/2"	TG1: 57854.01	3/8
			Ball	2.00003.95	3/8"	—	11/2"	—	—		3/8
4"	7/8"	125	Delrin	1.00004.91	7/16"	5/8"	11/32"	5/16"	17/64"	TG1: 58081.05	1/2
	1 1/4"	275	Delrin	2.00004.91	1/2"	29/32"	17/16"	3/8"	11/2"	TG1: 57854.01	1/2
			Ball	2.00004.95	3/8"	—	11/2"	—	—		1/2
5"	7/8"	140	Delrin	1.00005.91	7/16"	5/8"	11/32"	5/16"	17/64"	—	1/2
	1 1/4"	300	Delrin	2.00005.91	1/2"	29/32"	17/16"	3/8"	11/2"	TG1: 57866.03	3/4
			Ball	2.00005.95	3/8"	—	11/2"	—	—	TG2: 57852.43	3/4

### WHEEL OPTIONS

- Delrin Bearing Less Bushing: Specify "WB01B"
- Thread Guards: Specify "TG1" (metal), "TG2" (plastic)
- Custom colors to match your equipment (consult factory)



## Polyurethane Round Tread Wheels

Capacity up to 1500 lbs each • 5 SERIES

Colson has two round tread polyurethane choices: (1) an industrial strength polyurethane tread bonded to polyurethane core, or a Red Solid Polyurethane.

**Not recommended for conditions of continuous operation such as tow-line, etc.**

Temperature range: -40°F to +180°F.

**Hardness, Dual Durometer:** Tread: 90(±5) Durometer Shore A scale. Core 70(±5) Durometer Shore D scale.

**Hardness, Solid Polyurethane:** 70(±5) Durometer Shore D scale.

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel			Spanner Bushing		Wheel Type	Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Hub Length	Bore	Length		
6"	2"	1000	Prec. Ball	5.00006.925AU	3/4"	19/16"	23/16"	1/2"	27/16"	90Tread/70D Core	15/8
	2"	1200	Prec. Ball	5.00006.925RU	3/4"	19/16"	23/16"	1/2"	27/16"	70D Solid Red	15/8
8"	2"	1200	Prec. Ball	5.00008.925AU	3/4"	19/16"	23/16"	1/2"	27/16"	90Tread/70D Core	21/2
	2"	1500	Prec. Ball	5.00008.925RU	3/4"	19/16"	23/16"	1/2"	27/16"	70D Solid Red	21/2



Dual Durometer (AU)      Red Solid Polyurethane (RU)

# Moldon Polyurethane HI-TECH Wheels

Capacity up to 1700 lbs each • 3-7 SERIES

Industrial strength polyurethane tread bonded to "ribbed" polyolefin core. This design adds strength for loads subjected to shock and hard impacts. Tread is molded in, around and through a ribbed extension of the core to prevent debonding. Standard colors are red tread on grey core.



**Not recommended for conditions of continuous operation such as tow-line, etc.**

**Temperature range:** -45°F to +180°F.

**Hardness:** 55(±5) Durometer Shore D scale.



Wheel Core

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel			Spanner Bushing		Thread Guard TG1: Metal TG2: Plastic	Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Hub Length	Bore	Length		
3"	1 1/2"	300	Delrin	3.00003.901	3/4"	13/16"	15/8"	3/8"	17/8"	—	3/4
			Roller	3.00003.909	3/4"	13/16"	15/8"	3/8"	17/8"	—	1
			Delrin	4.00003.911	3/4"	13/16"	15/8"	1/2"	27/16"	—	3/4
			Roller	4.00003.919	3/4"	13/16"	15/8"	1/2"	27/16"	—	1
4"	1 1/2"	400	Delrin	3.00004.901	3/4"	13/16"	15/8"	3/8"	17/8"	—	1
			Roller	3.00004.909	3/4"	13/16"	15/8"	3/8"	17/8"	—	1 1/4
			Delrin	4.00004.911	3/4"	13/16"	15/8"	1/2"	27/16"	TG1: 57852.23	1
			Roller	4.00004.919	3/4"	13/16"	15/8"	1/2"	27/16"		1 1/4
5"	1 1/2"	500	Delrin	5.00004.921	3/4"	13/16"	23/16"	1/2"	27/16"	TG1: 57852.23	1 1/4
			Roller	5.00004.929	3/4"	13/16"	23/16"	1/2"	27/16"		1 1/2
			Delrin	3.00005.901	3/4"	13/16"	15/8"	3/8"	17/8"	TG1: 57852.10	1 1/4
			Roller	3.00005.909	3/4"	13/16"	15/8"	3/8"	17/8"		1 1/2
5"	2"	750	Delrin	4.00005.911	3/4"	13/16"	15/8"	1/2"	27/16"	TG1: 57852.11	1 1/4
			Roller	4.00005.919	3/4"	13/16"	15/8"	1/2"	27/16"		1 1/2
			Delrin	5.00005.921	3/4"	13/16"	23/16"	1/2"	27/16"	TG1: 57852.11	1 1/4
			Roller	5.00005.929	3/4"	13/16"	23/16"	1/2"	27/16"		1 1/2
6"	1 1/2"	600	Delrin	3.00006.901	3/4"	13/16"	15/8"	3/8"	17/8"	TG1: 57852.08	1 1/2
			Roller	3.00006.909	3/4"	13/16"	15/8"	3/8"	17/8"		1 3/4
			Delrin	4.00006.911	3/4"	13/16"	15/8"	1/2"	27/16"	TG1: 52001.86	1 1/2
			Roller	4.00006.919	3/4"	13/16"	15/8"	1/2"	27/16"		1 3/4
6"	2"	900	Delrin	5.00006.921	3/4"	13/16"	23/16"	1/2"	27/16"	TG1: 52001.86	1 5/8
			Roller	5.00006.929	3/4"	13/16"	23/16"	1/2"	27/16"		1 7/8
			Delrin	4.00008.911	3/4"	13/16"	15/8"	1/2"	27/16"	TG1: 57852.05	2 1/4
			Roller	4.00008.919	3/4"	13/16"	15/8"	1/2"	27/16"		2 1/2
8"	1 1/2"	800	Delrin	5.00008.921	3/4"	13/16"	23/16"	1/2"	27/16"	TG1: 57852.04	2 1/2
			Roller	5.00008.929	3/4"	13/16"	23/16"	1/2"	27/16"		2 3/4
	2"	1000	Delrin	7.00010.951	1"	1 15/16"	3 1/4"	3/4"	3 1/2"	—	6
			Roller	7.00010.959	1"	1 15/16"	3 1/4"	3/4"	3 1/2"	—	6 1/4
10"	2 1/2"	1200	Delrin	7.00012.981	1"	1 15/16"	3 1/4"	3/4"	3 1/2"	—	7
			Roller	7.00012.989	1"	1 15/16"	3 1/4"	3/4"	3 1/2"	—	7 1/2
12"	3"	1700	Delrin	7.00012.981	1"	1 15/16"	3 1/4"	3/4"	3 1/2"	—	7
			Roller	7.00012.989	1"	1 15/16"	3 1/4"	3/4"	3 1/2"	—	7 1/2

## WHEEL OPTIONS

- Delrin Bearing Less Bushing: Specify **"WB01B"**
- 1-Piece Delrin Bearing with Bushing (2" tread width): Specify **"WB11"**
- 1-Piece Delrin Bearing less Bushing (2" tread width): Specify **"WB11B"**
- Metal cage roller bearing: Specify **"WB29"**
- Torrington style with Hytrel retainer (2" tread width): Specify **"WB19"**
- Roller Bearing Less Bushing: Specify **"WB09B"**
- Roller bearing metal thrust & retainer washers: Specify **"WSR1"**
- Roller bearing sintered iron step washers: Specify **"WSR2"**
- Roller bearing sealed metal retainer washer: Specify **"WSR3"**
- Thread Guards: Specify **"TG1"** (metal)
- Custom colors to match your equipment (consult factory)

WHEEL SELECTION

# Moldon Polyurethane Aluminum Core Wheels

Capacity up to 4800 lbs each • 5-8 SERIES



A light-weight, ultra-durable wheel. It has a very high strength-to-weight ratio and is capable of long service under heavy loads. Red polyurethane is permanently bonded to aluminum core.

**Temperature range:** -45°F to +180°F.

**Hardness:** 95(±5) Durometer Shore A scale.

**Finish:** Aluminum.

**Zerk Fitting:** Zerk grease fitting in hub is standard on 7 and 8 Series wheels.

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel			Spanner Bushing		Thread Guard TG1: Metal TG2: Plastic	Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Hub Length	Bore	Length		
4"	1 1/2"	600	Delrin	5.00004.911	3/4"	13/16"	23/16"	1/2"	27/16"	—	1 1/2
	2"		Roller	5.00004.919	3/4"	13/16"	23/16"	1/2"	27/16"	—	1 1/2
	700	Delrin	5.00004.931	3/4"	13/16"	23/16"	1/2"	27/16"	—	23/8	
		Roller	5.00004.939	3/4"	13/16"	23/16"	1/2"	27/16"	—	23/8	
5"	2"	1000	Delrin	5.00005.931	3/4"	13/16"	23/16"	1/2"	27/16"	TG1: 57866.01	23/8
			Roller	5.00005.939	3/4"	13/16"	23/16"	1/2"	27/16"		23/8
6"	2"	1200	Delrin	5.00006.931	3/4"	13/16"	23/16"	1/2"	27/16"	TG1: 52001.86	25/8
	Roller		5.00006.939	3/4"	13/16"	23/16"	1/2"	27/16"	25/8		
	2 1/2"	1600	Roller	6.00006.969	3/4"	13/16"	23/4"	1/2"	3"	TG1: 57551.05	31/4
	3"		Delrin	7.00006.971	1"	115/16"	31/4"	3/4"	31/2"	—	53/4
	Roller		7.00006.979	1"	115/16"	31/4"	3/4"	31/2"	—	53/4	
8"	2"	1500	Delrin	5.00008.931	3/4"	13/16"	23/16"	1/2"	27/16"	TG1: 57852.20	41/4
	Roller		5.00008.939	3/4"	13/16"	23/16"	1/2"	27/16"	41/4		
	2 1/2"	1600	Roller	6.00008.969	3/4"	13/16"	23/4"	1/2"	3"	—	5
	Delrin		7.00008.971	1"	115/16"	31/4"	3/4"	31/2"	—	61/2	
	Roller		7.00008.979	1"	115/16"	31/4"	3/4"	31/2"	—	61/2	
	Roller		8.00008.979	1 1/4"	115/16"	31/4"	1"	31/2"	—	61/2	
10"	3"	3000	Delrin	7.00010.971	1"	115/16"	31/4"	3/4"	31/2"	—	83/4
	Roller		7.00010.979	1"	115/16"	31/4"	3/4"	31/2"	—	83/4	
	Roller		8.00010.979	1 1/4"	115/16"	31/4"	1"	31/2"	—	83/4	
	4"	4200	Roller	8.00010.999	1 1/4"	27/16"	41/4"	1"	49/16"	—	131/2
12"	3"	3500	Delrin	7.00012.971	1"	115/16"	31/4"	3/4"	31/2"	—	111/2
			Roller	7.00012.979	1"	115/16"	31/4"	3/4"	31/2"	—	111/2
			Roller	8.00012.979	1 1/4"	115/16"	31/4"	1"	31/2"	—	111/2
	4"	4800	Roller	8.00012.999	1 1/4"	27/16"	41/4"	1"	49/16"	—	133/4

## WHEEL OPTIONS

- Delrin Bearing Less Bushing: Specify "WB01B"
- Metal cage roller bearing: Specify "WB29"
- 1-Piece Delrin Bearing with Bushing (2" tread width): Specify "WB11"
- Torrington style with Hytrel retainer (2" tread width): Specify "WB19"
- 1-Piece Delrin Bearing less Bushing (2" tread width): Specify "WB11B"
- Roller Bearing less Bushing: Specify "WB09B"
- Roller bearing metal thrust & retainer washers: Specify "WSR1"
- Roller bearing sintered iron step washers: Specify "WSR2"
- Roller bearing sealed metal retainer washer (except 8 Series): Specify "WSR3"
- Thread Guards: Specify "TG1" (metal)

# Moldon Polyurethane Cast Iron Core Wheels

Capacity up to 5500 lbs each • 5-7 SERIES

A strong, ultra-durable wheel. It has a very high strength-to-weight ratio and is capable of long service under heavy loads. Red polyurethane is bonded to cast iron core.

Temperature range: -45°F to +180°F.

Hardness: 95(±5) Durometer Shore A scale. Finish: Silver paint (wheel core)



Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel			Spanner Bushing		Thread Guard TG1: Metal TG2: Plastic	Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Hub Length	Bore	Length		
<b>4"</b>	2"	700	Delrin	5.00004.941.7	3/4"	13/16"	23/16"	1/2"	27/16"	—	43/4
			Roller	5.00004.949.7	3/4"	13/16"	23/16"	1/2"	27/16"	—	43/4
<b>5"</b>	2"	1000	Delrin	5.00005.941.7	3/4"	13/16"	23/16"	1/2"	27/16"	—	5
			Roller	5.00005.949.7	3/4"	13/16"	23/16"	1/2"	27/16"	—	5
<b>6"</b>	2"	1200	Delrin	5.00006.941.7	3/4"	13/16"	23/16"	1/2"	27/16"	—	55/8
			Roller	5.00006.949.7	3/4"	13/16"	23/16"	1/2"	27/16"	—	55/8
	2½"	1620	Roller	6.00006.969.7	3/4"	13/16"	23/4"	1/2"	3"	—	10
			Delrin	7.00006.961.7	1"	1 15/16"	31/4"	3/4"	3 1/2"	—	10
		2040	Roller	7.00006.969.7	1"	1 15/16"	31/4"	3/4"	3 1/2"	—	10
			Delrin	7.00006.971.7	1"	1 15/16"	31/4"	3/4"	3 1/2"	—	10 1/2
	3"	2040	Roller	7.00006.979.7	1"	1 15/16"	31/4"	3/4"	3 1/2"	—	10 1/2
			Delrin	5.00008.941.7	3/4"	13/16"	23/16"	1/2"	27/16"	—	9 1/4
		1500	Roller	5.00008.949.7	3/4"	13/16"	23/16"	1/2"	27/16"	—	9 1/4
			Roller	6.00008.969.7	3/4"	13/16"	23/4"	1/2"	3"	—	11
		1700	Delrin	7.00008.961.7	1"	1 15/16"	31/4"	3/4"	3 1/2"	—	11
			Roller	7.00008.969.7	1"	1 15/16"	31/4"	3/4"	3 1/2"	—	11
<b>8"</b>	2½"	2000	Delrin	7.00008.971.7	1"	1 15/16"	31/4"	3/4"	3 1/2"	—	11 1/2
			Roller	7.00008.979.7	1"	1 15/16"	31/4"	3/4"	3 1/2"	—	11 1/2
		2500	Delrin	7.00008.971.7	1"	1 15/16"	31/4"	3/4"	3 1/2"	—	11 1/2
			Roller	7.00008.979.7	1"	1 15/16"	31/4"	3/4"	3 1/2"	—	11 1/2
	3"	2300	Delrin	7.00010.961.7	1"	1 15/16"	31/4"	3/4"	3 1/2"	—	12 3/4
			Roller	7.00010.969.7	1"	1 15/16"	31/4"	3/4"	3 1/2"	—	12 3/4
		3000	Delrin	7.00010.971.7	1"	1 15/16"	31/4"	3/4"	3 1/2"	—	13
			Roller	7.00010.979.7	1"	1 15/16"	31/4"	3/4"	3 1/2"	—	13
<b>10"</b>	2½"	2300	Delrin	7.00012.961.7	1"	1 15/16"	31/4"	3/4"	3 1/2"	—	15 1/2
			Roller	7.00012.969.7	1"	1 15/16"	31/4"	3/4"	3 1/2"	—	15 1/2
	3"	3000	Delrin	7.00012.971.7	1"	1 15/16"	31/4"	3/4"	3 1/2"	—	16
			Roller	7.00012.979.7	1"	1 15/16"	31/4"	3/4"	3 1/2"	—	16
<b>12"</b>	2½"	2700	Delrin	7.00012.961.7	1"	1 15/16"	31/4"	3/4"	3 1/2"	—	15 1/2
			Roller	7.00012.969.7	1"	1 15/16"	31/4"	3/4"	3 1/2"	—	15 1/2
	3"	3500	Delrin	7.00012.971.7	1"	1 15/16"	31/4"	3/4"	3 1/2"	—	16
			Roller	7.00012.979.7	1"	1 15/16"	31/4"	3/4"	3 1/2"	—	16

## WHEEL OPTIONS

- Delrin Bearing Less Bushing: Specify "WB01B"
- Metal cage roller bearing: Specify "WB29"
- 1-Piece Delrin Bearing with Bushing (2" tread width): Specify "WB11"
- 1-Piece Delrin Bearing less Bushing (2" tread width): Specify "WB11B"
- Torrington style with Hytrel retainer (2" tread width): Specify "WB19"
- Roller bearing less Bushing: Specify "WB09B"
- Roller bearing metal thrust & retainer washers: Specify "WSR1"
- Roller bearing sintered iron step washers: Specify "WSR2"
- Roller bearing sealed metal retainer washer: Specify "WSR3"

WHEEL SELECTION

# Moldon Nylon Aluminum Core Wheels

**Capacity up to 1500 lbs each • 5 SERIES**



Brown nylon tread is molded in, around and through slots in an aluminum wheel core. This mechanical tread lock system helps prevent tread bond failures under harsh operating conditions found in meat packing and food processing industries. A nylon wheel is recommended for applications requiring a high resistance to water, oils, gasoline, grease and certain salt solutions. Nylon is also resistant to paints and lacquers, cosmetic preparations, detergents, aerosol



Wheel Core Cut-a-Way

preparations and animal and vegetable fats. (Note: Nylon tread wheels bonded to a thermoplastic wheel core are optionally available. Please consult factory.)

**Temperature range:** -45°F to +180°F (If metal retainer washer used, temperature range is -45° to +250° F).

**Hardness:** 70(±5) Durometer Shore D scale.

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel			Spanner Bushing		Thread Guard TG1: Metal TG2: Plastic	Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Hub Length	Bore	Length		
<b>5"</b>	2"	1000	Delrin	5.00005.931.3	3/4"	13/16"	23/16"	1/2"	27/16"	57852.11	2
			Roller	5.00005.939.3	3/4"	13/16"	23/16"	1/2"	27/16"	57852.11	2
<b>6"</b>	2"	1200	Delrin	5.00006.931.3	3/4"	13/16"	23/16"	1/2"	27/16"	52001.86	2 <sup>2</sup> /3
			Roller	5.00006.939.3	3/4"	13/16"	23/16"	1/2"	27/16"	52001.86	2 <sup>2</sup> /3
<b>8"</b>	2"	1500	Delrin	5.00008.931.3	3/4"	13/16"	23/16"	1/2"	27/16"	57852.04	3 <sup>2</sup> /3
			Roller	5.00008.939.3	3/4"	13/16"	23/16"	1/2"	27/16"	57852.04	3 <sup>2</sup> /3

## WHEEL OPTIONS

- Delrin Bearing Less Bushing: Specify **"WB01B"**
- 1-Piece Delrin Bearing with Bushing (2" tread width): Specify **"WB11"**
- 1-Piece Delrin Bearing less Bushing (2" tread width): Specify **"WB11B"**
- Metal cage roller bearing: Specify **"WB29"**
- Torrington style with Hytrel retainer (2" tread width): Specify **"WB19"**
- Roller Bearing less Bushing: Specify **"WB09B"**
- Roller bearing metal thrust & retainer washers: Specify **"WSR1"**
- Roller bearing sintered iron step washers: Specify **"WSR2"**
- Roller bearing sealed metal retainer washer: Specify **"WSR3"**

## Endura Solid Elastomer Wheels

### Capacity up to 1200 lbs each • 5 SERIES

When you need a wheel to roll easily under heavy loads, Colson offers the perfect solution. Endura wheels out-perform most conventional caster wheels on the market. The secret is Colson's solid "monoform" wheel construction. With this unique design, wheel tread and core are molded as a single unit. This eliminates wheel tread separation and bond failure.

**Maximum durability.** Colson's exclusive solid elastomer compound delivers greater durability than conventional metal, rubber, plastic, polyurethane and phenolic wheels.

**Outlasts competitors.** Colson's severe and comprehensive test procedures prove Endura wheels outlast competitive solid elastomer wheels by more than 50%! In fact, these new caster wheels handle maximum loads with minimum tread wear— even after extensive use.

**Rolls, swivels easier.** Colson test results show that Endura wheels start rolling, keep rolling and swivel easier than our best competitor.

**Perfect for tow-lines.** Even in continuous operation, these new wheels produce extremely low heat build-up making them perfect for tow-line applications (precision ball bearings required).

**Performance advantages.** Not only are Endura wheels strong and easy rolling, but they resist most chemicals, oils, greases, petroleum products and solvents. In addition, Endura non-marking wheels offer excellent resistance to chipping, cracking and flat-spotting. Superior impact strength and abrasion resistance further enhance durability.

**Chemical Resistance.** Most chemicals, greases, oils and solvents.

**Temperature range:** -45°F to +230°F.

**Hardness:** 63(±5) Shore D Scale.



Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel			Spanner Bushing		Thread Guard TG1: Metal TG2: Plastic	Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Hub Length	Bore	Length		
4"	2"	1000	Delrin	5.00004.831.EN	3/4"	13/16"	23/16"	1/2"	27/16"	TG1: 57852.11	13/8
			Roller	5.00004.839.EN	3/4"	13/16"	23/16"	1/2"	27/16"		13/8
			Prec. Ball*	5.00004.835.EN	—	—	23/16"	1/2"	27/16"		13/8
5"	2"	1000	Delrin	5.00005.831.EN	3/4"	13/16"	23/16"	1/2"	27/16"	TG1: 52007.94	13/4
			Roller	5.00005.839.EN	3/4"	13/16"	23/16"	1/2"	27/16"		13/4
			Prec. Ball*	5.00005.835.EN	—	—	23/16"	1/2"	27/16"		13/4
6"	2"	1100	Delrin	5.00006.831.EN	3/4"	13/16"	23/16"	1/2"	27/16"	TG1: 57551.05	2
			Roller	5.00006.839.EN	3/4"	13/16"	23/16"	1/2"	27/16"		2
			Prec. Ball*	5.00006.835.EN	—	—	23/16"	1/2"	27/16"		2
8"	2"	1200	Delrin	5.00008.831.EN	3/4"	13/16"	23/16"	1/2"	27/16"	TG1: 57551.05	31/4
			Roller	5.00008.839.EN	3/4"	13/16"	23/16"	1/2"	27/16"		31/4
			Prec. Ball*	5.00008.835.EN	—	—	23/16"	1/2"	27/16"		31/4

Spanner bushing included. Part number is 56525.02.

### WHEEL OPTIONS

- Delrin Bearing Less Bushing: Specify "WB01B"
- Metal cage roller bearing: Specify "WB29"
- 1-Piece Delrin Bearing with Bushing (2" tread width): Specify "WB11"
- Torrington style with Hytrel retainer (2" tread width): Specify "WB19"
- 1-Piece Delrin Bearing less Bushing (2" tread width): Specify "WB11B"
- Roller bearing metal thrust & retainer washers: Specify "WSR1"
- Roller bearing sintered iron step washers: Specify "WSR2"
- Roller bearing sealed metal retainer washer: Specify "WSR3"
- Thread Guards: Specify "TG1" (metal)

# WHEEL SELECTION

# WHEEL SELECTION



## Polyolefin Wheels Capacity up to 500 lbs each • 1-2 SERIES

Hard tread polyolefin wheel. Light weight and offers non-marking floor protection. Resists hard impacts. Very light in weight, yet impact strength is far superior to hard rubber wheels. Offers superior resistance to most oils, chemicals, grease, solvents and acids. For light and medium duty applications. Standard color is black.

**Temperature range:** -45°F to +180°F.

**Hardness:** 65(±5) Durometer Shore D scale.

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel			Spanner Bushing		Thread Guard TG1: Metal TG2: Plastic	Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Hub Length	Bore	Length		
15/8"	7/8"	75	Delrin	1.00001.52	5/16"	1/2"	11/32"	—	—	—	1/16
2"	7/8"	100	Delrin	1.00002.52	5/16"	1/2"	11/32"	—	—	—	1/8
21/2"	11/4"	200	Delrin	2.00002.53	1/2"	29/32"	17/16"	3/8"	11/2"	TG1: 57852	1/4
			Ball	2.00002.55	3/8"	29/32"	11/2"	—	—		1/4
3"	7/8"	125	Delrin	1.00003.53	7/16"	5/8"	11/32"	5/16"	17/64"	TG1: 57852.03	1/3
	11/4"	200	Plain	2.00003.52	—	1/2"	17/16"	3/8"	11/2"	—	3/8
31/2"	11/4"	250	Delrin	2.00003.53	1/2"	29/32"	17/16"	3/8"	11/2"	TG1: 57854.01	3/8
			Ball	2.00003.55	3/8"	29/32"	11/2"	—	—		1/2
4"	7/8"	135	Delrin	1.00004.53	7/16"	5/8"	11/32"	5/16"	17/64"	TG1: 58081.05	1/2
	11/4"	275	Delrin	2.00004.53	1/2"	29/32"	17/16"	3/8"	11/2"	TG1: 57854.01	3/4
5"	7/8"	145	Delrin	1.00005.53	7/16"	5/8"	11/32"	5/16"	17/64"	—	1/2
	11/4"	300	Delrin	2.00005.53	1/2"	29/32"	17/16"	3/8"	11/2"	TG1: 57866.03	1
			Ball	2.00005.55	3/8"	29/32"	11/2"	—	—	TG2: 57852.43	1

### WHEEL OPTIONS

- Delrin Bearing Less Bushing:  
Specify "WB01B"
- Thread Guards: Specify "TG1"  
(metal), "TG2" (plastic)

# Polyolefin Wheels

Capacity up to 900 lbs each • 3-5 SERIES

Designed for hard impacts and heavy loads. Injection molded from an exclusive Colson polyolefin compound. Unique ribbed design adds strength. Very light in weight, yet impact strength is far superior to hard rubber wheels. Offers superior resistance to most oils, chemicals, grease, gasoline, cooking fats and acids. Stain resistant, non-marking and zero water absorbing.

**Temperature range:** -45°F to +180°F.

**Hardness:** 65(±5) Durometer Shore D scale.

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel			Spanner Bushing		Thread Guard TG1: Metal TG2: Plastic	Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Hub Length	Bore	Length		
3"	1 1/2"	300	Delrin	3.00003.801	3/4"	13/16"	15/8"	3/8"	17/8"	TG1: 52250.62	1/2
			Plain	3.00003.802	—	3/4"	15/8"	3/8"	17/8"		1/2
			Roller	3.00003.809	3/4"	13/16"	15/8"	3/8"	17/8"		1/2
			Delrin	4.00003.811	3/4"	13/16"	15/8"	1/2"	27/16"	TG1: 57852.12	1/2
			Plain	4.00003.812	—	3/4"	15/8"	1/2"	27/16"		1/2
			Roller	4.00003.819	3/4"	13/16"	15/8"	1/2"	27/16"		1/2
4"	1 1/2"	375	Delrin	3.00004.801	3/4"	13/16"	15/8"	3/8"	17/8"	TG1: 57852.06	3/4
			Plain	3.00004.802	—	3/4"	15/8"	3/8"	17/8"		3/4
			Roller	3.00004.809	3/4"	13/16"	15/8"	3/8"	17/8"		3/4
			Delrin	4.00004.811	3/4"	13/16"	15/8"	1/2"	27/16"	TG1: 57852.07	3/4
			Plain	4.00004.812	—	3/4"	15/8"	1/2"	27/16"		3/4
			Roller	4.00004.819	3/4"	13/16"	15/8"	1/2"	27/16"		3/4
5"	1 1/2"	450	Delrin	5.00004.831	3/4"	13/16"	23/16"	1/2"	27/16"	TG1: 57852.07	3/4
			Plain	5.00004.832	—	3/4"	23/16"	1/2"	27/16"		3/4
			Roller	5.00004.839	3/4"	13/16"	23/16"	1/2"	27/16"		3/4
			Delrin	4.00005.801	3/4"	13/16"	15/8"	3/8"	17/8"	TG1: 57866	3/4
			Plain	4.00005.802	—	3/4"	15/8"	3/8"	17/8"		3/4
			Roller	4.00005.809	3/4"	13/16"	15/8"	3/8"	17/8"		3/4
6"	1 1/2"	500	Delrin	4.00005.811	3/4"	13/16"	15/8"	1/2"	27/16"	TG1: 57866.01	3/4
			Plain	4.00005.812	—	3/4"	15/8"	1/2"	27/16"		3/4
			Roller	4.00005.819	3/4"	13/16"	15/8"	1/2"	27/16"		3/4
			Delrin	5.00005.831	3/4"	13/16"	23/16"	1/2"	27/16"	TG1: 57866.01	1
			Plain	5.00005.832	—	3/4"	23/16"	1/2"	27/16"		1
			Roller	5.00005.839	3/4"	13/16"	23/16"	1/2"	27/16"		1
8"	2"	700	Delrin	3.00006.801	3/4"	13/16"	15/8"	3/8"	17/8"	TG1: 52250.56	1
			Plain	3.00006.802	—	3/4"	15/8"	3/8"	17/8"		1
			Roller	3.00006.809	3/4"	13/16"	15/8"	3/8"	17/8"		1
			Delrin	4.00006.811	3/4"	13/16"	15/8"	1/2"	27/16"	TG1: 57551.05	1
			Plain	4.00006.812	—	3/4"	15/8"	1/2"	27/16"		1
			Roller	4.00006.819	3/4"	13/16"	15/8"	1/2"	27/16"		1
8"	1 1/2"	600	Delrin	5.00006.831	3/4"	13/16"	23/16"	1/2"	27/16"	TG1: 57551.05	1 1/4
			Plain	5.00006.832	—	3/4"	23/16"	1/2"	27/16"		1 1/4
			Roller	5.00006.839	3/4"	13/16"	23/16"	1/2"	27/16"		1 1/4
			Delrin	4.00008.811	3/4"	13/16"	15/8"	1/2"	27/16"	TG1: 57852.20	1
			Plain	4.00008.812	—	3/4"	15/8"	1/2"	27/16"		1
			Roller	4.00008.819	3/4"	13/16"	15/8"	1/2"	27/16"		1
8"	2"	900	Delrin	5.00008.831	3/4"	13/16"	23/16"	1/2"	27/16"	TG1: 57852.20	1 1/2
			Plain	5.00008.832	—	3/4"	23/16"	1/2"	27/16"		1 1/2
			Roller	5.00008.839	3/4"	13/16"	23/16"	1/2"	27/16"		1 1/2

## WHEEL OPTIONS

- Delrin Bearing Less Bushing: Specify **"WB01B"**
- Metal cage roller bearing: Specify **"WB29"**
- 1-Piece Delrin Bearing with Bushing (2" tread width): Specify **"WB11"**
- 1-Piece Delrin Bearing less Bushing (2" tread width): Specify **"WB11B"**
- Torrington style with Hytrel retainer (2" tread width): Specify **"WB19"**
- Roller bearing less Bushing: Specify **"WB09B"**
- Roller bearing metal thrust & retainer washers: Specify **"WSR1"**
- Roller bearing sintered iron step washers: Specify **"WSR2"**
- Roller bearing sealed metal retainer washer: Specify **"WSR3"**



WHEEL SELECTION



Colson Maxim Wheels feature an exclusive, ultra-tough thermoplastic compound that resists hard impacts and drop-shocks. The wheel is impervious to most chemicals, solvents, salts, gases, alkalines and steam cleaning and does not absorb water. When compared to other hard tread wheels, Maxim wheels require less force to roll and swivel. It is ideal for many industrial

and institutional applications and is NSF listed for the food service industry. The wheel is non-marking.

**Temperature range:** -45°F to +180°F (normal). To +350°F if you specify a bronze or roller bearing with mid-temp grease.

**Hardness:** 85(±5) Durometer Shore D scale.

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearings*	Wheel Model Number	Wheel			Spanner Bushing		Thread Guard TG1: Metal TG2: Plastic	Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Hub Length	Bore	Length		
<b>3 1/4"</b>	2"	700	Delrin	5.00003.531	3/4"	13/16"	23/16"	1/2"	27/16"	—	5/8
			Roller	5.00003.539	3/4"	13/16"	23/16"	1/2"	27/16"	—	5/8
<b>4"</b>	11/2"	600	Delrin	3.00004.501	3/4"	13/16"	15/8"	3/8"	17/8"	—	7/8
	11/2"		Roller	3.00004.509	3/4"	13/16"	15/8"	3/8"	17/8"	—	7/8
	11/2"	600	Delrin	4.00004.511	3/4"	13/16"	15/8"	1/2"	27/16"	—	7/8
	11/2"		Roller	4.00004.519	3/4"	13/16"	15/8"	1/2"	27/16"	—	7/8
<b>4"</b>	2"	800	Delrin	5.00004.531	3/4"	13/16"	23/16"	1/2"	27/16"	—	1
	2"		Roller	5.00004.539	3/4"	13/16"	23/16"	1/2"	27/16"	—	1
<b>5"</b>	2"	1000	Delrin	5.00005.531	3/4"	13/16"	23/16"	1/2"	27/16"	TG1: 57852.45	1 1/4
	2"		Roller	5.00005.539	3/4"	13/16"	23/16"	1/2"	27/16"	TG1: 57852.45	1 1/4
<b>6"</b>	2"	1200	Delrin	5.00006.531	3/4"	13/16"	23/16"	1/2"	27/16"	TG1: 57852.46	1 1/2
	2"		Roller	5.00006.539	3/4"	13/16"	23/16"	1/2"	27/16"	TG1: 57852.46	1 1/2
<b>8"</b>	2"	1400	Delrin	5.00008.531	3/4"	13/16"	23/16"	1/2"	27/16"	—	2
	2"		Roller	5.00008.539	3/4"	13/16"	23/16"	1/2"	27/16"	—	2

Bronze bearings available, change last digit to "4".

### WHEEL OPTIONS

- Delrin Bearing Less Bushing: Specify **"WB01B"**
- 1-Piece Delrin Bearing with Bushing (2" tread width): Specify **"WB11"**
- 1-Piece Delrin Bearing less Bushing (2" tread width): Specify **"WB11B"**
- Torrington style with Hytrel retainer (2" tread width): Specify **"WB19"**
- Roller Bearing less Bushing: Specify **"WB09B"**
- Roller bearing metal thrust & retainer washers: Specify **"WSR1"**
- Roller bearing sealed metal retainer washer: Specify **"WSR3"**

## Thermo Wheels

Capacity up to 1000 lbs each • 2-5 SERIES

Thermo wheels feature a standard operating temperature range from -70°F (continuous service) to +525°F (intermittent service, 475°F continuous service). These are molded from an exclusive engineered resin compound that offers non-marking floor protection, near zero water absorption, high load capacities and long service life.

A special manufacturing process enables these wheels to retain a consistent bearing bore even when exposed to elevated temperatures.

Furthermore, Thermo wheels are 100% recyclable, and they are highly resistant to animal fats, vegetable oils and salt solutions.

The life expectancy of Thermo wheels is three times longer than high-temp phenolic wheels, and they offer an equal load capacity. Unlike high-temp phenolic wheels, Colson Thermo wheels have no outer skin that can break and absorb water or other fluids.

**Temperature range:** -70°F to +525°F intermittent service, (+480° continuous service).

**Hardness:** 85(±5) Durometer Shore D scale.



Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel			Spanner Bushing		Thread Guard TG1: Metal TG2: Plastic	Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Hub Length	Bore	Length		
3"	1 1/2"	600	Plain	4.00003.812 HT	—	3/4"	1 3/4"	1/2"	27/16"	—	1/2
			Less Bearing	4.00003.816 HT	—	13/16"	15/8"	—	—	—	1/2
			Roller	4.00003.819 HT	3/4"	13/16"	15/8"	1/2"	27/16"	—	1/2
3 1/2"	1 1/4"	700	Plain	2.00003.52 HT	—	1/2"	17/16"	3/8"	1 1/2"	—	3/8
4"	1 1/4"	700	Plain	2.00004.52 HT	—	1/2"	17/16"	3/8"	1 1/2"	—	3/4
	1 1/2"	700	Plain	4.00004.812 HT	—	3/4"	1 3/4"	1/2"	27/16"	—	3/4
			Less Bearing	4.00004.816 HT	—	13/16"	15/8"	—	—	—	3/4
			Roller	4.00004.819 HT	3/4"	13/16"	15/8"	1/2"	27/16"	—	3/4
5"	2"	800	Plain	5.00004.832 HT	—	3/4"	2 3/8"	1/2"	27/16"	—	3/4
			Less Bearing	5.00004.836 HT	—	13/16"	2 3/16"	—	—	—	3/4
			Roller	5.00004.839 HT	3/4"	13/16"	2 3/16"	1/2"	27/16"	—	3/4
	1 1/4"	800	Plain	2.00005.52 HT	—	1/2"	17/16"	3/8"	1 1/2"	—	1
	1 1/2"	800	Plain	4.00005.812 HT	—	3/4"	1 3/4"	1/2"	27/16"	—	3/4
			Less Bearing	4.00005.816 HT	—	13/16"	15/8"	—	—	—	3/4
			Roller	4.00005.819 HT	3/4"	13/16"	15/8"	1/2"	27/16"	—	3/4
	2"	1000	Plain	5.00005.832 HT	—	3/4"	2 3/8"	1/2"	27/16"	—	1
			Less Bearing	5.00005.836 HT	—	13/16"	2 3/16"	—	—	—	1
			Roller	5.00005.839 HT	3/4"	13/16"	2 3/16"	1/2"	27/16"	—	1
6"	2"	1100	Plain	5.00006.832 HT	—	3/4"	2 3/8"	1/2"	27/16"	—	1 2/3
			Less Bearing	5.00006.836 HT	—	13/16"	2 3/16"	—	—	—	1 2/3
			Roller	5.00006.839 HT	3/4"	13/16"	2 3/16"	1/2"	27/16"	—	1 2/3

Bronze bearings available, change last digit to "4".

## ThermoTECH® Wheels

Colson ThermoTech Wheels feature a rubber tread that can take the heat. They are quiet and non-marking for superior floor protection. The rubber tread is an advanced technology rubber compound bonded to an aluminum core.

**Temperature range:** -45°F to +525°F intermittent service, (+490° continuous service).

**Hardness:** 75(±5) Durometer Shore A scale.



Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel			Spanner Bushing		Thread Guard TG1: Metal TG2: Plastic	Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Hub Length	Bore	Length		
4"	1 1/4"	250	Teflon	2.00004.613H	1/2"	N/A	15/16"	1/2"	1 1/2"	—	3/4
5"	1 1/4"	250	Teflon	2.00005.613H	1/2"	N/A	15/16"	1/2"	1 1/2"	—	3/4
6"	1 1/4"	250	Teflon	2.00006.613H	1/2"	N/A	15/16"	3/8"	1 1/2"	—	3/4

# WHEEL SELECTION



## Phenolic Wheels Capacity up to 800 lbs each • 2-4 SERIES

Phenolic resin wheels filled with macerated fabric. Quieter than steel or aluminum, provides superior floor protection. Resistant to hard impacts and most chemicals and steam. Standard color is black.

**Temperature range:** -45°F to +180°F. If metal washers specified: -45°F to +250°F (Roller and Ball bearings only).

**Hardness:** 90 ( $\pm 5$ ) Shore D Scale.

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel			Spanner Bushing		Thread Guard TG1: Metal TG2: Plastic	Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Hub Length	Bore	Length		
2½"	17/16"	300	Roller	2.00002.319	5/8"	11/16"	11/2"	3/8"	117/32"	—	5/8
3"	115/32"	500	Roller	2.00003.309	5/8"	11/16"	11/2"	3/8"	117/32"	—	3/4
			Delrin	3.00003.301	3/4"	13/16"	15/8"	3/8"	17/8"	—	1
			Ball	3.00003.305	3/8"	—	17/8"	—	—	—	1
			Roller	3.00003.309	3/4"	13/16"	15/8"	3/8"	17/8"	—	1
			Delrin	4.00003.311	3/4"	13/16"	15/8"	1/2"	27/16"	—	7/8
			Ball	4.00003.315	1/2"	—	17/8"	—	—	—	7/8
4"	11/2"	600	Roller	4.00003.319	3/4"	13/16"	15/8"	1/2"	27/16"	—	7/8
			Delrin	3.00004.301	3/4"	13/16"	15/8"	3/8"	17/8"	TG1: 57852.10	1
			Ball	3.00004.305	3/8"	—	17/8"	—	—		1
			Roller	3.00004.309	3/4"	13/16"	15/8"	3/8"	17/8"		1
			Delrin	4.00004.311	3/4"	13/16"	15/8"	1/2"	27/16"	TG1: 57852.11	11/8
			Ball	4.00004.315	1/2"	—	17/8"	—	—		11/8
5"	11/2"	600	Roller	4.00004.319	3/4"	13/16"	15/8"	1/2"	27/16"		11/8
			Delrin	3.00005.301	3/4"	13/16"	15/8"	3/8"	17/8"	TG1: 57852.08	1
			Ball	3.00005.305	3/8"	—	17/8"	—	—		1
			Roller	3.00005.309	3/4"	13/16"	15/8"	3/8"	17/8"		1
			Delrin	4.00005.311	3/4"	13/16"	15/8"	1/2"	27/16"	TG1: 52001.86	11/2
			Ball	4.00005.315	1/2"	—	17/8"	—	—		11/2
6"	11/2"	800	Roller	4.00005.319	3/4"	13/16"	15/8"	1/2"	27/16"		11/2
			Delrin	3.00006.301	3/4"	13/16"	15/8"	3/8"	17/8"	TG1: 52250.56	13/4
			Ball	3.00006.305	3/8"	—	17/8"	—	—		13/4
			Roller	3.00006.309	3/4"	13/16"	15/8"	3/8"	17/8"		13/4
			Delrin	4.00006.311	3/4"	13/16"	15/8"	1/2"	27/16"	TG1: 57551.05	2
			Ball	4.00006.315	1/2"	—	17/8"	—	—		2
			Roller	4.00006.319	3/4"	13/16"	15/8"	1/2"	27/16"		2

### WHEEL OPTIONS

- Delrin Bearing Less Bushing: Specify “WB01B”
- Metal cage roller bearing: Specify “WB29”
- 1-Piece Delrin Bearing with Bushing (2" tread width): Specify “WB11”
- Roller Bearing less Bushing: Specify “WB09B”
- Roller bearing metal thrust & retainer washers: Specify “WSR1”
- Roller bearing sintered iron step washers: Specify “WSR2”
- Roller bearing sealed metal retainer washer: Specify “WSR3”

# Phenolic Wheels

Capacity up to 4000 lbs each • 5-8 SERIES

Phenolic resin wheels filled with macerated fabric. Quieter than steel or aluminum, provides superior floor protection. Resistant to hard impacts and most chemicals and steam. Standard color is black.

**Temperature range:** -45°F to +180°F. If metal washers specified: -45°F to +250°F (Roller and Ball bearings only).

**Hardness:** 90 (±5) Shore D Scale.



Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel			Spanner Bushing		Thread Guard TG1: Metal TG2: Plastic	Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Hub Length	Bore	Length		
<b>3 1/4"</b>	2"	700	Delrin	5.00003.331	3/4"	13/16"	23/16"	1/2"	27/16"	—	1 1/8
			Roller	5.00003.339	3/4"	13/16"	23/16"	1/2"	27/16"	—	1 1/8
<b>4"</b>	2"	800	Delrin	5.00004.331	3/4"	13/16"	23/16"	1/2"	27/16"	TG1: 59042.06	1 1/2
			Roller	5.00004.339	3/4"	13/16"	23/16"	1/2"	27/16"		1 1/2
<b>5"</b>	2"	1000	Delrin	5.00005.331	3/4"	13/16"	23/16"	1/2"	27/16"	TG1: 52007.94	2 1/8
			Roller	5.00005.339	3/4"	13/16"	23/16"	1/2"	27/16"		2 1/8
<b>6"</b>	2"	1200	Delrin	5.00006.331	3/4"	13/16"	23/16"	1/2"	27/16"	TG1: 52001.86	3
			Roller	5.00006.339	3/4"	13/16"	23/16"	1/2"	27/16"		3
	2 1/2"	1600	Roller	6.00006.369	3/4"	13/16"	23/4"	1/2"	3"	—	3 3/4
			Delrin	7.00006.361	1"	1 15/16"	31/4"	3/4"	3 1/2"	—	4 1/2
			Roller	7.00006.369	1"	1 15/16"	31/4"	3/4"	3 1/2"	—	4 1/2
	3"	2000	Roller	8.00006.369	1 1/4"	1 15/16"	31/4"	1"	3 1/2"	—	4 1/2
			Delrin	7.00006.371	1"	1 15/16"	31/4"	3/4"	3 1/2"	—	5
			Roller	7.00006.379	1"	1 15/16"	31/4"	3/4"	3 1/2"	—	5
<b>8"</b>	2"	1400	Delrin	5.00008.331	3/4"	13/16"	23/16"	1/2"	27/16"	TG1: 57852.05	4 3/4
			Roller	5.00008.339	3/4"	13/16"	23/16"	1/2"	27/16"		4 3/4
	2 1/2"	1600	Roller	6.00008.369	3/4"	13/16"	23/4"	1/2"	3"	—	4 3/4
			Delrin	7.00008.361	1"	1 15/16"	31/4"	3/4"	3 1/2"	—	5 1/2
			Roller	7.00008.369	1"	1 15/16"	31/4"	3/4"	3 1/2"	—	5 1/2
	3"	2000	Roller	8.00008.369	1 1/4"	1 15/16"	31/4"	1"	3 1/2"	—	5 1/2
			Delrin	7.00008.371	1"	1 15/16"	31/4"	3/4"	3 1/2"	—	6
			Roller	7.00008.379	1"	1 15/16"	31/4"	3/4"	3 1/2"	—	6
<b>10"</b>	2 1/2"	1600	Roller	6.00010.369	3/4"	13/16"	23/4"	1/2"	3"	—	7 3/4
			Delrin	7.00010.361	1"	1 15/16"	31/4"	3/4"	3 1/2"	—	8 1/4
	2 1/2"	2500	Roller	7.00010.369	1"	1 15/16"	31/4"	3/4"	3 1/2"	—	8 1/4
			Roller	8.00010.369	1 1/4"	1 15/16"	31/4"	1"	3 1/2"	—	8 1/4
			Delrin	7.00010.371	1"	1 15/16"	31/4"	3/4"	3 1/2"	—	9 1/2
	3"	2900	Roller	7.00010.379	1"	1 15/16"	31/4"	3/4"	3 1/2"	—	9 1/2
			Roller	8.00010.379	1 1/4"	1 15/16"	31/4"	1"	3 1/2"	—	9 1/2
<b>12"</b>	3"	3500	Delrin	7.00012.371	1"	1 15/16"	31/4"	3/4"	3 1/2"	—	12 1/2
			Roller	7.00012.379	1"	1 15/16"	31/4"	3/4"	3 1/2"	—	12 1/2
	3 1/2"	4000	Roller	8.00012.379	1 1/4"	1 15/16"	31/4"	1"	3 1/2"	—	12 1/2
			Roller	8.00012.389	1 1/4"	27/16"	41/4"	1"	49/16"	—	18 1/2

## WHEEL OPTIONS

- Delrin Bearing Less Bushing: Specify **"WB01B"**
- 1-Piece Delrin Bearing with Bushing (2" tread width): Specify **"WB11"**
- 1-Piece Delrin Bearing less Bushing (2" tread width): Specify **"WB11B"**
- Torrington style with Hytrel retainer (2" tread width): Specify **"WB19"**
- Roller Bearing less Bushing: Specify **"WB09B"**
- Roller bearing metal thrust & retainer washers: Specify **"WSR1"**
- Roller bearing sealed metal retainer washer: Specify **"WSR3"**

WHEEL SELECTION

# WHEEL SELECTION



## Cast Iron Wheels Capacity up to 600 lbs each • 2-4 SERIES

Should be specified when excessive load weights are involved and floor protection is not a factor. High strength to withstand sharp impacts. They should not be used if noise is of major concern or if loads are fragile.

**Temperature range:** -45°F to +180°F. If metal washers specified: -45°F to + 500°F (Roller, Ball and Sleeve bearings only).

**Finish:** Green alkyd enamel.

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel			Spanner Bushing		Thread Guard TG1: Metal TG2: Plastic	Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Hub Length	Bore	Length		
<b>27/16"</b>	11/4"	200	Sleeve	2.00002.12	5/8"	—	115/32"	3/8"	11/2"	TG1: 57854.01	3/4
<b>3"</b>	11/4"	200	Sleeve	2.00003.14	5/8"	—	115/32"	3/8"	11/2"	TG1: 52250.62	11/4
	11/2"	425	Delrin	3.00003.101	3/4"	13/16	15/8"	3/8"	17/8"		23/8
			Roller	3.00003.109	3/4"	13/16	15/8"	3/8"	17/8"		23/8
			Delrin	4.00003.111	3/4"	13/16	15/8"	1/2"	27/16"		23/8
			Roller	4.00003.119	3/4"	13/16	15/8"	1/2"	27/16"		23/8
<b>31/2"</b>	11/4"	300	Sleeve	2.00003.12	5/8"	—	115/32"	3/8"	11/2"	—	11/2
<b>4"</b>	11/4"	300	Sleeve	2.00004.12	5/8"	—	115/32"	3/8"	11/2"	TG1: 52007.94	2
	11/2"	500	Delrin	3.00004.101	3/4"	13/16	15/8"	3/8"	17/8"		21/2
			Roller	3.00004.109	3/4"	13/16	15/8"	3/8"	17/8"		21/2
			Delrin	4.00004.111	3/4"	13/16	15/8"	1/2"	27/16"		23/8
			Roller	4.00004.119	3/4"	13/16	15/8"	1/2"	27/16"		23/8
<b>5"</b>	11/4"	300	Sleeve	2.00005.12	5/8"	—	115/32"	3/8"	11/2"	TG1: 57551.02	21/4
	11/2"	600	Delrin	3.00005.101	3/4"	13/16	15/8"	3/8"	17/8"	TG1: 52250.56	31/4
			Roller	3.00005.109	3/4"	13/16	15/8"	3/8"	17/8"		31/4
			Delrin	4.00005.111	3/4"	13/16	15/8"	1/2"	27/16"		31/4
			Roller	4.00005.119	3/4"	13/16	15/8"	1/2"	27/16"		31/4
<b>6"</b>	11/2"	600	Delrin	3.00006.101	3/4"	13/16	15/8"	3/8"	17/8"	TG1: 57852.16	4
			Roller	3.00006.109	3/4"	13/16	15/8"	3/8"	17/8"		4
			Delrin	4.00006.111	3/4"	13/16	15/8"	1/2"	27/16"	TG1: 57852.04	4
			Roller	4.00006.119	3/4"	13/16	15/8"	1/2"	27/16"		4

Note: Some cast iron models have solid cores depending on wheel diameter. Consult factory.

### WHEEL OPTIONS

- Delrin Bearing Less Bushing:  
Specify **"WB01B"**
- Roller Bearing less Bushing:  
Specify **"WB09B"**
- Roller bearing metal thrust & retainer washers: Specify **"WSR1"**
- Roller bearing sealed metal retainer washer: Specify **"WSR3"**

## Cast Iron Wheels

Capacity up to 4000 lbs each • 5-8 SERIES

Should be specified when excessive load weights are involved and floor protection is not a factor. High strength to withstand sharp impacts. They should not be used if noise is of major concern or if loads are fragile.

**Temperature range:** -45°F to +180°F. If metal washers specified: -45°F to + 500°F (Roller, Ball & Sleeve bearings only).

**Finish:** Green alkyd enamel.

**Zerk Fitting:** Zerk grease fitting in hub is standard on 7 and 8 Series wheels.



Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel			Spanner Bushing		Thread Guard TG1: Metal TG2: Plastic	Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Hub Length	Bore	Length		
4"	2"	1000	Delrin	5.00004.131	3/4"	13/16"	23/16"	1/2"	27/16"	TG1: 52007.94	35/8
			Roller	5.00004.139	3/4"	13/16"	23/16"	1/2"	27/16"		35/8
	4"	4000	Roller	7.00004.199	11/4"	115/16"	41/4"	1"	49/16"	—	91/2
5"	2"	1000	Delrin	5.00005.131	3/4"	13/16"	23/16"	1/2"	27/16"	TG1: 57551.05	51/8
			Roller	5.00005.139	3/4"	13/16"	23/16"	1/2"	27/16"		51/8
	21/2"	2000	Delrin	7.00005.161	1"	115/16"	31/4"	3/4"	31/2"	—	81/2
			Roller	7.00005.169	1"	115/16"	31/4"	3/4"	31/2"	—	81/2
			Roller	8.00005.169	11/4"	115/16"	31/4"	1"	31/2"	—	81/2
6"	2"	1500	Delrin	5.00006.131	3/4"	13/16"	23/16"	1/2"	27/16"	—	53/4
			Roller	5.00006.139	3/4"	13/16"	23/16"	1/2"	27/16"	—	53/4
	21/2"	1600	Roller	6.00006.169	3/4"	13/16"	23/4"	1/2"	3"	—	9
			Delrin	7.00006.161	1"	115/16"	31/4"	3/4"	31/2"	—	103/4
			Roller	7.00006.169	1"	115/16"	31/4"	3/4"	31/2"	—	103/4
	21/2"	2500	Roller	8.00006.169	11/4"	115/16"	31/4"	1"	31/2"	—	103/4
			Delrin	7.00008.171	1"	115/16"	31/4"	3/4"	31/2"	—	171/4
			Roller	7.00008.179	1"	115/16"	31/4"	3/4"	31/2"	—	171/4
	3"	2500	Roller	8.00008.179	11/4"	27/16"	31/4"	1"	39/16"	—	171/2
8"	2"	1500	Delrin	5.00008.131	3/4"	13/16"	23/16"	1/2"	27/16"	—	81/2
			Roller	5.00008.139	3/4"	13/16"	23/16"	1/2"	27/16"	—	81/2
	21/2"	1600	Roller	6.00008.169	3/4"	13/16"	23/4"	1/2"	3"	—	13
			Delrin	7.00008.171	1"	115/16"	31/4"	3/4"	31/2"	—	171/4
			Roller	7.00008.179	1"	115/16"	31/4"	3/4"	31/2"	—	171/4
	3"	2500	Roller	8.00008.179	11/4"	27/16"	31/4"	1"	39/16"	—	171/2
			Delrin	7.00010.169	3/4"	13/16"	23/4"	3/8"	3"	—	18
			Roller	7.00010.161	1"	115/16"	31/4"	3/4"	31/2"	—	18
10"	21/2"	1600	Roller	7.00010.169	1"	115/16"	31/4"	3/4"	31/2"	—	18
			Delrin	7.00010.161	1"	115/16"	31/4"	3/4"	31/2"	—	18
			Roller	7.00010.169	1"	115/16"	31/4"	3/4"	31/2"	—	18
	3"	2500	Delrin	7.00010.171	1"	115/16"	31/4"	3/4"	31/2"	—	201/2
			Roller	7.00010.179	1"	115/16"	31/4"	3/4"	31/2"	—	201/2
12"	3"	2500	Roller	8.00010.179	11/4"	115/16"	31/4"	1"	31/2"	—	201/2
			Delrin	7.00012.171	1"	115/16"	31/4"	3/4"	31/2"	—	231/2
			Roller	7.00012.179	1"	115/16"	31/4"	3/4"	31/2"	—	231/2
		3000	Roller	8.00012.179	11/4"	115/16"	31/4"	1"	31/2"	—	231/2

### WHEEL OPTIONS

- Delrin Bearing Less Bushing: Specify **"WB01B"**
- 1-Piece Delrin Bearing with Bushing (2" tread width): Specify **"WB11"**
- 1-Piece Delrin Bearing less Bushing (2" tread width): Specify **"WB11B"**
- Torrington style with Hytrel retainer (2" tread width): Specify **"WB19"**
- Roller Bearing less Bushing: Specify **"WB09B"**
- Roller bearing metal thrust & retainer washers: Specify **"WSR1"**
- Roller bearing sealed metal retainer washer: Specify **"WSR3"**

WHEEL SELECTION

# WHEEL SELECTION



## Forged Steel Wheels Capacity up to 4500 lbs each • 5-8 SERIES

For exceptionally heavy duty service where floor protection is not a factor. Forged steel wheels have almost unbreakable construction, great wear resistance and take shock impacts very well in power drawn service. They should not be used if noise is of major concern or if loads are fragile.

**Temperature range:** -45°F to +180°F. If metal washers specified: -45°F to + 500°F (Roller bearings only).

**Finish:** Green alkyd enamel.

**Zerk Fitting:** Zerk grease fitting in hub is standard on 7 and 8 Series wheels.

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel		Spanner Bushing		Thread Guard TG1: Metal TG2: Plastic	Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Hub Length	Bore		
<b>4"</b>	1 1/2"	1400	Delrin	5.00004.211	3/4"	13/16	23/16"	1/2"	27/16"	—
			Roller	5.00004.219	3/4"	13/16	23/16"	1/2"	27/16"	—
<b>5"</b>	2"	1500	Delrin	5.00005.231	3/4"	13/16	23/16"	1/2"	27/16"	TG1: 57551.05
			Roller	5.00005.239	3/4"	13/16	23/16"	1/2"	27/16"	
<b>6"</b>	2"	1700	Delrin	5.00006.231	3/4"	13/16	23/16"	1/2"	27/16"	—
			Roller	5.00006.239	3/4"	13/16	23/16"	1/2"	27/16"	—
	2 1/2"	4000	Delrin	7.00006.261	1"	1 15/16	3 1/4"	3/4"	3 1/2"	10 1/2
			Roller	7.00006.269	1"	1 15/16	3 1/4"	3/4"	3 1/2"	10 1/2
<b>8"</b>	3"	4500	Delrin	7.00008.271	1"	1 15/16	3 1/4"	3/4"	3 1/2"	—
			Roller	7.00008.279	1"	1 15/16	3 1/4"	3/4"	3 1/2"	—
			Roller	8.00008.279	1 1/4"	27/16	3 1/4"	1"	3 9/16"	—
<b>10"</b>	3"	4500	Delrin	7.00010.271	1"	1 15/16	3 1/4"	3/4"	3 1/2"	—
			Roller	7.00010.279	1"	1 15/16	3 1/4"	3/4"	3 1/2"	—
			Roller	8.00010.279	1 1/4"	27/16	3 1/4"	1"	3 9/16"	—

### WHEEL OPTIONS

- Delrin Bearing Less Bushing: Specify **"WB01B"**
- 1-Piece Delrin Bearing with Bushing (2" tread width): Specify **"WB11"**
- 1-Piece Delrin Bearing less Bushing (2" tread width): Specify **"WB11B"**
- Torrington style with Hytrel retainer (2" tread width): Specify **"WB19"**
- Roller Bearing less Bushing: Specify **"WB09B"**
- Roller bearing metal thrust & retainer washers: Specify **"WSR1"**
- Roller bearing sealed metal retainer washer: Specify **"WSR3"**

## V-Groove Wheels

**Capacity up to 8000 lbs each • 5-7 SERIES**

For track or floor operation on inverted angle iron track in production lines. Also used with hand or conveyor trucks. Wheels are cast with reinforced section at maximum stress points. V-Groove surface and face are machine finished.

These wheels handle loads from 800 to 8,000 lbs. per wheel. Designed for floor operation, or for track mounted flush or on top of floors. Gives greater flexibility and better use of available floor space. Curves and switches may be used in track operation.

Wheels are cast with reinforced section at maximum stress points. Type of track layout and casters are dependent upon floor conditions, area, distance and load. Consult your local Colson representative for advice on the proper caster for the most economic and efficient handling of your particular application.

**Temperature range:** -45°F to +180°F. If metal washers specified: -45°F to +500°F (Roller bearing only).

**Finish:** Green alkyd enamel.



Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel		Spanner Bushing		Thread Guard TG1: Metal TG2: Plastic	Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Hub Length	Bore		
4"	2"	800	Delrin	5.00004.731	3/4"	13/16"	23/16"	1/2"	27/16"	TG1: 57852.07
			Roller	5.00004.739	3/4"	13/16"	23/16"	1/2"	27/16"	
6"	2"	1200	Delrin	5.00006.731	3/4"	13/16"	23/16"	1/2"	27/16"	–
			Roller	5.00006.739	3/4"	13/16"	23/16"	1/2"	27/16"	
	2 1/2"	2500	Delrin	7.00006.761	1"	1 15/16"	3 1/4"	3/4"	3 1/2"	9 1/4
	3"		Roller	7.00006.769	1"	1 15/16"	3 1/4"	3/4"	3 1/2"	
8"	3"	2500	Roller	7.00008.789*	1"	27/16"	3 1/4"	3/4"	3 1/2"	20
			Delrin	7.00008.771	1"	1 15/16"	3 1/4"	3/4"	3 1/2"	
			Roller	7.00008.779	1"	1 15/16"	3 1/4"	3/4"	3 1/2"	13 1/2

\*The 6" x 3" V-Groove wheel is forged steel. All other models are cast iron.

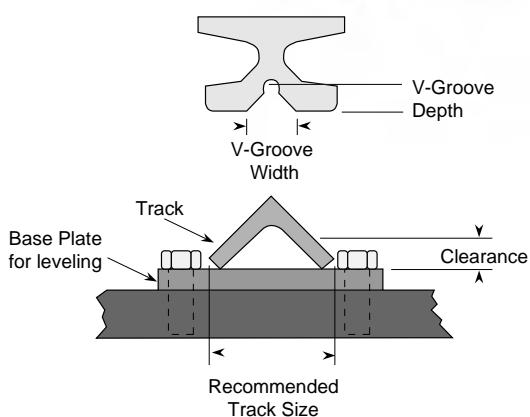
### WHEEL OPTIONS

- Delrin Bearing Less Bushing: Specify "WB01B"
- 1-Piece Delrin Bearing with Bushing (2" tread width): Specify "WB11"
- 1-Piece Delrin Bearing less Bushing (2" tread width): Specify "WB11B"
- Torrington style with Hytrel retainer (2" tread width): Specify "WB19"
- Roller Bearing less Bushing: Specify "WB09B"
- Roller bearing metal thrust & retainer washers: Specify "WSR1"
- Roller bearing sealed metal retainer washer: Specify "WSR3"



Wheel Dia.	Tread Width	V-Groove Width	V-Groove Depth	Recommended Track Size	Clearance
4"	2"	3/4"	3/8"	1 1/2" x 1 1/2"	13/16"
	2"	3/4"	3/8"	1 1/2" x 1 1/2"	13/16"
6"	2 1/2"	3/4"	3/8"	1 1/2" x 1 1/2"	13/16"
	3"	1 3/8"	11/16"	2" x 2"	13/16"
8"	3"	3/4"	3/8"	2" x 2"	11/16"

Recommended track size and clearance dimensions are in the chart above. The base plate may be mounted directly to floor or to a cement grouting for leveling track if necessary because of uneven floor conditions.



**WHEEL SELECTION**

# **2** *encore™* **SERIES**

Capacity up to 260 lbs each

## **Top Plate Swivel & Rigid**



### **Standard Features**

- Zinc plated finish is attractive and durable
- Full double ball hardened raceways for better performance and greater durability
- 3/8" hollow axle with lock nut
- Grease holes on wheel bearing for greater convenience

### **Performance Options**

#### **Caster Brake**

##### **Total Lock Brake** (See page 10)

Locks wheel and swivel simultaneously. Fits 3 1/2", 4" and 5" swivel models. Field installable (Specify **BRK5**).

##### **Side Lock Brake** (See page 10)

Available on all swivel models. Field installable (Specify **BRK1**).

### **Wheel Selection**



ECOFORMA  
FLAT GREY TREAD



ECOPOLY



ECOFORMA  
ROUND GREY TREAD



SOFT RUBBER



HARD RUBBER

### **Introducing Encore!**

The latest in a long line of cost saving efforts with you, our customer, in mind.

**2 SERIES ENCORE • Top Plate Swivel & Rigid • Capacity up to 200 lbs**

**2 SERIES ENCORE**

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Wheel Descriptions	Wheel Bearing	Swivel Top Plate Caster Models	Rigid Top Plate Caster Models	Load Height	Swivel Radius	Weight (Pounds)		
3"	1 <sup>1</sup> / <sub>4</sub> "	115	Ecoforma Rubber (Flat tread) Ecoforma Rubber (Flat tread)	Delrin Ball	E2.03856.471 E2.03856.485	E2.03808.471 E2.03808.485	4 1/8	2 21/32	2		
		175	Soft Rubber	Plain	E2.03856.42	E2.03808.42	4 1/8	2 21/32	2		
		200	Ecopoly	Delrin	E2.03856.951	E2.03808.951	4 1/8	2 21/32	2		
			Ecopoly	Ball	E2.03856.955	E2.03808.955	4 1/8	2 21/32	2		
		260	Hard Rubber	Plain	E2.03856.52	E2.03808.52	4 1/8	2 21/32	2		
		200	Ecoforma Rubber (Round tread) Ecoforma Rubber (Round tread)	Delrin Ball	E2.03756.581 E2.03756.585	E2.03708.581 E2.03708.585	4 11/16	2 29/32	2		
3 <sup>1</sup> / <sub>2</sub> "			Ecoforma Rubber (Flat tread)	Delrin	E2.03756.471	E2.03708.471	4 11/16	2 29/32	2		
			Ecoforma Rubber (Flat tread)	Ball	E2.03756.485	E2.03708.485	4 11/16	2 29/32	2		
			Ecopoly	Delrin	E2.03756.951	E2.03708.951	4 11/16	2 29/32	2		
			Ecopoly	Ball	E2.03756.955	E2.03708.955	4 11/16	2 29/32	2		
			Soft Rubber	Plain	E2.03756.42	E2.03708.42	4 11/16	2 29/32	2		
			Hard Rubber	Plain	E2.03756.52	E2.03708.52	4 11/16	2 29/32	2		
			200	Soft Rubber	E2.04756.42	E2.04708.42	3 7/8	2 13/32	2 1/4		
4"	1 <sup>1</sup> / <sub>4</sub> "	220	Ecopoly	Delrin	E2.04756.951	E2.04708.951	3 7/8	2 13/32	2 1/4		
		240	Ecopoly	Ball	E2.04756.955	E2.04708.955	3 7/8	2 13/32	2 1/8		
		240	Ecoforma Rubber (Flat tread)	Delrin	E2.04756.471	E2.04708.471	3 7/8	2 13/32	2 1/8		
			Ecoforma Rubber (Flat tread)	Ball	E2.04756.485	E2.04708.485	3 7/8	2 13/32	2		
		260	Hard Rubber	Plain	E2.04756.52	E2.04708.52	3 7/8	2 13/32	2		
5"	1 <sup>1</sup> / <sub>4</sub> "	200	Soft Rubber	Plain	E2.05756.42	E2.05708.42	3 7/8	2 13/32	2 3/4		
			Ecoforma Rubber (Round tread)	Delrin	E2.05756.581	E2.05708.581	3 7/8	2 13/32	2 3/4		
			Ecoforma Rubber (Round tread)	Ball	E2.05756.585	E2.05708.585	3 7/8	2 13/32	3		
		240	Ecopoly	Delrin	E2.05756.951	E2.05708.951	3 7/8	2 13/32	3		
			Ecopoly	Ball	E2.05756.955	E2.05708.955	3 7/8	2 13/32	2 1/2		
		260	Ecoforma Rubber (Flat tread)	Delrin	E2.05756.471	E2.05708.471	3 7/8	2 13/32	2 1/2		
			Ecoforma Rubber (Flat tread)	Ball	E2.05756.485	E2.05708.485	3 7/8	2 13/32	2		
		Hard Rubber	Plain	E2.05756.52	E2.05708.52	3 7/8	2 13/32	2			

# **4** *encore™* **SERIES**

Capacity up to 1000 lbs each

## **Top Plate Swivel & Rigid**



### **Standard Features**

- Attractive zinc plated finish
- 1/2" hollow axle with grease zerk and lock nut
- Plastic seal/retainer washer (roller bearing models)
- 1/4" steel top plate for durability
- Permanent rivet king pin with 5/8" diameter rivet
- Grease fittings: wheel bearing and swivel raceway

## **Performance Options**

### **Caster Brake**

#### **Side Lock** (See page 11)

Available on swivel roller bearing and one piece Delrin models except 3 1/4" diameter (Specify **BRK3**).

## **Wheel Selection**



ECOFORMA  
FLAT GREY TREAD



ECOFORMA  
FLAT BLACK TREAD



ECOFORMA  
ROUND GREY TREAD



MOLDON RUBBER  
CAST IRON



GLASS FILLED  
NYLON



ECOPOLY



POLYURETHANE  
CAST IRON



CAST IRON

**4 SERIES ENCORE • Top Plate Swivel & Rigid • Capacity up to 1000 lbs**

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Wheel Descriptions	Wheel Bearing	Swivel Top Plate Caster Models	Rigid Top Plate Caster Models	Load Height	Swivel Radius	Weight (Pounds)	
4"	2"	280	Ecoforma Rubber (Flat/Black)	Delrin, Ball	E4.04169.479.2	E4.04168.479.2	5 5/8	3 9/16	5 3/4	
			Ecoforma Rubber (Flat/Grey)	Delrin, Ball	E4.04169.479	E4.04168.479	5 5/8	3 9/16	5 3/4	
		320	Moldon Rubber (Cast Iron Core)	Delrin	E4.04169.649.7	E4.04168.649.7	5 5/8	3 9/16	7 1/4	
		480	Ecopoly	Delrin	E4.04169.929.7	E4.04168.929.7	5 5/8	3 9/16	4 3/4	
		560	Moldon Polyurethane (Cast Iron Core)	Delrin	E4.04169.949.7	E4.04168.949.7	5 5/8	3 9/16	7 1/4	
		640	Glass Filled Nylon	Delrin	E4.04169.539	E4.04168.539	5 5/8	3 9/16	4 1/8	
		800	Cast Iron	Delrin	E4.04169.139	E4.04168.139	5 5/8	3 9/16	7 7/8	
5"	2"	300	Ecoforma Rubber (Flat/Black)	Delrin, Ball	E4.05169.479.2	E4.05168.479.2	6 1/2	3 7/8	6 1/8	
			Ecoforma Rubber (Flat/Grey)	Delrin, Ball	E4.05169.479	E4.05168.479	6 1/2	3 7/8	6 1/8	
		320	Moldon Rubber (Cast Iron Core)	Delrin	E4.05169.649.7	E4.05168.649.7	6 1/2	3 7/8	8 1/8	
		600	Ecopoly	Delrin	E4.05169.929.7	E4.05168.929.7	6 1/2	3 7/8	4 3/4	
			Moldon Polyurethane (Cast Iron Core)	Delrin	E4.05169.949.7	E4.05168.949.7	6 1/2	3 7/8	8 1/8	
		800	Glass Filled Nylon	Delrin	E4.05169.539	E4.05168.539	6 1/2	3 7/8	4 1/2	
			Cast Iron	Delrin	E4.05169.139	E4.05168.139	6 1/2	3 7/8	8 7/8	
6"	2"	480	Ecoforma Rubber (Flat/Black)	Delrin, Ball	E4.06169.479.2	E4.06168.479.2	7 1/2	4 5/8	6 1/8	
			Ecoforma Rubber (Flat/Grey)	Delrin, Ball	E4.06169.479	E4.06168.479	7 1/2	4 5/8	6 1/8	
		360	Ecoforma Rubber (Round Grey)	Delrin, Ball	E4.06169.579	E4.06168.579	7 1/2	4 5/8	6 1/8	
		720	Moldon Rubber (Cast Iron Core)	Delrin	E4.06169.649.7	E4.06168.649.7	7 1/2	4 5/8	10 1/2	
		960	Ecopoly	Delrin	E4.06169.929.7	E4.06168.929.7	7 1/2	4 5/8	5	
			Moldon Polyurethane (Cast Iron Core)	Delrin	E4.06169.949.7	E4.06168.949.7	7 1/2	4 5/8	10 1/2	
		1000	Glass Filled Nylon	Delrin	E4.06169.539	E4.06168.539	7 1/2	4 5/8	4 3/4	
8"	2"	480	Cast Iron	Delrin	E4.06169.139	E4.06168.139	7 1/2	4 5/8	9 3/4	
		540	Ecoforma Rubber (Flat/Black)	Delrin, Ball	E4.08169.479.2	E4.08168.479.2	9 1/2	6 1/8	6 1/4	
			Ecoforma Rubber (Flat/Grey)	Delrin, Ball	E4.08169.479	E4.08168.479	9 1/2	6 1/8	6 1/4	
		480	Ecoforma Rubber (Round Grey)	Delrin, Ball	E4.08169.579	E4.08168.579	9 1/2	6 1/8	6 1/4	
		400	Moldon Rubber (Cast Iron Core)	Delrin	E4.08169.649.7	E4.08168.649.7	9 1/2	6 1/8	13 1/4	
		800	Ecopoly	Delrin	E4.08169.929.7	E4.08168.929.7	9 1/2	6 1/8	5 3/4	
		1000		Moldon Polyurethane (Cast Iron Core)	Delrin	E4.08169.949.7	E4.08168.949.7	9 1/2	6 1/8	13 1/4
			Glass Filled Nylon	Delrin	E4.08169.539	E4.08168.539	9 1/2	6 1/8	5 1/2	
			Cast Iron	Delrin	E4.08169.139	E4.08168.139	9 1/2	6 1/8	12 1/2	

**Delrin Bearing Options:** For standard two-piece bearing change 10th digit to "1" (Example: E4.06109.921.7).

**Ball Bearing Options:** To order change 10th digit in model number to "5" (Example: E4.06109.475).

**4 SERIES**

## Ecoforma Wheels

**Capacity up to 540 lbs each • 2 & 4 SERIES • Flat Grey Tread**



Ecoforma wheels offer the advantages of both hard and soft tread materials in a single wheel. Like a hard tread wheel, Ecoforma rolls easily and is very durable. Like a soft tread wheel, it rolls quietly, protects floors and resists impacts with a cushion ride. It also features maximum weatherability, low temperature flexibility, resistance to chemicals, water and steam, and rejects floor debris

such as metal shavings. Non-marking thermoplastic elastomer tread is permanently bonded to durable polyolefin wheel core.

**Temperature range:** -45°F to +180°F intermittent service (120° continuous service).

**Hardness:** 65(±5) Durometer Shore A scale.

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel			Spanner Bushing		Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Hub Length	Bore	Length	
3"	1 1/4"	180	Delrin	E2.00033.471	1/2"	29/32"	17/16"	3/8"	1 1/2"	1/4
3 1/2"	1 1/4"	200	Delrin	E2.00003.471	1/2"	29/32"	17/16"	3/8"	1 1/2"	1/4
4"	1 1/4"	240	Delrin	E2.00004.471	1/2"	29/32"	17/16"	3/8"	1 1/2"	1/4
	2"	280	Delrin	E5.00004.471	3/4"	13/16"	2 3/16"	1/2"	27/16"	3/8
5"	1 1/4"	260	Delrin	E2.00005.471	1/2"	29/32"	17/16"	3/8"	1 1/2"	1/4
	2"	300	Delrin	E5.00005.471	3/4"	13/16"	2 3/16"	1/2"	27/16"	1/4
6"	1 1/4"	280	Delrin	E2.00006.471	1/2"	29/32"	11/32"	3/8"	17/64"	1/4
	2"	480	Delrin	E5.00006.471	3/4"	13/16"	2 3/16"	1/2"	1 1/2"	1/4
8"	2"	540	Delrin	E5.00008.471	3/4"	13/16"	2 3/16"	1/2"	27/16"	1/4

**Annular Ball Bearing Option (2 Series):** Change the last two digits to "85." Example: E2.00033.485.

**Cartridge Bearing Option (4 Series):** Change the last two digits to "75." Example: E5.00004.475.

**Roller Bearing Option (4 Series):** Change the last two digits to "79." Example: E5.00004.479.

**Less Bearing Option (4 Series):** Change the last two digits to "76." Example: E5.00004.476.

**Capacity up to 540 lbs each • 4 SERIES • Flat Black Tread**



Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel			Spanner Bushing		Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Hub Length	Bore	Length	
4"	2"	280	Delrin	E5.00004.471.2	3/4"	13/16"	2 3/16"	1/2"	27/16"	1 1/4"
5"	2"	300	Delrin	E5.00005.471.2	3/4"	13/16"	2 3/16"	1/2"	27/16"	1 1/2"
6"	2"	480	Delrin	E5.00006.471.2	3/4"	13/16"	2 3/16"	1/2"	27/16"	1 3/4"
8"	2"	540	Delrin	E5.00008.471.2	3/4"	13/16"	2 3/16"	1/2"	27/16"	2 1/2"

**Cartridge Bearing Option (4 Series):** Change the 9th and 10th digits to "75." Example: E5.00004.475.

**Roller Bearing Option (4 Series):** Change the 9th and 10th digits to "79." Example: E5.00004.479.

**Less Bearing Option (4 Series):** Change the 9th and 10th digits to "76." Example: E5.00004.476.



**Capacity up to 480 lbs each • 2 & 4 SERIES • Round Grey Tread**

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel			Spanner Bushing		Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Hub Length	Bore	Length	
3 1/2"	1 1/4"	170	Delrin	E2.00003.571	1/2"	29/32"	1 7/16"	3/8"	1 1/2"	1/4"
5"	2"	200	Delrin	E2.00005.571	1/2"	29/32"	1 7/16"	3/8"	1 1/2"	7/8"
6"	2"	360	Delrin	E5.00006.571	3/4"	13/16"	2 3/16"	1/2"	27/16"	1 5/8"
8"	2"	480	Delrin	E5.00008.571	3/4"	13/16"	2 3/16"	1/2"	27/16"	2 1/4"

**Annular Ball Bearing Option (2 Series):** Change the last two digits to "85." Example: E2.00003.585.

**Cartridge Bearing Option (4 Series):** Change the last two digits to "75." Example: E5.00005.575.

**Roller Bearing Option (4 Series):** Change the last two digits to "79." Example: E5.00005.579.

**Less Bearing Option (4 Series):** Change the last two digits to "76." Example: E5.00005.576.

**ENCORE WHEELS**

## Soft Rubber Wheels

### Capacity up to 200 lbs each • 2 SERIES

Conventional-style rubber wheels. Provides good floor protection and quiet operation.

Temperature range: -20°F to +160°F.



Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel			Spanner Bushing		Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Hub Length	Bore	Length	
2½"	1¼"	100	Plain	E2.00002.42	3/8"	N/A	1 11/25"	—	—	1/2"
3"	1¼"	175	Plain	E2.00033.42	3/8"	N/A	1 11/25"	—	—	1/2"
3½"	1¼"	200	Plain	E2.00003.42	3/8"	N/A	1 11/25"	—	—	3/4"
4"	1¼"	200	Plain	E2.00004.42	3/8"	N/A	1 11/25"	—	—	7/8"
5"	1¼"	200	Plain	E2.00005.42	3/8"	N/A	1 11/25"	—	—	1"

## Hard Rubber Wheels

### Capacity up to 300 lbs each • 2 SERIES

Conventional-style rubber wheels. Provides good floor protection and quiet operation.

Temperature range: -20°F to +160°F.



Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel			Spanner Bushing		Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Hub Length	Bore	Length	
2½"	1¼"	100	Plain	E2.00002.52	3/8"	N/A	1 11/25"	—	—	1/2"
3"	1¼"	175	Plain	E2.00033.52	3/8"	N/A	1 11/25"	—	—	1/2"
3½"	1¼"	200	Plain	E2.00003.52	3/8"	N/A	1 11/25"	—	—	3/4"
4"	1¼"	200	Plain	E2.00004.52	3/8"	N/A	1 11/25"	—	—	7/8"
5"	1¼"	200	Plain	E2.00005.52	3/8"	N/A	1 11/25"	—	—	1"

## Ecopoly Wheels

### Capacity up to 800 lbs each • 2 & 4 SERIES

Industrial strength polyurethane tread bonded to "ribbed" polyolefin core. This design adds strength for loads subjected to shock and hard impacts. Tread is molded in, around and through a ribbed extension of the core to prevent debonding. Standard colors are red tread on grey core.

Not recommended for conditions of continuous operation such as tow-line, etc.

Temperature range: -45°F to +180°F.

Hardness: 55(±5) Durometer Shore D scale.



Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel			Spanner Bushing		Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Hub Length	Bore	Length	
2½"	1¼"	200	Delrin	E2.00002.951	1/2"	29/32"	1 7/16"	3/8"	1 1/2"	1/4"
3"	1¼"	160	Delrin	E2.00033.951	1/2"	29/32"	1 7/16"	3/8"	1 1/2"	1/3"
3½"	1¼"	200	Delrin	E2.00003.951	1/2"	29/32"	1 7/16"	3/8"	1 1/2"	3/8"
4"	1¼"	220	Delrin	E2.00004.951	1/2"	29/32"	1 7/16"	3/8"	1 1/2"	1/2"
	2"	480	Delrin	E5.00004.921.7	3/4"	1 3/16"	2 3/16"	1/2"	2 7/16"	1 1/2"
5"	1¼"	240	Delrin	E2.00005.951	1/2"	29/32"	1 7/16"	3/8"	1 1/2"	1/4"
	2"	600	Delrin	E5.00005.921.7	3/4"	1 3/16"	2 3/16"	1/2"	2 7/16"	1 1/2"
6"	1¼"	300	Delrin	E2.00006.951	1/2"	29/32"	1 7/16"	3/8"	1 1/2"	1/4"
	2"	720	Delrin	E5.00006.921.7	3/4"	1 3/16"	2 3/16"	1/2"	2 7/16"	1 7/8"
3½"	2"	800	Delrin	E5.00008.921.7	3/4"	1 3/16"	2 3/16"	1/2"	2 7/16"	1 3/4"

ENCORE WHEELS

## **Semi Steel Wheels**

**Capacity up to 1500 lbs each • 4 SERIES**



For exceptionally heavy duty service where floor protection is not a factor. Forged steel wheels have almost unbreakable construction, great wear resistance and take shock impacts very well in power drawn service. They should not be used if noise is of major concern or if loads are fragile.

**Temperature range:** -45°F to +180°F. If metal washers specified: -45°F to + 500°F (Roller bearings only).

**Finish:** Green alkyd enamel.

**Zerk Fitting:** Zerk grease fitting in hub is standard on 7 and 8 Series wheels.

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel			Spanner Bushing		Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Hub Length	Bore	Length	
4"	2"	1000	Roller	E5.00004.139	3/4"	1 3/16"	2 3/16"	1/2"	2 7/16"	3 5/8
5"	2"	1000	Roller	E5.00005.139	3/4"	1 3/16"	2 3/16"	1/2"	2 7/16"	5 1/8
6"	2"	1500	Roller	E5.00006.139	3/4"	1 3/16"	2 3/16"	1/2"	2 7/16"	5 3/4
8"	2"	1500	Roller	E5.00008.139	3/4"	1 3/16"	2 3/16"	1/2"	2 7/16"	8 1/2

**Less Bearing Option:** change last digit to "6." Example: E5.00004.136.

## **Glass Filled Nylon Wheels**

**Capacity up to 1120 lbs each • 4 SERIES**



Encore Glass Filled Nylon wheels feature an exclusive, ultra-tough thermoplastic compound that resists hard impacts and drop-shocks. The wheel is impervious to most chemicals, solvents, salts, gases, alkalines and steam cleaning and does not absorb water. When compared to other hard tread wheels, these Glass Filled Nylon wheels require less force to

roll and swivel. It is ideal for many industrial and institutional applications and is NSF listed for the food service industry. The wheel is non-marking.

**Temperature range:** -45°F to +180°F (normal). To +350°F if you specify a bronze or roller bearing with mid-temp grease.

**Hardness:** 85(±5) Durometer Shore D scale.

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel			Spanner Bushing		Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Hub Length	Bore	Length	
4"	2"	640	Roller	E5.00004.539	3/4"	1 3/16"	2 3/16"	1/2"	2 7/16"	1
5"	2"	800	Roller	E5.00005.539	3/4"	1 3/16"	2 3/16"	1/2"	2 7/16"	1 1/4
6"	2"	960	Roller	E5.00006.539	3/4"	1 3/16"	2 3/16"	1/2"	2 7/16"	1 1/2
8"	2"	1120	Roller	E5.00008.539	3/4"	1 3/16"	2 3/16"	1/2"	2 7/16"	2

**Less Bearing Option:** change last digit to "6." Example: E5.00004.536.

## Moldon Rubber Cast Iron Wheels

### Capacity up to 400 lbs each • 4 SERIES

Moldon rubber is bonded to cast iron core. These wheels are quiet in operation and absorb shock and vibration. They help prolong equipment life and protect cargo.

**Temperature Range:** -45°F to +160°F.

**Hardness:** 70(±5) Durometer Shore A scale.

**Zerk Fitting:** Zerk grease fitting in hub is standard on 7 Series.

**Finish:** Black painted cast iron wheel core.



Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel			Spanner Bushing		Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Hub Length	Bore	Length	
4"	2"	320	Roller	E5.00004.649.7	3/4"	1 3/16"	2 3/16"	1/2"	2 7/16"	4 3/8
5"	2"	320	Roller	E5.00005.649.7	3/4"	1 3/16"	2 3/16"	1/2"	2 7/16"	5
6"	2"	360	Roller	E5.00006.649.7	3/4"	1 3/16"	2 3/16"	1/2"	2 7/16"	5 5/8
8"	2"	400	Roller	E5.00008.649.7	3/4"	1 3/16"	2 3/16"	1/2"	2 7/16"	9 1/4

**Less Bearing Option:** change the 10th digit to "6." Example E5.00004.646.7.

## Polyurethane Cast Iron Core Wheels

### Capacity up to 1200 lbs each • 4 SERIES

A strong, ultra-durable wheel. It has a very high strength-to-weight ratio and is capable of long service under heavy loads. Red polyurethane is bonded to cast iron core.

**Temperature range:** -45°F to +180°F.

**Hardness:** 95(±5) Durometer Shore A scale. Finish: Silver paint (wheel core)



Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel			Spanner Bushing		Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Hub Length	Bore	Length	
4"	2"	560	Roller	E5.00004.949.7	3/4"	1 3/16"	2 3/16"	1/2"	2 7/16"	4 3/4
5"	2"	800	Roller	E5.00005.949.7	3/4"	1 3/16"	2 3/16"	1/2"	2 7/16"	5
6"	2"	960	Roller	E5.00006.949.7	3/4"	1 3/16"	2 3/16"	1/2"	2 7/16"	5 5/8
8"	2"	1200	Roller	E5.00008.949.7	3/4"	1 3/16"	2 3/16"	1/2"	2 7/16"	9 1/4

**Less Bearing Option:** change the 10th digit to "6." Example E5.00004.946.7.

ENCORE WHEELS

## Handtruck Wheels

**Capacity up to 600 lbs each • 4 SERIES • Round Black/Grey Tread**



**Offset hub design.** Light weight, high performance handtruck wheels that roll longer, quieter and smoother without marking floors.

**Temperature range:** -45°F to +180°F intermittent service (120° continuous service).

**Hardness:** 55(±5) Shore A Scale.

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel		Hub		Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Length Less Bearing	Length With Bearing	
8"	2"	280	None (1 3/4" Offset Hub)	E5.00008.586.2	N/A	1 3/8"	1 5/8"	1 7/8"	2 1/4
8"	2"	280	Ball (2" Offset Hub)	E5.00008.585.2	5/8"	1 3/8"	1 3/4"	1 7/8"	2 1/4
8"	2"	280	None (2" Offset Hub)	E5.00008.596.2	N/A	1 3/8"	1 5/8"	1 7/8"	2 1/4
8"	2"	280	Ball (2 1/4" Offset Hub)	E5.00008.595.2	5/8"	1 3/8"	1 3/4"	1 7/8"	2 1/4
10"	2"	600	None (2" Offset Hub)	E5.00010.596.2	N/A	1 3/8"	1 5/8"	1 7/8"	2 7/10
10"	2"	600	Ball (2 1/4" Offset Hub)	E5.00010.595.2	5/8"	1 3/8"	1 3/4"	1 7/8"	2 7/10

### Round Grey Tread Models

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	N/A	1 3/8"	1 5/8"	1 7/8"	2 1/4
8"	2"	280	Ball (2" Offset Hub)	E5.00008.585	5/8"	1 3/8"	1 3/4"	1 7/8"	2 1/4
8"	2"	280	None (2" Offset Hub)	E5.00008.596	N/A	1 3/8"	1 5/8"	1 7/8"	2 1/4
8"	2"	280	Ball (2 1/4" Offset Hub)	E5.00008.595	5/8"	1 3/8"	1 3/4"	1 7/8"	2 1/4
10"	2"	600	None (2" Offset Hub)	E5.00010.596	N/A	1 3/8"	1 5/8"	1 7/8"	2 7/10
10"	2"	600	Ball (2 1/4" Offset Hub)	E5.00010.595	5/8"	1 3/8"	1 3/4"	1 7/8"	2 7/10

**Capacity up to 500 lbs each • 4 SERIES • Flat Grey Tread**



Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel		Hub		Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Length Less Bearing	Length With Bearing	
10"	1 1/2"	500	None (Center Hub)	E4.00010.446	N/A	1 3/8"	1 5/8"	1 7/8"	2 7/10
10"	1 1/2"	500	Ball (Center Hub)	E4.00010.445	5/8"	1 3/8"	1 3/4"	1 7/8"	2 7/10

## Moldon Polyurethane Cast Iron Wheels

**Capacity up to 2800 lbs each • 7 SERIES**



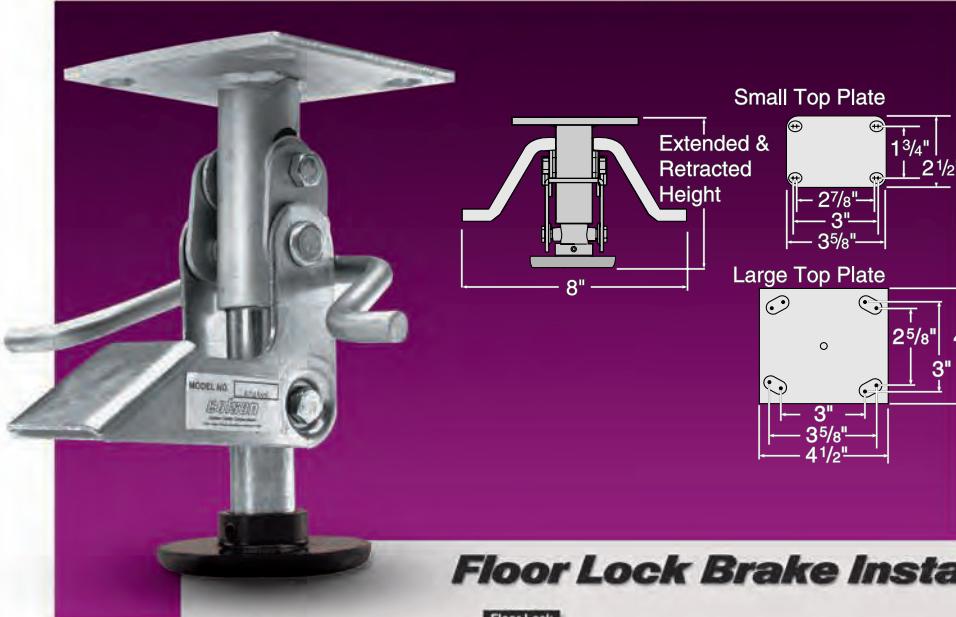
A strong, ultra-durable wheel. It has a very high strength-to-weight ratio and is capable of long service under heavy loads. Red polyurethane is bonded to cast iron core.

**Temperature range:** -45°F to +180°F.

**Hardness:** 95(±5) Durometer Shore A scale. Finish: Silver paint (wheel core)

Wheel Dia.	Tread Width	Capacity Each (Pounds)	Bearing	Wheel Model Number	Wheel			Spanner Bushing		Weight (Pounds)
					Bearing Bore	Bore Less Bearing	Hub Length	Bore	Length	
6"	2 1/2"	1296	Roller	E7.00006.969.7	1"	1 15/16"	3 1/4"	3/4"	3 1/2"	10
6"	3"	1632	Roller	E7.00006.979.7	1"	1 15/16"	3 1/4"	3/4"	3 1/2"	10 1/2"
8"	2 1/2"	1600	Roller	E7.00008.969.7	1"	1 15/16"	3 1/4"	3/4"	3 1/2"	11
8"	3"	2000	Roller	E7.00008.979.7	1"	1 15/16"	3 1/4"	3/4"	3 1/2"	11 1/2"
10"	2 1/2"	1840	Roller	E7.00010.969.7	1"	1 15/16"	3 1/4"	3/4"	3 1/2"	12 3/4"
10"	3"	2400	Roller	E7.00010.979.7	1"	1 15/16"	3 1/4"	3/4"	3 1/2"	13
12"	2 1/2"	2160	Roller	E7.00012.969.7	1"	1 15/16"	3 1/4"	3/4"	3 1/2"	15 1/2"
12"	3"	2800	Roller	E7.00012.979.7	1"	1 15/16"	3 1/4"	3/4"	3 1/2"	16

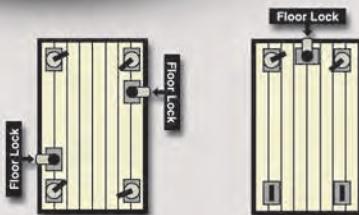
## Colson Floor Lock Brakes



### Standard Features

- Heavy duty industrial strength construction
- Foot pedal easily activates lock with foot pressure
- Non-slip, non-skid rubber brake pad holds securely on smooth or irregular floor. Designed for use on level surfaces.
- Durable, high-compression spring for heavy loads
- Conveniently located release bar retracts brake instantly with slight toe pressure to either side of the bar
- Attractive zinc plated finish

### Floor Lock Brake Installation



Recommended Floor Lock mounting position using four swivel casters.

Recommended Floor Lock mounting position using two swivel and two rigid casters.

Colson Floor Lock Brakes are designed for use on level surfaces and are not recommended for use on inclined surfaces. It is important to select a floor lock model that clears the floor when retracted. To adapt a floor lock brake to your present equipment, select a model with an extended height  $\frac{1}{16}$ " to  $\frac{1}{4}$ " greater than the overall height of the caster.

### Floor Lock Specifications

#### 2 1/2" x 3 5/8" TOP PLATE MODELS (2 & 3 Series Casters)

MODEL NO.	9.06002.03	9.06253.04	9.06002.05
Extended Height A	4 15/16"	5 11/32"	6 7/32"
Retracted Height B	3 7/8"	4 1/2"	5 1/64"
Top Plate Size	2 1/2" x 3 5/8"		
Bolt Hole Spacing	1 1/4" x 2 1/8" to 3"		
Bolt Hole Size	5/16" Slotted		
Weight	2 1/4 lbs.	2 1/4 lbs.	2 1/4 lbs.
Used with Caster Model Numbers	2.03208 2.03256 3.00308 3.00317	2.04208 2.04256 3.00408 3.00417	2.05008 2.05256



Easy to disengage.



Easy to engage.

#### 4" x 4 1/2" TOP PLATE MODELS (3, 4 & 6 Series Casters)

9.06045.04	9.06253.05	9.06045.06	9.0625.08
5/8"	6 1/64"	7 1/4"	9 1/32"
4 15/16"	5 1/64"	6 1/32"	8 1/8"
4" x 4 1/2"			
3" x 3" to 2 1/8" x 3 5/8"			
5/8" Slotted			
3 1/2 lbs.	4 1/2 lbs.	4 1/2 lbs.	4 1/4 lbs
4.04108	3.00508	3.00608	4.08198
4.04109	3.00517	3.00617	4.08199
4.04408	4.05108	4.06108	4.08499
4.04409	4.05109	4.06109	4.08299
4.04179	4.05408	4.06408	4.08199
6.04208	4.05409	4.06409	6.08258
6.04209	4.05179	4.06199	6.08259
6.04279	6.05208	6.06208	6.08298
	6.05209	6.06209	6.08299
	6.05279	6.06258	
		6.06259	
		6.06299	

Floor Lock  
Replacement Pad  
34013.26/79479

# PARTS & ACCESSORIES

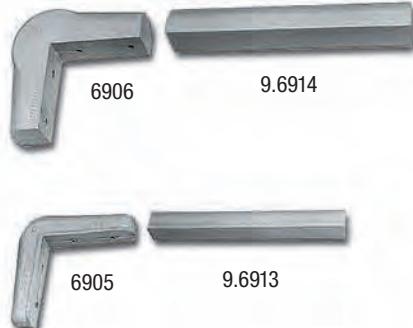
### Corner/Continuous Bumpers

Grey corner bumpers with matching strip bumpers provide 100% protection to the full perimeter of equipment. Strip bumpers are made with flat steel inserts for permanent attachment. Inserts in strip bumpers are

not predrilled. They can be easily cut to size with a hacksaw and drilled as needed.

**Temperature Range:** -45°F to 180°F

Model Number	Steel Inserts	Length		Width	Thickness	Mounting Holes
		Long Side	Short Side			
06926	Insert Pre-drilled	6 <sup>3</sup> / <sub>16</sub> "	3 <sup>1</sup> / <sub>16</sub> "	1 <sup>1</sup> / <sub>2</sub> "	1 <sup>1</sup> / <sub>8</sub> "-1 <sup>3</sup> / <sub>4</sub> "	2( <sup>17</sup> / <sub>64</sub> ) in 6" side 1( <sup>17</sup> / <sub>64</sub> ) in 3" side
9.6930	Insert	Specify (16 ft. max., 1ft. inc.)		1 <sup>1</sup> / <sub>2</sub> "	1"	-
66930	No Insert	Specify (50 ft. max. 1ft. inc.)		1 <sup>1</sup> / <sub>2</sub> "	1"	-
06906	Insert	2 <sup>5</sup> / <sub>8</sub> " each side		1 <sup>1</sup> / <sub>8</sub> "	1"	2( <sup>13</sup> / <sub>64</sub> ) each side
9.6914	Insert	Specify (16 ft. max. 1ft. inc.)		1 <sup>1</sup> / <sub>8</sub> "	1"	-
66914	No Insert	Specify (50 ft. max. 1ft. inc.)		1 <sup>1</sup> / <sub>8</sub> "	1"	-
06905	Insert Pre-drilled	2 <sup>1</sup> / <sub>2</sub> " each side		3/4"	3/4"	2(1/8") each side
9.6913	Insert	Specify (20 ft. max. 1ft. inc.)		3/4"	5/8"	-
66913	No insert	Specify (50 ft. max. 1ft. inc.)		3/4"	5/8"	-



### End Bumpers

Generally used on the ends of tubular handles. Available in 3<sup>1</sup>/<sub>4</sub>" and 1<sup>3</sup>/<sub>4</sub>" diameters. Easily attached, they are soft enough to absorb noise and shock and hard enough to wear for years.

Model Number	Dia	Hole Dia.	Thickness
06901	3 <sup>1</sup> / <sub>4</sub> "	11/ <sub>32</sub> "	7/ <sub>8</sub> "
06901.01	1 <sup>3</sup> / <sub>4</sub> "	9/ <sub>32</sub> "	1/ <sub>2</sub> "



### Corner Bumpers

A heavy duty bumper with an extra rounded build-up on the apex of the corner where shocks and wear are greatest. Ends are tapered and rounded. Each side is 3" long and 1<sup>1</sup>/<sub>8</sub>" wide at the base.

Model Number	Thickness at Corner	Thickness at Ends	Mounting Holes
06927	1 <sup>5</sup> / <sub>16</sub> "	1"	2(3/ <sub>16</sub> ) on each side

## Replacement Parts

# PARTS & ACCESSORIES



### AXLE KITS

#### CASTER SERIES

	PART NUMBER	AXLE DIA. X LENGTH (INCHES)
1 SERIES (145 lb cap.) Less Brake	05954.36	5/16 X 1 1/2
1 SERIES (145 lb cap.) With Brake	05954.07	5/16 X 1 5/8
2 SERIES/Less Brake	05954.12	3/8 X 2 3/32
2 SERIES/With Zerk Axle With Brake	05954.64	3/8 X 2 3/16
2 SERIES/With Zerk Axle Less Brake	05954.69	3/8 X 2 3/32
3 SERIES/Less Brake	05225.52	3/8 X 2 1/2
3 SERIES/With Zerk Axle	05954.65	3/8 X 2 1/2
3 SERIES/With Brake	05954.63	3/8 X 2 3/4
4 SERIES/2 1/2" Leg Spacing	05953.76	1/2 X 3 3/8
4 SERIES/With Metal Brake	05944.20	1/2 X 3 3/16
4 SERIES/With TECH-LOCK Brake	05944.20	1/2 X 3 3/16
6 SERIES/2 1/2" Leg Spacing	05953.76	1/2 X 3 3/8
6 SERIES/2 1/2" Leg Spacing With Brake	05944.20	1/2 X 3 3/16
6 SERIES/3" Leg Spacing	05954.44	1/2 X 4
7 SERIES	05960.07	3/4 X 4 3/4
7 SERIES/7.04609 Only	05953.84	1 X 6 1/2
8 SERIES	05960.07	3/4 X 4 3/4

### SPANNER BUSHINGS

#### WHEEL MODELS



	PART NUMBER	SPANNER BUSHING I.D. X O.D. X LENGTH (INCHES)
1 SERIES 441 & 53 Wheels	58020.04	5/16 X 7/16 X 17/64
2 SERIES 12 Wheels 309, 319 Wheels All Delrin Bearing Models	57442 57206 52008.43	3/8 X 5/8 X 1 1/2 3/8 X 5/8 X 17/32 3/8 X 1/2 X 1 1/2
3 SERIES All Roller and Delrin Bearing Wheels 1 1/8" Hub Length Wheels	55000.17 55000.18	3/8 X 3/4 X 1 7/8 3/8 X 3/4 X 1 7/8
4, 5, 6 SERIES 1 1/2" tread width Roller and Delrin Wheels All Roller and Delrin Bearing Wheels 2 1/16" Hub Length Wheels	55000.04 52000.08 55000.19	1 1/2 X 3/4 X 1 7/8 1 1/2 X 3/4 X 2 1/16 5/8 X 3/4 X 2 1/16
6 SERIES All Roller Bearing Wheels with 2 1/4" Hub Length	55000.27	1/2 X 3/4 X 3
7 SERIES All Roller and Delrin Bearing Wheels	52001.61	3/4 X 1 X 3 1/2
8 SERIES All 3 1/4" Hub Length Roller Bearing Wheels	52001.62	1 X 1 1/4 X 3 9/16



### ROLLER BEARINGS

#### WHEEL MODELS

	PART NUMBER	ROLLER BEARING I.D. X O.D. X LENGTH (INCHES)
2 SERIES 2.00002.319, 2.00003.309	52007.93	5/8 X 1 9/16 X 1 1/4
3 and 4 SERIES (1 1/2" Tread Width) 1 1/2" Tread Width Wheels With 1 1/8" Hub Length	55000.05	3/4 X 1 3/16 X 1 7/16
4 and 5 SERIES 2" Tread Width Wheels With 2 1/16" Hub Length	55000.23	3/4 X 1 3/16 X 1 7/8
6 SERIES 2 1/2" Tread Width Wheels With 2 1/4" Hub Length	55000.06	3/4 X 1 3/16 X 2 1/2
7 SERIES 3" Tread Width Wheels With 3 1/4" Hub Length	52001.96	1 X 1 15/16 X 3
8 SERIES 3" Tread Width Wheels With 3 1/4" Hub Length	52002.02	1 1/4 X 1 15/16 X 3

### THRUST WASHERS



#### WHEEL MODELS

	PART NUMBER	THRUST WASHER I.D. X O.D. X THICKNESS (INCHES)
4 SERIES (1 1/2" Tread Width) All Sealed 1 1/2" Tread Width Roller Bearing Wheels	50116.03	3/4 X 1 1/2 X 3/16
4, 5, 6 SERIES All Roller Bearing Wheels	50116.03	3/4 X 1 1/2 X 3/16
4 SERIES 1 1/2" TREAD WHEELS Spacer to be used with 2 1/2" Forks	57030.66	3/4 X 1 7/16 X 9/32
6 SERIES All Roller Bearing Wheels with 2 1/4" Hub Length	50116.03	3/4 X 1 1/2 X 3/16
7 SERIES 4" Diameter Roller Bearing Wheels All Roller & Delrin Bearing Wheels	52005.89 52005.88	1 1/4 X 3 1/16 X 7/64 1 X 2 7/16 X 5/64
8 SERIES All 3 1/4" Hub Length Roller Bearing Wheels	52005.87	1 1/4 X 2 7/16 X 7/64



### RETAINER WASHERS

#### WHEEL MODELS

	PART #	I.D. X O.D. X THICKNESS (INCHES)	TO BE USED WITH ROLLER BEARING NO.
2 SERIES	52008.61	21/32 X 1 1/16 X 3/32	52007.93
3 & 4 SERIES Note O.D. is smaller than Thrust Washer, but I.D. the same	50116.03 (Combination seal/retainer)	3/4 X 1 1/2 X 3/16	55000.05
5 SERIES	50116.03 (Combination seal/retainer)	3/4 X 1 1/2 X 7/32	55000.23
6 SERIES	50116.03	3/4 X 1 1/2 X 3/16	55000.06
3,4,5,6 SERIES	52006.79	3/4 X 1 3/16 X 1/8	All Roller
7 SERIES	52005.70 5953.62 52005.87	1 1/32 X 1 15/16 X 1/8 1 X 1 15/16 X 1/8 1 1/4 X 2 7/16 X 7/64	52001.96 52001.96 52001.97
8 SERIES	52005.69	1 9/32 X 1 15/16 X 1/8	52002.02



### DELRIN BEARINGS

#### WHEEL MODELS

	PART NUMBER
2 SERIES	52008.48 (2 required)
3, 4, 5 SERIES	58037.15 (2 required)-White
5 SERIES	58037.07 (1-piece)
7 SERIES	58037.09 (2 required)
8 SERIES	34023.92 (2 required)



### FLOOR LOCK REPLACEMENT PAD

MODEL #: 34013.26 / 79479

# Wheel/Thread Guard Availability Chart

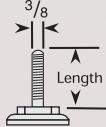
# THREAD GUARD CHART

Wheel Model Number	Mounting Code/Description	Thread Guard Part Number	Wheel Model Number	Mounting Code/Description	Thread Guard Part Number	Wheel Model Number	Mounting Code/Description	Thread Guard Part Number
<b>Performa (flat/grey)</b>								
1.00003.441	TG1: metal	57852.03	2.00005.95	TG1: metal	57866.03	5.00008.831	TG1: metal	57852.20
1.00005.441	TG2: plastic	57852.42		TG2: plastic	57852.43	5.00008.839	TG1: metal	57852.20
2.00003.441	TG1: metal	57854.01	3.00004.909	TG1: metal	31105.12/79548			
	TG2: plastic	57852.39	3.00005.909	TG1: metal	57852.10	<b>Endura Wheels</b>		
2.00003.445	TG1: metal	57854.01	4.00004.911	TG1: metal	57852.23	5.00004.831 EN	TG1: metal	57852.07
	TG2: plastic	57852.39	4.00004.919	TG1: metal	57852.23	5.00004.839 EN	TG1: metal	57852.07
2.00004.441	TG1: metal	57854.01	4.00005.911	TG1: metal	57852.11	5.00004.835 EN	TG1: metal	57852.07
	TG2: plastic	57852.43	4.00005.919	TG1: metal	57852.11	5.00005.831 EN	TG1: metal	52007.94
2.00004.445	TG1: metal	57854.01	4.00006.911	TG1: metal	52001.86	5.00005.839 EN	TG1: metal	52007.94
	TG2: plastic	57852.43	4.00006.919	TG1: metal	52001.86	5.00006.831 EN	TG1: metal	57551.05
2.00005.445	TG1: metal	57866.03	4.00008.911	TG1: metal	57852.05	5.00006.839 EN	TG1: metal	57551.05
	TG2: plastic	57852.43	4.00008.919	TG1: metal	57852.05	5.00006.835 EN	TG1: metal	57551.05
5.00005.451	TG1: metal	57852.35	5.00004.921	TG1: metal	57852.23	5.00008.831 EN	TG1: metal	57852.20
	TG2: plastic	57852.34	5.00004.929	TG1: metal	57852.23	5.00008.839 EN	TG1: metal	57852.20
5.00005.459	TG1: metal	57852.35	5.00005.921	TG1: metal	57852.11	5.00008.835 EN	TG1: metal	57852.20
	TG2: plastic	57852.34	5.00005.929	TG1: metal	57852.11			
5.00005.465	TG1: metal	57852.35	5.00006.921	TG1: metal	52001.86	<b>Phenolic Wheels</b>		
	TG2: plastic	57852.34	5.00006.929	TG1: metal	52001.86	3.00004.301	TG1: metal	57852.10
5.00006.451	TG1: metal	59042.07	5.00008.921	TG1: metal	57852.04	3.00004.305	TG1: metal	57852.10
	TG2: plastic	57852.29	5.00008.929	TG1: metal	57852.04	3.00004.309	TG1: metal	57852.10
5.00006.459	TG1: metal	59042.07	<b>Maxim</b>					
	TG2: plastic	57852.29	5.00005.531	TG1: metal	57852.45	3.00005.301	TG1: metal	57852.08
5.00006.465	TG1: metal	59042.07	5.00005.539	TG1: metal	57852.45	3.00005.305	TG1: metal	57852.08
	TG2: plastic	57852.29	5.00006.531	TG1: metal	57852.46	3.00005.309	TG1: metal	57852.08
5.00008.451	TG1: metal	57852.04	5.00006.539	TG1: metal	57852.46	3.00006.301	TG1: metal	52250.56
	TG2: plastic	57852.30						
5.00008.459	TG1: metal	57852.04	<b>Moldon Polyurethane Aluminum Core</b>					
	TG2: plastic	57852.30	5.00005.931	TG1: metal	57866.01	5.00005.931	TG1: metal	57866.01
5.00008.465	TG1: metal	57852.04	5.00005.939	TG1: metal	57866.01	5.00006.931	TG1: metal	57551.05
	TG2: plastic	57852.30	5.00006.931	TG1: metal	57551.05	5.00006.939	TG1: metal	57551.05
5.00008.471	TG1: metal	57852.04	5.00006.939	TG1: metal	57551.05	5.00008.931	TG1: metal	57551.05
	TG2: plastic	57852.30	5.00008.931	TG1: metal	57852.20	5.00008.939	TG1: metal	57852.20
5.00008.475	TG1: metal	59042.07	5.00008.939	TG1: metal	57852.20	5.00009.969	TG1: metal	57551.05
	TG2: plastic	57852.30	5.00009.969	TG1: metal	57551.05	<b>Riveted Disc / Polyurethane Wheels</b>		
5.00009.551	TG1: metal	59042.07						
	TG2: plastic	57852.29	2.00005.35.9	TG1: metal	57866	2.00005.35.9	TG1: metal	57866
5.00009.559	TG1: metal	59042.07	3.00004.34.9	TG1: metal	58081.03	3.00004.34.9	TG1: metal	58081.03
	TG2: plastic	57852.29						
5.00009.565	TG1: metal	59042.07	<b>Polyolefin Wheels</b>					
	TG2: plastic	57852.29	1.00003.53	TG1: metal	57852.03	1.00003.53	TG1: metal	57852.03
5.00009.571	TG1: metal	57852.04	1.00004.53	TG1: metal	58081.05	1.00004.53	TG1: metal	58081.05
	TG2: plastic	57852.30	2.00002.53	TG1: metal	57852	2.00002.53	TG1: metal	57852
5.00009.575	TG1: metal	57852.04	2.00002.55	TG1: metal	57852	2.00002.55	TG1: metal	57852
	TG2: plastic	57852.30	2.00003.53	TG1: metal	57854.01	2.00003.53	TG1: metal	57854.01
5.00009.579	TG1: metal	57852.04	2.00003.55	TG1: metal	57854.01	2.00003.55	TG1: metal	57854.01
	TG2: plastic	57852.30	2.00004.53	TG1: metal	57854.01	2.00004.53	TG1: metal	57854.01
5.00009.583	TG1: metal	57852.35	2.00004.55	TG1: metal	57854.01	2.00004.55	TG1: metal	57854.01
	TG2: plastic	57852.34	2.00005.53	TG1: metal	57866.03	2.00005.53	TG1: metal	57866.03
5.00009.587	TG1: metal	57852.35	2.00006.101	TG2: plastic	57852.43	2.00006.101	TG2: plastic	57852.43
	TG2: plastic	57852.35	2.00006.101	TG1: metal	57866.03	2.00006.101	TG1: metal	57866.03
5.00009.591	TG1: metal	59042.07	3.00005.55	TG1: metal	57866.03	3.00005.55	TG1: metal	57866.03
	TG2: plastic	57852.29	3.00006.101	TG2: plastic	57852.43	3.00006.101	TG2: plastic	57852.43
5.00009.595	TG1: metal	59042.07	3.00006.109	TG1: metal	57866.03	3.00006.109	TG1: metal	57866.03
	TG2: plastic	57852.29	3.00006.109	TG1: metal	57866.03	3.00006.109	TG1: metal	57866.03
5.00009.601	TG1: metal	57866.03	3.00006.111	TG1: metal	57866.03	3.00006.111	TG1: metal	57866.03
	TG2: plastic	57852.30	3.00006.111	TG1: metal	57866.03	3.00006.111	TG1: metal	57866.03
5.00009.605	TG1: metal	57866.03	3.00006.119	TG1: metal	57866.03	3.00006.119	TG1: metal	57866.03
	TG2: plastic	57852.30	3.00006.119	TG1: metal	57866.03	3.00006.119	TG1: metal	57866.03
5.00009.609	TG1: metal	57866.03	3.00006.121	TG1: metal	57866.03	3.00006.121	TG1: metal	57866.03
	TG2: plastic	57852.30	3.00006.121	TG1: metal	57866.03	3.00006.121	TG1: metal	57866.03
5.00009.613	TG1: metal	57866.03	4.00004.111	TG1: metal	57866.03	4.00004.111	TG1: metal	57866.03
	TG2: plastic	57852.30	4.00004.111	TG1: metal	57866.03	4.00004.111	TG1: metal	57866.03
5.00009.617	TG1: metal	57866.03	4.00004.119	TG1: metal	57866.03	4.00004.119	TG1: metal	57866.03
	TG2: plastic	57852.30	4.00004.119	TG1: metal	57866.03	4.00004.119	TG1: metal	57866.03
5.00009.621	TG1: metal	57866.03	4.00005.111	TG1: metal	57866.03	4.00005.111	TG1: metal	57866.03
	TG2: plastic	57852.30	4.00005.111	TG1: metal	57866.03	4.00005.111	TG1: metal	57866.03
5.00009.625	TG1: metal	57866.03	4.00005.119	TG1: metal	57866.03	4.00005.119	TG1: metal	57866.03
	TG2: plastic	57852.30	4.00005.119	TG1: metal	57866.03	4.00005.119	TG1: metal	57866.03
5.00009.629	TG1: metal	57866.03	4.00006.111	TG1: metal	57866.03	4.00006.111	TG1: metal	57866.03
	TG2: plastic	57852.30	4.00006.111	TG1: metal	57866.03	4.00006.111	TG1: metal	57866.03
5.00009.633	TG1: metal	57866.03	4.00006.119	TG1: metal	57866.03	4.00006.119	TG1: metal	57866.03
	TG2: plastic	57852.30	4.00006.119	TG1: metal	57866.03	4.00006.119	TG1: metal	57866.03
5.00009.637	TG1: metal	57866.03	4.00006.121	TG1: metal	57866.03	4.00006.121	TG1: metal	57866.03
	TG2: plastic	57852.30	4.00006.121	TG1: metal	57866.03	4.00006.121	TG1: metal	57866.03
5.00009.641	TG1: metal	57866.03	4.00006.125	TG1: metal	57866.03	4.00006.125	TG1: metal	57866.03
	TG2: plastic	57852.30	4.00006.125	TG1: metal	57866.03	4.00006.125	TG1: metal	57866.03
5.00009.645	TG1: metal	57866.03	4.00006.129	TG1: metal	57866.03	4.00006.129	TG1: metal	57866.03
	TG2: plastic	57852.30	4.00006.129	TG1: metal	57866.03	4.00006.129	TG1: metal	57866.03
5.00009.649	TG1: metal	57866.03	4.00006.133	TG1: metal	57866.03	4.00006.133	TG1: metal	57866.03
	TG2: plastic	57852.30	4.00006.133	TG1: metal	57866.03	4.00006.133	TG1: metal	57866.03
5.00009.653	TG1: metal	57866.03	4.00006.137	TG1: metal	57866.03	4.00006.137	TG1: metal	57866.03
	TG2: plastic	57852.30	4.00006.137	TG1: metal	57866.03	4.00006.137	TG1: metal	57866.03
5.00009.657	TG1: metal	57866.03	4.00006.141	TG1: metal	57866.03	4.00006.141	TG1: metal	57866.03
	TG2: plastic	57852.30	4.00006.141	TG1: metal	57866.03	4.00006.141	TG1: metal	57866.03
5.00009.661	TG1: metal	57866.03	4.00006.145	TG1: metal	57866.03	4.00006.145	TG1: metal	57866.03
	TG2: plastic	57852.30	4.00006.145	TG1: metal	57866.03	4.00006.145	TG1: metal	57866.03
5.00009.665	TG1: metal	57866.03	4.00006.149	TG1: metal	57866.03	4.00006.149	TG1: metal	57866.03
	TG2: plastic	57852.30	4.00006.149	TG1: metal	57866.03	4.00006.149	TG1: metal	57866.03
5.00009.669	TG1: metal	57866.03	4.00006.153	TG1: metal	57866.03	4.00006.153	TG1: metal	57866.03
	TG2: plastic	57852.30	4.00006.153	TG1: metal	57866.03	4.00006.153	TG1: metal	57866.03
5.00009.673	TG1: metal	57866.03	4.00006.157	TG1: metal	57866.03	4.00006.157	TG1: metal	57866.03
	TG2: plastic	57852.30	4.00006.157	TG1: metal	57866.03	4.00006.157	TG1: metal	57866.03
5.00009.677	TG1: metal	57866.03	4.00006.161	TG1: metal	57866.03	4.00006.161	TG1: metal	57866.03
	TG2: plastic	57852.30	4.00006.161	TG1: metal	57866.03	4.00006.161	TG1: metal	57866.03
5.00009.681	TG1: metal	57866.03	4.00006.165	TG1: metal	57866.03	4.00006.165	TG1: metal	57866.03
	TG2: plastic	57852.30	4.00006.165	TG1: metal	57866.03	4.00006.165	TG1: metal	57866.03
5.00009.685	TG1: metal	57866.03	4.00006.169	TG1: metal	57866.03	4.00006.169	TG1: metal	57866.03
	TG2: plastic	57852.30	4.00006.169	TG1: metal	57866.03	4.00006.169	TG1: metal	57866.03
5.00009.689	TG1: metal	57866.03	4.00006.173	TG1: metal	57866.03	4.00006.173	TG1: metal	57866.03</td

## Stem Mounting Options

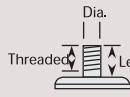
### 1 Series Straight Thread Stem

Up to 75 lbs models 3/8" dia.-16NC x 1-1/4" long theraded 1-1/8". **MTG1** option is 24NF x 11/16" long. Up to 145 lbs models are 3/8" dia.-16NC x 1-1/2" long.



### 2 Series Straight Thread Stem

Easy to install. the 7/16" hex nut beneath the lower raceway makes it fast and easy to install these casters on a wide variety of equipment. Standard mounting is **MTG53**: 1/2" dia.-13NC x 1-1/2" long theaded 1-3/8"



### Options

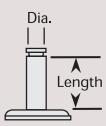
- MTG10:** 1/2"-13UNC x 3/4" long
- MTG12:** 1/2"-13UNC x 1" long
- MTG13:** 5/8"-11UNC x 1-3/4" long
- MTG14:** 5/8"-18UNF x 1-3/4" long
- MTG15:** 3/4"-10UNC x 1-3/4" long
- MTG50:** 1/2"-20UNF x 1-1/2" long

### 1 Series Grip Ring Stem

Spring grip on top of stem holds caster firmly in place.

Up to 75 lbs models have 3 options.

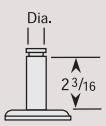
- MTG1:** 3/8" dia. 1-9/16" long. **MTG2:** 7/16" x 1-9/16" long. **MTG50:** 7/16" x 1" long.



### 2 Series Grip Ring Stem

Spring grip on top of stem holds caster firmly in place. All stem lengths are 2-3/16". Standard is 5/8 dia.

- MTG5:** 3/4" dia.
- MTG6:** 13/16" dia.
- MTG7:** 27/32" dia.
- MTG8:** 7/8" dia.
- MTG9:** 1" dia.



### Up to 145 lbs models have 2 options.

- MTG2:** 7/16" x 1-1/2" long.
- MTG52:** 7/16" x 1-29/32"

### Plastic Adapter Options

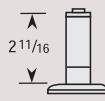
Available on up to 145lbs models only. Requires **MTG51** Grip Ring. Snaps easily in place to reduce damage to equipment tubing. Plastic adapters are non-conductive.

### Plastic Adapter Specs

- MTG53:** Fits 7/8" x 18 ga. wall round tubing or any I.D. from 3/4" to 51/64"
- MTG54:** Fits 1" x 13 ga. wall round tubing or any I.D. from 51/64" to 13/64"
- MTG55:** Fits 1" x 14 ga. wall round tubing or any I.D. from 53/64" to 55/64"
- MTG56:** Fits 1" x 16 ga. wall round tubing or an I.D. from 57/64" to 29/32"

### 1 & 2 Series Expanding Adapter Stem

Turning of hex nut beneath lower raceway expands rubber adapter inside round or square tubing for a tight permanent fit. See chart at right for options.



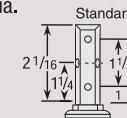
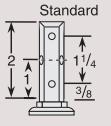
Inside Diameter of Tube	Mounting Code Numbers	
	Round Tubing	Square Tubing
3/4" - 13/16"	<b>MTG40</b>	-
7/8" - 15/16"	<b>MTG41</b>	<b>MTG51</b>
1" - 1-1/16"	<b>MTG42</b>	<b>MTG52</b>
1-1/8" - 1-3/16"	<b>MTG43</b>	<b>MTG53</b>
1-1/4" - 1-5/16"	<b>MTG44</b>	<b>MTG54</b>
1-3/8" - 1-7/16"	<b>MTG45</b>	<b>MTG55</b>
1-1/2" - 1-9/16"	<b>MTG46</b>	-
1-5/8" - 1-11/16"	<b>MTG47</b>	-

Stems are 2-11/16" long. Stem size less adapter 1/2" - 13NC x 2-11/16"

### 2 Series Square Stem

Stems may be bolted or riveted against any flat vertical surface. Standard: 3/4" square

- MTG1:** 7/8" square, 1 Mtg. hole 17/64" dia., 2" long.



- MTG1:** 7/8" square, 2-3/16" long.

- MTG4:** (Grip Ring) 7/8" dia.

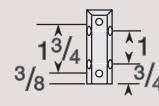
2-3/16" long.

- MTG3:** (Oct. Stem) 3/4"

### 3 Series Square Stem

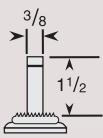
Stems may be bolted or riveted against any flat vertical surface.

- Standard: (**MTG31**) Four 17/64" dia. holes are drilled into stem. Two per side. 7/8" square, 2-1/2" long.



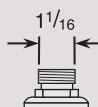
### 1 Series Wood Furniture Stem

Accepts 3/8" diameter hole approx. 1-5/8" deep.



### 1 & 2 Series Pipe Thread Stem

Screws into standard 3/4" pipe couplings for rigid and permanent fit with full swivel action.



### 3 Series Round Stem

Lengths are 2-1/2"

- MTG7:** 3/4" dia.
- MTG9:** 7/8" dia.
- MTG11:** 1" dia.



MOUNTING OPTIONS

# MOUNTING OPTIONS

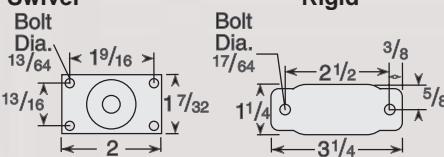
## Top Plate Mounting Options

### 1 Series

UP TO 75 lbs CAPACITY

Small Top Plate

Swivel



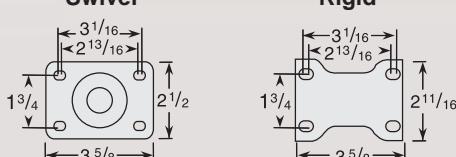
Rigid

### 2 Series

UP TO 325 lbs CAPACITY

Standard Top Plate

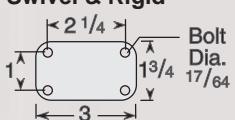
Swivel



Rigid

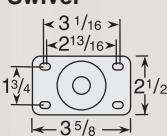
### Large Top Plate

Swivel & Rigid



UP TO 145 lbs CAPACITY

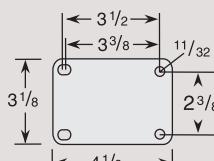
Swivel



Rigid

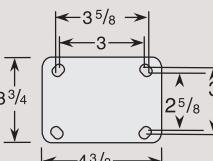
### # 59 Option

Swivel



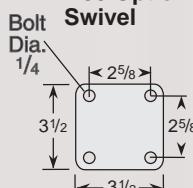
### # 27 Option

Swivel



### # 35 Option

Swivel

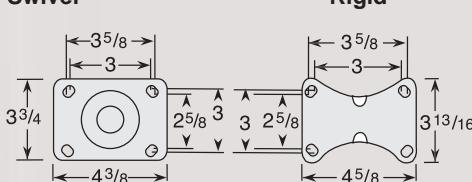


### 3 Series

UP TO 400 lbs CAPACITY

Standard Top Plate

Swivel



Rigid

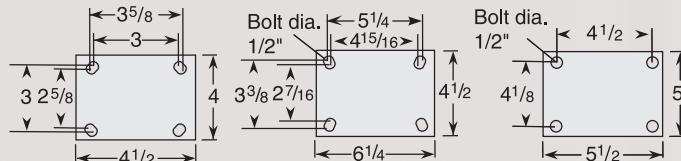
### 4 Series

UP TO 1400 lbs CAPACITY

Standard Top Plate

# 2 Top Plate

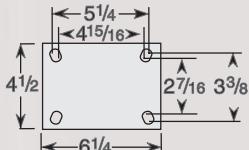
# 4 Top Plate



### 5 Series

UP TO 1300 lbs CAPACITY

Standard Top Plate



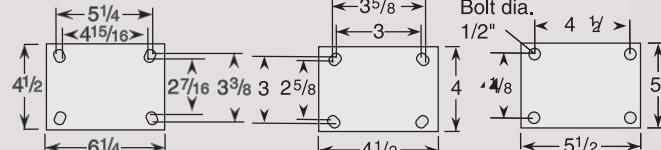
### 6 Series

UP TO 1500 lbs CAPACITY

Standard Top Plate

# 1 Top Plate

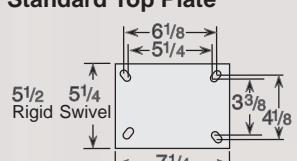
# 4 Top Plate



### 7 Series

UP TO 4500 lbs CAPACITY

Standard Top Plate



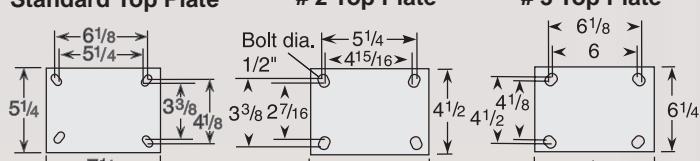
### 7 & 8 Series ENFORCER

UP TO 8000 lbs CAPACITY

Standard Top Plate

# 2 Top Plate

# 3 Top Plate



# Conversion Table

INCHES	INCHES DECIMAL	MILLIMETERS
1/64	.0156	0.397
1/32	.0313	0.794
3/64	.0469	1.191
1/16	.0625	1.588
5/64	.0781	1.984
3/32	.0938	2.381
7/64	.1094	2.778
<b>1/8</b>	<b>.1250</b>	<b>3.175</b>
9/64	.1406	3.572
5/32	.1563	3.969
11/64	.1719	4.366
3/16	.1875	4.763
13/64	.2031	5.159
7/32	.2188	5.556
15/64	.2344	5.953
<b>1/4</b>	<b>.2500</b>	<b>6.350</b>
17/64	.2656	6.747
9/32	.2813	7.144
19/64	.2969	7.541
5/16	.3125	7.938
21/64	.3281	8.334
11/32	.3438	8.731
23/64	.3594	9.128
<b>3/8</b>	<b>.3750</b>	<b>9.525</b>
25/64	.3906	9.922
13/32	.4063	10.319
27/64	.4219	10.716
7/16	.4375	11.113
29/64	.4531	11.509
15/32	.4688	11.906
31/64	.4844	12.303
<b>1/2</b>	<b>.5000</b>	<b>12.700</b>
33/64	.5156	13.097
17/32	.5313	13.494
35/64	.5469	13.891
9/16	.5625	14.288
37/64	.5781	14.684
19/32	.5938	15.081
39/64	.6094	15.478
<b>5/8</b>	<b>.6250</b>	<b>15.875</b>

INCHES	INCHES DECIMAL	MILLIMETERS
41/64	.6406	16.272
21/32	.6563	16.669
43/64	.6719	17.066
11/16	.6875	17.463
45/64	.7031	17.859
23/32	.7188	18.256
47/64	.7344	18.653
<b>3/4</b>	<b>.7500</b>	<b>19.050</b>
49/64	.7656	19.447
25/32	.7813	19.844
51/64	.7969	20.241
13/16	.8125	20.638
53/64	.8281	21.034
27/32	.8438	21.431
55/64	.8594	21.828
<b>7/8</b>	<b>.8750</b>	<b>22.225</b>
57/64	.8906	22.622
29/32	.9063	23.019
59/64	.9219	23.416
15/16	.9375	23.813
61/64	.9531	24.209
31/32	.9688	24.606
63/64	.9844	25.003
<b>1</b>	<b>1.0000</b>	<b>25.400</b>
2	2.0000	50.800
3	3.0000	76.200
4	4.0000	101.600
5	5.0000	127.000
6	6.0000	152.400
7	7.0000	177.800
8	8.0000	203.200
9	9.0000	228.600
10	10.0000	254.000
11	11.0000	279.400
12	12.0000	304.800
13	13.0000	330.200
14	14.0000	355.600
15	15.0000	381.000
16	16.0000	406.400
17	17.0000	431.800

To convert pounds to kilograms use the following formula:

$$\text{Kilograms} = \text{Pounds} \div 2.2046$$

**COLSON BY**  
**Service Caster Corp.**  
9 First Avenue  
West Reading, PA 19611  
Toll Free: 1-800-215-8220